

ELECTRO FREEZE®

Replacement Parts Manual with Illustrations

FREEDOM 360°
Series

**SOFT SERVE MODEL
2000EP**

P/N HC184994-01 10/07

Replacement Parts Orders

You must have the serial number of your freezer when ordering parts — parts may differ with a particular serial number of the same model.

Parts are listed using terminology that best fits the function of the part. The illustrations in this section will help you to find the correct part number and description. The Alphabetized Parts List can be used to verify part numbers pertaining to the serial number of your unit.

Place your parts order through your local authorized Electro Freeze Distributor.

Name: _____

Address: _____

Phone: _____

If you require further assistance, contact H.C. Duke & Son, Inc., Electro Freeze, as follows:



Phone: (309) 755-4553
(800) 755-4545

Fax: (309) 755-9858

E-mail: Service@hcduke.com

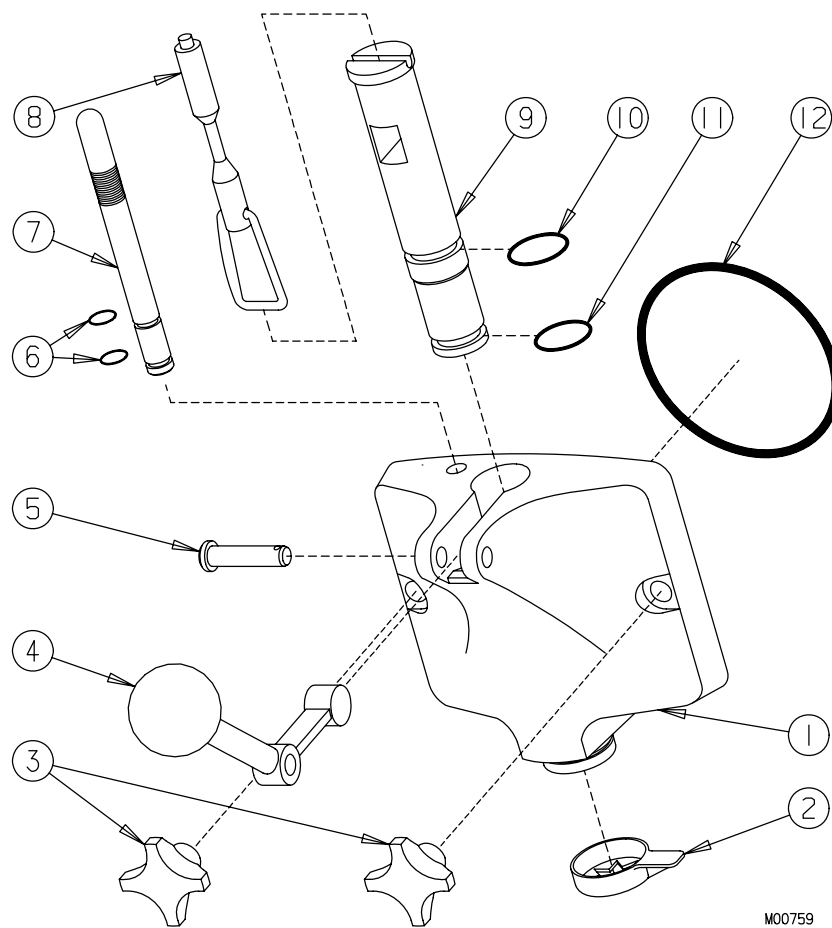
Table of Contents

ILLUSTRATIONS

Figure 1	Head Assembly	1
Figure 2	Beater Shaft Assembly	2
Figure 3	MTS-RMT Hose Assembly	3
Figure 4	Mix Transfer System (RMT)	4
Figure 5	Cabinet Parts MTS-RMT Hose Assembly	6
Figure 6	Switch Assembly	7
Figure 7	Switch Box	8
Figure 8	Panel Assembly	10
Figure 9	Water & Air Cooled Remote Assembly	12
Figure 10	Air Cooled Assembly	14
Figure 11	Cabinet Assembly	16
Figure 12	Gear Reducer	18
Figure 13	Mix Feed Seal Assembly	19
Figure 14	Air Cooled Remote Condenser	20

OTHER LISTS AND INFORMATION

Accessories	21
O-Ring Chart	22
Alphabetized Parts List	23



M00759

Figure 1 Head Assembly

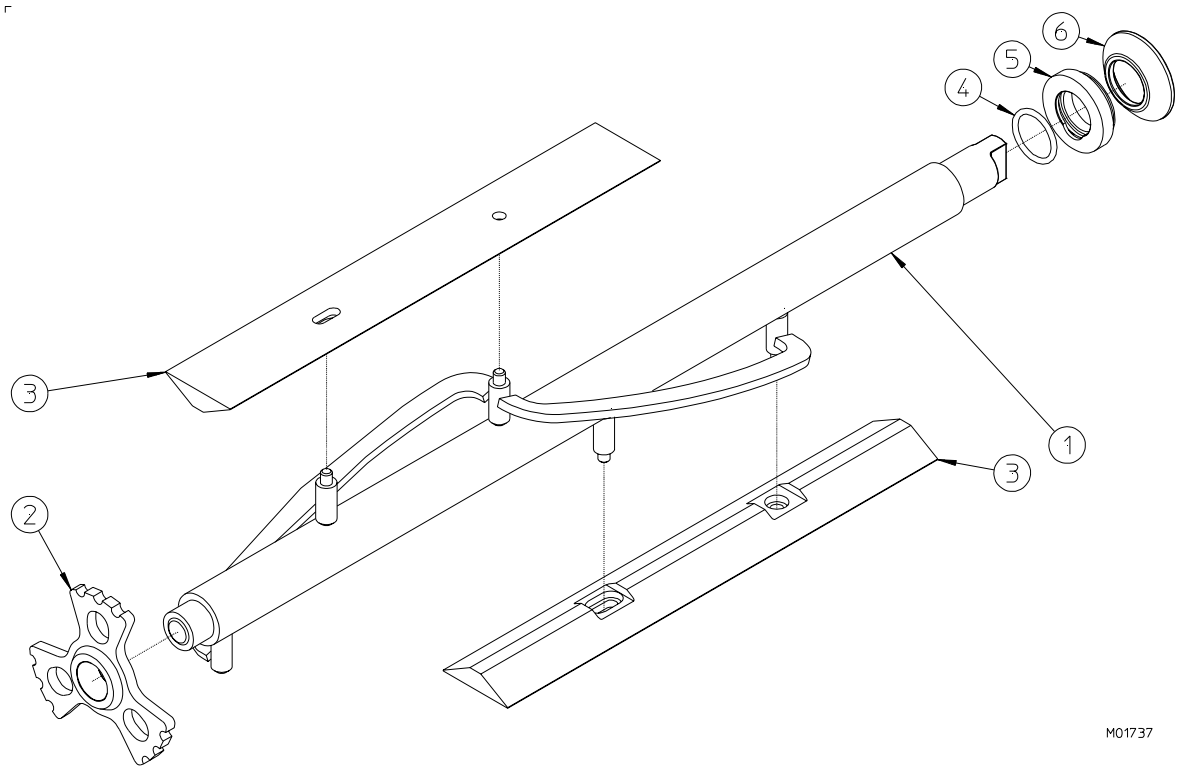
Item	Part No.	Description
*	HC118902	Head-Assy. Ported w/Actuator & Bleed (Complete)
1	HC118566	Head-Assy. (Head only)
2	HC196185	Nozzle-Serrated
3	HC136798	Knob-Hand
4	HC110007	Handle-Assy. Dispense includes HC162629 Knob-Ball 3/8-16 TH Black
5	HC160268	Pin-Handle
6	HC160610	O-ring (Plug)
7	HC138149	Plug-Air Bleed
8	HC113426	Push Rod-Assy. Plunger Switch
9	HC139581	Plunger-Dispense Self Close
10	HC160501	O-ring (Plunger-Upper)
11	HC160582	O-ring (Plunger-Lower)
12	HC159309	O-ring (Head)

* Includes all items shown here, except 3 and 8.

Not Shown:

HC116410	Kit-Dispense Head Switch
HC114341	Stud-Assy. Cylinder 1- ¹⁵ / ₁₆ inch

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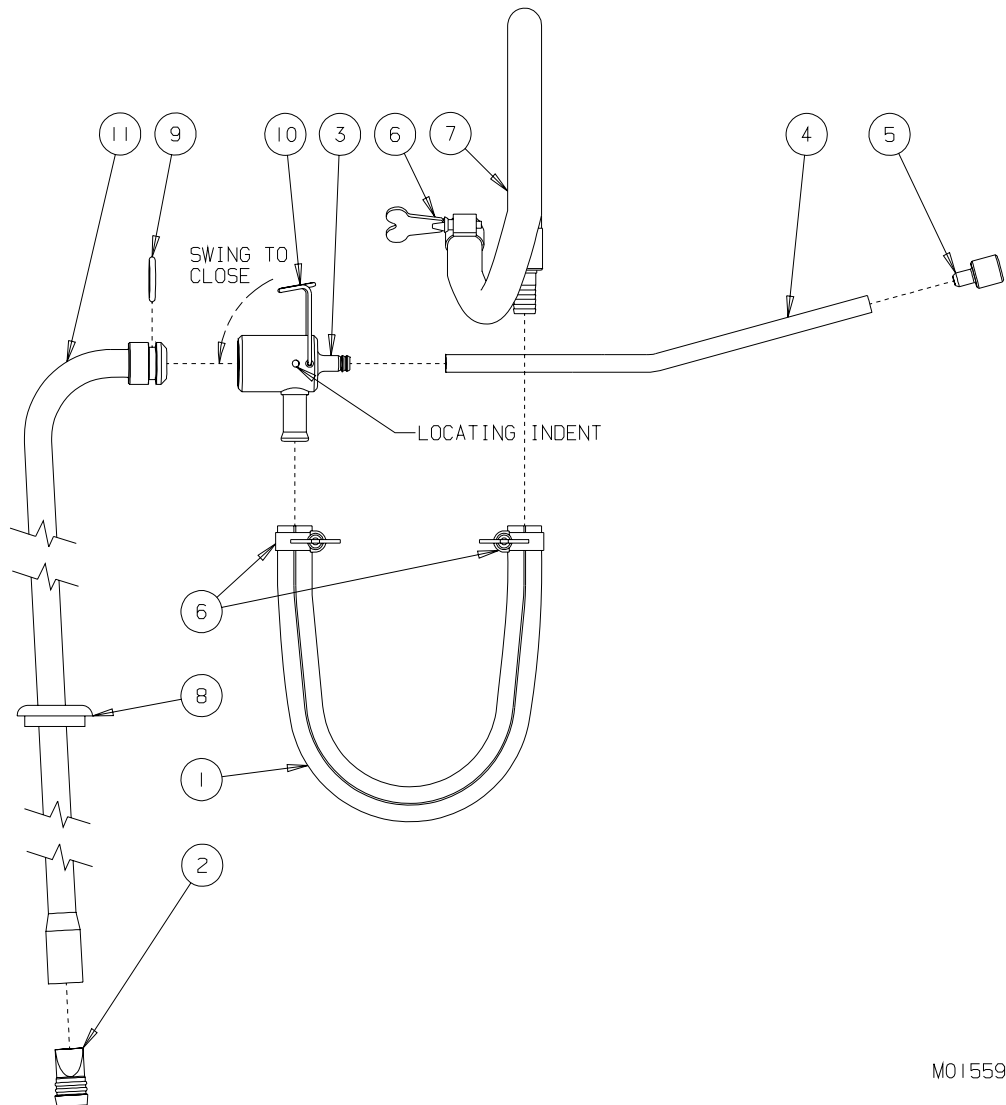
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Figure 2 Beater Shaft Assembly

Item	Part No.	Description
1	HC113438	Shaft-Assy. Beater
2	HC196085	Bushing-Cylinder
3	HC137334	Blade-Scraper Soft Serve
4*	HC160500	O-ring (Seal)
5*	HC133098	Washer-Shaft Seal
6*	HC160557	Seal-Beater Shaft

