



H. C. DUKE & SON, INC.

2116 - 8th Avenue • East Moline, Illinois 61244

Replacement Parts Manual with Illustrations

QUALITY PARTS

PROTECT

YOUR

EQUIPMENT

**Soft Serve
Freezer Model
929RMT**

184992-01 1/08

ILLUSTRATIONS

Parts are listed on each page using terminology that best fits the function of the part. It is very important to know the serial number of the machine when ordering parts because many parts are not interchangeable from one serial number to another of the same model. The illustrations in this manual can be used as a reference for obtaining the correct part description and part number. All returned items must have a Return Authorization Number prior to returning.

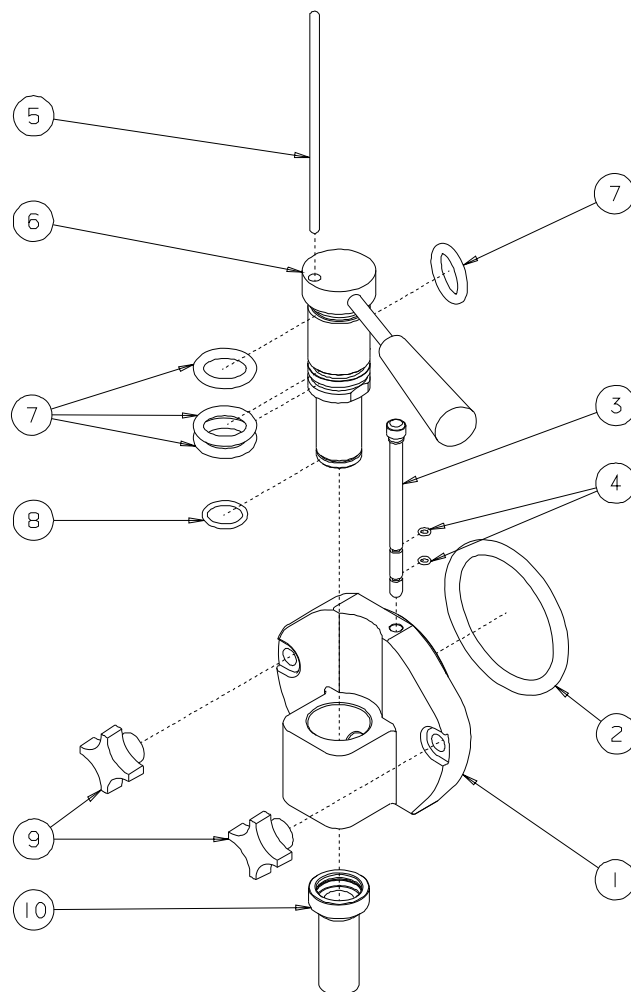
All parts listed in the manual should be ordered through:



H. C. Duke & Son, Inc.
2116 - 8th Avenue
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MO1318

Figure 1 Dispense Head Assembly

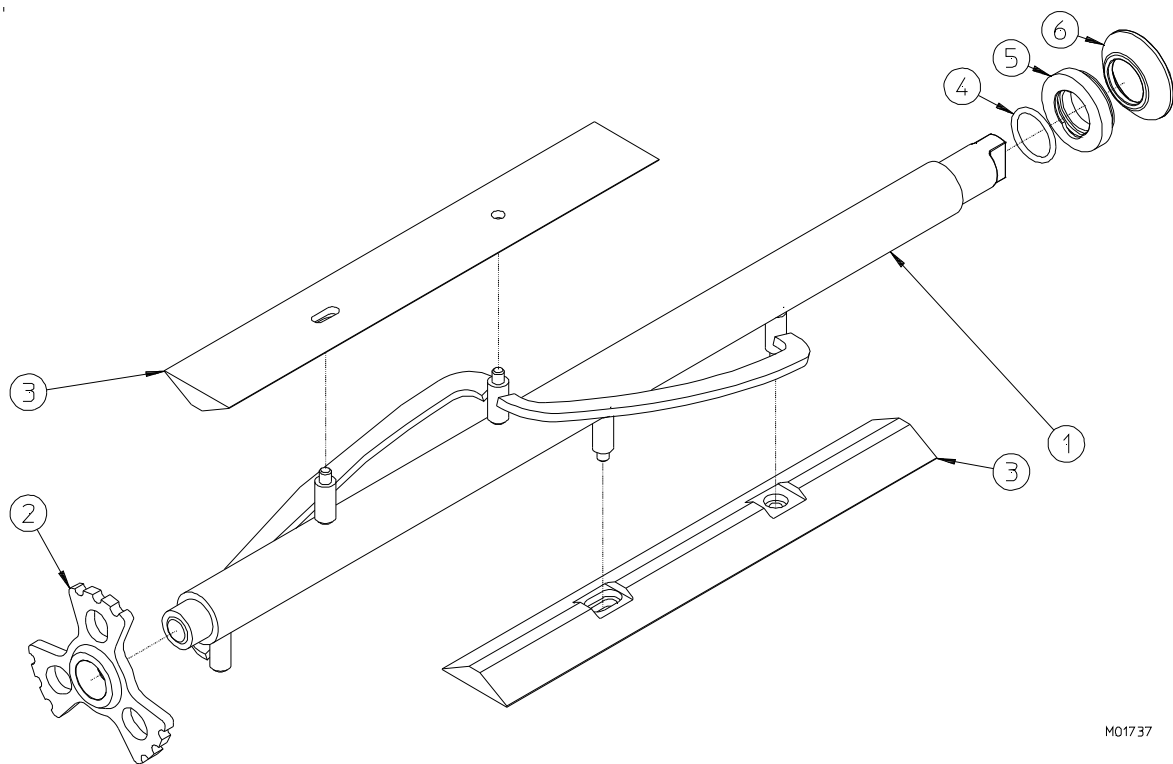
Item	Part No.	Description
*	HC115130	Head-Assy. Dispense (Complete)
1	HC116321	Head (only)
2	HC160583	O-ring (Head)
3	HC115129	Bleeder-Assy.
4	HC160562	O-ring (Bleeder Assembly)
5	HC136126	Rod-Spigot Switch
6	HC134921	Spigot-Long Single (less extension)
6A	HC162624	Handle-Black Tapered
6B	HC134922	Handle-Spigot
7	HC159295	O-ring (Spigot)
8	HC160584	O-ring (Extension)
9	HC162625	Knob-Hand
9A	HC114341	Stud-Assy. 1-15/16 inch (Not Shown)
10	HC136713	Extension-Spigot (Cake) (Optional)

* Includes items 1-4, 6-8.

