

ELECTRO FREEZE®

Replacement Parts Manual with Illustrations

FREEDOM 360°
Series

**Soft Serve Twist Freezer
Model 30T-RMT**

184952-01 - 9/08

Replacement Parts Orders

You must have the serial number of your freezer when ordering parts — parts may differ with a particular serial number of the same model.

Parts are listed using terminology that best fits the function of the part. The illustrations in this section will help you to find the correct part number and description. The alphabetized parts list can be used to verify part numbers pertaining to the serial number of your unit.

Place your parts order through your local authorized Electro Freeze Distributor.

Name: _____

Address: _____

Phone: _____

If you require any further assistance, contact H.C. Duke & Son, Inc., *Electro Freeze* as follows:



Phone: (309) 755-4553

(800) 755-4545

FAX: (309) 755-9858

E-mail: service@hcduke.com

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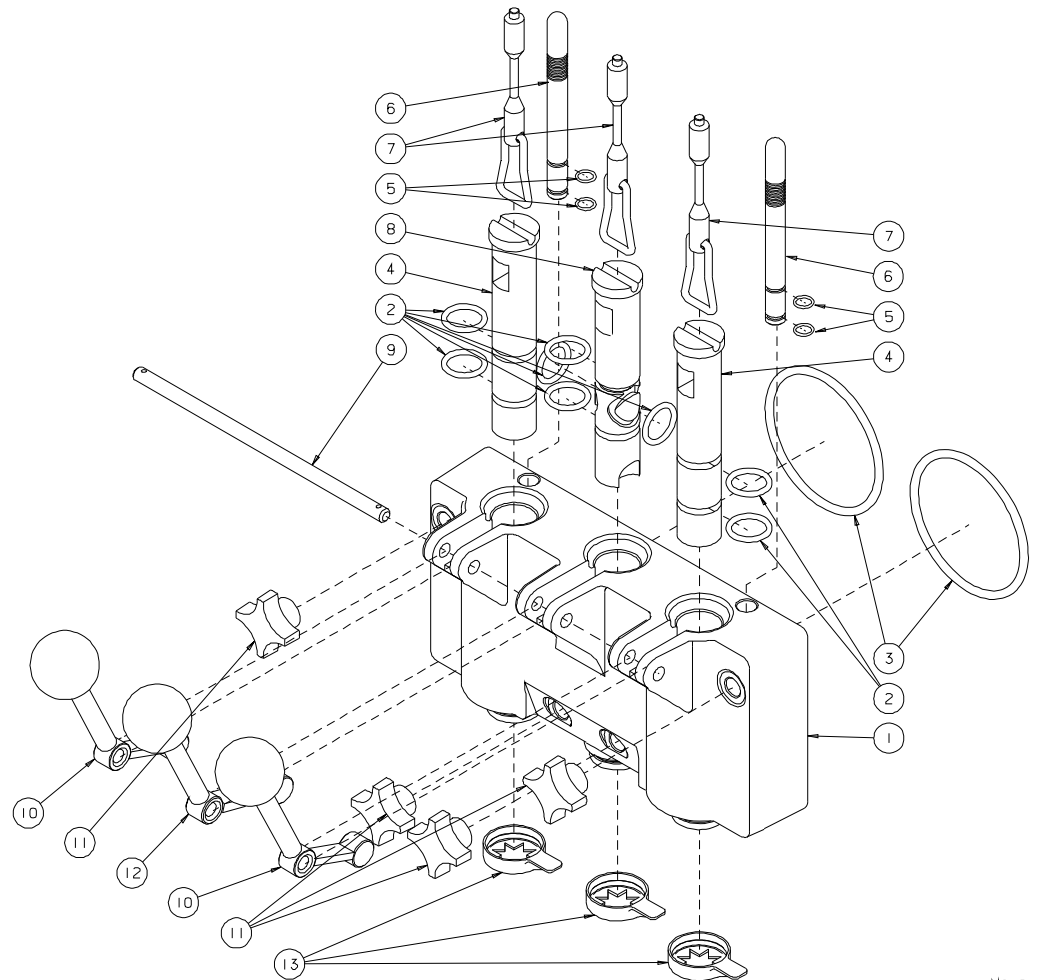
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Use of unapproved parts will void warranty.



M01612

Figure 1 Head Assembly

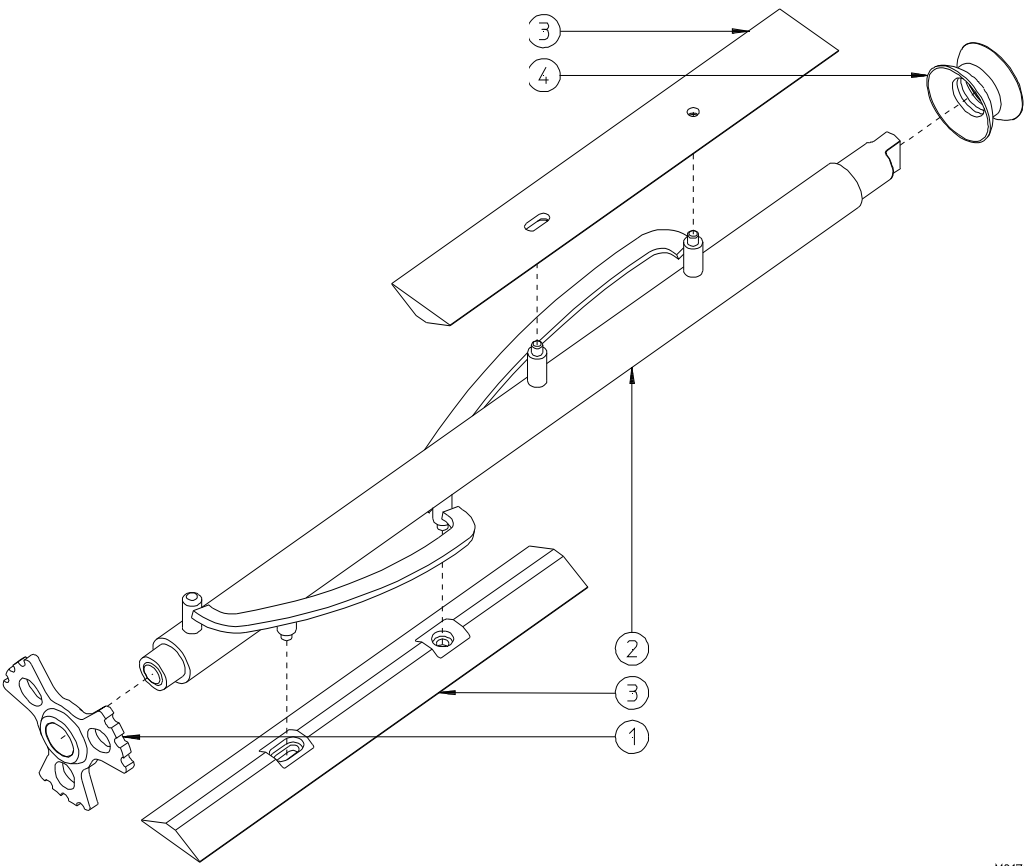
Item	Part No.	Description
*	HC120013	Head-Assy.Dispense
1	HC120012	Head-Assy. w/actuators
2	HC160501	O-Ring (Plunger)
3	HC160583	O-Ring (Head)
4	HC137174	Plunger-Side Self Dispense
5	HC160610	O-Ring (Air Plug)
6	HC138149	Plug-Air Bleed
7	HC116089	Push Rod-Assy. Plunger Switch
8	HC138009	Plunger-Dispense Center
9	HC160269	Pin-Handle
10	HC110007	Handle-Assy. Dispense (Side) includes HC162629 Knob-Ball 3/8-16 THD Black
11	HC162625	Knob-Hand
12	HC114808	Handle-Assy. Dispense Center includes HC162629 Knob-Ball 3/8-16 THD Black
13	HC196185	Nozzle-Serrated

* Includes all items above except #3, 7 and 11.

HC114341-05 Stud-Assy. Cylinder 3-15/16 (not shown)

HC116410 Kit-Dispense Head Switch (not shown)

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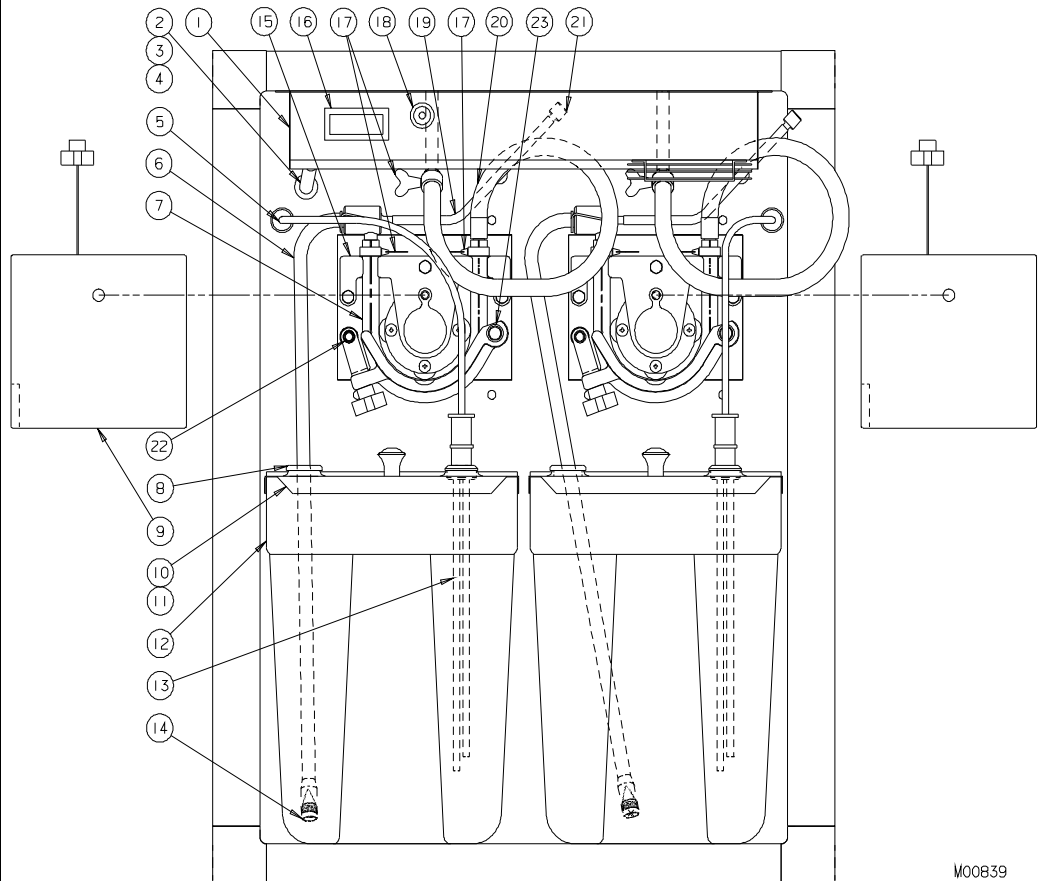
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Figure 2 Beater Shaft Assembly

Item	Part No.	Description
1	HC196085	Bushing-Cylinder
2	HC113438	Shaft-Assy. Beater
3	HC137334	Blade-Scraper Soft Serve
4	HC160567	Seal-Shaft (1 piece)
or	HC111875	Shaft-Assy. Seal (3 piece) (alternate)
	HC160500	O-ring (Seal)
	HC133098	Washer-Shaft Seal
	HC160557	Seal-Beater Shaft

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AIR METERS	
Meter No.	Part No.
9	163423
10	163424
11	163425
12	163426
13	163421
13.5	163421-05
14	163427
14.5	163427-05
15	163428
15.5	163428-05
16	163429
16.5	163429-05
17	163430
17.5	163430-05
18	163431
18.5	163431-05
19	163432
19.5	163432-05
20	163433
20.5	163433-05
21	163434
21.5	163434-05
22	163435
22.5	163435-05
23	163436
24	163437
25	163438
26	163439
28	163440
30	163441
31	163442



M00839

Figure 3 Cabinet Parts

Item	Part No.	Description	Item	Part No.	Description
1	HC117129-01	Shroud-Assy. Evaporator includes HC150532 ... Cord-Assy. Male Plug HC151105 ... Fan-Intake (Cabinet) HC151076 ... Guard-Fan Open HC150509 ... Switch-Door Push Button HC161004 ... Thermometer-Barrel	10	HC117553	Cover-Assy. Front Mix Tank
1A	HC155111	Coil-Evaporator	11	HC140446	Cover-Rear Mix
1B	HC150533	Cord-Assy. Female Plug	12	HC196100	Tank-Mix 6 Gallon
2	HC160738	Clamp-Hose Drain	13	HC115397	Probe-Assy. Mix Level 10-3/4" includes HC137120 ... Base- Probe Mtg.
3	HC196068	Tubing-3/8 ID x 1/2 OD	14	HC199032-01	Duckbill-Inlet RM MTS
4	HC138919	Tube-Drain Support	15	HC118751	MT-Assy CAB Redline (See Explode View-Fig. 5)
5	HC150537	Cordset-Mix Level Probe	16	HC161004	Thermometer-Barrel
5A	HC150536	Receptacle-Molded Level Sensor	17	HC116065	Clamp-Assy. Soft Hose 5/8
6	HC118842	Tube-Assy. Pickup includes HC118765 ... Port-Assy. Inlet Mix/Air HC118836 ... Tube-Assy. Mix Inlet HC162324 ... Clip-Tube Retainer HC160502 ... O-ring	18	HC150509	Switch-Door Push Button
7	HC138836	Hose-Transfer Red Line	18A	HC118597	Actuator-Assy. Door Switch
8	HC199033	Boot-Mix Tube	19	HC138170-02	Tube-Air 7-1/2 in.
9	HC119023	Cover-Assy. RMT CAB (See Fig. 4)	20	HC116094	Hose-Assy. Mix Braided
			21		Meter-Air (Order by meter number)
			22	HC160628	O-ring (Swing Clamp)
			23	HC160612	O-ring (Roller Shoe)