* Items 4,5,6 can be ordered together as:
HC111875..... Seal-Assy. Shaft

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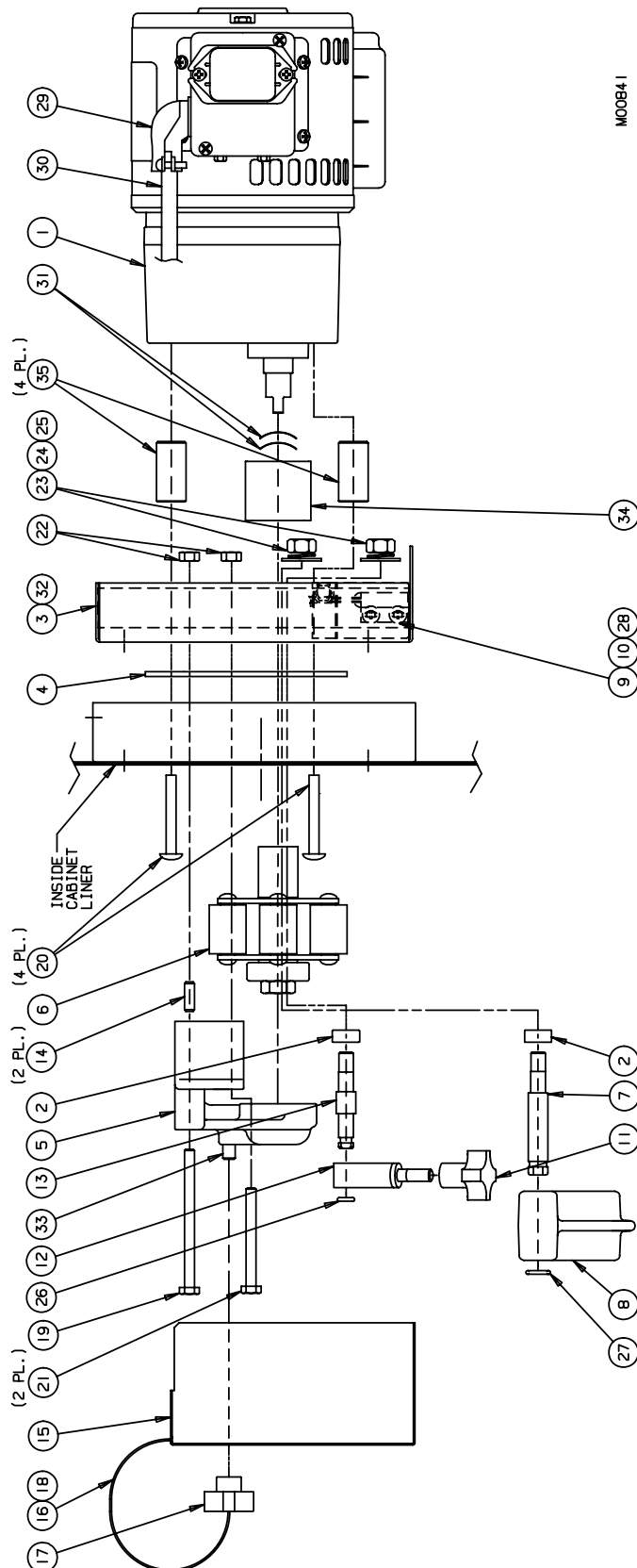
M01559

Figure 3 MTS—RMT Hose Assembly

Item	Part No.	Description
1	HC138836	Hose-Transfer Red Line
2	HC199032-01	Duckbill-Inlet RM MTS (Valve)
3	HC118765*	Port-Assy. Inlet Mix/Air
4	HC138170-03	Tube-Air 8-1/2 in. (Hose)
5	-----	Meter-Air (Order by meter number or see Chart Page 6)
6	HC116065	Clamp-Assy. Soft Hose 5/8
7	HC116094	Hose-Assy. Mix Braided
8	HC199033	Boot-Mix Tube (Seal)
9	HC160502*	O-ring
10	HC162324*	Clip-Tube Retainer
11	HC118836*	Tube-Assy. Mix Inlet

* Items 3,9,10, and 11 can be ordered as an assembly:
 HC118842 Tube-Assy. Pickup

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Figure 4 Mix Transfer System — RMT (sheet 1 of 2)

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Figure 4 Mix Transfer System — RMT (Sheet 2 of 2)

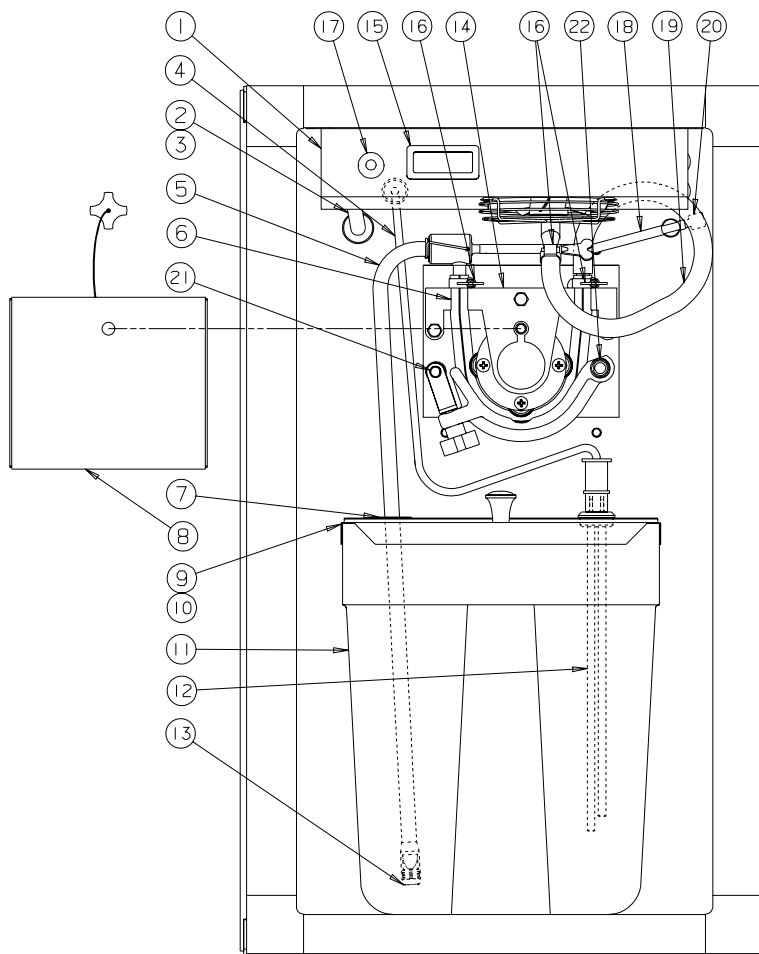
Item	Part No.	Description
*	HC118751	MT-Assy. CAB Red Line
1	HC119918	Kit-Gearmotor Replacement Model RMT includes HC150512 Capacitor-Start w/Bleed HC139046-01 .. Gauge-Shaft Alignment RMT HC150893 Switch-Start Solid State (Relay) HC160173 Washer-Spring Wave SST
2	HC138800	Spacer-Swing Arm
3	HC118764	Faceplate-Assy. MTS
4	HC139746	Plate-Backup MTS
5	HC138783-01	Support-Roller Bearing
6	HC116009-01	Kit-Roller (Complete)
7	HC138797	Arm-Shoe Pivot
8	HC139751	Shoe-Roller
9	HC118763	Bracket-Assy. Switch Mtg.
10	HC118894	Kit-Cover Switch RMT Freezer includes HC160357 Screw-RDHM #4-40 x 1/4 STL HC160393 Washer-Flat #6 Brass
11	HC162622	Knob-Hand
12	HC138798	Clamp-Shoe Swing
13	HC138799	Arm-Swing Clamp
14	HC160338	Pin-Dowel 1/4 DIA x 3/4 SST
15	HC119023	Cover-Assy. RMT CAB includes HC165246 Decal-Warning Pressurized (not shown)
16	HC138890	Lanyard-Wire
17	HC138889	Knob-Cover RMT
18	HC160508	Sleeve-Cable Stop 3/64
19	HC160465	Screw-HXHC 1/4-20 x 3-1/2 SST
20	HC160093	Screw-RHMS 1/4-28 x 2-1/4 SST
21	HC160464	Screw-HXHC 1/4-20 x 2-1/2 SST
22	HC159933	Nut-HXSF 1/4-20 SST
23	HC160169	Washer-Flat 3/8 SST
24	HC159927	Nut-HEX 3/8-16 SST
25	HC160170	Washer-Lock 3/8 SST
26	HC160628	O-ring (Swing Clamp)
27	HC160612	O-ring (Roller Shoe)
28	HC159939	Screw-HXSF 1/4-20 x 11/16 SST
29	HC150705	Connector-3/8 x 90°
30	HC118833	Cord-Assy. Motor
31	HC160173	Washer-Spring Wave SST
32	HC165524	Block-Insulation RMT
33	HC160386	Stud-5/16-18 x 3/4 SST
34	HC139756	Shield-Drip
35	HC138793	Spacer-Motor

Not Shown:

HC165246 Decal-Warning Pressurized
HC165048 Decal-Warning Rotating Parts

* Includes all items above.

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AIR METERS	
Meter No.	Part No.
9	163423
10	163424
11	163425
12	163426
13	163421
13.5	163421-05
14	163427
14.5	163427-05
15	163428
15.5	163428-05
16	163429
16.5	163429-05
17	163430
17.5	163430-05
18	163431
18.5	163431-05
19	163432
19.5	163432-05
20	163433
20.5	163433-05
21	163434
21.5	163434-05
22	163435
22.5	163435-05
23	163436
24	163437
25	163438
26	163439
28	163440
30	163441
31	163442

Figure 5 Cabinet Parts

Item	Part No.	Description
1	HC116516-01	Shroud-Assy. Evaporator includes HC150532 .. Cord-Assy. Male Plug HC151105 .. Fan-Intake (Cabinet) HC151076 .. Guard-Fan Open HC150509 Switch-Door Push Button HC161004 .. Thermometer-Barrel
1A..	HC155111	Coil-Evaporator
1B..	HC150533	Cord-Assy. Female Plug
2	HC160738	Clamp-Hose Drain
3	HC196068	Tubing-3/8 ID x 1/2 OD
4	HC150537	Cordset-Mix Level Probe
4A..	HC150536	Receptacle-Molded Level Sensor
5	HC118842	Tube-Assy. Pickup (See Fig. 3)
6	HC138836	Hose-Transfer Redline
7	HC199033	Boot-Mix Tube
8	HC119023	Cover-Assy. RMT CAB
9	HC113997	Cover-Assy. Mix Tank Front
10....	HC138165-01	Cover-Rear Mix RMT
11	HC196222	Tank-Mix 7 Gallon 13-1/4" High

Item	Part No.	Description
12....	HC115397	Probe-Assy. Mix Level 10-3/4"
13....	HC199032-01	Duckbill-Inlet RM MTS
14....	HC118751	MT-Assy. CAB Red Line (See Explode View-Fig. 4)
15....	HC161004	Thermometer-Barrel (Cabinet)
16....	HC116065	Clamp-Assy. Soft Hose 5/8
17....	HC150509	Switch-Door Push Button
18....	HC138170-03	Tube-Air 8-1/2 in.
19....	HC116094	Hose-Assy. Mix Braided
20.....		Meter-Air (See chart above or order by meter number)
21	HC160628	O-ring (Swing Clamp)
22	HC160612	O-ring (Roller Shoe)

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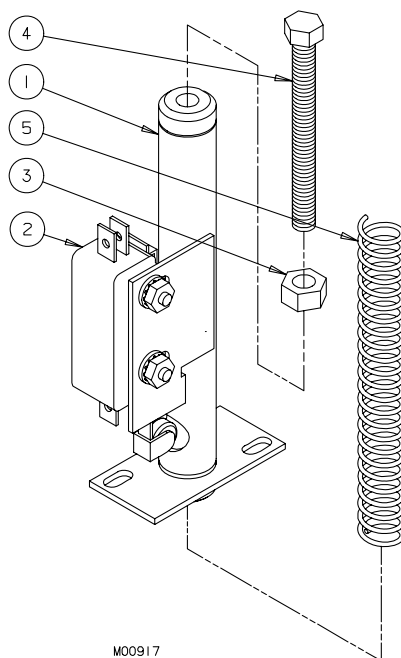


Figure 6 Switch Assembly

Item	Part No.	Description
*	HC114176-01	Switch-Assy. Self Closing Plunger
1	HC114174	Guide-Assy. Push Rod
2	HC150477	Switch-Roller Actuator SPDT
3	HC160104	Nut-HEX 1/4-20 ZN
4	HC159965	Screw-HXHM 1/4-20 x 2-1/2 ZN
5	HC162323	Spring-Compression MW ZN