Not Shown:

HC116410 Kit-Dispense Head Switch

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**



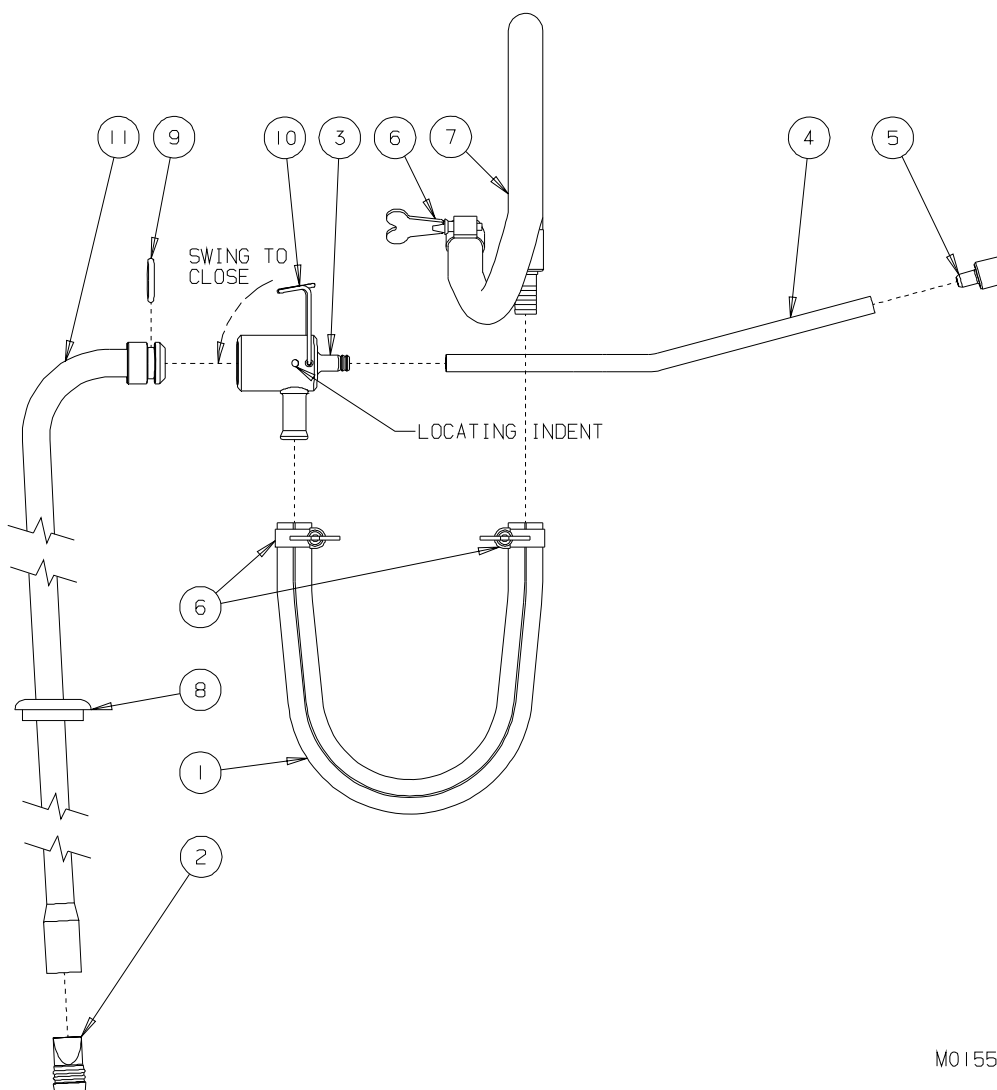
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Figure 2 Beater Shaft Assembly

Item	Part No.	Description
1	HC113438	Shaft-Assy. Beater
2	HC196079	Bushing-Cylinder
3	HC137334	Blade-Scraper Soft Serve
4*	HC160500	O-ring (Seal)
5*	HC133098	Washer-Shaft Seal
6*	HC160557	Seal-Beater Shaft

* Items 4,5,6 can be ordered together as:
HC111875 Seal-Assy. Shaft

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Figure 3 MTS—RMT Hose Assembly

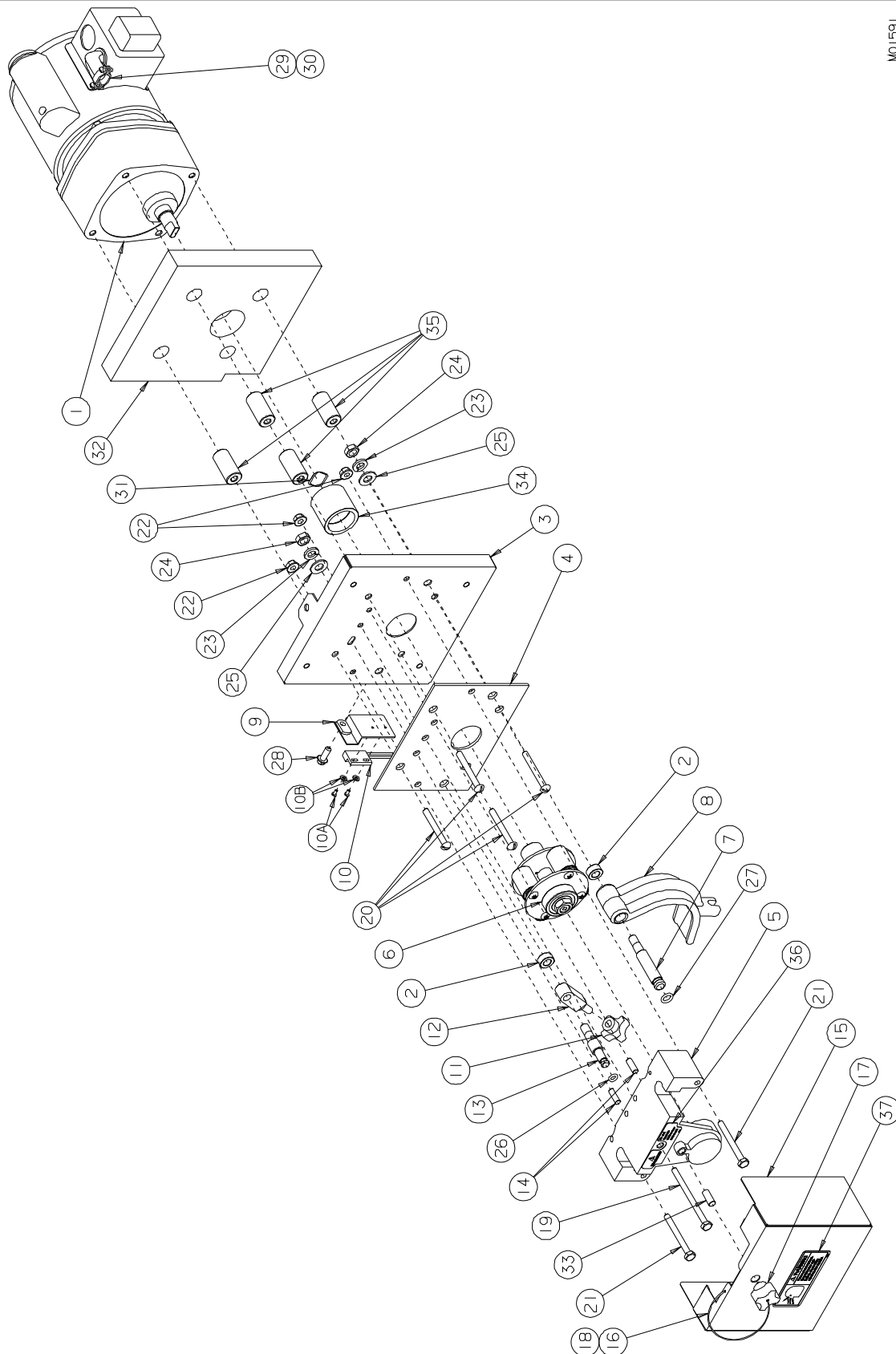
Item	Part No.	Description
1	HC138836	Hose-Transfer Red Line
2	HC199032-01	Duckbill-Inlet (Valve)
3	HC118765*	Port-Assy. Inlet Mix/Air
4	HC138170-02	Tube-Air 7½ in. (Hose)
5		Meter-Air (Order by meter number)
6	HC116065	Clamp-Assy. Soft Hose 5/8
7	HC116094	Hose-Assy. Mix Braided
8	HC199033	Boot-Mix Tube (Seal)
9	HC160502*	O-ring
10	HC162324*	Clip-Tube Retainer
11	HC118836*	Tube-Assy. Mix Inlet