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Figure 4 Mix Transfer System — RMT (sheet 2 of 2)

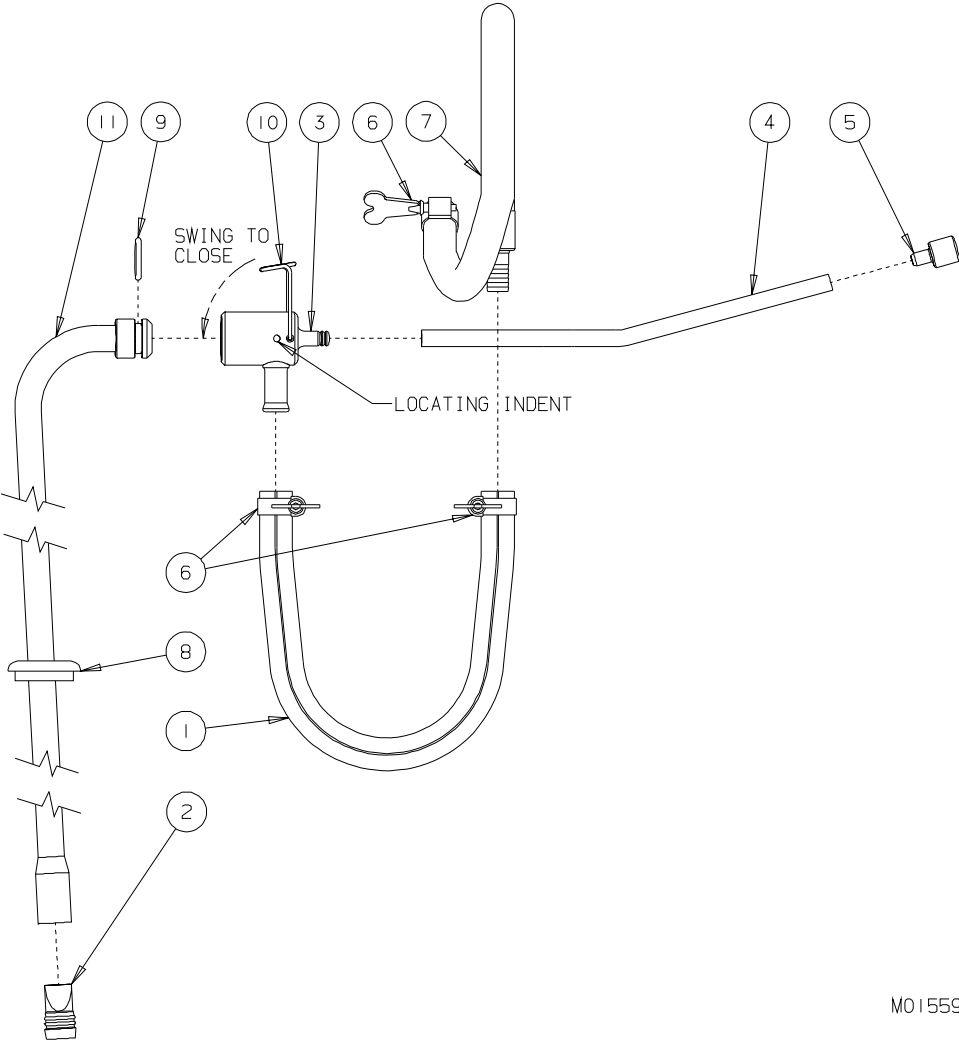
Item	Part No.	Description
*	HC118751	MT-Assy. CAB Red Line
1	HC119918	Kit-Gearmotor Replacement Model RMT includes HC150512 Capacitor-Start w/Bleed HC139046-01 Gauge Shaft Alignment RMT HC162513 Sealant-Alum Silastic
1A	HC150893	Switch-Start Solid State (Relay)
1B	HC160173	Washer-Spring Wave SST
1C	HC151408	Protector-Auto Reset Motor
2	HC138800	Spacer-Swing Arm
3	HC118764	Faceplate-Assy. MTS
4	HC139746	Plate-Backup MTS
5	HC138783-01	Support-Roller Bearing
6	HC116009-01	Kit-Roller (Complete)
7	HC138797	Arm-Shoe Pivot
8	HC139751	Shoe-Roller
9	HC118763	Bracket-Assy. Switch Mtg.
10	HC118894	Kit-Cover Switch RMT Freezer includes HC160357 Screw-RDHM #4-40 x 1/4 STL HC160393 Washer-Flat #6 Brass
11	HC162622	Knob-Hand
12	HC138798	Clamp-Shoe Swing
13	HC138799	Arm-Swing Clamp
14	HC160338	Pin-Dowel 1/4 DIA x 3/4 SST
15	HC119023	Cover-Assy. RMT CAB includes HC165246 Decal-Warning Pressurized HC138889 Knob-Cover RMT HC138890 Lanyard-Wire HC160508 Sleeve-Cable Stop 3/64
16	HC138890	Lanyard-Wire
17	HC138889	Knob-Cover RMT
18	HC160508	Sleeve-Cable Stop 3/64
19	HC160465	Screw-HXHC 1/4-20 x 3-1/2 SST
20	HC160093	Screw-TRPS 1/4-28 x 2-1/4 SST
21	HC160464	Screw-HXHC 1/4-20 x 2-1/2 SST
22	HC159933	Nut-HXSF 1/4-20 SST
23	HC160169	Washer-Flat 3/8 SST
24	HC159927	Nut-HEX 3/8-16 SST
25	HC160170	Washer-Lock 3/8 SST
26	HC160628	O-ring (Swing Clamp)
27	HC160612	O-ring (Roller Shoe)
28	HC159939	Screw-HXSF 1/4-20 x 11/16 SST
29	HC150705	Connector-3/8 x 90°
30	HC118833	Cord-Assy. Motor
31	HC160173	Washer-Spring Wave SST
32	HC165524	Block-Insulation RMT
33	HC160386	Stud-5/16-18 x 3/4 SST
34	HC139756	Shield-Drip
35	HC138793	Spacer-Motor

Not Shown:

HC165246 Decal-Warning Pressurized
 HC165048 Decal-Warning Rotating Parts

* Includes all items above.

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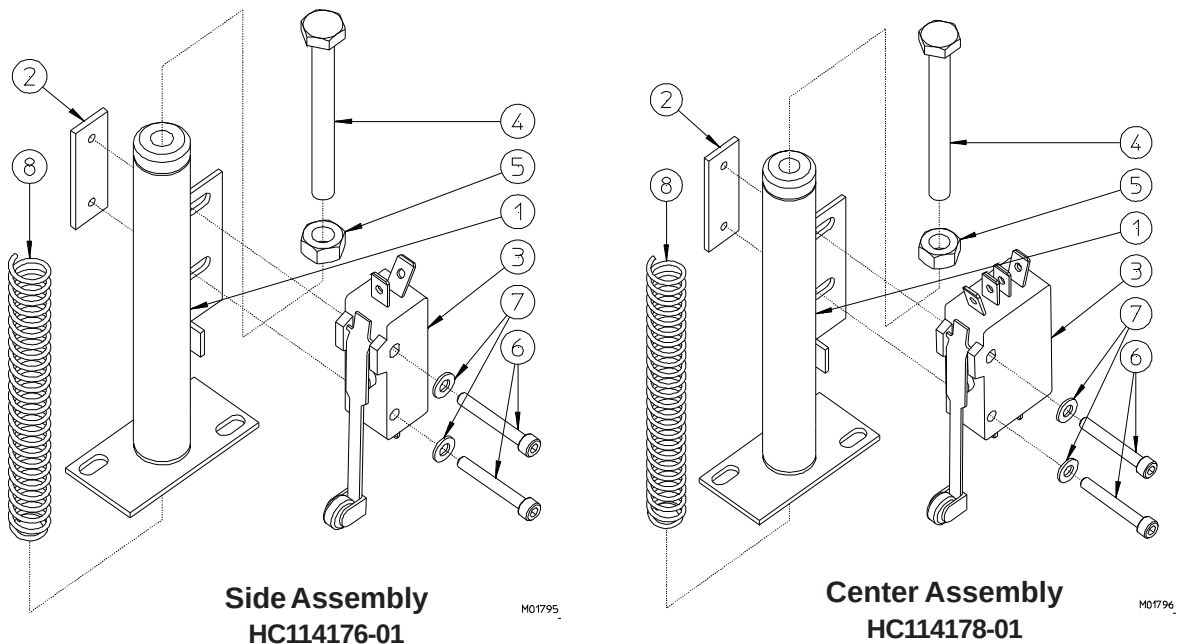
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Figure 5 MTS—RMT Hose Assembly

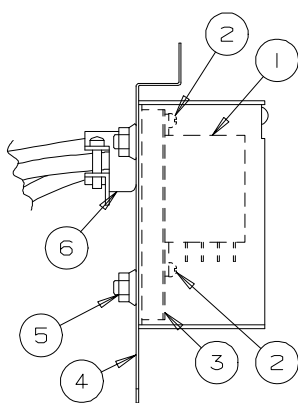
Item	Part No.	Description
1	HC138836	Hose-Transfer Red Line
2	HC199032-01	Duckbill-Inlet RM MTS (Valve)
3	HC118765*	Port-Assy. Inlet Mix/Air
4	HC138170-02	Tube-Air 7-1/2 in.(Hose)
5		Meter-Air (Order by meter number)
6	HC116065	Clamp-Assy. Soft Hose 5/8
7	HC116094	Hose-Assy. Mix Braided
8	HC199033	Boot-Mix Tube (Seal)
9	HC160502*	O-ring
10	HC162324*	Clip-Tube Retainer
11	HC118836*	Tube-Assy. Mix Inlet

* Can be ordered as an assembly:
HC118842 Tube-Assy. Pickup

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Figure 6 Switch Assemblies

Item	Part No.	Description
1	HC114174	Guide-Assy. Push Rod
2	HC140701	Plate-Switch
3	HC150477	Switch-Roller Actuator SPDT (Sides)
or	HC150478	Switch-Roller Actuator DPDT (Center)
4	HC159965	Screw-HXHM 1/4-20 x 2-1/2" ZN
5	HC160104	Nut-HEX 1/4-20 ZN
6	HC160381	Screw-SKHC #6-32x 1 BKOX
7	HC160393	Washer-Flat #6 Brass
8	HC162323	Spring-Compression MW ZN

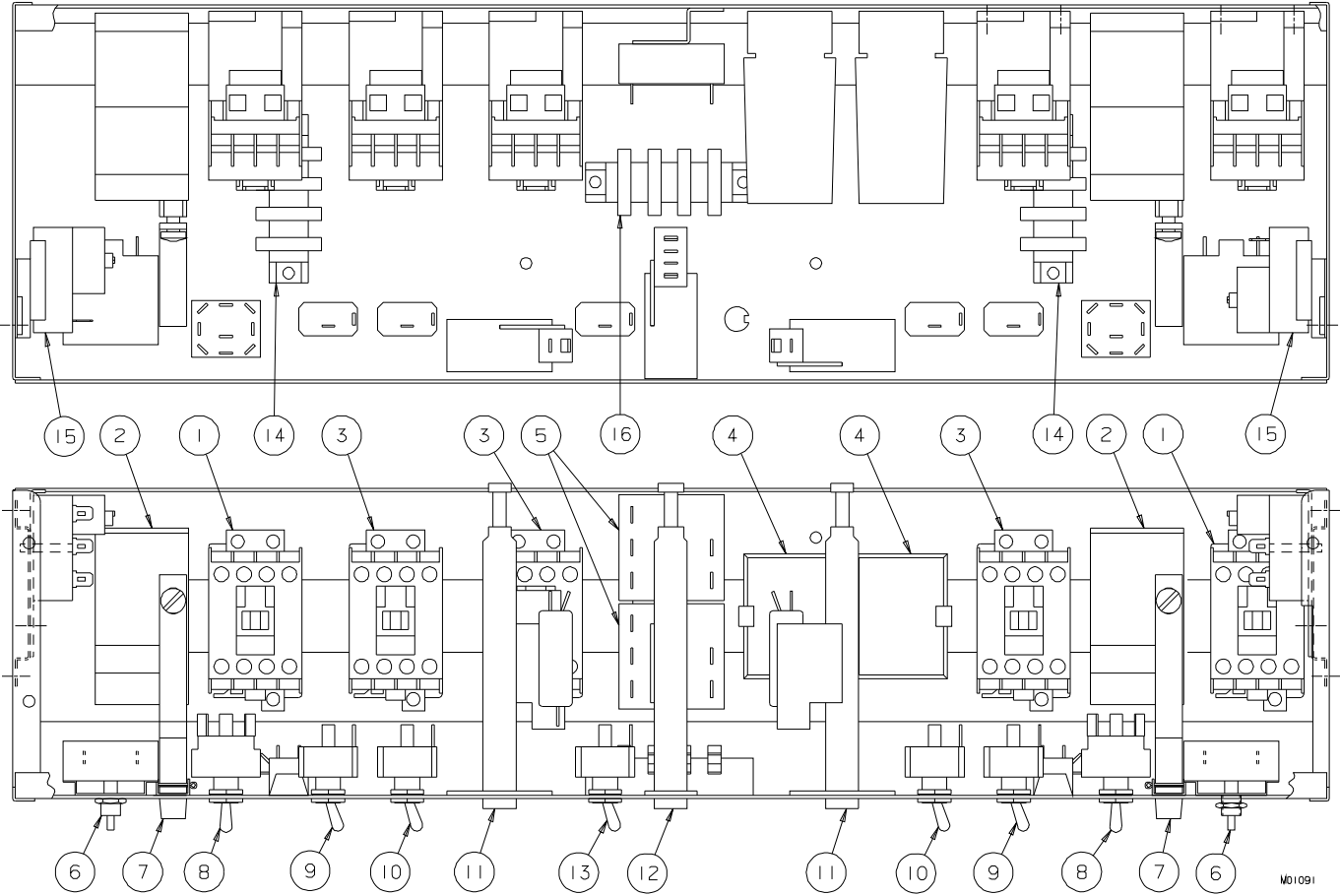
Figure 7 Relay Box — MTS

Item	Part No.	Description
*	HC119208	Box-Assy.Relay
1	HC150381	Relay-Flange Base w/Cover
2	HC160308	Screw-RDHM #6-32 x 5/16 ZN
2A	HC160116	Nut-Speed #6-32 BKOX
3	HC138159	Bracket-Flange Relay Mtg.
4	HC139805	Support-MTS
5	HC159950	Screw-HXSF 1/4-20 x 1/2 ZN
5A	HC159951	Nut-HXSF 1/4-20 ZN
6	HC150828	Connector-1/2

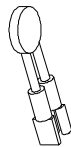
* Includes items 1 through 6 plus box.