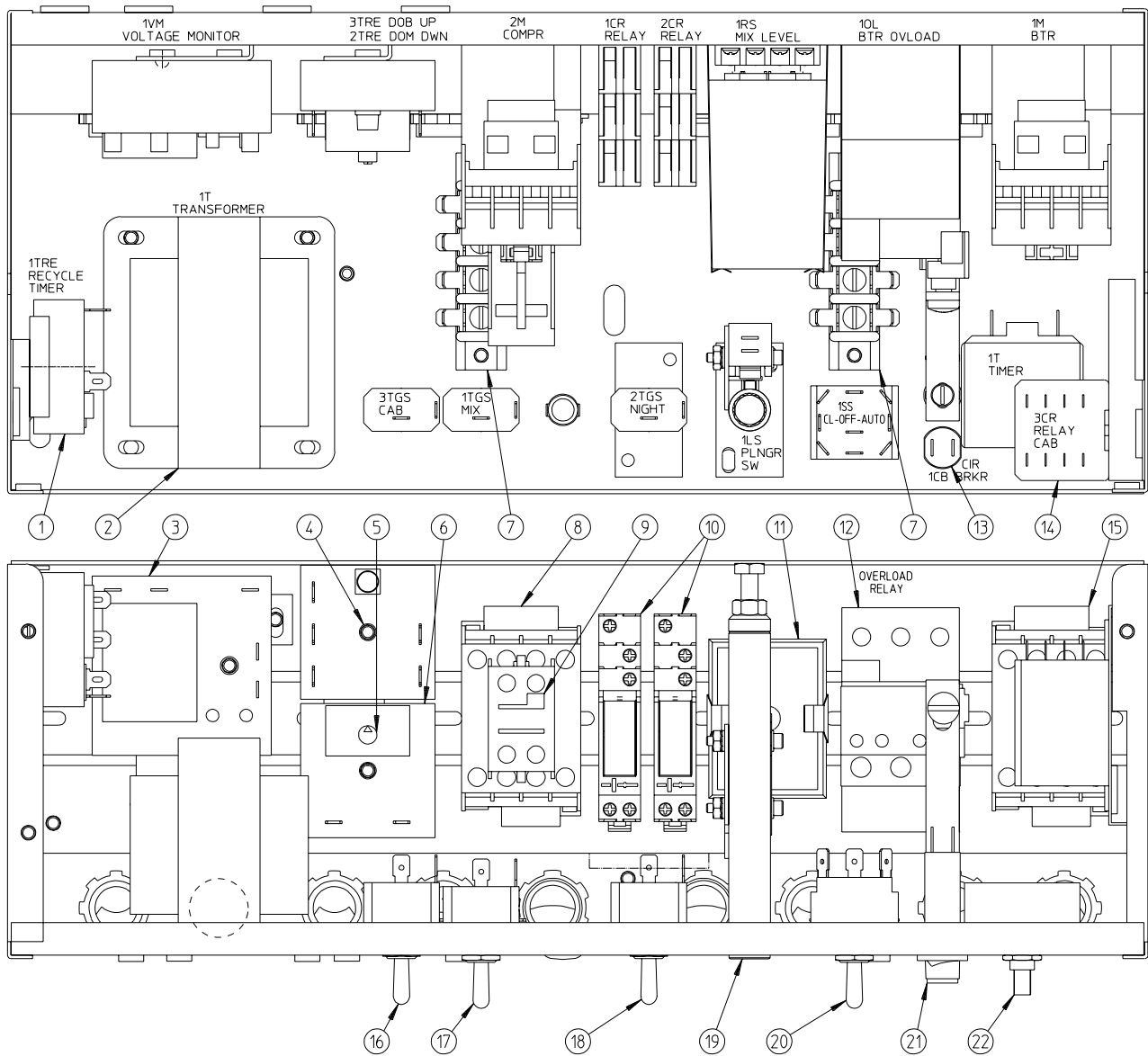
* Includes items 1-5

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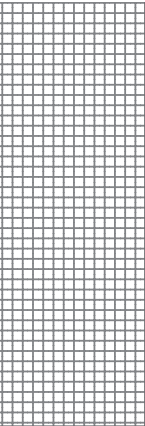


Figure 7 Switch Box (Sheet 1 of 2)

TOP VIEW



FRONT VIEW



Use only original or authorized replacement parts with this freezer.
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Figure 7 Switch Box (Sheet 2 of 2)

Item	Part No.	Description
1	HC120095	Timer-Recycle Timer w/Wiring Instructions
2	HC150181	Transformer-CL2 208/240PRI/24SEC
3	HC150180	Control-Voltage Monitor
4	HC150261-01	Timer-DOB .5-45 Sec 24VAC
5	HC150257	Module-Plug On Vari Time
6	HC150560	Timer-.05-3S DOM 24V
7	HC150795	Strip-Terminal
8	HC150136	Contactor-IEC 23A 24V Coil (Compressor)
8A	HC150133	Coil-Replace 24V
9	HC150146	Deck-Adder 1 NO 1 NC
10.....	HC150164	Relay-Miniature Relay Retaining
10A	HC150165	Socket-Miniature Relay Clamp
10B	HC150166	Clip-Miniature Relay Retaining
11.....	HC150278	Indicator-Mix Level 24VAC
11A	HC150119	Socket-Octal Terminal
11B	HC150120	Clip-Retainer (Set of 2)
11C	HC150541	Light-Indicator 24V Add Mix
12.....	HC118361	Relay-Assy. Overload 3.7-12A (3 ph) includes HC150145.... Adaptor-Overload Din Rail HC150150.... Button-Overload Reset Adaptor HC150142.... Relay-SS Overload 3ph 3.7-12A
or	HC118359	Relay-Assy. Overload 5-15A (1 ph) includes HC150145.... Adaptor-Overload Din Rail HC150150.... Button-Overload Reset Adaptor HC150140.... Relay-SS Overload 1ph 5-15A
13.....	HC150182	Breaker-Circuit 4A
14.....	HC150343	Relay-Control Flange DPDT 24VAC
15.....	HC150136	Contactor-IEC 23A 24V Coil (Motor)
15A	HC150133	Coil-Replace 24V
16.....	HC159235	Switch-Toggle SPST (Cabinet)
17.....	HC159235	Switch-Toggle SPST (Mix Transfer System)
18.....	HC159235	Switch-Toggle SPST (Day/Night)
19.....	HC114176-01	Switch-Assy. Self-Closing Plunger (see Figure 6) HC150477 Switch-Roller Actuator SPDT HC162323 Spring-Compression MW ZN
20.....	HC150465	Switch-Toggle 3PDT (Selector)
21.....	HC118390	Lever-Assy. Reset includes HC159036.... Button-Reset
22.....	HC150218	Timer-5-Minute
22A	HC162604	Knob-Timer

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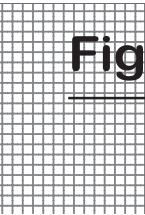
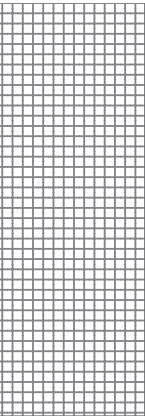
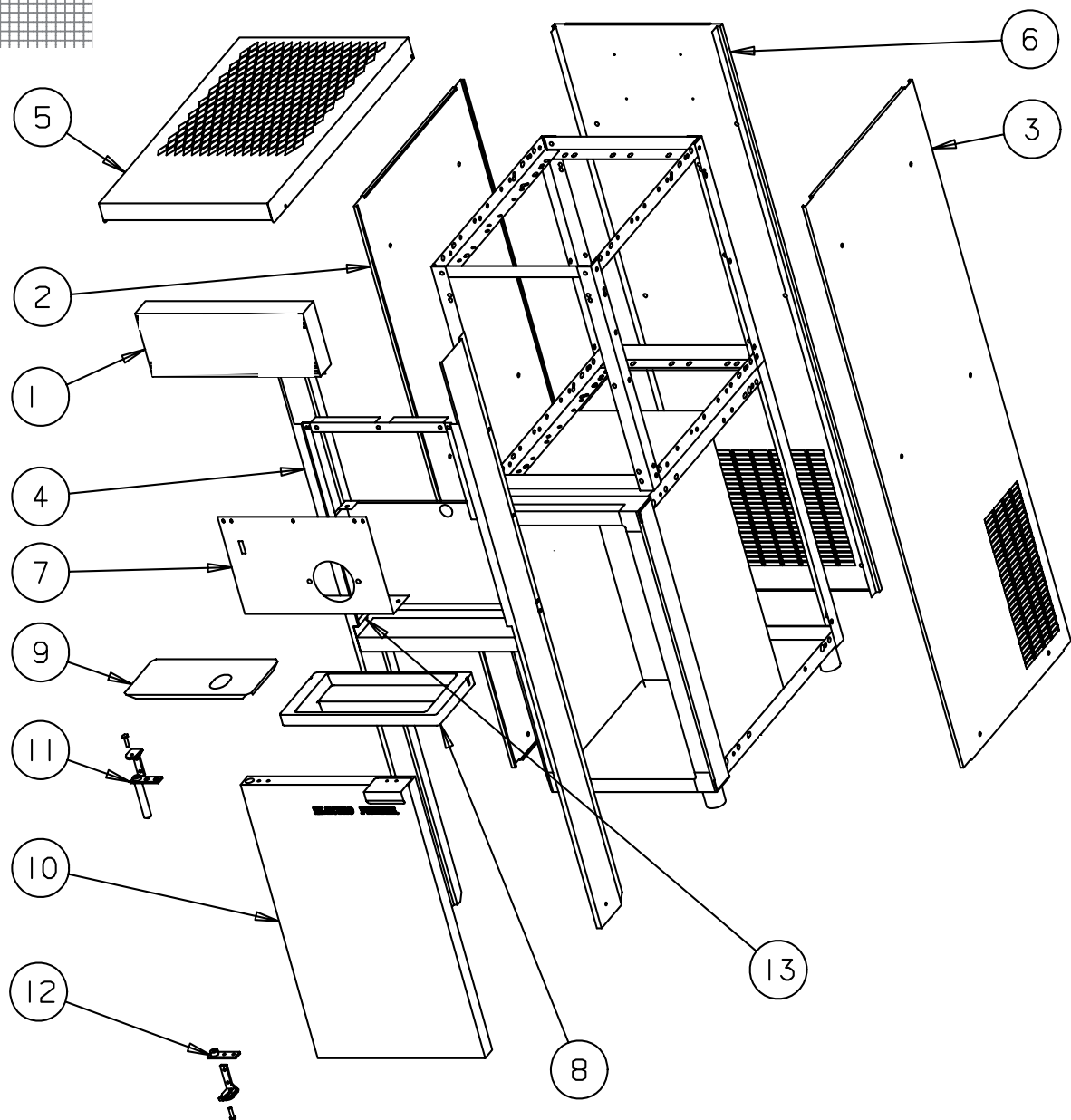


Figure 8 Panel Assembly (Sheet 1 of 2)



Hardware for Panels				
Panel	Screw	Nut-Speed	Spacer	Nut-Speed on Frame
Dispense	HC160076	HC159132	n/a	n/a
Front	HC160076	HC159132	n/a	HC159067
Rear	HC160048	HC160114	HC138456	n/a
Side	HC159219	HC160114	HC138456	n/a
Top	HC160305	n/a	n/a	n/a
Trimstrip	HC160076	n/a	n/a	n/a
n/a – Not Applicable				

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Figure 8 Panel Assembly (Sheet 2 of 2)

Item	Part No.	Description
1	HC120334	Trimstrip-Assy. Platinum Series 18"includes HC164475 Decal-Platinum Series HC164184 Decal-Trimstrip Plat. Series Stripe 18" HC165413 Nameplate-EF Small
2	HC137027	Panel-Side LH
3	HC137028	Panel-Side RH
4	HC116482	Panel-Assy. Front includes: HC159175 Catch-Bullet (Drip Tray) HC160289 Nut-Push Round
5	HC116509	Panel-Assy. Top A/C
	HC116514-01	Panel-Assy. Top (W/C and ACR)
6	HC140024	Panel-Rear (A/C and W/C)
	HC139134	Panel-Upper Rear (ACR)
	HC139135	Panel-Lower Rear (ACR)
7	HC138454	Panel-Dispense
7A	HC150541	Light-Indicator 28V ADD MIX
8	HC196107-02	Tray-Drip
9	HC116540	Insert-Assy. Drip Tray includes HC199030 Bumper-Rubber
10	HC114260-06	Door-Assy. Complete includes HC160563-02 Gasket-Door HC165414 Nameplate-EF Large HC136199 Pull-Door (Handle)
10A	HC118597	Actuator-Assy. Door Switch
10B	HC164183-01	Decal-Door Platinum Series Strip (vertical)
10C	HC164183-02	Decal-Door Lower Plat. Series (horizontal)
11	HC162045	Hinge-Pivot 1-3/8" Top LH includes HC162052 Spring-LH
12	HC162046	Hinge-Pivot 1-3/8" Bottom LH
13	HC159175	Catch-Bullet (Drip Tray)
13A	HC160289	Nut-Push Round

A/C - Air Cooled
W/C - Water Cooled
ACR - Air Cooled Remote
LH - Left Hand
RH - Right Hand

Panel Decals & Labels	
Part No.	Description
HC165119	6" Air Flow
HC165025	Beater Warning
HC164031	Blade Installation
HC164113	Cleaning Instructions
HC165093	Clear Overlay
HC165013	CMT Patent
HC164183-01	Door Stripe (vertical)
HC164183-02	Door Lower Strip (horiz.)
HC165413	Electro Freeze Trimstrip
HC164110	MTS Connect Red Line
HC164181	Trimstrip
HC164004-01	Operating Instructions
HC165126	Panel Removal
HC164475	Platinum Series
HC165124	Top Air Discharge (AC/ACR)
HC164184	Trimstrip Stripe 18"
HC165246	Warning - Pressurized