* Can be ordered as an assembly:

HC118842 Tube-Assy. Pickup

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Figure 4 Mix Transfer System — RMT (sheet 1 of 2)



M01591

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Figure 4 Mix Transfer System RMT (Sheet 2 of 2)

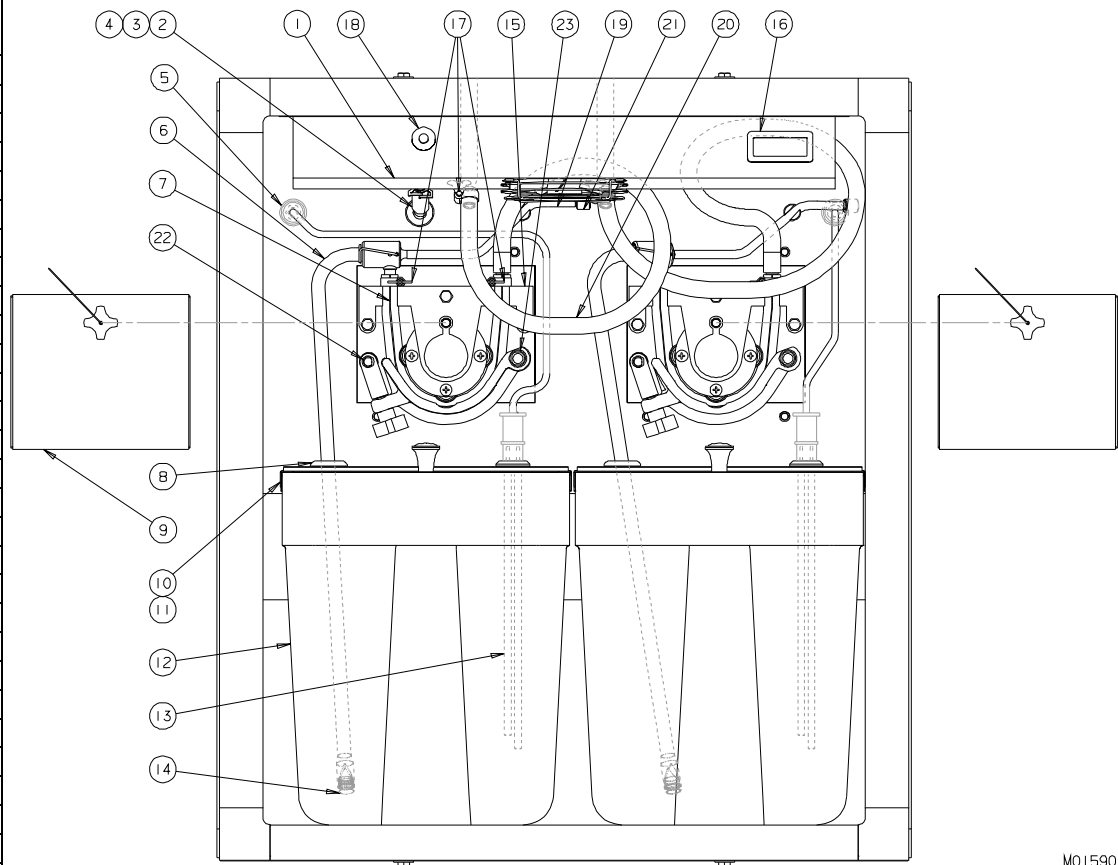
Item	Part No.	Description
*	HC118751	MT-Assy. CAB Red Line
1	HC119918	Kit-Gearmotor Replacement Model RMT includes HC150512 Capacitor-Start w/Bleed HC139046-01 Gauge-Shaft Alignment RMT HC150893 Switch-Start Solid State (Relay) HC160173 Washer-Spring Wave SST
2	HC138800	Spacer-Swing Arm
3	HC118764	Faceplate-Assy. MTS
4	HC139746	Plate-Backup MTS
5	HC138783-01	Support-Roller Bearing
6	HC116009-01	Kit-Roller (Complete)
7	HC138797	Arm-Shoe Pivot
8	HC139751	Shoe-Roller
9	HC118763	Bracket-Assy. Switch Mtg.
10	HC118894	Kit-Cover Switch RMT Freezer includes
10A	HC160357	Screw-RDHM #4-40 x 1/4 STL
10B	HC160393	Washer-Flat #6 Brass
11	HC162622	Knob-Hand
12	HC138798	Clamp-Shoe Swing
13	HC138799	Arm-Swing Clamp
14	HC160338	Pin-Dowel 1/4 DIA x 3/4 SST
15	HC119023	Cover-Assy. RMT CAB includes HC165246 Decal-Warning Pressurized HC138889 Knob-Cover RMT HC138890 Lanyard-Wire HC160508 Sleeve-Cable Stop 3/64
16	HC138890	Lanyard-Wire
17	HC138889	Knob-Cover RMT
18	HC160508	Sleeve-Cable Stop 3/64
19	HC160465	Screw-HXHC 1/4-20 x 3-1/2 SST
20	HC160093	Screw-RHMS 1/4-28 x 2-1/4 SST
21	HC160464	Screw-HXHC 1/4-20 x 2-1/2 SST
22	HC159933	Nut-HXSF 1/4-20 SST
23	HC160169	Washer-Flat 3/8 SST
24	HC159927	Nut-HEX 3/8-16 SST
25	HC160170	Washer-Lock 3/8 SST
26	HC160628	O-ring (Swing Clamp)
27	HC160612	O-ring (Roller Shoe)
28	HC159939	Screw-HXSF 1/4-20 x 11/16 SST
29	HC150705	Connector-3/8 x 90°
30	HC118833	Cord-Assy. Motor
31	HC160173	Washer-Spring Wave SST
32	HC165524	Block-Insulation RMT
33	HC160386	Stud-5/16-18 x 3/4 SST
34	HC139756	Shield-Drip
35	HC138793	Spacer-Motor
36	HC165246	Decal-Warning Pressurized
37	HC165048	Decal-Warning Rotating Parts