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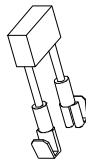
Figure 8 Switch Box— sheet 1 of 2



Detailed Drawings
of
Filter and MOV Assemblies



Item #14A
MOV-Assy.
116188



Item #8A
Filter-Assy.
116125

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Figure 8 Switch Box— sheet 2 of 2

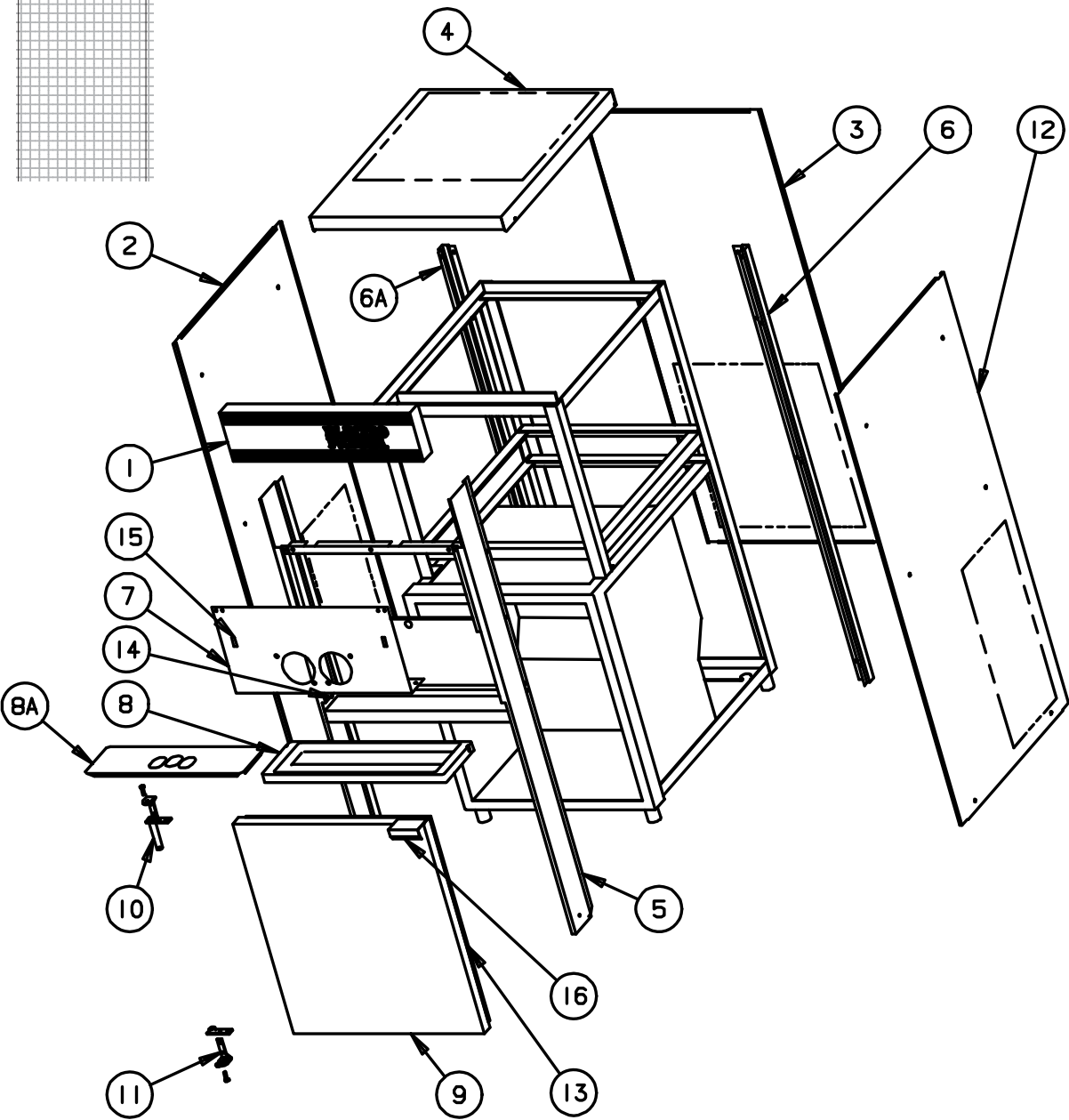
Item	Part No.	Description
1	HC150155	Contactor-IEC 23A 208-230V C (Beater Motor)
1A	HC150156	Coil-A/B 208-230V (Coil only) (not shown)
2	HC120361	Relay-Assy. Overload T1 7.2-10A (1 phase)
		HC150063 Adaptor-Overload Din Rail T1
		HC150064 Adaptor-Reset Threaded T1
		HC150061 Relay-Overload T1 7.2-10A
or	HC120360	Relay-Assy. Overload T15.5-7.5A (3 phase)
		HC150063 Adaptor-Overload Din Rail T1
		HC150064 Adaptor-Reset Threaded T1
		HC150060 Relay-Overload T1 5.5-7.5A
3	HC150155	Contactor-IEC 23A 208-230V C (Compressor & Fan)
3A	HC150156	Coil-A/B 208-230V (Coil only) (not shown)
4	HC150202	Indicator-Mix Level
4A	HC150540	Light-Indicator (not shown)
4B	HC150119	Socket-Octal
4C	HC150120	Clip-Retainer
5	HC150208	Timer-12 Sec. Delay on Break
6	HC150218	Timer-5 Minute
6A	HC162604	Knob-Timer
7	HC120362	Lever-Assy. Reset
		HC159036 Button-Reset
8	HC150465	Switch-Toggle 3PDT Center OFF (Selector)
8A	HC116125	Filter-Assy. (L.H.) (See detailed drawing)
9	HC159235	Switch-Toggle SPST (DAY/NIGHT)
10	HC159235	Switch-Toggle SPST (Mix Transfer System)
11	HC114176-01	Switch-Assy. Self Closing Plunger (Sides)(See Figure 6)
		HC150477 Switch-Roller Actuator SPDT
		HC162323 Spring-Compression
12	HC114178-01	Switch-Assy. Self Closing Plunger (Center) (See Figure 6)
		HC150478 Switch-Roller Actuator DPDT
		HC162323 Spring-Compression
13	HC159235	Switch-Toggle SPST (Cabinet)
14	HC150795	Strip-Terminal
14A	HC116188	M.O.V.-Assy (See detailed drawing)
15	HC150252-01 ...	Timer-.5-45 Delay on Break 230
15A	HC150253	Module-Plug on Variable Time
16	HC150795	Strip-Terminal

L.H. = Left hand side of freezer when facing front.

R.H. = Right hand side of freezer when facing front.

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Figure 9 Panel Assembly (sheet 1 of 2)



Hardware for Panels				
Panel	Screw	Nut-Speed	Spacer	Nut-Speed on Frame
Channel-Rear	HC160048	HC160117	n/a	n/a
Dispense	HC160076	HC159132	HC138456	n/a
Front	HC160076	HC159132	n/a	HC159067
Rear	HC160048	HC160114	HC138456	n/a
Side	HC159219	HC160114	HC138456	n/a
Top	HC160305	n/a	n/a	n/a
Trimstrip	HC160076	n/a	n/a	n/a
n/a – Not Applicable				

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Figure 9 Panel Assembly (sheet 2 of 2)

Item	Part No.	Description
1	HC115292-03	Trimstrip-Assy. EF Decal 26 inch includes HC165188-01 Decal-Trimstrip EF Logo 26" HC165191 Decal-Freedom 360°
2	HC136289	Panel-Side L.H.
3	HC136313	Panel-Rear (Air Cooled and Water Cooled)
.....	HC138982	Panel-Upper Rear (Air Cooled Remote)
.....	HC138983	Panel-Lower Rear (Air Cooled Remote)
4	HC116567	Panel-Assy. Top (Air Cooled)
.....	HC114157	Panel-Assy. Top (Water Cooled and Air Cooled Remote)
5	HC113985	Panel-Assy. Front includes HC159175 Catch-Bullet (Button-Drip Tray) HC160289 Nut-Push Round
6	HC130021	Channel-Rear R.H. (Corner)
6A	HC135254	Channel-Rear L.H. (Corner)
7	HC137297	Panel-Dispense
8	HC196108	Tray-Drip 26" Black
8A	HC115132	Insert-Assy. Drip Tray 26" includes HC137282 Insert-Drip Tray HC199030 Bumper-Rubber
9	HC114260	Door-Assy. includes HC160563 Gasket-Magnetic Door (V-Groove) HC136199 Pull-Door (Handle-CAB)
9A	HC118597	Actuator-Assy. Door Switch
10	HC162045	Hinge-Pivot 1-3/8 Top L.H. includes HC162052 Spring-L.H.
11	HC162046	Hinge-Pivot 1-3/8 Bottom L.H.
12	HC136216	Panel-Side-R.H.
13	HC160563	Gasket-Magnetic Door
14	HC159175	Catch-Bullet (Button-Drip Tray)
14A	HC160289	Nut-Push Round
15	HC150540	Light-Indicator 230v ADD MIX
15A	HC159401	Clip-Retainer Indicator Light
16	HC136199	Pull-Door (Handle-CAB)

L.H. = Left hand side of freezer when facing front.

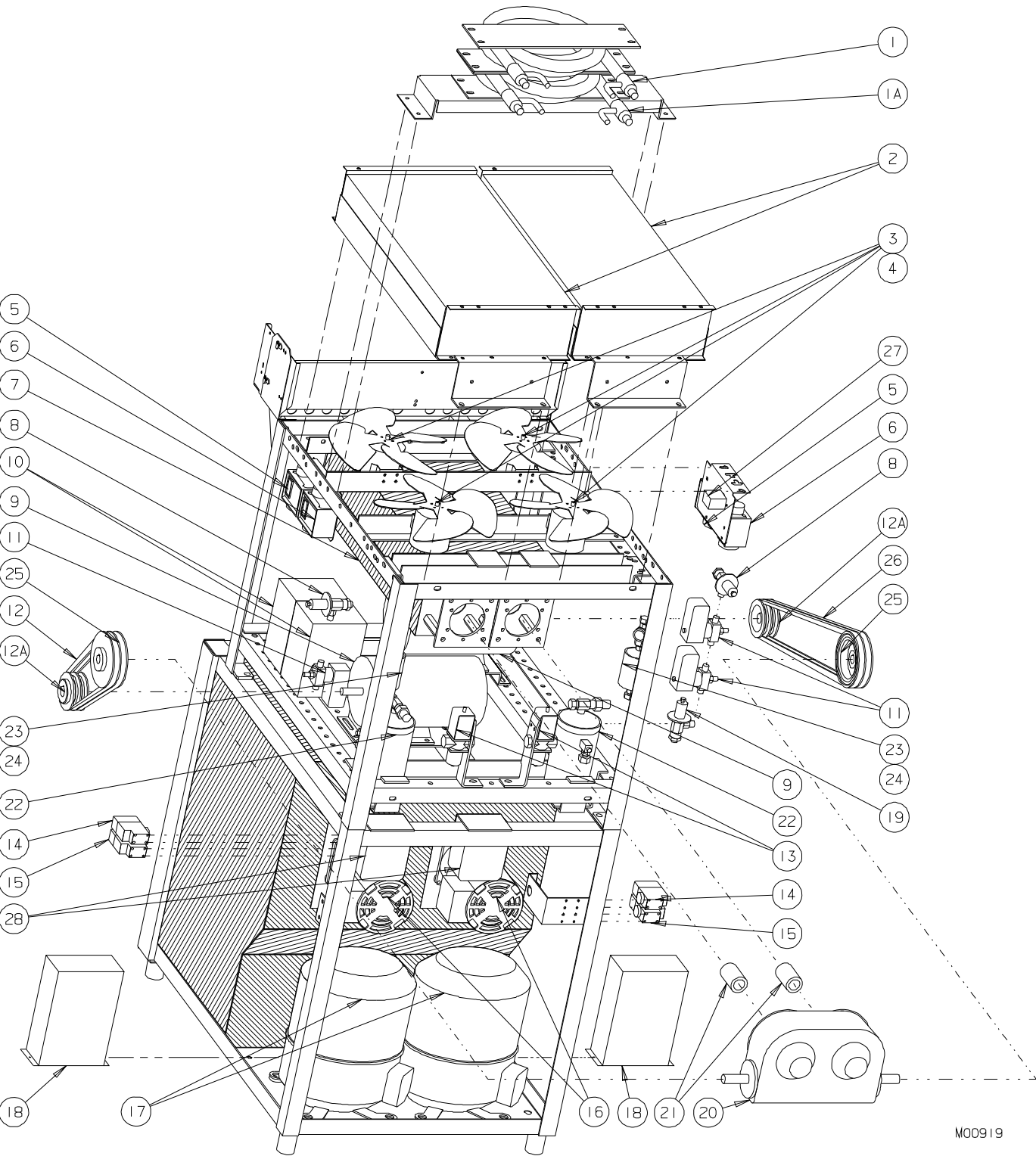
R.H. = Right hand side of freezer when facing front.