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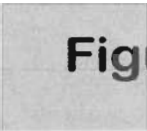
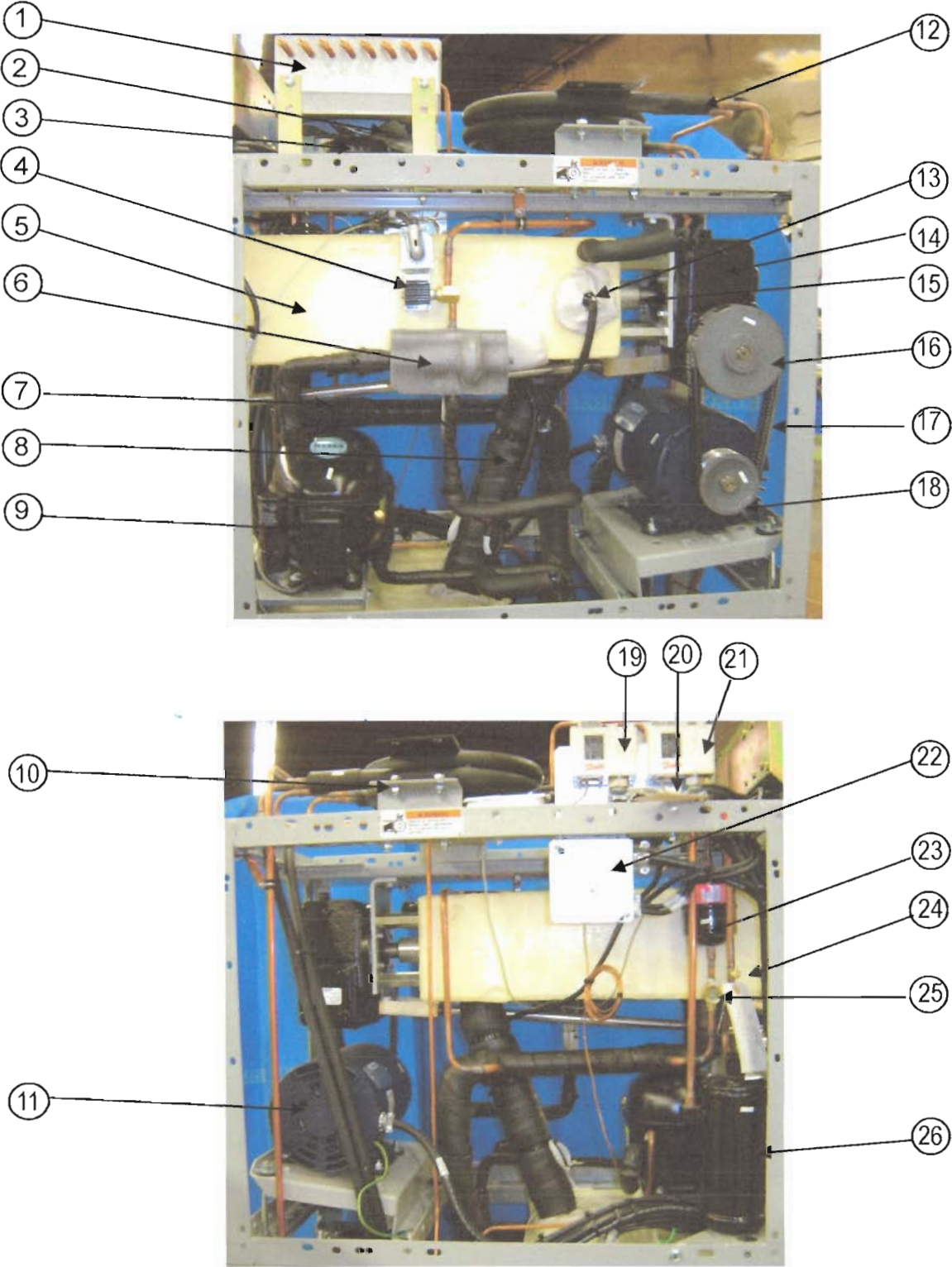


Figure 9 Water Cooled & Air Cooled Remote Assembly * (sheet 1 of 2)



*Photographs are of three phase water cooled model.

**Use only original or authorized replacement parts with this freezer.
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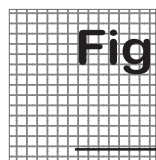


Figure 9 Water Cooled & Air Cooled Remote Assembly (sheet 2 of 2)

Item	Part No.	Description	Item	Part No.	Description
1	HC120287	Condenser-Assy. CAB Compres- sor includes	25	HC155059	Glass-Sight
1A	HC155139	Condenser-Air 8x8	26	HC155071	Receiver-3 lb. 3/8 ID Sweat w/o Valve (Water Cooled)
1B	HC140519	Bracket-Cond. Mtg.	or.....	HC155064	Receiver-10 lb 3/8 Sweat (Air Cooled Remote)
2	HC159032	Blade-Fan 6" 20°			
3	HC151017	Motor-Fan 5 Watt			
3A	HC140520	Bracket-Fan Motor			
4	HC155491	Valve-Solenoid 24v			
5	HC120169	Cylinder-Assy. Complete			
6	HC155493	Valve-Automatic Expansion (Cylin- der)			
6A	HC165531	Insulator-Expansion Valve			
7	HC114374	Tube-Assy. Drain			
8	HC140021	Tube-Mix Feed Clamp(See Fig. 12)			
9	HC120299	Kit-Compressor NL6.1MF (Cabinet) includes			
		HC150942			
		HC155498			
		HC151473			
10	HC139939	Bracket-Condenser Mtg. (Water Cooled)			
11	HC151066	Motor-2HP 208-230/415-3-50/60			
or.....	HC119816	Motor-2HP 208-230-1-60 FE			
12	HC155029	Condenser-Water (Water Cooled)			
13	HC118712	Kit-Pressure Switch 30PSI			
		HC116105			
14	HC153356	Reducer-Gear (See Fig. 11)			
15	HC111964	Coupling-Assy. 1 in. Drive			
16	HC153625	Sheave-3/4 Bore 4.75 OD 4.50PD			
16A	HC160495	Screw-SK Set			
16B	HC153322	Key-Drive 3/16 SQ x 1-1/2 LB			
17	HC153169	Belt-V			
18	HC153626	Sheave-7/8 Bore 3.25 OD 3.00PD			
18A	HC160495	Screw-SK Set			
18B	HC153322	Key-Drive 3/16 SQ x 1-1/2 LB			
19	HC119989	Kit-Thermostat & Retainer (Night)			
20	HC119989	Kit-CAB Thermostat (Cabinet)			
21	HC118813	Kit-Thermostat & Retainer (Day)			
22	HC120234	Box-Assembly Relay 24v Side Connection			
		HC150343			
		Flange DPDT 24VAC			
23	HC155054	Drier-Filter 16 cu in			
24	HC155497	Valve-Access 3/16 w/1/4&3/8 Step			
		HC155472			
		HC155574			

Not Shown:

HC161216 Sensor-10K
Thermistor

HC155495 Heat Exchanger

Single Phase Beater Motor Capacitor Box

HC150319 Capacitor-Motor
Start

HC150318 Capacitor-Run

For Cabinet Refrigeration System, 134a

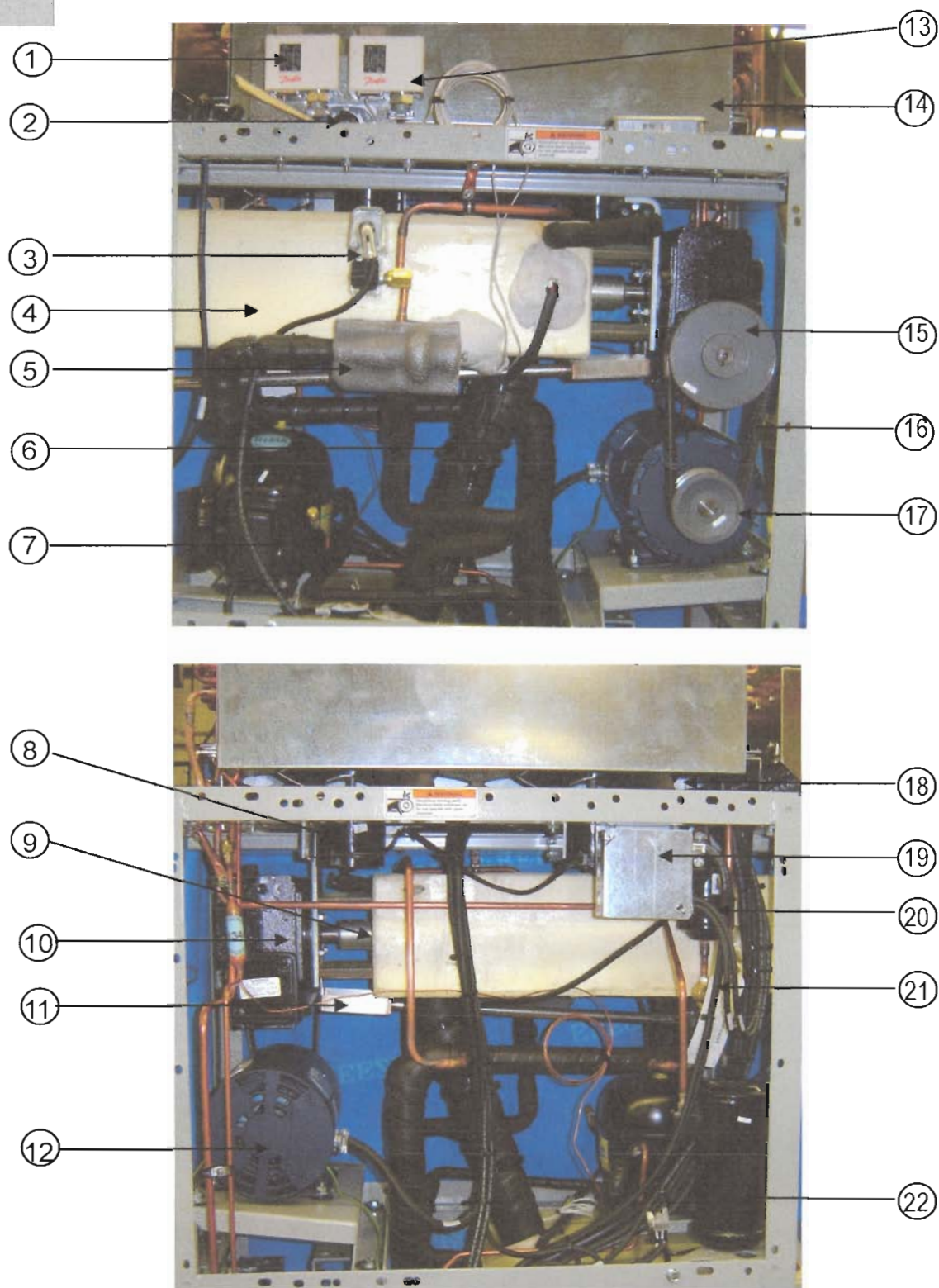
HC120123 Tube-Assy. Suction
Cap Drier

or.... HC155399 Valve-Thermostatic
Expansion

HC155498 Drier-Filter w/Access



Figure 10 Air Cooled Assembly* (sheet 1 of 2)



*Photographs are of three phase air cooled model.

**Use only original or authorized replacement parts with this freezer.
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Figure 10 Air Cooled Assembly (sheet 2 of 2)

Item	Part No.	Description
1	HC119989	Kit-Thermostat & Retainer (Day)
2	HC118813	Kit-CAB Thermostat - (Cabinet)
3	HC155491	Valve-Solenoid 24v
4	HC120169	Cylinder-Assy. Complete
4A	HC118712	Kit-Pressure Switch 30PSI
		HC116105 Nut-Assy. Pressure Switch
5	HC155493	Valve-Automatic Expansion (Cylinder)
5A	HC165531	Insulator-Expansion Valve
6	HC140021	Tube-Mix Feed Clamp (See Fig. 13)
7	HC120299	Kit-Compressor NL6.1MF (Cabinet) includes
		HC150942 Capacitor-Start
		HC155498 Drier-Filter w/Access
		HC151473 Relay-Compressor Start
8	HC151077-01 ..	Motor-Fan 50W 230v 50/60 HZ
8A	HC140118	Bracket-Fan Mtg.
9	HC111964	Coupling-Assy. 1 in. Drive
10	HC153356	Reducer-Gear (See Fig. 13)
11	HC114374	Tube-Assy. Drain
12	HC151066	Motor-2HP 208-230/415-3-50/60
or.....	HC119816	Motor-2HP 208-230-1-60 FE
13	HC119989	Kit-Thermostat & Retainer (Night)
14	HC155101	Condenser-Air Rifled
14A	HC116494	Bracket-Assy. Front Air Cond
15	HC153625	Sheave-3/4 Bore 4.75 OD 4.50PD
15A	HC160495	Screw-SK Set
15B	HC153322	Key-Drive 3/16 SQ x 1-1/2 LB
16	HC153169	Belt-V
17	HC153626	Sheave-7/8 Bore 3.25 OD 3.00PD
17A	HC160495	Screw-SK Set
17B	HC153322	Key-Drive 3/16 SQ x 1-1/2 LB
18	HC159023	Blade-Fan 11" 36°
19	HC120234	Box-Assembly Relay 24v Side Connection
		HC150343 Relay-Control Flange DPDT 24VAC
20	HC155054	Drier-Filter 16 cu in
21	HC155059	Glass-Sight
22	HC155071	Receiver-3 lb. 3/8 ID Sweat w/o Valve (W/C & A/C)

Not Shown:

HC155495 Heat Exchanger
 HC161216 Sensor-10K Thermistor
 HC155497 Valve-Access 3/16" w/1/4 & 3/8 Step
 HC155472 Valve-Core
 HC155574 Cap-Access Valve