* Includes all items above.

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Use of unapproved parts will void warranty.

DUKE Soft Serve Freezer Model 929RMT

AIR METERS	
Meter No.	Part No.
9	HC163423
10	HC163424
11	HC163425
12	HC163426
13	HC163421
13.5	HC163421-05
14	HC163427
14.5	HC163427-05
15	HC163428
15.5	HC163428-05
16	HC163429
16.5	HC163429-05
17	HC163430
17.5	HC163430-05
18	HC163431
18.5	HC163431-05
19	HC163432
19.5	HC163432-05
20	HC163433
20.5	HC163433-05
21	HC163434
21.5	HC163434-05
22	HC163435
22.5	HC163435-05
23	HC163436
24	HC163437
25	HC163438
26	HC163439
28	HC163440
30	HC163441
31	HC163442



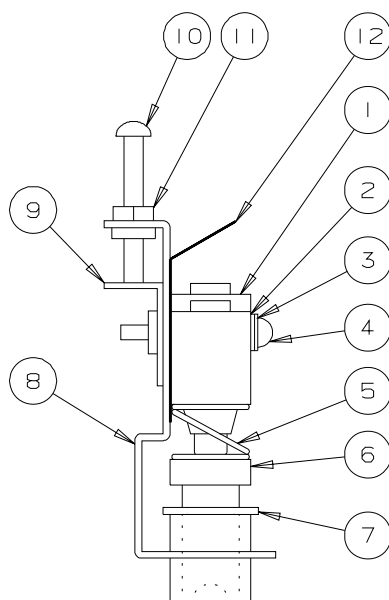
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Figure 5 Cabinet Parts

Item	Part No.	Description	Item	Part No.	Description
1....	HC117129-01	.. Shroud-Assy. Evaporator includes HC150532 .. Cord-Assy. Male Plug HC151105 .. Fan-Intake (Cabinet) HC151076 .. Guard-Fan Open HC150509 .. Switch-Door Push Button HC161004 .. Thermometer-Barrel	9.....	HC119023	 Cover-Assy. RMT CAB
1A	HC155111	.. Coil-Evaporator	10.....	HC117553	 Cover-Assy. Mix Tank Front
1B	HC150533	.. Cord-Assy. Female Plug	11.....	HC140446	 Cover-Rear Mix
2.....	HC160738	.. Clamp-Hose 1/2 ID Delrin (Drain)	12.....	HC196100	 Tank-Mix 6 Gallon
3.....	HC196068	.. Tubing-.375 ID x .500 OD PVC	13.....	HC115397	 Probe-Assy. Mix Level 10-3/4"
4.....	HC138919	.. Tube-Drain Support	14.....	HC199032-01	.. Duckbill-Inlet RM MTS
5.....	HC150537	.. Cordset-Mix Level Probe	15.....	HC118751	 MT-Assy CAB Redline (See Explode View-Fig. 5)
5A	HC150536	.. Receptacle-Molded Level Sensor	16.....	HC161004	 Thermometer-Barrel
6.....	HC118842	.. Tube-Assy. Pickup includes HC118765 .. Port-Assy. Inlet Mix/Air HC118836 .. Tube-Assy. Mix Inlet HC162324 .. Clip-Tube Retainer HC160502 .. O-ring	17.....	HC116065	 Clamp-Assy. Soft Hose 5/8
7.....	HC138836	.. Hose-Transfer Red Line	18.....	HC150509	 Switch-Door Push Button
8.....	HC199033	.. Boot-Mix Tube	18A ..	HC118597	 Actuator-Assy. Door Switch
			19.....	HC138170-02	.. Tube-Air 7-1/2 in.
			20.....	HC116094	 Hose-Assy. Mix Braided
			21.....		 Meter-Air (Order by meter number)
			22.....	HC160628	 O-ring (Swing Clamp)
			23.....	HC160612	 O-ring (Roller Shoe)
			Not Shown:		
				HC162006	 Plug-Button Flush Type

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Figure 6 Spigot Switch Assembly



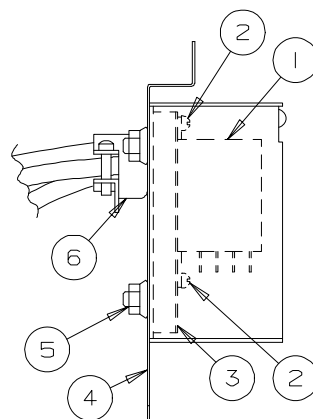
Item	Part No.	Description
*	HC113903	Switch-Assy. Spigot
1	HC150456	Switch-Snap Button
2	HC160393	Washer-Flat #6 Brass
3	HC160392	Washer-Ext. Tooth #6 ZN
4	HC160296	Screw-RDHM #6-32 x 1-1/4 SST
5	HC162321	Spring-Spigot Switch
6	HC136124	Button-Spigot Switch
7	HC160303	Ring-Retaining 1/2 External
8	HC113902	Bracket-Assy. Spigot Switch Mtg.
9	HC113901	Bracket-Assy. Adjusting
10	HC160267	Screw-RDHM #8-32 x 7/8 Brass
11	HC160102	Nut-Hex #8-32 ZN
12	HC135744	Insulator-Switch

* Includes all items above.