Panel Decals & Labels	
Part No.	Description
HC165119	6" Air Flow
HC165025	Beater Warning
HC164031	Blade Installation
HC164113	Cleaning Instructions
HC165093	Clear Overlay
HC165013	CMT Patent
HC165191	Freedom 360° Trimstrip
HC164110	MTS Connect Red Line
HC164004-01	Operating Instructions
HC165126	Panel Removal
HC165124	Top Air Discharge
HC165188-01	Trimstrip EF Logo 26"
HC164020	Trimstrip LH
HC164021	Trimstrip RH
HC165246	Warning - Pressurized

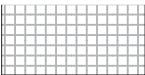
Use only original or authorized replacement parts with this freezer.
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Figure 10 Back/Side View (sheet 1 of 2)



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Use only original or authorized replacement parts with this freezer.
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Figure 10 Back /Side View (sheet 2 of 2)

Item	Part No.	Description	Item	Part No.	Description
1	HC155029	Condenser-Water (WC)	14	n/a	HPCO see Kits in Not Shown
1A	HC139877	Bracket-Condensor Mtg. (W/C)	15	n/a	LPCO see Kits in Not Shown
2	HC155120	Condenser-Air (AC)	16	HC119918	Kit-Gearmotor Replacement
2A	HC116564	Bracket-Assy. Rear (AC)*			Model RMT (Mix Transfer)
2B	HC116565	Bracket-Assy. Front (AC)*	17	HC118433	Compressor-Assy. 208-230/3/
2C	HC113989	Hangar-Assy. Air Condenser*			60 (3 phase) includes compres-
3	HC159023	Blade-Fan 11" 36° (AC)			sor and
4	HC151077-01	Motor-Fan 50w 230v (AC)			HC155054 Drier-Filter
5	HC119989	Kit-Thermostat & Retainer (Day)			HC155419 Valve-Access
6	HC119989	Kit-Thermostat & Retainer (Night)	or	HC119540	Compressor-Assy. 208-230/1/
7	HC118689	Cylinder-Assy. Complete			60 (1 phase) includes compres-
7A	HC118712	Kit-Pressure Switch 30 psi*			sor and
7B	HC116105	Nut-Assy. Pressure Switch*			HC151463 Capacitor-Run
7C	HC116410	Kit-Dispense Head Switch*			HC151436 Capacitor-Start
7D	HC115004-01	Tube-Assy. Drain 20-1/4*			HC155054 Drier-Filter
8	HC155490	Valve-Automatic Expansion (Cyl)			HC151462 Relay-Start
8A	HC165531	Insulator-Expansion Valve*			HC155419 Valve-Access
9	HC151066	Motor-2 HP (Leeson) (3ph)	18	—	Box-Capacitors (Compressor)
or	HC151043	Motor-2HP (Emerson) (3ph)	19	HC155449	Valve-Automatic Expansion
or	HC119816	Kit-Motor & Capacitors 2HP			(Cabinet)
		(1 ph) includes Blufon motor and	19A	HC165531	Insulator-Expansion Valve*
		capacitors	20	HC153341	Reducer-Gear (See Figure 11)
		HC150244 Capacitor-Run	21	HC111964	Coupling-Assy. 1 Inch Drive
		HC150294 Capacitor-Start	22	HC155071	Receiver-3 lb. 3/8 ID Sweat w/o
or	HC120073	Kit-Motor & Capcitors 2HP			Valve (AC & WC)
		(1ph) includes Emerson motor	or	HC155058	Receiver-12 lb. Horizontal
		and capacitors			Mount (ACR)*
		HC150318 Capacitor-Run	23	HC155054	Drier-Filter
		HC119912 Capacitor-Start	24	HC155059	Glass-Sight
10	—	Box-Motor Capacitors	25	HC153625	Sheave-3/4 Bore 4.75 OD
		See Item 9 - 1 Phase Motors			(Driven) includes
11	HC155421	Valve-Solenoid 3/8 OD 208-240V			HC160495 Screw-Sk Set
12	HC153161	Belt-V (R.H.)	25A	HC153322	Key-Drive 3/16 sq x 1-1/2*
12A	HC153626	Sheave-7/8 Bore 3.25 OD (Driver)	26	HC153171	Belt-V (L.H.)
		HC160495 Screw-Sk Set	27	HC118813	Kit-Cabinet Thermostat
12B	HC153322	Key-Drive 3/16 sq x 1-1/2*	28	HC119208	Box-Assy. MTS Relay
13	HC112080	Valve-Assy Water includes			(See Figure 7)
		HC132972 Bra cket			
		HC155410 Valve-Water			
13A	HC155444	Kit-Water Valve Repair*			

* Not Shown

** Order by freezer serial number.

AC = Air Cooled
WC = Water Cooled

R.H. = Right hand side of the freezer as you face the front.

L.H. = Left hand side of the freezer as you face the front.

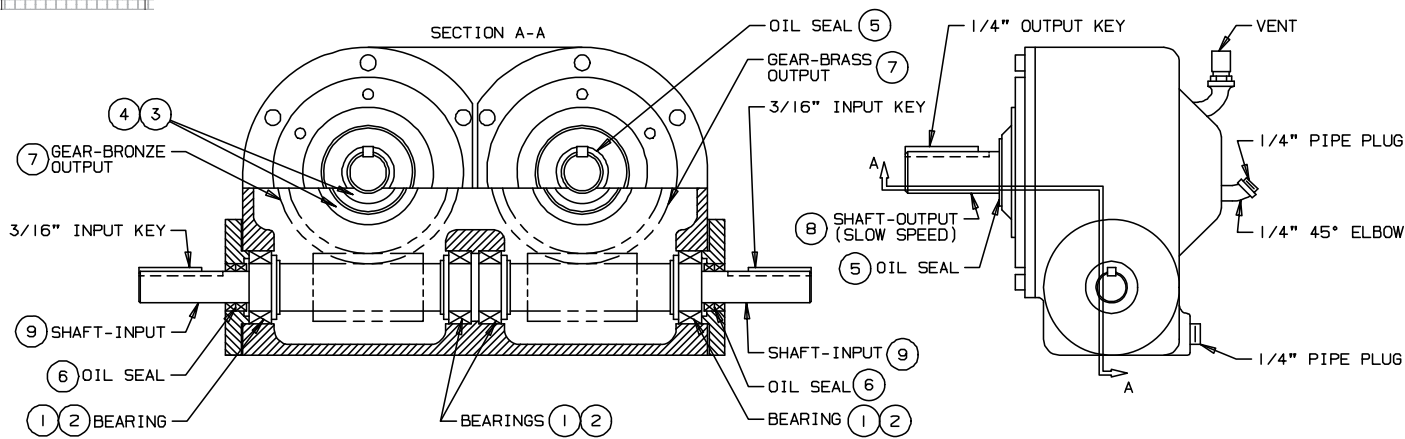
n/a = Not applicable for this freezer.

Not Shown:

HC117133 Pan-Assy. Condensate
 HC161216 Sensor-10K Thermistor
 HC155419 Valve-Access
 HC155574 Cap-Access Valve
 HC120494 Kit-HPCO 155450 Field (AC & ACR)
 HC120495 Kit-HPCO 155702 Field (WC)
 HC120496 Kit-LPCO 155701 Field (AC & WC)
 HC120498 Kit-LPCO 155705 Field (ACR)

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Figure 11 Gear Reducer



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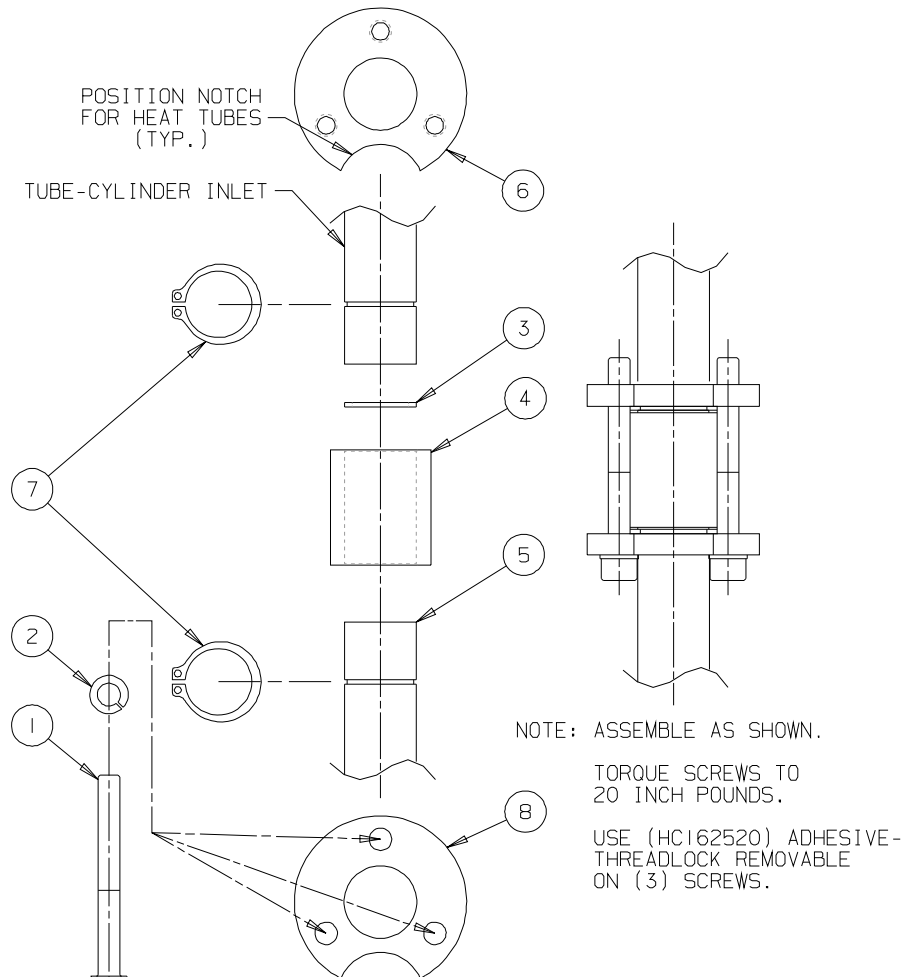
(Order by freezer serial number)
Model — Wintwin

HC153341 Wintwin 10 - 1 Ratio A and B Side

Item	Part No.	Description	Required Per Side
1	HC153014	Bearing-High Speed Cup	2 ea.
2	HC153015	Bearing-High Speed Cone	2 ea.
3	HC153011	Bearing-Slow Speed Cup	2 ea.
4	HC153012	Bearing-Slow Speed Cone	2 ea.
5	HC153051	Seal-Oil (Slow Speed)	2 ea.
6	HC153053	Seal-Oil (High Speed)	2 ea.
7	HC153349	Gear-Bronze	1 ea.
8	HC153350	Shaft-Slow Speed	1 ea.
	HC153000	Gear-Assy. Output (Slow Speed)	
9	HC153348	Shaft-Input (High Speed)	1 ea.
10	HC114874	Kit-Reducer Gasket 4CB	1 ea.
11	HC111964	Coupling-Assy. 1 inch Drive	
**Oil-Gear Reducer (per quart)			
	HC153322	Key-Drive 3/16" High (in)	
	HC153323	Key-Drive 1/4" Slow (out)	

****Note:** To order oil always verify type of oil from the tag located on the gear reducer. Improper oil usage will cause the gear reducer to fail.

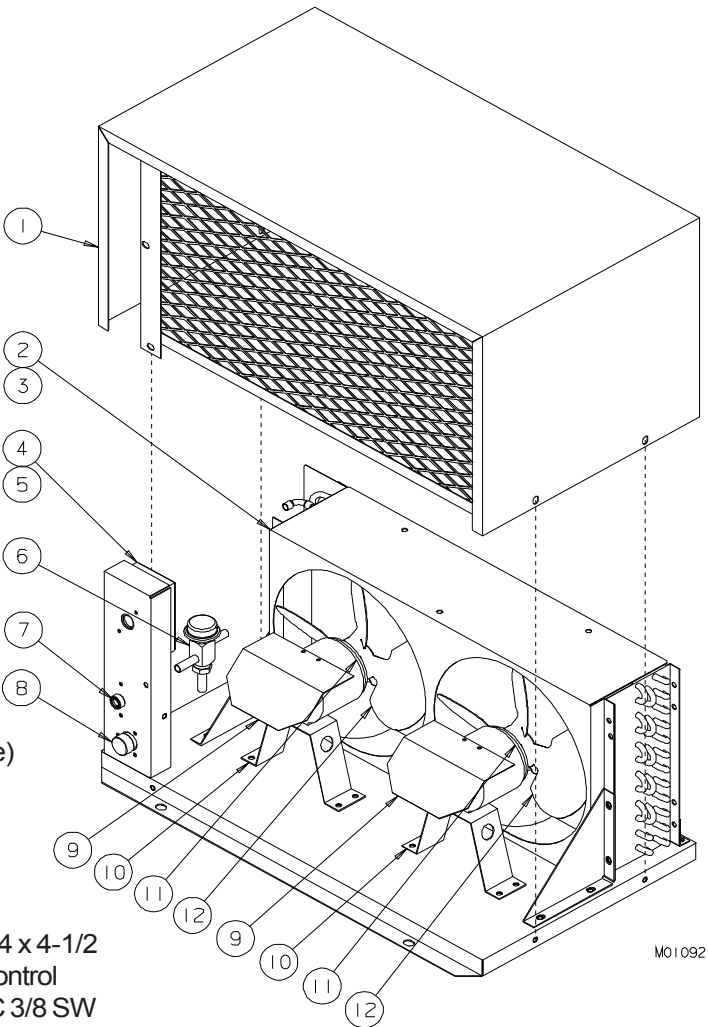
Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

Figure 12 Mix Feed Seal Assembly

Item	Part No.	Description
1	HC160320	Screw-SKHC #10-24 x 1-3/4 SST
2	HC160166	Washer-Lock #10 ST
3	HC160556	Gasket-Mix Joint
4	HC139351	Collar-Alignment
5	HC139349	Tube-Mix Feed Clamp
6	HC139352	Clamp-Ring Threaded
7	HC160312	Ring-Retaining 5/8 Ext. SST
8	HC139353	Clamp-Ring

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Figure 13 Air Cooled Remote Condenser



Item	Part No.	Description
*	HC116781-02	Condenser-Assy. 2 Hp Remote (Complete)
1	HC117207	Cover-Assy. Condenser
2	HC155101	Condenser-Air Rifled
3	HC138465	Shroud-Fan
4	HC150732	Box-Electric 2-3/4 x 4-1/2 x 2
5	HC150737	Cover-Electric Box 2-3/4 x 4-1/2
6	HC155454	Valve-Head Pressure Control
7	HC153420	Coupling-Refr. 3/8 MQC 3/8 SW
7A	HC140039	Plate-Coupling Mtg.
8	HC153418	Coupling-Refr. 1/2MQC 1/2 SW
8A	HC153502	Flange-Refr. Coupling Mount
8B	HC153503	Cap-Dust Refr. Coupling
9	HC139017	Shield-Motor Rain
10	HC137632	Bracket-Fan Condenser
11	HC151072	Motor-Fan 50W 230V 60Hz R/M
12	HC159029	Blade-Fan 11" Dia 36°

* Includes all items above.