Single Phase Beater Motor Capacitor Box

HC150319 Capacitor-Motor Start
 HC150318 Capacitor-Run

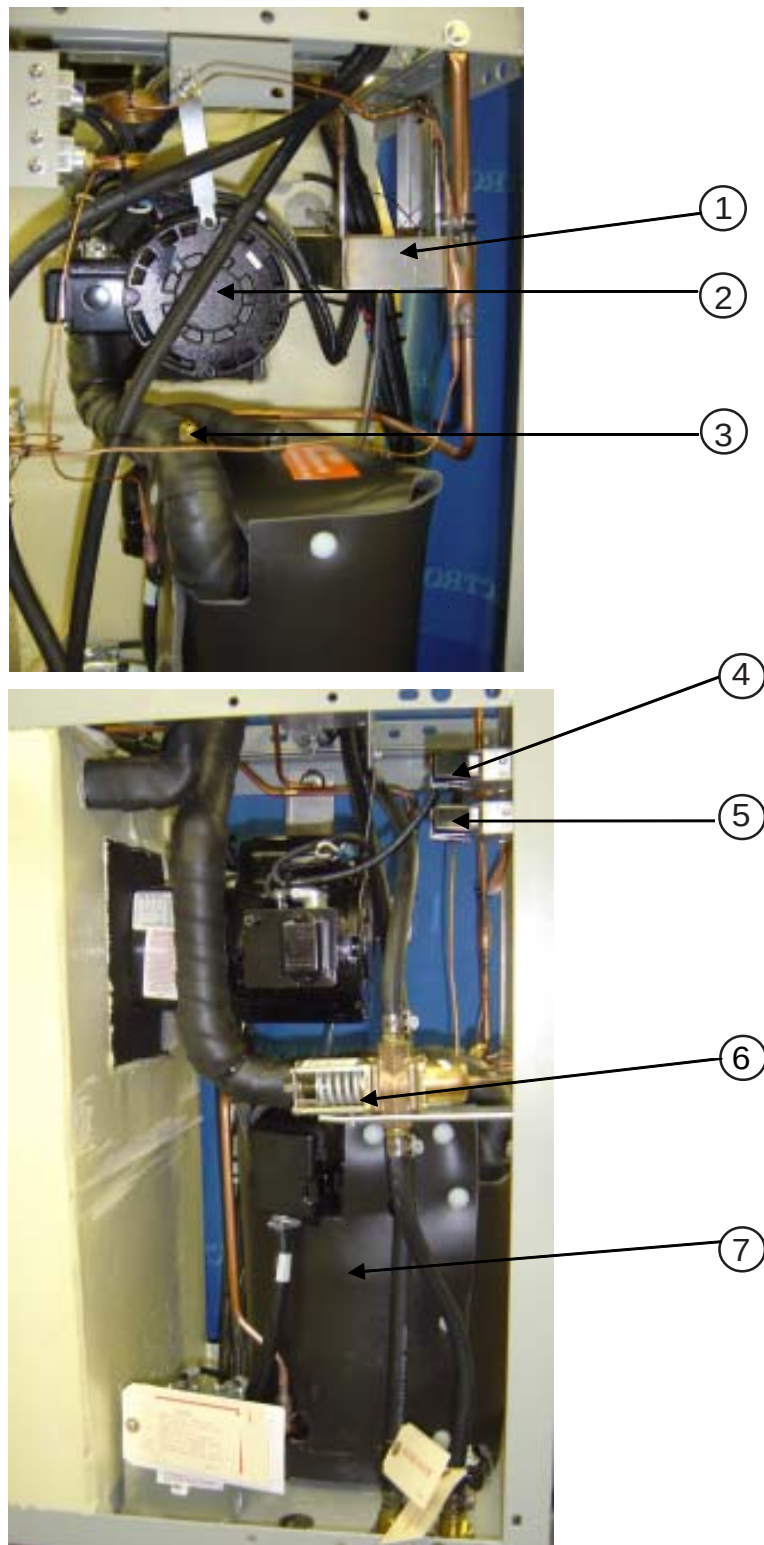
For Cabinet Refrigeration System, 134a

HC120123 Tube-Assy Suction Cap Drier

or.... HC155399 Valve-Thermostatic Expansion
 HC155498 Drier-Filter w/Access

Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

Figure 11 Cabinet Assembly* (sheet 1 of 2)



*Photographs are of three phase water cooled model.

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Figure 11 Cabinet Assembly (sheet 2 of 2)

Item	Part No.	Description
1	HC120301	Pan-Assy. Condensate HC196002 Tubing-3/16 ID x 5/16 OD PVC
2	HC119918	Kit-Gearmotor Replacement Model RMT (See Fig. 4) includes HC150512 Capacitor-Start w/Bleed HC139046-01 ... Gauge Shaft Alignment RMT HC150893 Switch-Start Solid State (Relay) HC160173 Washer-Spring Wave SST
3	HC155497	Valve-Access 3/16" w/1/4 & 3/8 Step HC155472 Valve-Core HC155574 Cap-Access Valve
4	HC155425	Cut Out-High Pressure (W/C, A/C & ACR)
5	HC155403	Cut Out-Low Pressure (W/C & A/C)
or	HC155465	Cut Out-Low Pressure (ACR)
6	HC113769	Valve-Assy. Water HC155410 Valve-Water
6A	HC155444	Kit-Water Valve Repair
7	HC119815	Compressor-Assy. (3 phase) includes compressor and HC155054 Drier-Filter
or	HC119508	Compressor-Assy. (1 phase) includes compressor and HC150362 Capacitor-Run HC151460 Capacitor-Start HC155054 Drier-Filter HC151459 Relay-Compressor
7A	HC165534	Insulation-Comp Wrap Bristol
7B	HC160419	Rivet-Ratchet Plastic

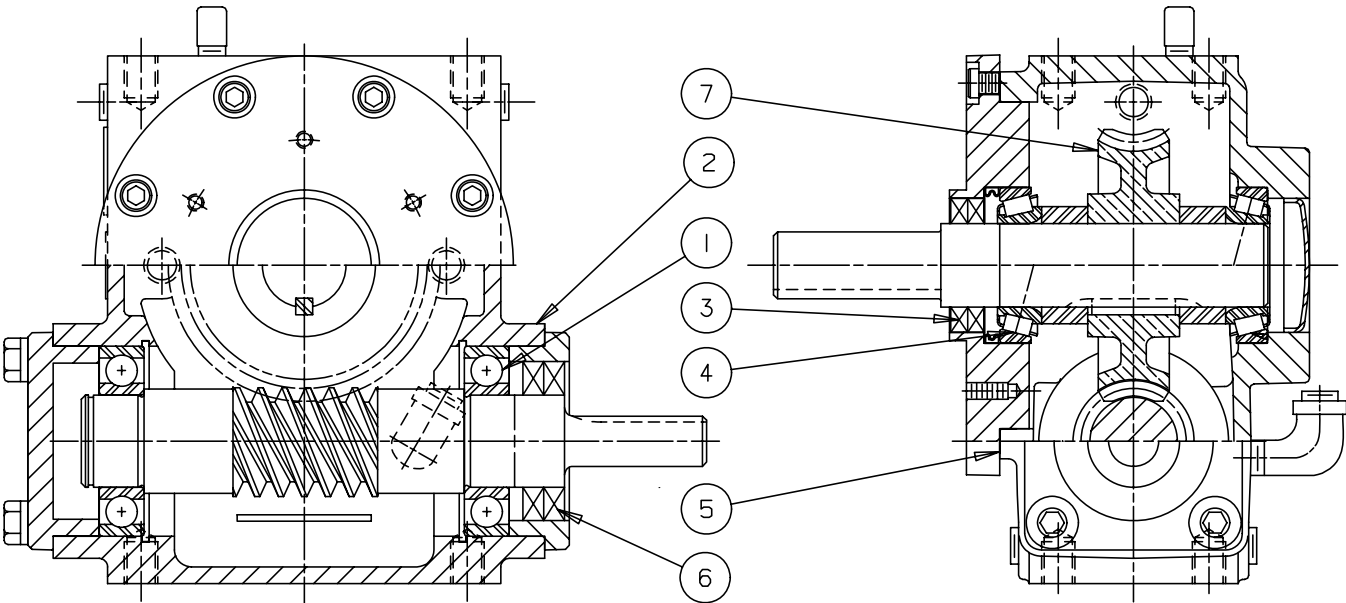
Not Shown:

HC120126	Box-Assy. Capacitor & Relay (1 ph)(Bristol Compressors)
HC150362	Capacitor-Run
HC151460	Capacitor-Start
HC151459	Relay-Compressor

A/C - Air Cooled
W/C - Water Cooled
ACR - Air Cooled Remote

Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

Figure 12 Gear Reducer



M00830

Model HCD926
HC153356 10:1 Ratio

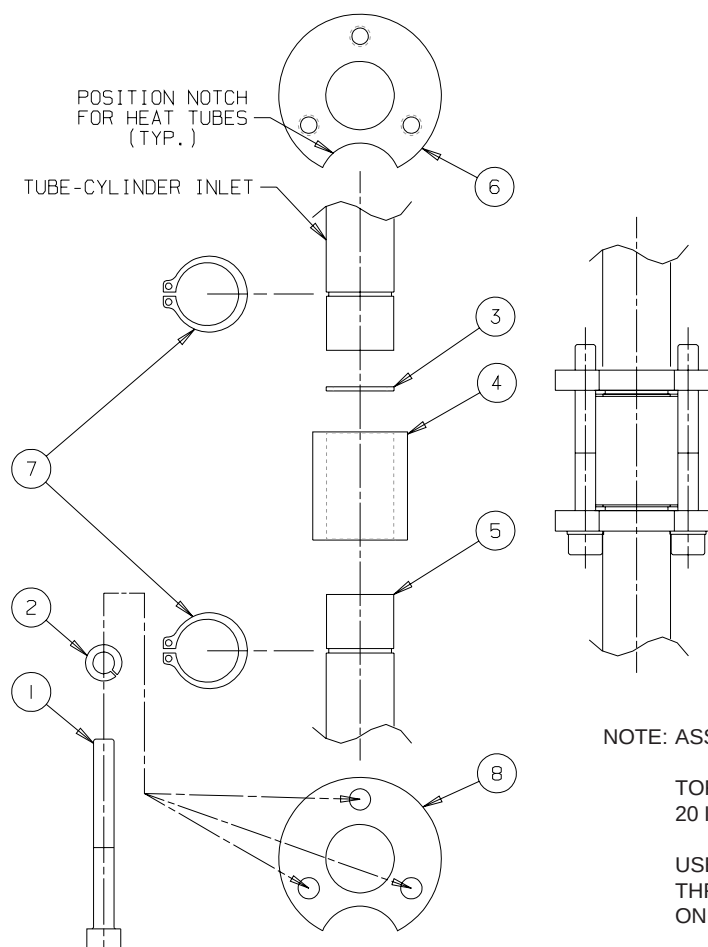
Item	Part No.	Description	Quantity Required
1	HC153065	Bearing-Ball 1.378 ID x 2.835 OD	2 ea.
2	HC153066	Gasket-High Speed	1 ea.
3	HC153067	Seal-High Speed	2 ea.
4	HC153068	Bearing-Slow Speed Cone 1.25"	2 ea.
4A	HC153069	Bearing-Slow Speed Cup 2.328"	2 ea.
5	HC153070	Gasket-Slow Speed	1 ea.
6	HC153071	Seal-Slow Speed	2 ea.
7	HC153301	Gear-Slow Speed	1 ea.

Not Shown:

- HC118742 Kit-Reducer Gasket Model HCD926
 - HC111964 Coupling-Assy. 1 in. Drive
- **Oil-Gear Reducer (per quart)**

****Note:** To order oil always verify type of oil from the tag located on the gear reducer. Improper oil usage will cause the gear reducer to fail.

Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

Figure 13 Mix Feed Seal Assembly

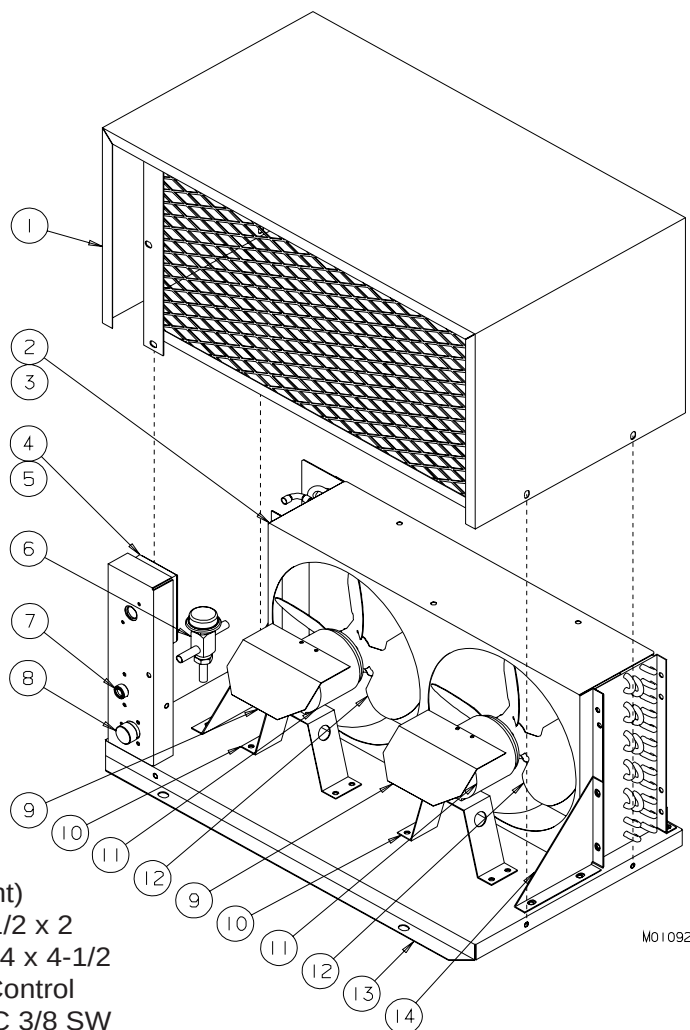
NOTE: ASSEMBLE AS SHOWN.

TORQUE SCREWS TO
20 INCH POUNDS.

USE (HC162520) ADHESIVE-
THREADLOCK REMOVABLE
ON (3) SCREWS.