Figure 7 Relay Box — MTS

Item	Part No.	Description
*	HC120233	Box-Assy. Relay 24V Rear Connector (Complete)
1	HC150343	Relay-Control Flange DPDT 24VAC
2	HC160308	Screw-RDHM #6-32 x 5/16 ZN
2A	HC160116	Nut-Speed #6-32 BKOX
3	HC138159	Bracket-Flange Relay Mtg.
4	HC139805	Support-MTS
5	HC159950	Screw-HXSf 1/4-20 x 1/2 ZN
5A	HC159951	Nut-HXSf 1/4-20 ZN
6	HC150828	Connector-1/2

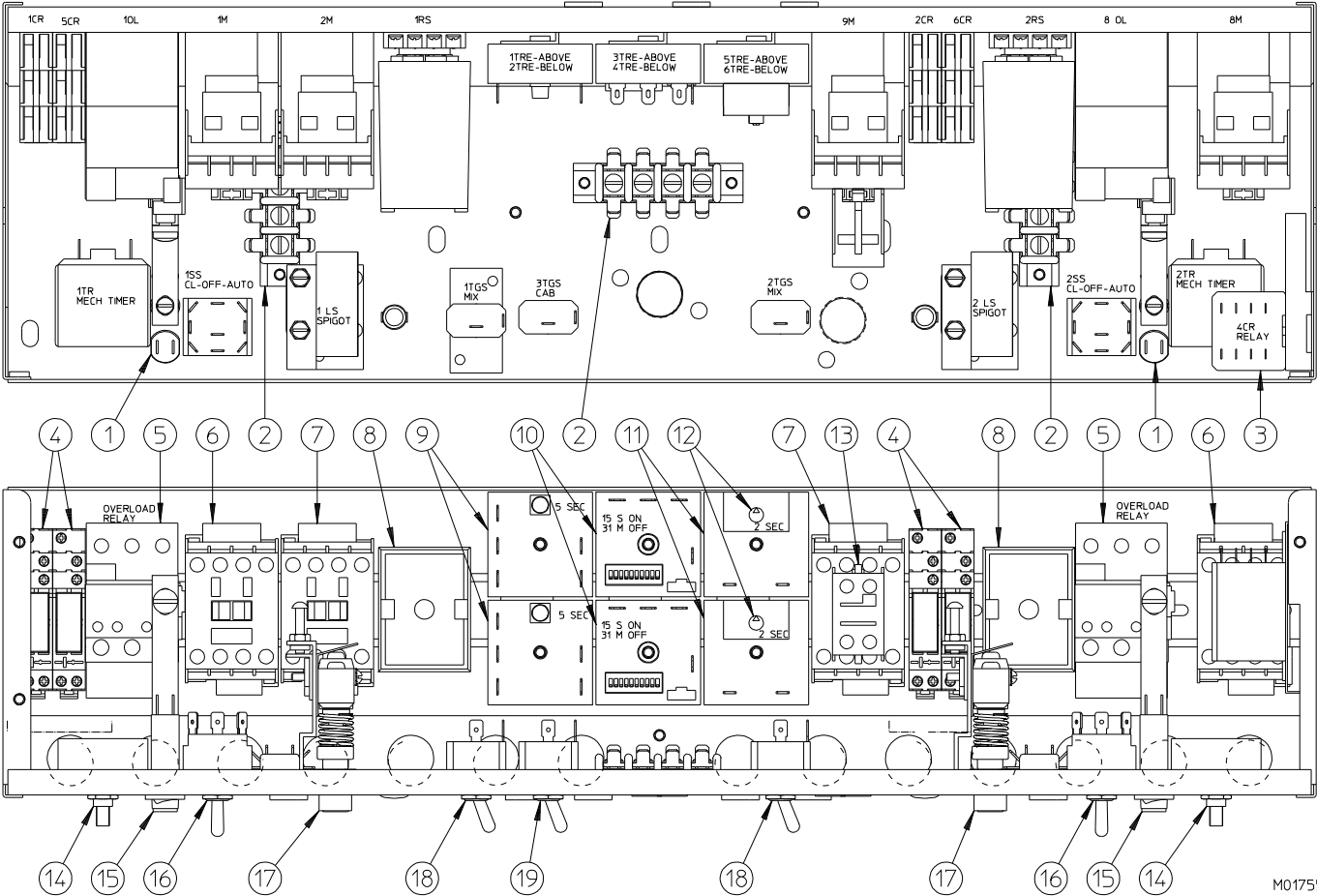
* Includes item 1 through 6 plus box and wiring.



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Figure 8 Switch Box (Sheet 1 of 2)

TOP VIEW



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FRONT VIEW

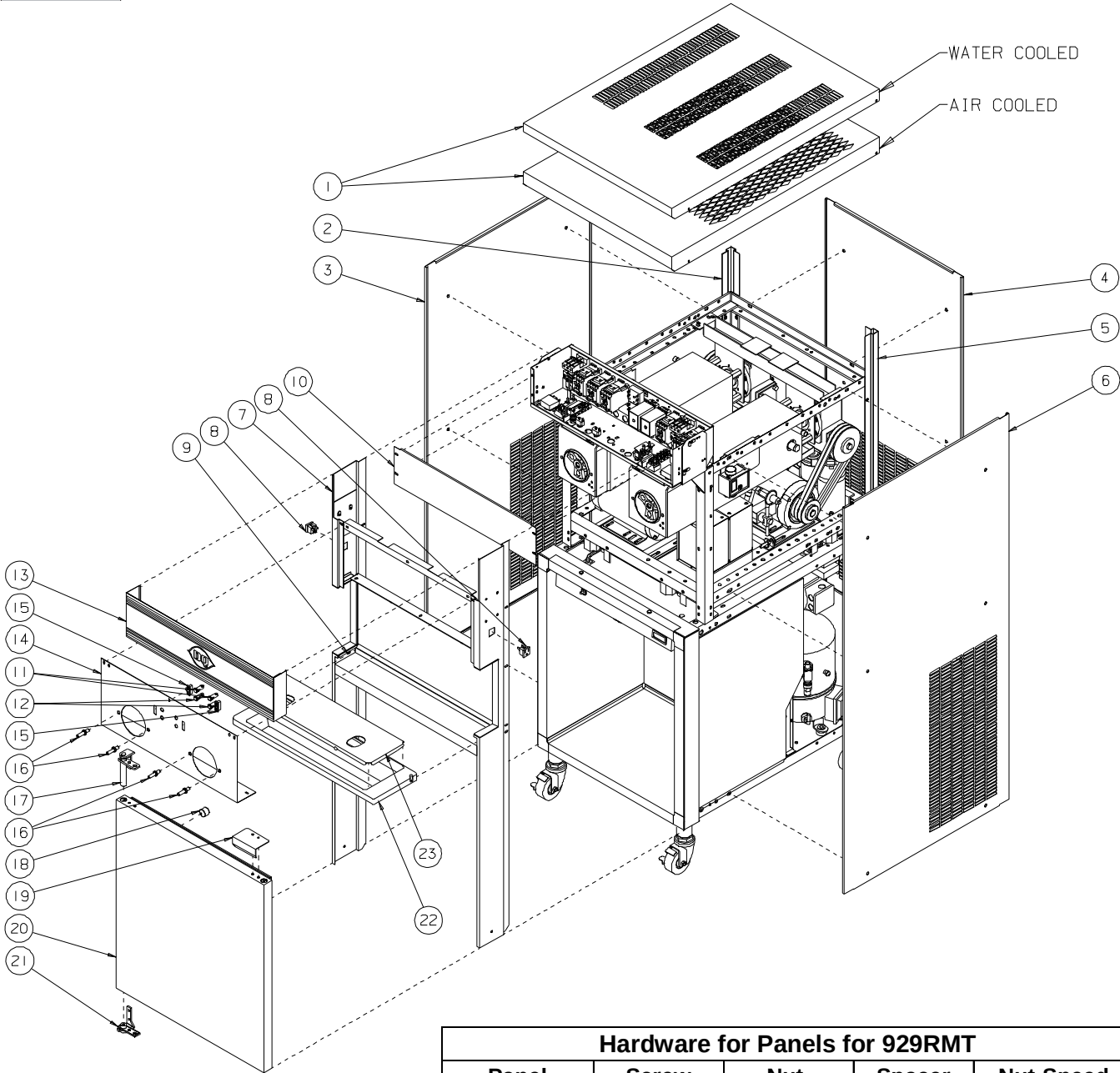
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Figure 8 Switch Box (Sheet 2 of 2)