Not Shown:

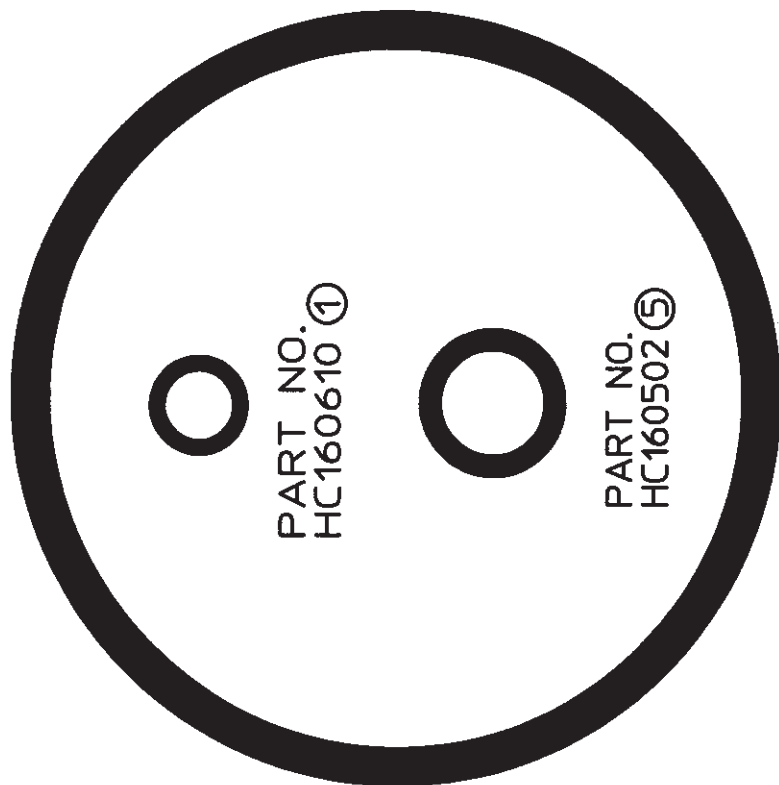
HC164461	Decal-Connect A/B Side Freezer
HC155058	Receiver-12 lb. Horizontal Mount
HC120494	Kit-HPCO 155450 Field
HC120498	Kit-LPCO 155705 Filed
HC155466	Control-Pressure Fan
HC119124	Kit-25 Foot Line Sets 404a
HC119125	Kit-50 Foot Line Sets 404a

Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

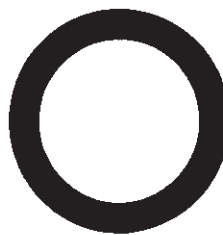
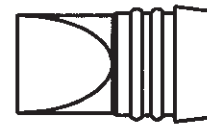
Accessories

Part No.	Description
HC196103	Bottle-Wash 500ML (Plunger and MTS)
HC158037	Brush-1/4"Dia x 18-1/2 Overall Length
HC158018	Brush-7/16" Dia. 12" Overall Length
HC158019	Brush-9/16" Dia. 30" Overall Length
HC158026	Brush-1" Dia. 12" Long
HC158009	Brush-4" w/o Handle (Use with Handle p/n HC158012)
HC162105	Caster-1-1/4" ST PT with Brake
HC162106	Caster-1-1/4" ST PT without Brake
HC184244	Chart-O-ring (Laminated)
HC158051	Cup-Overrun (use with p/n HC158049 scale)
HC184881-01	DVD-Training RMT SS EF (Operator Training)
HC158012	Handle-Brush Fiberglass (Use with Brush p/n HC158009)
HC118897	Kit-O-ring
HC158000A	Lubricant-Petrol Gel 4 oz. tube (per tube)
HC150736	Nut-Lock Conduit 1-1/4 (Casters)
HC158014	Sanitizer-Stera-Sheen (per case/4 jars)
HC158014A	Sanitizer-Stera-Sheen (per 4lb. jar)
HC158049	Scale-Overrun
HC169374	Tool-O-Ring Removal

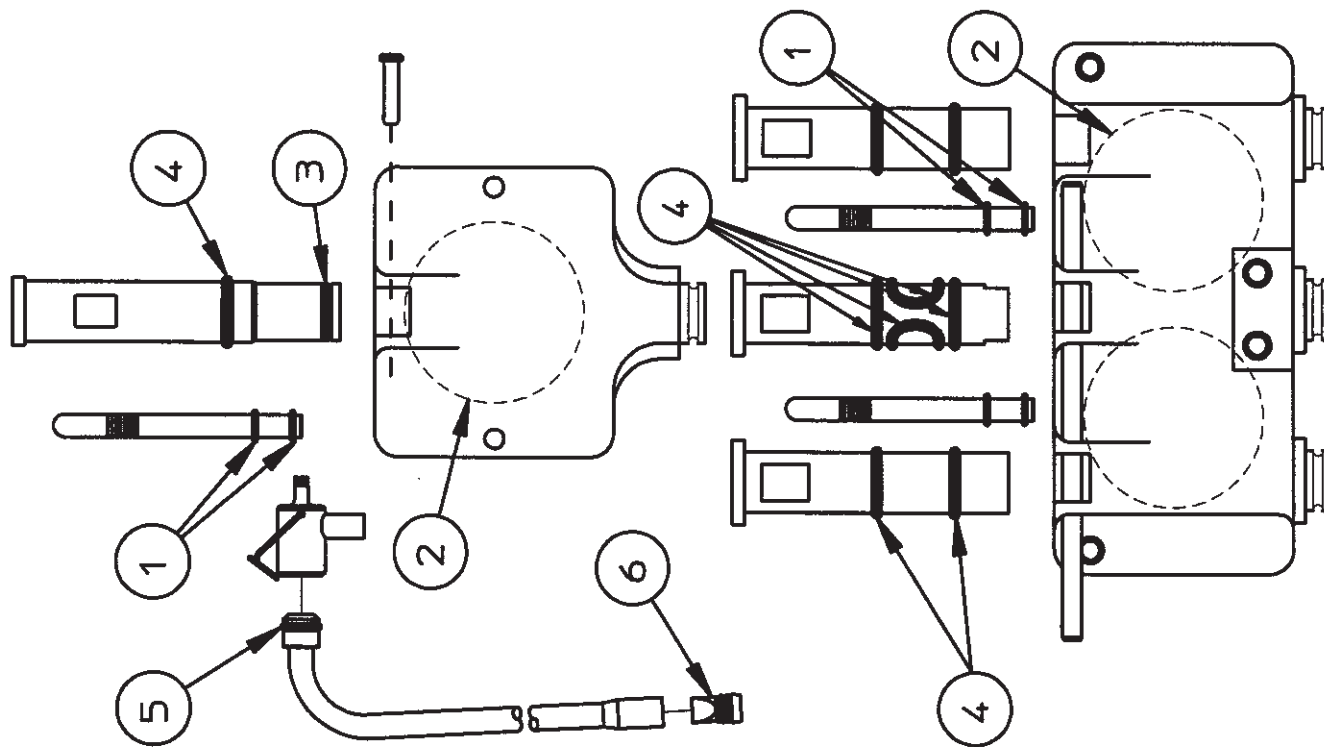
Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.



PART NO.
HC160583 ②



PART NO. HC160582 ③
PART NO. HC160501 ④
PART NO. HC199032-01 ⑥



Cleaning & Sanitizing Electro Freeze® 30T-RMT and 88T-RMT Freezers

This instruction sheet is not intended to be used in place of the Operator's Manual. Use the following information to assist you only after you have read, understood, and are accomplished in the procedures for cleaning and sanitizing detailed in the Electro Freeze freezer Operator's Manual.

DRAINING PRODUCT

Follow Closing Procedures in Operator's Manual to remove frozen product from the freezer.

1. Turn selector switches to **"CLEAN"**, MTS switches to **"ON"**, CAB switch to **"OFF"**.
2. Empty the remaining mix out of mix containers.
3. Run beaters 5 minutes to soften product. Dispense as much frozen product as possible.
4. Pour 2 gallons of cool water into each mix container, allowing the cylinders to fill with water.
5. Open plungers to drain mix and water. Repeat step 4 until water is clear.
6. Prepare and pour 2 gallons of warm sanitizing solution of 100ppm available chlorine in container.
7. Open air bleed and fill each cylinder with sanitizer. Close air bleed. Place selector switch to clean for 5 minutes.
8. Put all switches in the **"OFF"** position. Drain completely.

DISASSEMBLY



CAUTION: To avoid electrical shock or contact with moving parts, make sure all switches are in the **"OFF"** position and that the main power supply is disconnected. Some freezers have more than one disconnect switch.



CAUTION: PRESSURIZED SYSTEM.
Plungers must be open before disassembly.

Disassemble the freezer components in accordance with the Operator's Manual instructions.

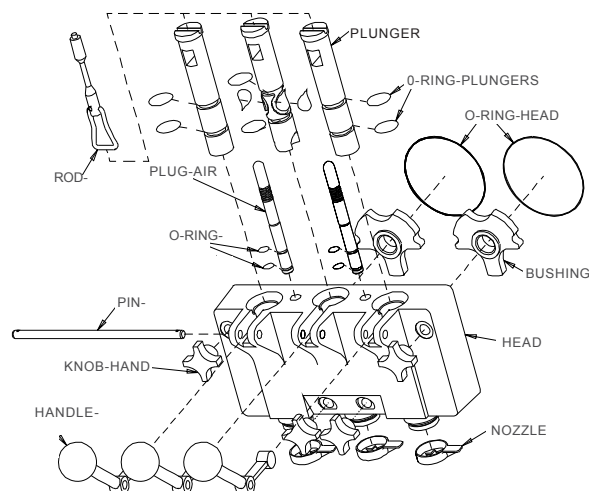
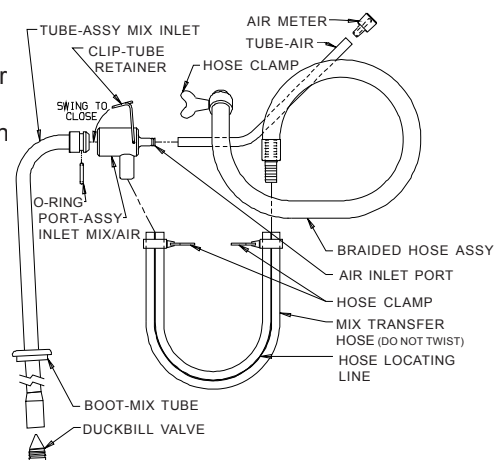
1. Remove dispensing head and beater shafts from freezer. Disassemble MTS and move to cleaning area.

CLEANING

1. Prepare a three-compartment sink for cleaning, rinsing, and sanitizing parts removed from the freezer per applicable health codes. The sanitizer should be mixed according to the manufacturer's instructions to yield 100 parts per million (PPM) available chlorine solution. (example: Stera-Sheen Green Label).
2. Disassemble all parts and remove o-rings. Clean each part with the appropriate brush supplied with freezer.
3. Wash, rinse, sanitize, and air dry all parts removed from the freezer. For proper sanitizing, the parts must remain in the sanitizer for 5 minutes.
4. Go to freezer and use sanitizing solution to thoroughly brush the mix feed tubes from the refrigerated cabinet to the cylinders.
5. Brush the inside of the cylinders with sanitizing solution, making certain to clean the back walls.
6. Brush the inside of the drain tube.

ASSEMBLY

Assemble and lubricate freezer components in accordance with the Operator's Manual instructions.



SANITIZING

1. Wash and sanitize your hands and forearms.
2. Prepare 2 gallons (7.5 liters) of sanitizing solution in each mix container. Sanitizing solution must be mixed according to manufacturer's instructions to yield 100 PPM (parts per million) available chlorine solution.
3. Brush the interior mix container walls, the underside of the container covers, and low mix probes with sanitizer solution.
4. Place the mix containers with sanitizer in the refrigerated cabinet, insert pickup tube and sanitize exterior of the tubes.
5. Place an empty container under the dispensing head.
6. Open the air bleed plugs by pulling up until the plugs touch the bottom of the switch box.
7. Reconnect the main power supply to the freezer. Turn the MTS switches to **"ON"**. This will push the sanitizer into the cylinders.
8. When sanitizer flows out the bottom of the dispense head, close the air bleed plugs.

(over)

SANITIZING (continued)

- Turn both selector switches to “**CLEAN**” and allow the beaters to run for 5 minutes. Check for leaks around the head, drain tube, clamps and MTS.
- Drain the solution from the cylinders by slowly pulling down on the dispense handles. **NOTE: Some sanitizer will remain in hoses and cylinders.**
- Leave the handles down, and turn the selector switches to “**OFF**”. Let the MTS force all possible sanitizer out of the freezing cylinders.