Item	Part No.	Description
1	HC160320	Screw-SKHC #10-24 x 1-3/4 SST
2	HC160166	Washer-Lock #10 SST
3	HC160556	Gasket-Mix Joint
4	HC139351	Collar-Alignment
5	HC140021	Tube-Mix Feed Clamp
6	HC139352	Clamp-Ring Threaded
7	HC160312	Ring-Retaining 5/8 Ext. SST
8	HC139353	Clamp-Ring

Figure 14 Air Cooled Remote Condenser



Item	Part No.	Description
*	HC116781-02 ..	Condenser-Assy. 2 Hp Remote (Complete)
1	HC117207	Cover-Assy. Condenser
2	HC155101	Condenser-Air Rifled
3	HC138465	Shroud-Fan
3A	HC137628	Brace-Condenser (Front)
4	HC150732	Box-Electric 2-3/4 x 4-1/2 x 2
5	HC150737	Cover-Electric Box 2-3/4 x 4-1/2
6	HC155454	Valve-Head Pressure Control
7	HC153420	Coupling-Refr. 3/8 MQC 3/8 SW
7A	HC191538	Plate-Coupling Mtg.
8	HC153418	Coupling-Refr. 1/2MQC 1/2 SW
8A	HC153502	Flange-Refr. Coupling Mount 1/2
8B	HC153503	Cap-Dust Refr. Coupling
9	HC139017	Shield-Motor Rain
10	HC137632	Bracket-Fan Condenser
11	HC151072	Motor-Fan 50W 230V 60Hz
12	HC159029	Blade-Fan 11" Dia 36°
13	HC117206	Base-Assy. Condenser
14	HC137629	Support-Condenser

* Includes all items above.

Not Shown:

HC155064	Receiver-10-1/2 lb. 3/8 ID Sweat
HC155465	Cut Out-Low Pressure
HC155466	Control-Pressure Fan
HC155487	Check-Valve 5/8 ODF Sweat
HC119124	Kit-25 Foot Line Sets 404a
HC119125	Kit-50 Foot Line Sets 404a

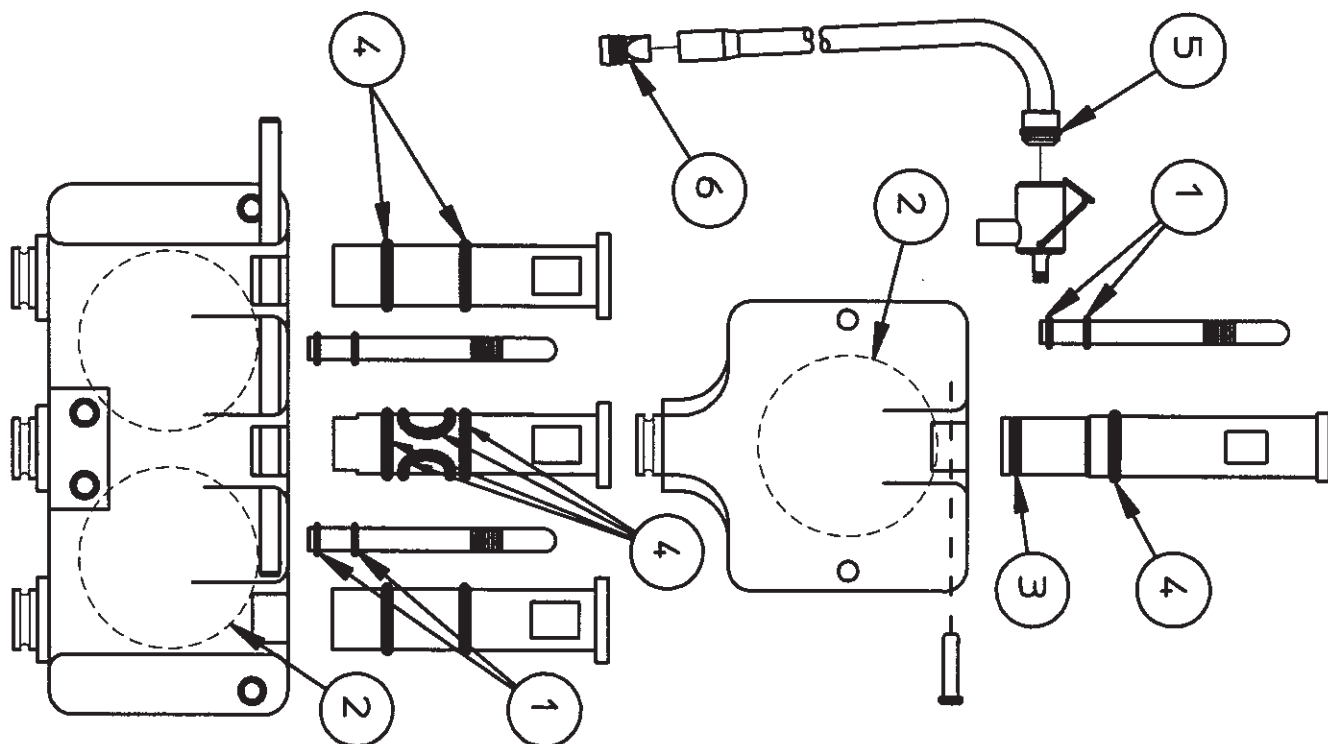
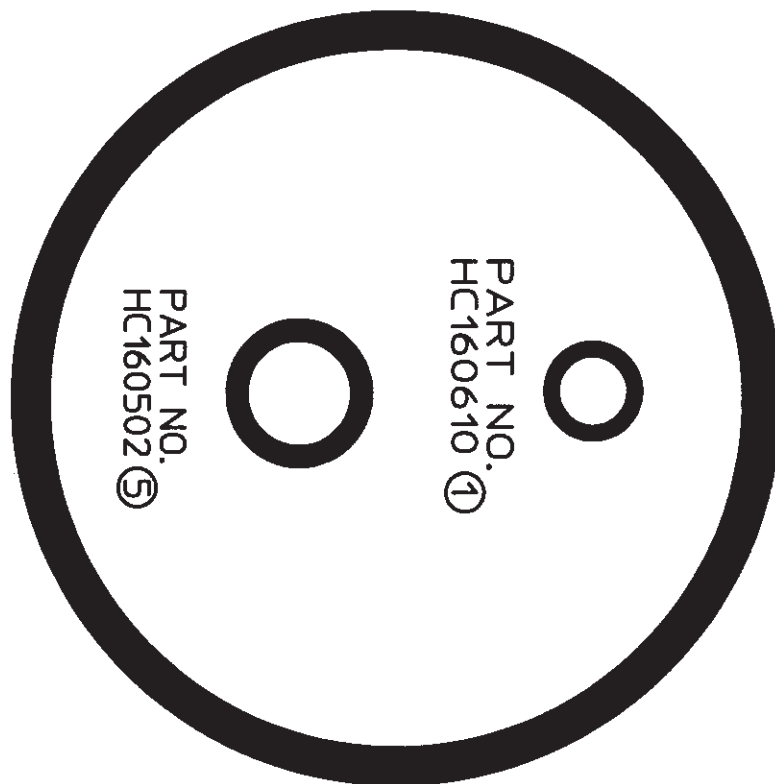
Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

Accessories

Part No.	Description
HC196103	Bottle-Wash 500ML (Plunger & MTS)
HC158004	Brush-4" w/36" handle (Cylinder)
HC158009	Brush-4" w/o handle
HC158018	Brush-7/16" diameter 12" Overall Length
HC158019	Brush-9/16" diameter 30" Overall Length
HC158026	Brush-1" diameter 12" Long
HC158037	Brush-1/4" diameter 18-1/2" Overall Length
HC162133	Caster-Low Profile with Brake
HC162134	Caster-Low Profile w/o Brake
HC184244	Chart-O-Ring (Laminated)
HC184881-01	DVD-Training RMT SS EF
HC112978	Leg-Assy, 6-inch
HC158000A	Lubricant-Petrol Gel (per tube)
HC150736	Nut-Lock Conduit 1-1/2 (Casters)
HC158014	Sanitizer-Stera Sheen (per case)
HC158014A	Sanitizer-Stera Sheen (per jar)
HC158049	Scale-Overrun
HC169374	Tool-O-Ring Removal

Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

SOFT SERVE DISPENSING HEADS



Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 230V/1PH/60Hz or a 208-230V/3PH/60Hz. When ordering parts indicate machine model and serial number.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Actuator-Assy. Door Switch	HC118597	1	H2M-2729 -
Adaptor-Overload Din Rail (Overload Relay)	HC150145	1	H2M-2729 -
Arm-Shoe Pivot	HC138797	1	H2M-2729 -
Arm-Swing Clamp	HC138799	1	H2M-2729 -
Base-Assy. Condenser	HC117206	1	H2M-2729 -
Bearing-Ball 1.378 ID X 2.835 OD	HC153065	2	H2M-2729 -
Bearing-Slow Speed Cone 2.328"	HC153069	2	H2M-2729 -
Bearing-Slow Speed Cup 1.25"	HC153068	2	H2M-2729 -
Belt-V	HC153169	1	H2M-2729 -
Blade-Fan 6" 20° (W/C)	HC159023	2	H2M-2729 -
Blade-Fan 11" 36° (A/C)	HC159023	2	H2M-2729 -
Blade-Fan 11" Dia 36° (ACR)	HC159029	2	H2M-2729 -
Blade-Scraper	HC137334	2	H2M-2729 -
Block-Insulation RMT	HC165524	1	H2M-2729 -
Boot-Mix Tube (Seal)	HC199033	1	H2M-2729 -
Bottle-Wash (Plunger & MTS)	HC196103	1	H2M-2729 -
Box-Assy. Capacitor & Relay (1 Phase)			
For Bristol Compressor complete with box ...	HC120126	1	H2M-2729 -
Capacitor-Run	HC150362	1	H2M-2729 -
Capacitor-Start	HC151460	1	H2M-2729 -
Relay-Compressor	HC151459	1	H2M-2729 -
Box-Assy. Relay 24v Side Connection Complete	HC120234	1	H2M-2729 -
Box-Electric 2-3/4 x 4-1/2 x 2 (ACR)	HC150732	1	H2M-2729 -
Brace-Condenser (ACR)	HC137628	2	H2M-2729 -
Bracket-Assy. Front Air Condenser	HC116494	4	H2M-2729 -
Bracket-Assy. Switch Mtg. (RMT)	HC118763	1	H2M-2729 -
Bracket-Condenser Mounting (W/C)	HC139939	2	H2M-2729 -
Bracket-Condenser Mounting (W/C)	HC140519	3	H2M-2729 -
* As Required ** Items Included In O-Ring Kit No. HC119851 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA = No Longer Available ACR = Air Cooled Remote A/C = Air Cooled W/C = Water Cooled			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 230V/1PH/60Hz or 208-230V/3PH/60Hz. When ordering parts indicate freezer model and serial number.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Bracket-Fan Condenser (ACR)	HC137632	2	H2M-2729 –
Bracket-Fan Motor (W/C)	HC140520	2	H2M-2729 –
Bracket-Fan Mounting (A/C)	HC140118	2	H2M-2729 –
Breaker-Circuit 4A	HC150182	1	H2M-2729 –
Brush-1/4" Diameter 18-1/2" Overall Length	HC158037	1	H2M-2729 –
Brush-1" Diameter 12" Long	HC158026	1	H2M-2729 –
Brush-4" w/36 in. Handle (Cylinder)	HC158004	1	H2M-2729 –
Brush-4" w/o Handle (Cylinder)	HC158009	1	H2M-2729 –
Brush-7/16" Diameter w/12" Handle	HC158018	1	H2M-2729 –
Brush-9/16" Diameter w/30" Handle	HC158019	1	H2M-2729 –
Bumper-Rubber (Drip Tray)	HC199030	1	H2M-2729 –
Bushing-Alignment	HC138369	1	H2M-2729 –
Bushing-Cylinder	HC196085	1	H2M-2729 –
Button-Overload Reset Adapter	HC150150	1	H2M-2729 –
Button-Reset (Lever Assy.)	HC159036	1	H2M-2729 –
Button (Catch-Bullet) (Drip Tray)	HC159175	2	H2M-2729 –
Cap-Access Valve	HC15574	2	H2M-2729 –
Capacitors-Compressor	See "Compressor"		
Capacitor-Beater Motor	See "Motor & Capacitor Kit"		
Capacitor-Start w/Bleed (RMT-Gearmotor)	HC150512	1	H2M-2729 –
Cap-Dust Refr. Coupling	HC153503	1	H2M-2729 –
Caster-Low Profile w/o Brake	HC162133	2	H2M-2729 –
Caster-Low Profile with Brake	HC162134	2	H2M-2729 –
Catch-Bullet (Drip Tray)	HC159175	2	H2M-2729 –
Chart-O-ring-Laminated	HC184244	1	H2M-2729 –
Clamp -Assy. Soft Hose 5/8	HC116065	1	H2M-2729 –
* As Required ** Items Included In O-Ring Kit No. HC119851 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA = No Longer Available ACR = Air Cooled Remote A/C = Air Cooled W/C = Water Cooled			