Item	Part No.	Description
1.....	HC150182	Breaker-Circuit 4A
2.....	HC150795	Strip-Terminal
3.....	HC150343	Relay-Control Flange DPDT 24VAC
4.....	HC150164	Relay-Miniature SPDT 24V Coil
4A	HC150165	Socket-Miniature Relay Clamp (4) (Not Shown)
4B	HC150166	Clip-Miniature Relay Retaining (4) (Not Shown)
5.....	HC120116	Relay-Assy. Overload 6-10A includes HC150173 Adaptor-Overload Din Rail HC150101 Adapter-Reset HC150176 Relay-Overload Bi-metal 1 & 3ph 6-10A
6.....	HC150136	Contactor-IEC 23A 24V Coil (Beater Motor)
6A	HC150133	Coil-Replace 24V (Not Shown)
7.....	HC150136	Contactor-IEC 23A 24V Coil (Compressor & Fan)
7A	HC150133	Coil-Replace 24V (Contactor)(Not Shown)
8.....	HC150278	Indicator-Mix Level 24V
8A	HC150541	Light-Indicator 28V ADD MIX (Not Shown)
8B	HC150119	Socket-Octal
8C	HC150120	Clip-Retainer (set of 2)
9.....	HC150261-01	Timer-DOB .5-45 Sec 24VAC
10.....	HC120095	Kit-Timer Wiring Instructions
11	HC150560	Timer-.05-3S DOM 24V
12.....	HC150257	Module-Plug on VariTime
13.....	HC150146	Deck-Adder 1 NO 1 NC
14.....	HC150218	Timer-5 Minute
14A	HC162604	Knob-Timer
15.....	HC120119	Lever-Assy. Reset & Button 193TA includes HC159036 Button-Reset
16.....	HC150465	Switch-Toggle 3PDT Center OFF (Selector)
17.....	HC113903	Switch-Assy. Spigot (See Figure 6) HC150456 Switch-Snap Button HC162321 Spring-Spigot Switch
18.....	HC159235	Switch-Toggle SPST (Mix Transfer System)
19.....	HC159235	Switch-Toggle SPST (Cabinet)

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Use of unapproved parts will void warranty.

Figure 9 929RMT Panel Assembly (sheet 1 of 2)



Hardware for Panels for 929RMT				
Panel	Screw	Nut-Speed	Spacer	Nut-Speed on Frame
Channel-Rear	HC160048	HC160117	n/a	n/a
Dispense	HC160076	HC159132	n/a	n/a
Front	HC160076	n/a	n/a	HC159067
Rear	HC159219	HC160114	HC138456	n/a
Side	HC159219	HC160114	HC138456	n/a
Top	HC160305	n/a	n/a	n/a
Trimstrip	HC160076	HC159067	n/a	n/a
n/a – Not Applicable				

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Figure 9 929RMT Panel Assembly (sheet 2 of 2)