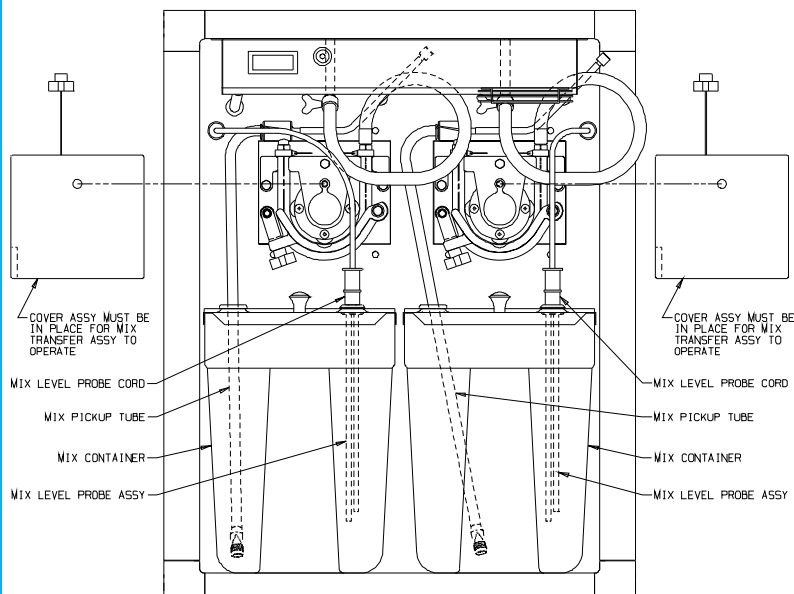
Important:

Failure to completely remove sanitizer or water from the freezing cylinder before placing in “AUTO” will damage the freezer.

- Turn the MTS switches to “**OFF**”.
- Remove the mix inlet tubes, holding the top 6-inch portion only.
- Remove the mix containers and empty any remaining sanitizer.

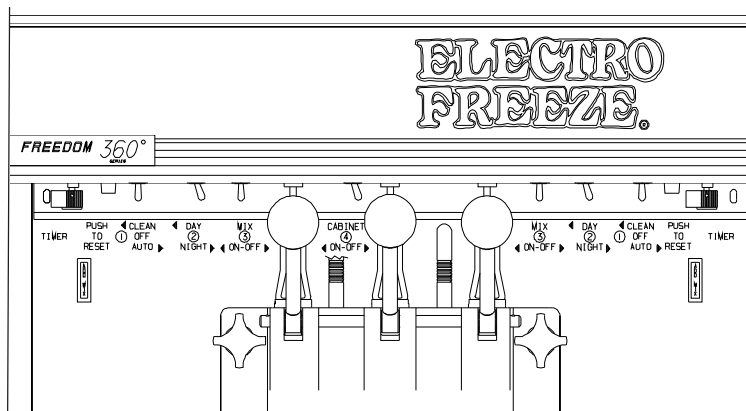
Priming The Freezer

- Make sure that your hands, forearms, and all freezer assemblies are sanitized.
- Holding the top 6-inch portion only, insert the pickup tubes into the sanitized mix container through the small hole in the rear cover and set containers in the cabinet.
- Fill the mix containers with mix and install the front covers.
- Insert the low mix probes through the large hole in the rear cover, and connect the probe cords to the probes and to the back of the cabinet.
- Turn the cabinet switch to “**ON**” and close the cabinet door.



Priming The Freezer (continued)

- Place an empty container under the dispensing head on the drip tray.
- Open the side plungers and air bleed plugs.
- Turn the MTS switches to “**ON**” and allow the mix to push the remaining sanitizer from the cylinders through the plunger openings.



- Close the side plungers when pure mix is coming out.

Important:

Failure to completely remove sanitizer or water from the freezing cylinder before placing in “AUTO” will damage the freezer.

- After mix appears at the bottom of the head (approximately **50–55** seconds), close the air bleed plugs and wait for the MTS to fill the cylinders and shut off.

OPERATING INSTRUCTIONS			
DAY		NIGHT	
①	AUTO	①	AUTO
②	DAY	②	NIGHT
③	ON	③	OFF
④	ON	④	ON

- After the MTS has cycled off (approximately 30 seconds) turn both selector switches to “**AUTO**”, both DAY/NIGHT switches to “**DAY**”, and both MTS switches to “**ON**”.
- Allow the freezer to cycle for 15 minutes. Sanitize the nozzles and install on the head. The product is now ready to serve.

Problem? Contact your local authorized distributor or the freezer manufacturer, Electro Freeze Service Department, 2116 Eighth Avenue, East Moline, IL 61244, (309) 755-4553 or FAX (309) 755-9858

Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Actuator-Assy. Door Switch	HC118597	2	I2G-2214 —
Adaptor-Overload Din Rail	HC150145	2	I2G-2214 — I2N
Adaptor-Overload Din Rail T1	HC150063	2	I2N —
Adaptor-Reset Threaded T1	HC150063	2	I2N —
Arm-Shoe Pivot (MTS)	HC138797	2	I2G-2214 —
Arm-Swing Clamp (MTS)	HC138799	2	I2G-2214 —
Base-Probe Mtg.	HC137120	2	I2G-2214 —
Bearing-High Speed Cone	HC153015	4	I2G-2214 —
Bearing-High Speed Cup	HC153014	4	I2G-2214 —
Bearing-Slow Speed Cone	HC153012	4	I2G-2214 —
Bearing-Slow Speed Cup	HC153011	4	I2G-2214 —
Belt-V (LH)	HC153171	2	I2G-2214 —
Belt-V (RH)	HC153161	2	I2G-2214 —
Blade-Fan 11" 36° (Air Cooled)	HC159023	4	I2G-2214 —
Blade-Fan 11" Dia 36° (Air Cooled Remote)	HC159029	4	I2G-2214 —
Blade-Scraper Front (Short)	HC138830	2	I2G-2214 — K2M-3877
Blade-Scraper Rear (Long)	HC138831	2	I2G-2214 — K2M-3877
Blade-Scraper Long SS	HC137334	4	K2M-3878 —
Block-Installation RMT (MTS)	HC165524	2	I2G-2214 —
Boot-Mix Tube (Seal)	HC199033	2	I2G-2214 —
Bottle-Wash-Plunger and MTS	HC196103	*	I2G-2214 —
Box-Assy. Capacitor and Relay (1 Phase)	HC118647	2	I2G-2214 —
Box-Electric 2-3/4 x 4-1/2 x 2 (Air Cooled Remote)	HC150732	2	I2G-2214 —
Bracket-Assy. Electric Box (Air Cooled Remote)	HC117197	2	I2G-2214 —
Bracket-Assy. Front (Air Cooled)	HC116565	4	I2G-2214 —
* As Required ** Items Included In O-Ring Kit No. HC118897 *** LH or RH — Left or right hand is determined as you face the front of the freezer. MTS = Mix Transfer System NLA = No Longer Available AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Bracket-Assy. Rear (Air Cooled)	HC116564	2	I2G-2214 —
Bracket-Assy. Switch Mtg. (MTS-RMT)	HC118763	2	I2G-2214 —
Bracket-Fan Condenser (Air Cooled Remote)...	HC137632	4	I2G-2214 —
Bracket-Flange Relay Mtg. (Relay Box)	HC138159	2	I2G-2214 —
Brush-1-inch Dia. 12-inch Long	HC158026	*	I2G-2214 —
Brush-4-inch w/36" Handle (Cylinder) (NLA)	HC158004	*	I2G-2214 — B2N
Brush-4-inch w/o Handle(Cylinder) (w/HC158012)	HC158009	*	I2G-2214 —
Brush-7/16-inch Dia. 12-inch OAL	HC158018	*	I2G-2214 —
Brush-9/16-inch Dia. 30-inch OAL	HC158019	*	I2G-2214 —
Bushing-Dispense Head	HC138427	2	I2G-2214 — K2M-3877
Bushing-Cylinder	HC196085	2	K2M-3878 —
Bumper-Rubber (Drip Tray Insert)	HC199030	4	I2G-2214 —
Button-Overload Reset Adapator	HC150150	2	I2G-2214 —
Button-Reset (Lever-Assy. Rest)	HC159036	2	I2G-2214 —
Capacitor-Run (Beater Motor)	See "Motor-2 HP"		
Capacitor-Run (Compressor)	See "Compressor"		
Caster-1-1/4" ST PT with Brake	HC162105	2	I2G-2214 —
Caster-1-1/4" ST PT without Brake	HC162106	2	I2G-2214 —
Catch-Bullet (Drip Tray)	HC159175	2	I2G-2214 —
Channel-Rear R.H. (Corner)	HC130021	2	I2G-2214 —
Channel-Rear L.H. (Corner)	HC135254	2	I2G-2214 —
Chart-O-ring (Laminated)	HC184256	1	I2G-2214 — K2M-3877
Chart-O-ring (Laminated)	HC184244	1	K2M-3878 —
Clamp-Assy. Soft Hose 5/8	HC116065	6	I2G-2214 —
Clamp-Hose Drain	HC160738	1	I2G-2214 —
Clamp-Ring (Mix Feed Seal)	HC139353	2	I2G-2214 —
* As Required ** Items Included In O-Ring Kit No. HC118897 *** LH or RH — Left or right hand is determined as you face the front of the freezer. MTS = Mix Transfer System NLA = No Longer Available AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Clamp-Ring Threaded (Mix Feed Seal)	HC139352	2	I2G-2214 —
Clamp-Shoe Swing	HC138798	2	I2G-2214 —
Clip-Retainer	HC150120	4	I2G-2214 —
Clip-Tube Retainer	HC162324	2	I2G-2214 —
Coil-Evaporator (Shroud Assembly)	HC155111	1	I2G-2214 —
Coil-A/B 208-230V	HC150156	*	D2J —
Coil-Replacement Contactor	HC150134	*	I2G-2214 — D2J
Collar-Alignment (Mix Feed Seal)	HC139351	2	I2G-2214 —
Compressor-Assy. (1ph)(Maneurop).....	HC118685	2	I2G-2214 — B2J-409
Capacitor-Run	HC151447	2	I2G-2214 — B2J-409
Drier-Filter	HC155054	2	I2G-2214 — B2J-409
Kit-Compr. Start Capacitor & Relay	HC151448	2	I2G-2214 — B2J-409
Compressor-Assy. (1ph)	<i>"Order by freezer serial number"</i>		
		B2J-410	— C2L-990
Compressor-Assy. (1ph)(Bristol).....	HC118685	2	C2L-991 —
Capacitor-Run	HC151463	2	C2L-991 —
Capacitor-Start	HC151436	2	C2L-991 —
Drier-Filter	HC155054	2	C2L-991 —
Relay-Compressor Start	HC151462	2	C2L-991 —
Valve-Access	HC155419	2	C2L-991 —
Compressor-Assy. (3ph)(Maneurop).....	HC118686	1	I2G-2214 — B2J-409
Drier-Filter	HC155054	2	I2G-2214 — B2J-409
Compressor-Assy. (1ph)	<i>"Order by freezer serial number"</i>		
		B2J-410	— C2L-990
Compressor-Assy. (3ph)(Bristol).....	HC118686	1	C2L-991 —
Drier-Filter	HC155054	2	C2L-991 —
Valve-Access	HC155419	2	C2L-991 —
Condenser-Air (Air Cooled)	HC155120	2	I2G-2214 —
Condenser-Assy. 2 Hp Remote (Complete)	HC116781	2	I2G-2214 —
Condenser-Assy. 2 Hp Remote (Complete)	HC116781	2	I2G-2214 —
Condenser-Water LH (A Side)(Water Cooled)..	HC155039	1	I2G-2214 — D2H-838