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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 230V/1PH/60Hz or a 208-230V/3PH/60Hz. When ordering parts indicate machine model and serial number.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Clamp-Hose Drain	HC160738	2	H2M-2729 -
Clamp-Ring	HC139353	1	H2M-2729 -
Clamp-Ring Threaded	HC139352	1	H2M-2729 -
Clamp-Shoe Swing	HC138798	1	H2M-2729 -
Clip-Miniature Relay Retaining	HC150166	2	H2M-2729 -
Clip-Retainer (Set of 2) (Mix Indicator)	HC150120	2	H2M-2729 -
Clip-Tube Retainer (Pickup Tube)	HC162324	1	H2M-2729 -
Coil-Evaporator	HC155111	1	H2M-2729 -
Coil-Replace 24v (Beater Motor, Cabinet & Compressor Contactor)	HC150133	3	H2M-2729 -
Collar-Alignment (Mix Feed Seal Assy.)	HC139351	1	H2M-2729 -
Compressor-Assy. (1ph)(Bristol)	HC119508	2	H2M-2729 -
Capacitor-Run	HC150362	2	H2M-2729 -
Capacitor-Start	HC151460	2	H2M-2729 -
Drier-Filter	HC155054	2	H2M-2729 -
Relay-Compressor	HC151459	2	H2M-2729 -
Compressor-Assy. (3ph)(Bristol)	HC119815	2	H2M-2729 -
Drier-Filter	HC155054	2	H2M-2729 -
Compressor-Kit NL6.1MF (Cabinet)(Danfoss)	HC120287	1	H2M-2729 -
Drier-Filter w/Access	HC155498	1	H2M-2729 -
Condenser-Assy. Cabinet Compressor			
Complete includes shroud and	HC120287	1	H2M-2729 -
Blade-Fan 6" 20°	HC159032	1	H2M-2729 -
Bracket-Condenser Mtg.	HC140519	3	H2M-2729 -
Bracket-Fan Motor	HC140520	2	H2M-2729 -
Condenser-Air 8" x 8" (WC)	HC155139	1	H2M-2729 -
Motor-Fan 5 Watt 230v	HC151017	1	H2M-2729 -
Condenser-Air Rifled (ACR)	HC155101	2	H2M-2729 -
Condenser-Air Rifled (AC)	HC155102	2	H2M-2729 -
Condenser-Assy. 2 Hp Remote (Complete)	HC116781-02	2	H2M-2729 -
* As Required ** Items Included In O-Ring Kit No. HC119851 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA = No Longer Available ACR = Air Cooled Remote A/C = Air Cooled W/C = Water Cooled			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 230V/1PH/60Hz or 208-230V/3PH/60Hz. When ordering parts indicate freezer model and serial number.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Condenser-Water (WC)	HC155029	2	H2M-2729 –
Connector-3/8 x 90° (RMT)	HC150705	1	H2M-2729 –
Contactor-IEC 23A 24V Coil (Beater Motor & Compressor)	HC150136	2	H2M-2729 –
Control-Pressure Fan (ACR)	HC155466	1	H2M-2729 –
Control-Voltage Meter	HC150180	1	H2M-2729 –
Cord-Assy. Female Plug (Evaporator)	HC150533	1	H2M-2729 –
Cord-Assy. Male Plug (Evaporator)	HC150532	1	H2M-2729 –
Cord-Assy. Motor (RMT)	HC118833	1	H2M-2729 –
Cordset-Mix Level Probe	HC150537	1	H2M-2729 –
Coupling-Assy. 1' Drive	HC111964	1	H2M-2729 –
Coupling-Refr. 1/2 MQC 1/2 SW (ACR)	HC153418	1	H2M-2729 –
Coupling-Refr. 3/8 MQC 3/8 SW (ACR)	HC153420	1	H2M-2729 –
Cover-Assy. Condenser (ACR)	HC117207	1	H2M-2729 –
Cover-Electric Box 2-3/4 x 4-1/2 (ACR)	HC150737	1	H2M-2729 –
Cover-Assy. Mix Tank Front	HC113997	1	H2M-2729 –
Cover-Assy. RMT CAB	HC119023	1	H2M-2729 –
Cover-Rear Mix RMT (Tank)	HC138165-01	1	H2M-2729 –
Cut-Out-High Pressure	HC155425	1	H2M-2729 –
Cut-Out-Low Pressure (ACR)	HC155465	1	H2M-2729 –
Cut-Out-Low Pressure (A/C & W/C)	HC155403	1	H2M-2729 –
Cylinder-Assy. Complete	HC120169	1	H2M-2729 –
Decal-6" Air Flow A/C and W/C	HC165119	1	H2M-2729 –
Decal-Beater Warning	HC165025	1	H2M-2729 –
Decal-Blade Installation	HC164031	1	H2M-2729 –
Decal-Cleaning Instructions	HC164113	1	H2M-2729 –
Decal-Clear Overlay	HC165093	1	H2M-2729 –
* As Required ** Items Included In O-Ring Kit No. HC119851 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA = No Longer Available ACR = Air Cooled Remote A/C = Air Cooled W/C = Water Cooled			

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Use of unapproved parts will void warranty.**

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 230V/1PH/60Hz or a 208-230V/3PH/60Hz. When ordering parts indicate machine model and serial number.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Decal-CMT Patent	HC165013	1	H2M-2729 -
Decal-Door Platinum Series Stripe (vertical)	HC164183-01 ...	1	H2M-2729 -
Decal-Door Lower Plat. Series Strip (horizontal) ..	HC164183-02 ...	1	H2M-2729 -
Decal-Electro Freeze Small	HC165413	1	H2M-2729 -
Decal-MTS Connect Red Line	HC164110	1	H2M-2729 -
Decal-Operating Instructions	HC164004-01 ...	1	H2M-2729 -
Decal-Panel Removal	HC165126	3	H2M-2729 -
Decal-Platinum Series	HC164475	1	H2M-2729 -
Decal-Sheave Removal (Pulley)	HC165040	1	H2M-2729 -
Decal-Top Air Discharge (A/C)	HC165124	1	H2M-2729 -
Decal-Trimstrip (Switch Box)	HC164181	1	H2M-2729 -
Decal-Trimstrip Plat. Series Strip	HC164184	1	H2M-2729 -
Decal-Warning Pressurized	HC165246	1	H2M-2729 -
Decal-Warning Rotating Parts	HC165048	1	H2M-2729 -
Deck-Adder 1 NO 1 NC	HC150146	1	H2M-2729 -
Door-Assy. w/o Hinges	HC114260-06 ...	1	H2M-2729 -
Drier-Filter 16 cu. in.	HC155054	1	H2M-2729 -
Drier-Filter w/Acess	HC155498	1	H2M-2729 -
Duckbill-Inlet RMT	HC199032-01	1**	H2M-2729 -
Faceplate-Assy. MTS	HC118764	1	H2M-2729 -
Fan-Intake 230v (Evaporator)	HC151105	1	H2M-2729 -
Flange-Refr. Coupling Mount 1/2	HC153502	1	H2M-2729 -
Gasket-High Speed	HC153066	1	H2M-2729 -
Gasket-Magnetic (Door)	HC160563-02 ...	1	H2M-2729 -
Gasket-Mix Joint (Mix Feed Seal Assy.)	HC160556	1	H2M-2729 -
Gasket-Slow Speed	HC153070	1	H2M-2729 -
* As Required ** Items Included In O-Ring Kit No. HC119851 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA = No Longer Available ACR = Air Cooled Remote A/C = Air Cooled W/C = Water Cooled			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 230V/1PH/60Hz or 208-230V/3PH/60Hz. When ordering parts indicate freezer model and serial number.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Gauge-Assy. Pressure Test	HC116312	1	H2M-2729 –
Gauge-Shat Alignment RMT	HC139046-01 ...	1	H2M-2729 –
Gear-Slow Speed	HC153301	1	H2M-2729 –
Gearmotor-Kit Replacement (MTS)	HC119918	1	H2M-2729 –
Capacitor-Start w/Bleed	HC150512	1	H2M-2729 –
Gauge-Shaft Alignment RMT	HC139046-01 ...	1	H2M-2729 –
Switch-Start Solid State	HC150893	1	H2M-2729 –
Washer-Spring Wave SST	HC160173	1	H2M-2729 –
Glass-Sight	HC155059	1	H2M-2729 –
Guard-Fan Open	HC151076	1	H2M-2729 –
Guide-Assy. Push Rod	HC114174	1	H2M-2729 –
Handle-Assy. Dispense w/Knob	HC110007	1	H2M-2729 –
Knob-Ball 3/8-16 THD Black	HC162629	1	H2M-2729 –
Head-Assy. Complete	HC118902	1	H2M-2729 –
Handle-Assy Dispense	HC110007	1	H2M-2729 –
Head-Assy. (Head Only)	HC118566	1	H2M-2729 –
Nozzle-Serrated	HC196185	1	H2M-2729 –
O-ring (Head)	HC159309	1	H2M-2729 –
O-ring (Plunger-Upper)	HC160501	1	H2M-2729 –
O-ring (Plunger-Lower)	HC160582	1	H2M-2729 –
O-ring (Plug)	HC160610	1	H2M-2729 –
Pin-Handle	HC160268	1	H2M-2729 –
Plug-Air Bleed	HC138149	1	H2M-2729 –
Plunger-Dispense	HC139581	1	H2M-2729 –
Heat Exchanger	HC155495	1	H2M-2729 –
Hinge-Pivot 1-3/8" Bottom LH	HC162046	1	H2M-2729 –
Hinge-Pivot 1-3/8" Top LH	HC162045	1	H2M-2729 –
Hose-Assy. Mix Braided	HC116094	1	H2M-2729 –
Hose (Tube)-Air 8-1/2"	HC138170-03 ...	1	H2M-2729 –
Hose-Transfer Red Line	HC138836	1	H2M-2729 –
* As Required ** Items Included In O-Ring Kit No. HC119851 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA = No Longer Available ACR = Air Cooled Remote A/C = Air Cooled W/C = Water Cooled			

Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 230V/1PH/60Hz or a 208-230V/3PH/60Hz. When ordering parts indicate machine model and serial number.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Indicator-Mix Level 24VAC	HC150278	1	H2M-2729 -
Insert-Drip Tray	HC116540	1	H2M-2729 -
Insulation-Compressor Wrap Bristol	HC165534	1	H2M-2729 -
Insulator-Expansion Valve	HC165531	1	H2M-2729 -
Key-Drive 3/16 SQ x 1-1/2 LG	HC153322	1	H2M-2729 -
Kit-25 Foot Line Sets 404a	HC119124	1	H2M-2729 -
Kit-50 Foot Line Sets 404a	HC119125	1	H2M-2729 -
Kit-CAB Thermostat	HC118813	1	H2M-2729 -
Kit-Compressor NL6.1MF (Cabinet)	HC120299	1	H2M-2729 -
Drier-Filter w/Access	HC155498	1	H2M-2729 -
Kit-Cover Switch RMT Freezer	HC118894	1	H2M-2729 -
Kit-Dispense Head Switch	HC116410	1	H2M-2729 -
Kit-Gearmotor Replacement Model RMT	HC119918	1	H2M-2729 -
Capacitor-Start w/Bleed	HC150512	1	H2M-2729 -
Gauge-Shaft Alignment RMT	HC139046-01 ..	1	H2M-2729 -
Switch-Start Solid State	HC150893	1	H2M-2729 -
Washer-Spring Wave SST	HC160173	1	H2M-2729 -
Kit-Motor & Cap 2HP (1ph)(Beater Motor)	HC119816	2	H2M-2729 -
Capacitor-Run	HC150244	2	H2M-2729 -
Capacitor-Start	HC150294	2	H2M-2729 -
Kit-Pressure Switch 30 PSI	HC118712	1	H2M-2729 -
Kit-Reducer Gasket Model HCD-926	HC118742	1	H2M-2729 -
Kit-Roller (Complete)	HC116009-01 ..	1	H2M-2729 -
Kit-Water Valve Repair	HC155444	1	H2M-2729 -
Kit-O-ring	HC119851	*	H2M-2729 -
Knob-Ball Handle	HC162629	1	H2M-2729 -
Knob-Cover RMT	HC138889	1	H2M-2729 -
Knob-Hand (Head)	HC136798	1	H2M-2729 -
Knob-Hand (RMT)	HC162622	1	H2M-2729 -
* As Required			
** Items Included In O-Ring Kit No. HC119851			
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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Knob-Timer	HC162604	1	H2M-2729 –
Label-Trimstrip (Switches)	HC164181	1	H2M-2729 –
Lanyard-Wire (RMT)	HC138890	1	H2M-2729 –
Leg-Assy. 6-inch	HC112978	4	H2M-2729 –
Lever-Assy. Reset	HC118390	1	H2M-2729 –
Button-Reset	HC159036	1	H2M-2729 –
Light-Indicator 28V ADD MIX	HC150541	1	H2M-2729 –
Lubricant-Petrol Gel (per tube)	HC158000A	1	H2M-2729 –
Meter-Air	<i>Order by Meter Number or see Chart Page 3</i>		
Module-Plug On Vari Time	HC150257	1	H2M-2729 –
Motor & Capacitor-Kit (Drive-1 Phase)	HC119816	1	H2M-2729 –
Capacitor-Run	HC150244	1	H2M-2729 –
Capacitor-Start	HC150294	1	H2M-2729 –
Motor-2 HP (Drive-3 Phase)	HC151066	1	H2M-2729 –
Motor-Fan (A/C)	HC151077-01 ...	1	H2M-2729 –
Motor-Fan 5W 230v (W/C)	HC151017	1	H2M-2729 –
Motor-Fan 50W 230V 60Hz (ACR)	HC151072	2	H2M-2729 –
Motor-Gearmotor	<i>See "Gearmotor"</i>		
MT-Assy. CAB Red Line (Complete)	HC118751	1	H2M-2729 –
Nameplate-EF Large	HC165414	1	H2M-2729 –
Name-plate-EF Small (Trimstrip)	HC165413	1	H2M-2729 –
Nozzle-Serrated	HC196185	1	H2M-2729 –
Nut-Assy . Pressure Switch	HC116105	1	H2M-2729 –
Nut-HEX 3/8-16 SST (RMT)	HC159927	2	H2M-2729 –
Nut-HXSF 1/4-20 SST (RMT)	HC159933	3	H2M-2729 –
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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Nut-HEX 1/4-20 (Adjusting-Plunger Switch)	HC160104	1	H2M-2729 -
Nut-Lock Conduit 1-1/2 (Casters)	HC150736	4	H2M-2729 -
Nut-Push Rod (Drip Tray)	HC160289	1	H2M-2729 -
Nut-Speed #10-24 .025-.064 (Panel-Dispense and Front)	HC159132	*	H2M-2729 -
Nut-Speed #10-24 .100-.125 (Front Frame)	HC159067	*	H2M-2729 -
Nut-Speed 1/4-20 (Panel-Rear and Side)	HC160114	*	H2M-2729 -
O-ring (Head)	HC159309	1**	H2M-2729 -
O-ring (Mix Inlet Tube)	HC160502	1**	H2M-2729 -
O-ring (Plug)	HC160610	2**	H2M-2729 -
O-ring (Plunger-Lower)	HC160582	1**	H2M-2729 -
O-ring (Plunger-Upper)	HC160501	1**	H2M-2729 -
O-ring (Roller Shoe)	HC160612	1**	H2M-2729 -
O-ring (Shaft Seal)	HC160500	1**	H2M-2729 -
O-ring (Swing Clamp)	HC160628	1**	H2M-2729 -
O-ring Kit	HC119851	*	H2M-2729 -
Oil-Special Gear Lube (per quart)	HC158055	1	H2M-2729 -
Overload Block	See "Relay-Overload"		
Pan-Assy. Condensate	HC120125	1	H2M-2729 -
Panel-Assy. Front	HC116482	1	H2M-2729 -
Panel-Assy. Top (A/C)	HC116509	1	H2M-2729 -
Panel-Assy. Top (W/C and ACR)	HC116514-01	1	H2M-2729 -
Panel-Dispense	HC138454	1	H2M-2729 -
Panel-Lower Rear (ACR)	HC139135	1	H2M-2729 -
Panel-Rear A/C & W/C	HC140024	1	H2M-2729 -
Panel-Side LH	HC137027	1	H2M-2729 -
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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Panel-Side RH	HC137028	1	H2M-2729 –
Panel-Upper Rear (ACR)	HC139134	1	H2M-2729 –
Pin-Dowel 1/4 DIA x 3/4 SST (RMT)	HC160338	2	H2M-2729 –
Pin-Handle (Head Assy.)	HC160268	1	H2M-2729 –
Plate-Backup MTS (RMT)	HC139746	1	H2M-2729 –
Plate-Coupling Mtg.(ACR)	HC191538	1	H2M-2729 –
Plug-Air Bleed (Relief)(Head Assy.)	HC138149	1	H2M-2729 –
Plunger-Dispense Self Close (Head Assy.)	HC139581	1	H2M-2729 –
Port-Assy. Inlet Mix/Air (RMT Hose Assy.)	HC118765	1	H2M-2729 –
Probe-Assy. Mix Level 10-3/4"	HC115397	1	H2M-2729 –
Pull-Door (Handle)	HC136199	1	H2M-2729 –
Pulley	See "Sheaves"		
Push Rod-Assy. Plunger Switch (Head Assy.)	HC113426	1	H2M-2729 –
Receiver-3 lb.3/8 ID Sweat w/o Valve (W/C & A/C)	HC155071	1	H2M-2729 –
Receiver-10-1/2 lb. 3/8 Sweat (ACR)	HC155064	1	H2M-2729 –
Receptacle-Molded Level Sensor	HC150536	1	H2M-2729 –
Reducer-Gear	HC153356	1	H2M-2729 –
Relay (Compressor)	See "Compressor-Assy."		
Relay-Assy. Overload 3.7-12A (3 Ph)	HC118361	1	H2M-2729 –
Adaptor-Overload Din Rail	HC150145	1	H2M-2729 –
Button-Overload Reset Adaptor	HC150150	1	H2M-2729 –
Relay-Overload 3ph 3.7-12A	HC150142	1	H2M-2729 –
Relay-Assy. Overload 5-15A (1 Phase)	HC118359	1	H2M-2729 –
Adaptor-Overload Din Rail	HC150145	1	H2M-2729 –
Button-Overload Reset Adaptor	HC150150	1	H2M-2729 –
Relay-Overload 1ph 5-15A	HC150140	1	H2M-2729 –
Relay-Control Flange DPDT 24VAC (MTS Relay Box)	HC150343	1	H2M-2729 –
* As Required			
** Items Included In O-Ring Kit No. HC119851			
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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Relay-Miniature Relay Retaining	HC150164	2	H2M-2729 -
Ring-Retaining 5/8 Ext. SST (Mix Feed Seal Assy.)	HC160312	2	H2M-2729 -
Rivet-Ratchet Plastic (Compressor Wrap)	HC160419	4	H2M-2729 -
Rod (Push)-Assy. Plunger Switch	HC113426	1	H2M-2729 -
Roller-Assy. Complete	HC116009-01	1	H2M-2729 -
Sanitizer-Stera Sheen (per case)	HC158014	1	H2M-2729 -
Sanitizer-Stera Sheen (per jar)	HC158014A	1	H2M-2729 -
Scale-Overrun	HC158049	1	H2M-2729 -
Screw-HXHC 1/4-20 x 2-1/2 SST (RMT)	HC160464	2	H2M-2729 -
Screw-HXHC 1/4-20 x 3-1/2 SST (RMT)	HC160465	1	H2M-2729 -
Screw-HXHM 1/4-20 x 2-1/2 (Adjusting Bolt-Plunger Switch)	HC159965	1	H2M-2729 -
Screw-HXSF 1/4-20 x 11/16 SST (RMT)	HC159939	1	H2M-2729 -
Screw-RDHM #4-40 x 1/4 STL (RMT)	HC160357	2	H2M-2729 -
Screw-SK Set 1/4	HC160495	2	H2M-2729 -
Screw-SKHC #10-24 x 1-3/4 SST	HC160320	3	H2M-2729 -
Screw-TRPM 1/4-20x1/2 SST (Panel-Rear)	HC160048	*	H2M-2729 -
Screw-TRPM 1/4-20x1 SST (Panel-Side) (MTS-Mounting)	HC159219	*	H2M-2729 -
Screw-TRPM #10-24x1/2 SST (Panel- Dispense, Front and Trimstrip)	HC160076	*	H2M-2729 -
Screw-TRPM #10-24x3/8 SST (Panel-Top)	HC160305	*	H2M-2729 -
Screw-TRPS 1/4-28 x 2-1/4 SST (RMT)	HC160093	4	H2M-2729 -
Seal-Assy. Complete (Beater Shaft)	HC111875	1**	H2M-2729 -
Seal-Beater Shaft	HC160557	1	H2M-2729 -
Washer-Shaft Seal	HC133098	1	H2M-2729 -
O-ring-Seal	HC160500	1	H2M-2729 -
Seal-High Speed	HC153067	2	H2M-2729 -
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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Seal-Slow Speed	HC153071	2	H2M-2729 –
Sensor-10K Thermistor	HC161216	1	H2M-2729 –
Shaft-Assy. Beater	HC113438	1	H2M-2729 –
Sheave-3/4 Bore (Driven-15RMT)	HC153625	1	H2M-2729 –
Sheave-7/8 Bore (Driver-15RMT)	HC153626	1	H2M-2729 –
Shield-Drip (RMT)	HC139756	1	H2M-2729 –
Shield-Motor Rain (ACR)	HC139017	2	H2M-2729 –
Shoe-Roller (RMT)	HC139751	1	H2M-2729 –
Shroud-Assy. Evaporator	HC116516-01 ...	1	H2M-2729 –
Shroud-Fan (ACR)	HC138465	1	H2M-2729 –
Sight Glass	HC155059	1	H2M-2729 –
Sleeve-Cable Stop 3/64 (RMT)	HC160508	2	H2M-2729 –
Socket-Miniature Relay Clamp	HC150165	2	H2M-2729 –
Socket-Octal Terminal (Mix Indicator)	HC150119	1	H2M-2729 –
Spacer-Motor (RMT)	HC138793	4	H2M-2729 –
Spacer-Panel (Rear and Side)	HC138456	*	H2M-2729 –
Spacer-Swing Arm (RMT)	HC138800	2	H2M-2729 –
Spring-LH (Hinge-Upper)	HC162052	1	H2M-2729 –
Spring-Compression MW ZN (Plunger Switch)	HC162323	1	H2M-2729 –
Strip-Terminal	HC150795	1	H2M-2729 –
Stud-5/16-18 x 3/4 SST (RMT)	HC160386	1	H2M-2729 –
Stud-Assy. Cylinder 1- ¹⁵ / ₁₆ in	HC114341	1	H2M-2729 –
Support-Condenser (ACR)	HC137629	2	H2M-2729 –
Support-Roller Bearing (RMT)	HC138783-01 ...	1	H2M-2729 –
Switch-Kit Pressure 30 PSI (MTS)	HC118712	1	H2M-2729 –
Switch-Assy. Self Closing Plunger	HC114176-01 ...	1	H2M-2729 –
Switch-Roller Actuator	HC150477	1	H2M-2729 –
Spring-Compression MW ZN	HC162323	1	H2M-2729 –
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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Switch-Cover RMT (Kit)	HC118894	1	H2M-2729 -
Switch-Door Push Button	HC150509	1	H2M-2729 -
Switch-Dispense Head (Kit)	HC116410	1	H2M-2729 -
Switch-Start Solid State (RMT-Gearmotor)	HC150893	1	H2M-2729 -
Switch-Roller Actuator SPDT (Plunger)	HC150477	1	H2M-2729 -
Switch-Toggle 3PDT (Selector)	HC150465	1	H2M-2729 -
Switch-Toggle SPST (CAB)	HC159235	1	H2M-2729 -
Switch-Toggle SPST (Day/Night)	HC159235	1	H2M-2729 -
Switch-Toggle SPST (Mix Transfer System)	HC159235	1	H2M-2729 -
Tank-Mix 7 Gallon 13-1.4" High	HC196222	1	H2M-2729 -
Thermometer-Barrel (Cabinet)	HC161004	1	H2M-2729 -
Thermostat-Kit CAB(Cabinet)	HC118813	1	H2M-2729 -
Thermostat & Retainer-Kit (Day/Night)	HC119989	1	H2M-2729 -
Timer-.05-3S Delay on Make 24V	HC150560	1	H2M-2729 -
Timer-5-Minute	HC150218	1	H2M-2729 -
Timer-Delay on Break .5-45 SEC 24VAC	HC150261-01 ..	1	H2M-2729 -
Timer-Recycle Adj 31S ON/31M 24-240V 1A	HC150186-01 ..	1	H2M-2729 -
Tool-O-ring Removal	HC169374	1	H2M-2729 -
Transformer-CL2 208/240PRI/24SEC	HC150181	1	H2M-2729 -
Tray-Drip	HC196107-02 ..	1	H2M-2729 -
Trimstrip-Assy. EF Decal 18 in.	HC116513	1	H2M-2729 -
Tube-Air 8-1/2"	HC138170-03 ..	1	H2M-2729 -
Tube-Assy. Drain	HC114374	1	H2M-2729 -
Tube-Assy. Mix Inlet	HC118836	1	H2M-2729 -
Tube-Assy. Pickup	HC118842	1	H2M-2729 -
Tube-Mix Feed Clamp	HC140021	1	H2M-2729 -
Tube-Assy Suction Cap Drier (Cabinet Refrig.)	HC120123	1	H2M-2729 - I2O
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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Tubing-3/8 ID x 1/2 OD	HC196068	1	H2M-2729 –
Tubing-3/16 ID x 5/16 OD PVS (Condensate Pan)	HC196002	1	H2M-2729 –
Valve-Access 3/16" x 1/4 & 3/8 Step	HC155497	2	H2M-2729 –
Cap-Access Valve	HC155574	2	H2M-2729 –
Valve-Core	HC155472	2	H2M-2729 –
Valve-Automatic Expansion (Cylinder)	HC155493	1	H2M-2729 –
Valve-Check 3/8 OD Sweat (ACR)	HC155487	1	H2M-2729 –
Valve-Core (Access Valve)	HC155472	2	H2M-2729 –
Valve-Duckbill (Inlet)	HC199032-01	1	H2M-2729 –
Valve-Head Pressure Control (ACR)	HC155454	1	H2M-2729 –
Valve-Solenoid 24v	HC155471	1	H2M-2729 –
Valve-Thermostatic Expansion (Cabinet)	Hc155399	1	I2O –
Valve-Water Assy.	HC113769	1	H2M-2729 –
Valve-Water	HC155410	1	H2M-2729 –
Valve-Water Repair Kit	HC155444	1	H2M-2729 –
Washer-Flat #6 Brass (RMT)	HC160393	1	H2M-2729 –
Washer-Flat 3/8 SST (RMT)	HC160169	1	H2M-2729 –
Washer-Lock 3/8 SST (RMT)	HC160170	1	H2M-2729 –
Washer-Lock #6 (Plunger Switch)	HC160392	1	H2M-2729 –
Washer-Lock #10 SST (Mix Feed Seal Assy.)	HC160166	1	H2M-2729 –
Washer-Shaft Seal (Beater Shaft)	HC133098	1	H2M-2729 –
Washer-Spring Wave SST	HC160173	1	H2M-2729 –
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