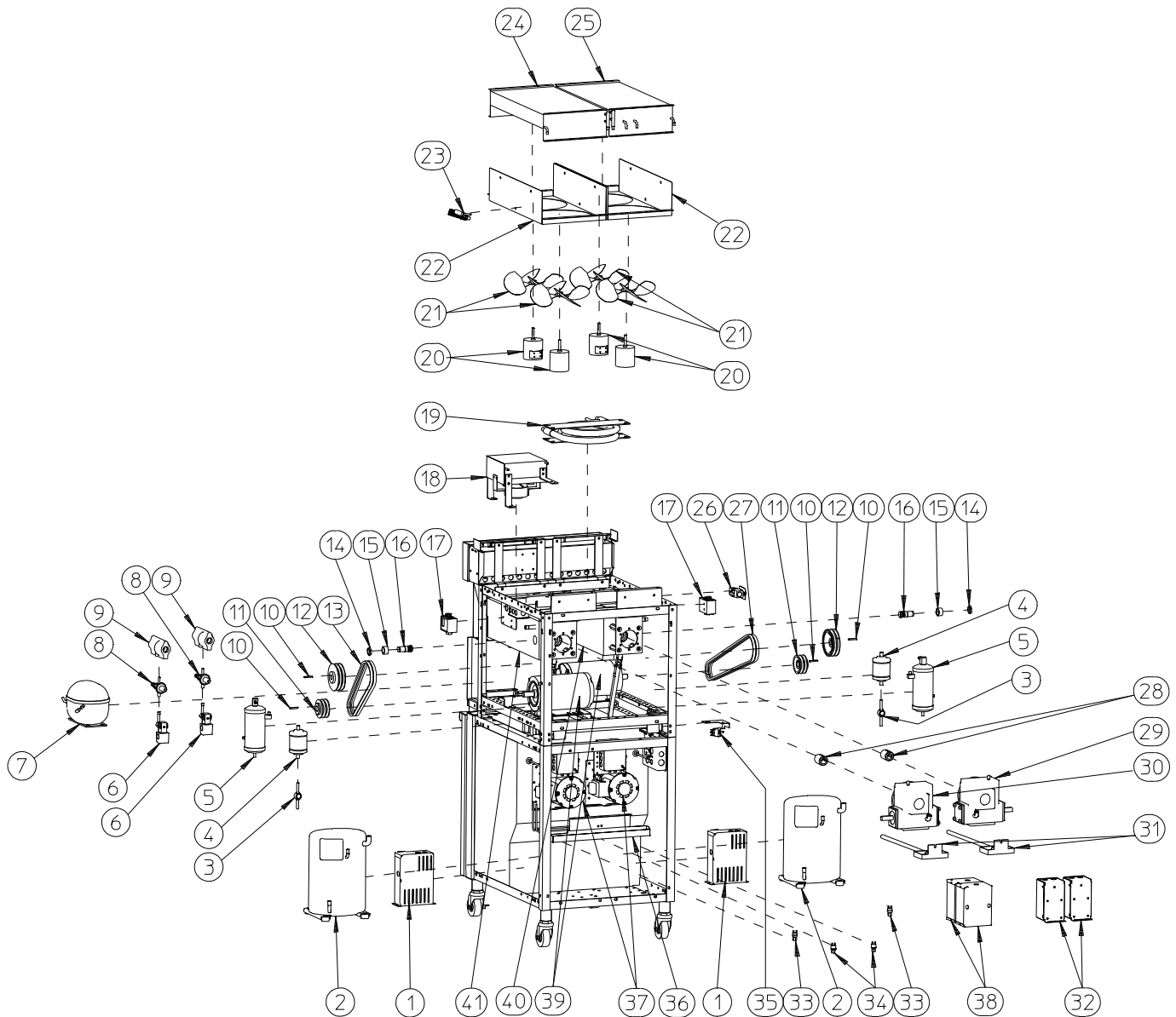
Item	Part No.	Description
1.....	HC114157-01	Panel-Assy Top (WC and AC Remote)
.....	HC116567	Panel-Assy Top (AC)
2.....	HC135254	Channel-Rear LH
3.....	HC136289	Panel-Side LH
4.....	HC136313	Panel-Rear
	HC138982	Panel-Upper Rear (AC Remote)(Not Shown)
	HC138983	Panel-Lower Rear (AC Remote)(Not Shown)
5.....	HC130021	Channel-Rear RH
6.....	HC136216	Panel-Side RH
7.....	HC115115	Panel-Assy Front includes
	HC159175	Catch-Bullet (Drip Tray Button)
	HC160289	Nut-Push Round (Clip for Button)
8.....	HC159050	Receptacle-Snap In
9.....	HC159175	Catch-Bullet .268 OD x .343 ST (Drip Tray Button)
9A ...	HC160289	Nut-Push Round (Clip for Button) (Not Shown)
10.....	HC116355	Cover-Assy. Electric Box
11.....	HC150561-01 ...	Light-Pilot Red 24v (Compressor)
12.....	HC150562-01 ...	Light-Pilot Amber 24v (Beater Motor)
13.....	HC119336-02	Trimstrip-Assy. 26 in. IDQ
14.....	HC140133	Panel-Dispense
15.....	HC150541	Light-Indicator 28v "Add Mix"
16.....	HC114341	Stud-Assy. Cylinder 1-15/16"
17.....	HC162045	Hinge-Pivot 1-3/8" Top LH includes
	HC162052	Spring L.H.
18.....	HC118597	Actuator-Assy. Door Switch
19.....	HC136199	Pull-Door (Handle)
20.....	HC114260-03	Door Assy-Complete 26 in. IDQ includes
	HC160563	Gasket-Magnetic
	HC136199	Door-Pull (Handle)
21.....	HC162046	Hinge-Pivot 1-3/8" Bottom LH
22.....	HC196108-01 ...	Tray-Drip 26" White
23.....	HC114608	Insert-Assy. Drip Tray Assy includes
	HC199030	Bumper-Rubber

AC = Air Cooled
WC = Water Cooled
ACR = Air Cooled Remote
LH = Left hand side of freezer when facing front.
RH = Right hand side of freezer when facing front.

Panel Decals & Labels	
Part No.	Description
HC165119	6" Air Flow
HC165025	Beater Warning
HC164031	Blade Installation
HC165249	Cleaning Instructions
HC165093	Clear Overlay
HC165013	CMT Patent
HC165002	General Purpose Recept
HC164110	MTS Connect Red Line
HC164127	Operating Instructions
HC165126	Panel Removal
HC165124	Top Air Discharge
HC165440-02	Trimstrip IDQ 26"
HC165133-01	Trimstrip LH
HC164476-01	Trimstrip RH
HC165246	Warning - Pressurized

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Figure 10 Side/Rear View (sheet 1 of 2)



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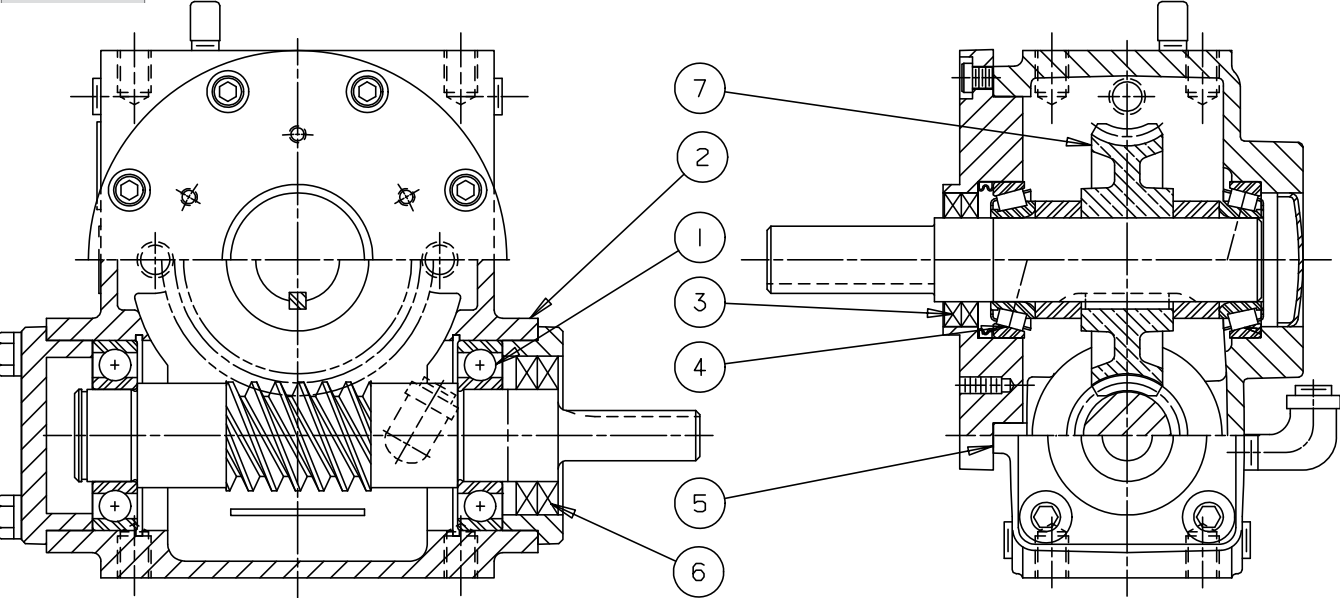
Use only original or authorized replacement parts with this freezer.
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Figure 10 Side/Rear View (sheet 2 of 2)