* As Required
 ** Items Included In O-Ring Kit No. HC118897
 *** LH or RH — Left or right hand is determined as you face the front of the freezer.
 MTS = Mix Transfer System NLA = No Longer Available
 AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Condenser-Water RH (B Side)(Water Cooled) .	HC155026	1	I2G-2214 — D2H-838
Condenser-Water (Water Cooled).....	HC155029	2	D2H-839 —
Connector-1/2 (Relay Box)	HC150828	4	I2G-2214 —
Connector-3/8 x 90° (MTS-RMT).....	HC150705	4	I2G-2214 —
Contactor-IEC (Beater Motor, Compressor & Fan) (NLA use HC150155)	HC150135	4	I2G-2214 — D2J
Contactor-IEC 23A 208-230V C (Beater Motor, Compressor & Fan)	HC150155	4	D2J —
Container-Mix	See "Tank"		
Control-Pressure Fan	HC155466	2	I2G-2214 —
Cord-Assy. Female Plug	HC150533	1	I2G-2214 —
Cord-Assy. Male Plug	HC150532	1	I2G-2214 —
Cord-Assy. Motor (MTS)	HC118833	2	I2G-2214 —
Cordset-Mix Level Probe	HC150537	2	I2G-2214 —
Coupling-Assy. 1 inch Drive	HC111964	2	I2G-2214 —
Coupling-Refr. 1/2M w/Stub	HC153410	2	I2G-2214 —
Coupling-Refr. 3/8M w/Stub	HC153413	2	I2G-2214 —
Cover-Assy. Condenser	HC117207	2	I2G-2214 —
Cover-Assy. Front Mix Tank	HC113997	2	I2G-2214 — I2L
Cover-Assy. Front Mix Tank	HC117553	2	I2L —
Cover-Assy. RMT CAB includes	HC119023	2	I2G-2214 —
Decal-Warning Pressurized	HC165246	2	I2G-2214 —
Knob-Cover RMT	HC138889	2	I2G-2214 —
Lanyard-Wire	HC138890	2	I2G-2214 —
Sleeve-Cable Stop 3/64	HC160508	2	I2G-2214 —
Cover-Rear Mix.....	HC138165	2	I2G-2214 — F2H
Cover-Rear Mix.....	HC140446	2	I2L —
Cover-Rear Mix RMT	HC138165-01 .	2	F2H — I2L
Cup-Overrun (use with P/N HC158049 scale)	HC158051	*	I2G-2214 —
* As Required ** Items Included In O-Ring Kit No. HC118897 *** LH or RH — Left or right hand is determined as you face the front of the freezer. MTS = Mix Transfer System NLA = No Longer Available AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Cut Out-HPCO 155450 Field Kit (AC & ACR)	HC120494	2	D2N —
Cut Out-HPCO 155702 Field Kit (WC)	HC120495	2	D2N —
Cut Out-Pressure High	HC155425	2	I2G-2214 — C2N
Cut Out-LPCO 155701 Field Kit (AC & WC)	HC120496	2	D2N —
Cut Out-LPCO 155705 Field Kit (ACR)	HC120498	2	D2N —
Cut Out-Pressure Low (WC & AC)	HC155403	2	I2G-2214 — C2N
Cut Out-Pressure Low (ACR)	HC155465	2	I2G-2214 — C2N
Cylinder-Assy. Complete	HC118689	2	I2G-2214 —
Decal-6" Air Flow	HC165119	1	I2G-2214 —
Decal-Beater Warning	HC165025	1	I2G-2214 —
Decal-Blade Installation	HC164031	1	I2G-2214 —
Decal-Cleaning Instructions	HC165307	1	I2G-2214 — A2I-151
Decal-Cleaning Instructions	HC164113	1	A2I-152 —
Decal-Clear Overlay	HC165093	1	I2G-2214 —
Decal-CMT Connection Red Line	HC164110	1	I2G-2214 —
Decal-CMT Patent	HC165013	1	I2G-2214 —
Decal-Connect A/B Side Freezer	HC164461	1	I2G-2214 —
Decal-Freedom 360° Trimstrip	HC165191	1	I2G-2214 —
Decal-MTS Trimstrip LH	HC164041	1	I2G-2214 — A2I-151
Decal-MTS Trimstrip LH	HC164020	1	A2I-152 —
Decal-MTS Trimstrip RH	HC164042	1	I2G-2214 — A2I-151
Decal-MTS Trimstrip RH	HC164021	1	A2I-152 —
Decal-Operating Instructions	HC164043	1	I2G-2214 — A2I-151
Decal-Operating Instructions	HC164004-01 .	1	A2I-152 —
Decal-Top Air Discharge	HC165124	1	I2G-2214 —
Decal-Trimstrip EF Logo 26"	HC165188-01 .	1	I2G-2214 —
Decal-Panel Removal	HC165126	3	I2G-2214 —
* As Required ** Items Included In O-Ring Kit No. HC118897 *** LH or RH — Left or right hand is determined as you face the front of the freezer. MTS = Mix Transfer System NLA = No Longer Available AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

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Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Hanger-Assy. Air Condenser	HC113989	2	I2G-2214 —
Head-Assy.Dispense Complete	HC116042	1	I2G-2214 — K2M-3877
Head-Only	HC116041	1	I2G-2214 — K2M-3877
O-Ring (Head)	HC159309	1	I2G-2214 — K2M-3877
Plunger-Side Self Dispense	HC137174	2	I2G-2214 — K2M-3877
O-Ring (Plunger)	HC160501	8	I2G-2214 — K2M-3877
Plunger-Dispense Center	HC138009	1	I2G-2214 — K2M-3877
Plug-Air Bleed (Relief)	HC138149	2	I2G-2214 — K2M-3877
O-Ring (Air Plug)	HC160610	4	I2G-2214 — K2M-3877
Pin-Handle	HC160269	1	I2G-2214 — K2M-3877
Handle-Assy. Dispense (Side)	HC110007	2	I2G-2214 — K2M-3877
Knob-Ball 3/8-16 THD Black	HC162629	2	I2G-2214 — K2M-3877
Handle-Assy. Dispense Center	HC114808	1	I2G-2214 — K2M-3877
Handle-Assy.	HC114809	1	I2G-2214 — K2M-3877
Knob-Ball 3/8-16 THD Black	HC162629	1	I2G-2214 — K2M-3877
Nozzle-Serrated	HC196185	1	I2G-2214 — K2M-3877
Head-Assy.Dispense Complete	HC120013	1	K2M-3878 —
Head-Only	HC120012	1	K2M-3878 —
O-Ring (Head)	HC160583	1	K2M-3878 —
Plunger-Side Self Dispense	HC137174	2	K2M-3878 —
O-Ring (Plunger)	HC160501	8	K2M-3878 —
Plunger-Dispense Center	HC138009	1	K2M-3878 —
Plug-Air Bleed (Relief)	HC138149	2	K2M-3878 —
O-Ring (Air Plug)	HC160610	4	K2M-3878 —
Pin-Handle	HC160269	1	K2M-3878 —
Handle-Assy. Dispense (Side)	HC110007	2	K2M-3878 —
Knob-Ball 3/8-16 THD Black	HC162629	2	K2M-3878 —
Handle-Assy. Dispense Center	HC114808	1	K2M-3878 —
Handle-Assy.	HC114809	1	K2M-3878 —
Knob-Ball 3/8-16 THD Black	HC162629	1	K2M-3878 —
Nozzle-Serrated	HC196185	1	K2M-3878 —
Hinge-Pivot 1-3/8 Top L.H.	HC162045	1	I2G-2214 —
Spring-L.H.	HC162052	1	I2G-2214 —
Hinge-Pivot 1-3/8 Bottom L.H.	HC162046	1	I2G-2214 —
* As Required ** Items Included In O-Ring Kit No. HC118897 *** LH or RH — Left or right hand is determined as you face the front of the freezer. MTS = Mix Transfer System NLA = No Longer Available AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

[illegible]

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
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**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

184952-01

Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Lanyard-Wire (MTS)	HC138890	2	I2G-2214 —
Leg-Assy. 6-inch	HC112978	4	I2G-2214 —
Lever-Assy. Reset	HC120362	2	I2N —
Button-Reset	HC159036	2	I2N —
Lever-Reset & Button	HC118390	2	I2G-2214 — I2N
Button-Reset	HC159036	2	I2N —
Light-Indicator	HC150540	2	I2G-2214 —
Line Sets - 25 Foot Kit 404a	HC117292	*	I2G-2214 —
Line Sets - 50 Foot Kit	HC117293	*	I2G-2214 —
Lubricant-Petrol Gel 4 oz (per tube)	HC158000A ...	*	I2G-2214 —
M.O.V.-Assy (Switch Box)	HC116188	2	I2G-2214 —
Meter-Air	<i>Order by meter number</i>		
Module-Plug on Vari Time	HC150253	2	A2I-152 — L2L
Motor & Cap 2HP Kit (1ph)(Beater Motor)	HC118254	2	I2G-2214 — L2J-3075
Capacitor-Run	HC150318	2	I2G-2214 — L2J-3075
Capacitor-Start	HC150319	2	I2G-2214 — L2J-3075
Motor & Cap 2HP Kit (1ph)(Beater Motor)	<i>Order by freezer serial number</i>		
			L2J-3074 — K2L-3822
Motor & Cap 2HP Kit (1ph)			
(Blufon/Franklin Beater Motor)	HC119816	2	K2L-3823 —
Capacitor-Run	HC150244	2	K2L-3823 —
Capacitor-Start	HC150294	2	K2L-3823 —
Motor & Cap 2HP (Emerson Beater Motor)			
(Alternate)	HC120073	2	K2L-3823 —
Capacitor-Run	HC150318	2	K2L-3823 —
Capacitor-Start	HC119912	2	K2L-3823 —
Motor-2 HP (3ph) (Leeson Beater Motor)	HC151066	2	I2G-2214 —
Motor-2 HP (3ph)			
(Emerson Beater Motor)(Alternate)	HC151043	2	I2G-2214 —
Motor-Fan 50w 230v (Air Cooled)	HC151077-01 .	4	I2G-2214 —
* As Required			
** Items Included In O-Ring Kit No. HC118897			
*** LH or RH — Left or right hand is determined as you face the front of the freezer.			
MTS = Mix Transfer System		NLA = No Longer Available	
AC = Air Cooled	WC = Water Cooled	ACR = Air Cooled Remote	

**Use only original or authorized replacement parts with this freezer.
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[illegible]

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Motor-Fan 50W 230V 60Hz (Air Cooled Remote)	HC151072	4 ...	I2G-2214 —
Motor-Kit Gearmotor 1/8 HP (MTS-RMT)	HC119918	2 ...	I2G-2214 —
MT-Assy CAB Redline	HC118751	2 ...	I2G-2214 —
Nozzle-Serrated (Head Assembly)	HC196185	** ...	I2G-2214 —
Nut-Assy. Pressure Switch	HC116105	2 ...	I2G-2214 —
Nut-#6-32 BKOX (Relay Box)	HC160116	4 ...	I2G-2214 —
Nut-HEX 1/4-20 ZN (Switch Assembly)	HC160104	3 ...	I2G-2214 —
Nut-HEX 3/8-16 ZN (MTS)	HC160453	2 ...	I2G-2214 — L2G
Nut-HEX 3/8-16 SST (MTS)	HC159927	2 ...	A2H-100 —
Nut-HXSf 1/4-20 ZN (Relay Box)	HC159951	4 ...	I2G-2214 —
Nut-HXSf 1/4-20 ZN (MTS)	HC159951	3 ...	I2G-2214 — L2G
Nut-HXSf 1/4-40 ZN (MTS)	HC159933	3 ...	A2H-100 —
Nut-Push Round	HC160289	2 ...	I2G-2214 —
Nut-Speed #10-24 .100-.125 (On Frame).....	HC159067	*	I2G-2214 —
Nut-Speed #10-24 .025-.064 SST (Dispense & Front Panels)	HC159132	*	I2G-2214 —
Nut-Speed 1/4-20 .064-.125 (Rear Channel)...	HC160117	*	I2G-2214 —
Nut-Speed 1/4-20 BP&O (Rear & Side Panels)	HC160114	*	I2G-2214 —
Oil-Gear Reducer (per quart)	<i>See tag on gear reducer</i>		
O-Ring (Tube-Assy. Pickup)	HC160502	** ...	I2G-2214 —
O-Ring (Air Plug)	HC160610	** ...	I2G-2214 —
O-Ring (Head)(used with Head HC116041)	HC159309	** ...	I2G-2214 — K2M-3877
O-Ring (Head)(used with Head HC120012)	HC160583	** ...	K2M-3878 —
O-Ring (Plunger)	HC160501	** ...	I2G-2214 —
O-Ring (Swing Clamp MTS-RMT)	HC160628	** ...	I2G-2214 —
* As Required ** Items Included In O-Ring Kit No. HC118897 *** LH or RH — Left or right hand is determined as you face the front of the freezer. MTS = Mix Transfer System NLA = No Longer Available AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

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Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
O-Ring (Seal)	HC160500	**	I2G-2214 — K2M-3877
O-Ring (Roller Shoe MTS-RMT)	HC160612	**	I2G-2214 —
O-Ring Kit	HC118897	*	I2G-2214 —
Pan-Condensate (w/ ceiling type-26")	HC117133	1	I2G-2214 —
Panel-Dispense (w/ lights)	HC137297	1	I2G-2214 —
Panel-Assy. Front	HC113985	1	I2G-2214 —
Panel-Rear (Air Cooled and Water Cooled)	HC136313	1	I2G-2214 —
Panel-Side LH	HC136289	1	I2G-2214 —
Panel-Side RH	HC136216	1	I2G-2214 —
Panel-Spacer (Rear & Side Panels)	HC138456	*	I2G-2214 —
Panel-Switch Box w/EF Label (Trimstrip)	HC115292-03..	1	I2G-2214 —
Panel-Assy. Top (Air Cooled)	HC116567	1	I2G-2214 —
Panel-Assy. Top (Water Cooled & Air Cooled Remote)	HC114157	1	I2G-2214 —
Panel-Lower Rear (Air Cooled Remote)	HC138983	1	I2G-2214 —
Panel-Upper Rear (Air Cooled Remote)	HC138982	1	I2G-2214 —
Pickup Tube-Assy. Mix	See "Tube-Assy. Pickup 2 Piece"		
Pin-Dowel 1/4 DIA x 3/4 SST (MTS)	HC160338	4	I2G-2214 —
Pin-Handle (Head Assembly)	HC160269	1	I2G-2214 —
Plate-Backup MTS	HC139746	2	I2G-2214 —
Plate-Switch (Switch Assemblies)	HC140701	3	A2E —
Plug-Air Bleed	HC138149	2	I2G-2214 —
Plunger-Dispense Center (Head Assembly)	HC138009	1	I2G-2214 —
Plunger-Side Self Dispense (Head Assembly)	HC137174	2	I2G-2214 —
Port-Assy. Inlet Mix/Air (MTS Hose Assy.)	HC118765	2	I2G-2214 —
Probe-Assy. 6 gallon	HC1HC16439	2	I2G-2214 —
Probe-Assy. Mix Level 10-3/4" (7 Gal.)	HC115397	2	I2G-2214 —
Base-Probe Mtg.	HC137120	2	I2G-2214 —
* As Required ** Items Included In O-Ring Kit No. HC118897 *** LH or RH — Left or right hand is determined as you face the front of the freezer. MTS = Mix Transfer System NLA = No Longer Available AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

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Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Pull-Door (Handle Cabinet)	HC136199	1	I2G-2214 —
Pulley	See "Sheave"		
Push Rod-Assy. Plunger Switch (Head Assy) ..	HC116089	3	I2G-2214 —
Receiver-3 lb. 3/8 ID Sweat	HC155057	2	I2G-2214 — H2M
Receiver-3 lb. 3/8 ID Sweat w/o Valve	HC155071	2	H2M —
Receiver-12 lb. Horizontal Mount	HC155058	2	I2G-2214 —
Receptacle-Molded Level Sensor	HC150536	2	I2G-2214 —
Reducer-Gear	HC153341	1	I2G-2214 —
Reducer-Gear Gasket Set	HC114874	*	I2G-2214 —
Relay-Assy. Overload 1 phase 5-15A	HC118359	2	I2G-2214 — I2N
Adaptor-Overload Din Rail	HC150145	2	I2G-2214 — I2N
Button-Overload Reset Adaptor	HC150150	2	I2G-2214 — I2N
Relay-SS Overload 1ph 5-15A	HC150140	2	I2G-2214 — I2N
Relay-Assy. Overload T1 7.2-10A (1 phase) ..	HC120361	2	I2N —
Adaptor-Overload Din Rail T1	HC150063	2	I2N —
Adaptor-Reset Threaded T1	HC150064	2	I2N —
Relay-Overload T1 7.2-10A	HC150061	2	I2N —
Relay-Assy. Overload 3 phase 3.7-12A	HC118361	2	I2G-2214 — I2N
Adaptor-Overload Din Rail	HC150145	2	I2G-2214 — I2N
Button-Overload Reset Adaptor	HC150150	2	I2G-2214 — I2N
Relay-SS Overload 3ph 3.7-12A	HC150142	2	I2G-2214 — I2N
Relay-Assy. Overload T1 5.5-7.5A (3 phase) ..	HC120360	2	I2N —
Adaptor-Overload Din Rail T1	HC150063	2	I2N —
Adaptor-Reset Threaded T1	HC150064	2	I2N —
Relay-Overload T1 5.5-7.5A	HC150060	2	I2N —
Relay-Compressor Start	See "Compressor"		
Relay-Flange Base w/Cover	HC150381	3	I2G-2214 —
Resistor-Assy. (Switch Box)	HC116154	2	I2G-2214 — A2I-151
Ring-Retaining 5/8 Ext. SST (Mix Feed Seal) ..	HC160312	4	I2G-2214 —
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Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203–230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Roller-Kit	HC116009-01..	*	I2G-2214 —
Sanitizer-Stera-Sheen (per case/4 jars)	HC158014	*	I2G-2214 —
Sanitizer-Stera-Sheen (per 4 lb. jar)	HC158014A	*	I2G-2214 —
Scale-Overrun Z32	HC158049	*	I2G-2214 —
Screw-HXHC 1/4-20 x 2-1/2 SST (MTS-RMT)	HC160464	4	I2G-2214 —
Screw-HXHC 1/4-20 x 3-1/2 SST (MTS-RMT)	HC160465	2	I2G-2214 —
Screw-HXHM 4-20 x 2-1/2 ZN (Switch Assy.)	HC159965	3	I2G-2214 —
Screw-HXSF 1/4-20 x 1/2 ZN (MTS-RMT)	HC159950	2	I2G-2214 — L2G
Screw-HXSF 1/4-20 x 1/2 ZN (Relay Box)	HC159950	4	I2G-2214 —
Screw-RDHM #4-40 x 1/4 (RMT Cover Switch Kit)	HC160357	4	I2G-2214 —
Screw-RDHM #4-40 x 1/4 (MTS-RMT)	HC160357	2	A2H-100 —
Screw-RDHM #6-32 x 5/16 ZN (Relay Box)	HC160308	4	I2G-2214 —
Screw-SKHC #10-24 x 1-3/4 SST (Mix Feed Seal)	HC160320	6	I2G-2214 —
Screw-Sk Set 1/4-20 x 1/4 (Driven & Driver)	HC160495	4	I2G-2214 —
Screw-TRPM #10-24 x 1/2 SST (Dispense & Front Panels)	HC160076	*	I2G-2214 —
Screw-TRPM #10-24 x 3/8 SST (Top Panel)	HC160305	*	I2G-2214 —
Screw-TRPM 1/4-20 x 1 SST (Side Panels)	HC159219	*	I2G-2214 —
Screw-TRPM 1/4-20 x 1/2 SST (Rear Panels & Channels)	HC160048	*	I2G-2214 —
Screw-TRPS 1/4-28 x 2-1/4 SST (MTS-RMT)	HC160093	8	I2G-2214 —
Seal-Assy. Shaft (Beater Shaft Assy.)	HC111875	** ...	I2G-2214 — K2M-3877
O-ring (Seal)	HC160500	** ...	I2G-2214 — K2M-3877
Seal-Beater Shaft (Cup)	HC160557	** ...	I2G-2214 — K2M-3877
Washer-Shaft Seal (Bushing)	HC133098	** ...	I2G-2214 — K2M-3877
Seal-Beater Shaft (Cup-Seal Shaft Assy.)	HC160557	2	I2G-2214 — K2M-3877
* As Required ** Items Included In O-Ring Kit No. HC118897 *** LH or RH — Left or right hand is determined as you face the front of the freezer. MTS = Mix Transfer System NLA = No Longer Available AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

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Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Seal-Oil (High Speed)(Gear Reducer)	HC153053	4	I2G-2214 —
Seal-Oil (Slow Speed)(Gear Reducer)	HC153051	4	I2G-2214 —
Seal-Shaft (One piece Beater Shaft Seal)	HC160567	2	K2M-3878 —
Sensor-10K Thermistor	HC161216	2	I2G-2214 —
Shaft-Assy. Beater	HC117079	2	I2G-2214 — K2M-3877
Shaft-Assy. Beater	HC113438	2	K2M-3878 —
Shaft-Input (High Speed)(Gear Reducer)	HC153348	2	I2G-2214 —
Shaft-Slow Speed (Gear Reducer)	HC153350	2	I2G-2214 —
Sheave-7/8 Bore 3.25 OD (Driver)	HC153626	2	I2G-2214 —
Sheave-3/4 Bore 4.75 OD (Driven)	HC153625	2	I2G-2214 —
Shield-Drip (MTS)	HC139756	2	I2G-2214 —
Shield-Motor Rain (Air Cooled Remote)	HC139017	4	I2G-2214 —
Shoe-Roller (MTS)	HC139751	2	I2G-2214 —
Shroud-Assy. Evaporator	HC117129-01 ..	1	I2G-2214 —
Coil-Evaporator	HC155111	1	I2G-2214 —
Cord-Assy. Male plug	HC150532	1	I2G-2214 —
Fan-Intake (Cabinet)	HC151105	1	I2G-2214 —
Guard-Fan Open	HC151076	1	I2G-2214 —
Switch Door Push Button	HC150416	1	I2G-2214 — K2H-2699
Switch Door Push Button	HC150509	1	K2H-2700 —
Thermometer-Barrel	HC161004	1	I2G-2214 —
Shroud-Fan	HC138465	2	I2G-2214 —
Sleeve-Cable Stop 3/64 (MTS)	HC160508	4	I2G-2214 —
Socket-Octal (Switch Box)	HC150119	2	I2G-2214 —
Spacer-Motor (MTS-RMT)	HC138793	8	I2G-2214 —
Spacer-Panel (Rear & Side Panels)	HC138456	*	I2G-2214 —
Spacer-Swing Arm (MTS-RMT)	HC138800	4	I2G-2214 —
Spring-Compression (Switch Assembly)	HC162323	3	I2G-2214 —
Strip-Terminal (Switch Box)	HC150795	2	I2G-2214 —
Stud-5/16-18 x 3/4 SST (MTS)	HC160386	2	I2G-2214 —
* As Required ** Items Included In O-Ring Kit No. HC118897 *** LH or RH — Left or right hand is determined as you face the front of the freezer. MTS = Mix Transfer System NLA = No Longer Available AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

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Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Stud-Assy. Cylinder 3-15/16	HC114341-05..	4	I2G-2214 —
Support-Condenser (Air Cooled Remote)	HC137629	4	I2G-2214 —
Support-MTS (Relay Box).....	HC139805	2	I2G-2214 —
Support-Roller Bearing (MTS-RMT).....	HC138783-01 .	2	I2G-2214 —
Switch-Assy. Self Closing Plunger (Center) ...	HC114178-01 ..	1	I2G-2214 —
Spring-Compression	HC162323	1	I2G-2214 —
Switch-Roller Actuator DPDT	HC150478	1	I2G-2214 —
Switch-Assy. Self Closing Plunger (Sides)	HC114176-01 ..	1	I2G-2214 —
Spring-Compression	HC162323	1	I2G-2214 —
Switch-Roller Actuator SPDT	HC150477	1	I2G-2214 —
Switch-Door Push Button (Shroud Assy.)	HC150416	1	I2G-2214 — K2H-2699
Switch-Door Push Button (Shroud Assy.)	HC150509	1	K2H-2700 —
Switch-Dispense Head Kit	HC116410	*	I2G-2214 —
Switch-Pressure Kit	HC118712	*	I2G-2214 —
Switch-Roller Actuator DPDT (Center)	HC150478	1	I2G-2214 —
Switch-Roller Actuator SPDT (Sides)	HC150477	2	I2G-2214 —
Switch-Cover RMT Kit (MTS-RMT)	HC118894	2	I2G-2214 —
Switch-Toggle 3PDT Center OFF (Selector)(Switch Box)	HC150465	2	I2G-2214 —
Switch-Toggle DPDT Center OFF (MTS)(Switch Box)	HC150463	2	I2G-2214 — A2I-151
Switch-Toggle SPST(MTS)(Switch Box)	HC159235	2	A2I-152 —
Switch-Toggle DPST(DAY/NIGHT)(Switch Box)	HC150435	2	I2G-2214 — A2I-151
Switch-Toggle SPST(DAY/NIGHT)(Switch Box).	HC159235	2	A2I-152 —
Switch-Toggle SPST (Cabinet)(Switch Box).....	HC159235	1	I2G-2214 —
Tank-Mix 6 Gal. 13-1/8"	HC196100	2	I2L —
Tank-Mix 7 Gal. 13-1/2"	HC196222	2	I2G-2214 — I2L
Thermometer-Barrel (Shroud Assy.)	HC161004	1	I2G-2214 —

* As Required

** Items Included In O-Ring Kit No. HC118897

*** LH or RH — Left or right hand is determined as you face the front of the freezer.

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Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Thermostat-Kit (Cabinet)	HC118868	1	I2G-2214 —
Thermostat & Retainer-Kit (Day & Night)	HC119989	2	I2G-2214 —
Timer-.5-45 Delay on Break (Switch Box)	HC150252-01 ..	2	A2I-152 —
Timer-12 Sec. Delay on Break (Switch Box)	HC150208	2	I2G-2214 —
Timer-5 Minute (Switch Box)	HC150215	2	I2G-2214 — H2H-1997
Timer-5 Minute (Switch Box)	Order by freezer SN ...	H2H-1998 —	H2H-2016
Timer-5 Minute (Switch Box)	HC150218	2	H2H-2017 —
Tool-O-Ring Removal	HC169374	*	I2G-2214 —
Tray-Drip 26" Black	HC196108	1	I2G-2214 —
Trimstrip-Assy EF Decal 26 inch	HC115292-03 ..	1	I2G-2214 —
Tube-Air	HC138170-02 ..	2	I2G-2214 —
Tube-Assy. Drain 20-1/4	HC115004-01 ..	1	I2G-2214 —
Tube-Assy. Mix Inlet (MTS Hose Assy.)	HC118836	2	I2G-2214 —
Tube-Assy. Pickup (MTS Hose Assy.)	HC118842	2	I2G-2214 —
Clip-Tube Retainer	HC162324	2	I2G-2214 —
O-ring	HC160502	2	I2G-2214 —
Port-Assy. Inlet Mix/Air	HC118765	2	I2G-2214 —
Tube-Assy. Mix Inlet	HC118836	2	I2G-2214 —
Tube-Drain Support	HC138919	1	I2G-2214 —
Tube-Mix Feed Clamp (Mix Feed Seal)	HC139349	2	I2G-2214 —
Tubing-3/8 ID x 1/2 OD	HC196068 ...	2.25' ..	I2G-2214 —
Valve-1/2 Service Rotalock RH	HC155047	1	I2G-2214 —
Valve-1/2 Service Rotalock LH	HC155049	1	I2G-2214 —
Valve-Automatic Expansion (Cylinder)	HC155448	2	I2G-2214 — F2H-1379
Valve-Automatic Expansion (Cylinder)	HC155451	2	F2H-1380 —
Valve-Automatic Expansion (Cabinet)	HC155449	1	I2G-2214 —
Valve-Head Pressure Control (Air Cooled Remote)	HC155454	2	I2G-2214 —
* As Required ** Items Included In O-Ring Kit No. HC118897 *** LH or RH — Left or right hand is determined as you face the front of the freezer. MTS = Mix Transfer System NLA = No Longer Available AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List for Model 30T-RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Valve-Solenoid	HC155421	3	I2G-2214 —
Valve-Solenoid Repair Kit.....	HC155434	*	I2G-2214 —
Valve-Water	HC155410	2	I2G-2214 —
Valve-Water Repair Kit	HC155444	*	I2G-2214 —
Washer-Curved Spring (MTS)	HC160145	4	I2G-2214 — K2I
Washer-Spring Wave SST (MTS).....	HC160173	4	K2I —
Washer-Flat #6 Brass (RMT Cover Switch Kit).	HC160393	4	I2G-2214 —
Washer-Flat #6 Brass (Switch Assemblies)	HC160393	6	A2E —
Washer-Flat 3/8 ZN (MTS)	HC160132	4	I2G-2214 — L2G
Washer-Flat 3/8 SST (MTS)	HC160169	4	A2H-100 —
Washer-Lock #10 SST (Mix Feed Seal)	HC160166	6	I2G-2214 —
Washer-Lock 3/8 ZN (MTS).....	HC160143	4	I2G-2214 — L2G
Washer-Lock 3/8 SST (MTS)	HC160170	4	A2H-100 —
Washer-Shaft Seal (Bushing-Beater Shaft Seal)	HC133098	2	I2G-2214 — K2M-3877
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