Item	Part No	Description	Item	Part No	Description
1	-----	Box-Assy. Capacitor & Relay (1 Phase Only)(Compressor) HC150362 Capacitor-Run HC151460 Capacitor-Start HC151459 Relay-Compressor	23	HC120123	Tube-Assy Suction Cap Dryer (AC)
2	HC119508	Compressor-Assy (1 Phase) includes compressor and HC150362 Capacitor-Run HC151460 Capacitor-Start HC155054 Filter-Drier HC151478 Grommet-Comp.Mtg. HC151459 Relay-Compressor HC151479 Sleeve-Comp. Mtg.	24	HC155101	Condenser-Air Rifled (AC)
or	HC119815	Compressor-Assy. (3 Phase) includes compressor and HC155054 Filter-Drier HC151478 Grommet-Comp.Mtg. HC151479 Sleeve-Comp. Mtg.	25	HC155102	Condenser-Air Rifled (AC)
2A	HC165534	Insulation-Comp. Wrap Bristol	26	HC118813	Kit-CAB Thermostat
2B	HC160419	Rivet-Ratchet Plastic	27	HC153171	Belt-V LH
3	HC155059	Glass-Sight	28	HC111964	Coupling-Assy 1 in Drive
4	HC155054	Drier-Filter 16 cu in	29	HC153355	Reducer-Gear LH 10/1
5	HC155071	Receiver-3lb 3/8 ID(AC W/C)	30	HC153356	Reducer-Gear RH 10/1
or	HC155058	Receiver-12 lb. Sweat Horiz (ACR) (not shown)	31	HC114374	Tube-Assy Drain
6	HC155491	Valve-Solenoid 24V	32	HC120122	Transformer-Assy 24V 96VA HC150181 Transformer-CL2 HC150180 Control-Vltg Mnt
6A	HC155434	Kit-Solenoid Valve Repair	33	HC155482	Cut Out-Low Pressure 0 PSIG (WC & AC)
7	HC120299	Kit-Compressor NL6.1MF (Cabinet) includes HC150942 Capacitor-Start HC155498 Drier-Filter w/Access HC151473 Relay-Compr. Start	or	HC155465	Cut Out-Low Pressure (ACR)
8	HC155493	Valve-Automatic Expansion (Cylinder)	34	HC155481	Cut Out-High Pressure 440 PSIG (AC)
9	HC165531	Insulation-Expansion Valve	or	HC155484	Cut Out-High Pressure 375 PSIG (WC)
10	HC153322	Key-Drive 3/16 Sq x 1 ½	or	HC155425	Cut Out-High Pressure (ACR)
11	HC153626	Sheave-7/8 Bore 325 OD 30 OPD (Pulley-Driven)	35	HC120482	Switch-Assy Voltage Setting
11A	HC160495	Screw-SK Set 5/16-18 x 3/8	36	HC120125	Pan-Assy Condensate
12	HC153625	Sheave-3/4 Bore 475 OD 45 PD (Pulley-Drive)	37	HC118751	MT-Assy CAB Red Line (See figure 4)
12A	HC160495	Screw-SK Set 5/16-18 x 3/8	38	HC119398	Box-Assy Cap & Components (Beater motor - 1 phase only HC150244 Capacitor-Run HC150294 Capacitor-Start (2)
13	HC153162	Belt-V RH	39	HC151052	Motor-Beater 2 hp (3 ph.)
14	HC116105	Nut-Assy Pressure Switch	or	HC119816	Kit-Motor & Cap 2 hp FE7109 (1 phase) includes motor and HC150244 Capacitor-Run HC150294 Capacitor-Start (2)
15	HC138827-01	Spacer-Curved Pressure Switch	40	HC120168	Cylinder-Assy Complete LH
16	HC118712	Kit-Pressure Switch 30PSI	41	HC120169	Cylinder-Assy Complete RH
17	HC119989	Kit-Thermostat-& Retainer	Not Shown		
18	HC120189	Condenser-Assy CAB Comp (WC & ACR) HC151017 Motor-Fan 5 Watt HC155139 Condenser-Air 8 x 8 HC159032 Blade-Fan 6" 20°	HC112080	Valve-Assy Water (WC) HC155410 Valve-Water	
19	HC155029	Condenser-Water (WC)	HC155586	Adapter-Bulkhead ½ FPT (WC)	
20	HC151077-01	Motor-Fan 50W 230V 50/60 Hz (AC)	HC155616	Adapter- ½ Hose Barb x ½ MPT Brass (WC)	
21	HC159023	Blade-Fan 11in 36 Deg (AC)	HC116781-02	Condenser-Assy 2HP Remote (ACR) (See figure 13)	
22	HC138465	Shroud-Fan (AC)	HC161216	Sensor-10K Thermistor	
			HC155495	Heat-Exchanger	
			For Cabinet Refrigeration System R134a:		
			HC155399	Valav=Thermostatic Expansion	
			HC155498	Drier-Filter w/Access	
			LH or RH — Left or right hand is determined as you ace the front of freezer.		
			AC = Air cooled		
			WC = Water Cooled		
			ACR = Air Cooled Remote		

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**



M00830

Figure 11 Gear Reducers

Model HCD926

HC153355 10:1 Ratio A Side HC153356 10:1 Ratio B Side

Item	Part No.	Description	Quantity Required
1	HC153065	Bearing-Ball 1.378 ID x 2.835 OD	2 ea.
2	HC153066	Gasket-High Speed	1 ea.
3	HC153071	Seal-Slow Speed	2 ea.
4	HC153068	Bearing-Slow Speed Cone 1.25"	2 ea.
4A	HC153069	Bearing-Slow Speed Cup 2.328"	2 ea.
5	HC153070	Gasket-Slow Speed	1 ea.
6	HC153067	Seal-High Speed	2 ea.
7	HC153301	Gear-Slow Speed	1 ea.

Not Shown: HC118742 Kit-Reducer Gasket Model HCD926

**Oil-Gear Reducer (per quart)

**Note: To order oil always verify type of oil from the tag located on the gear reducer. Improper oil usage will cause the gear reducer to fail.

Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

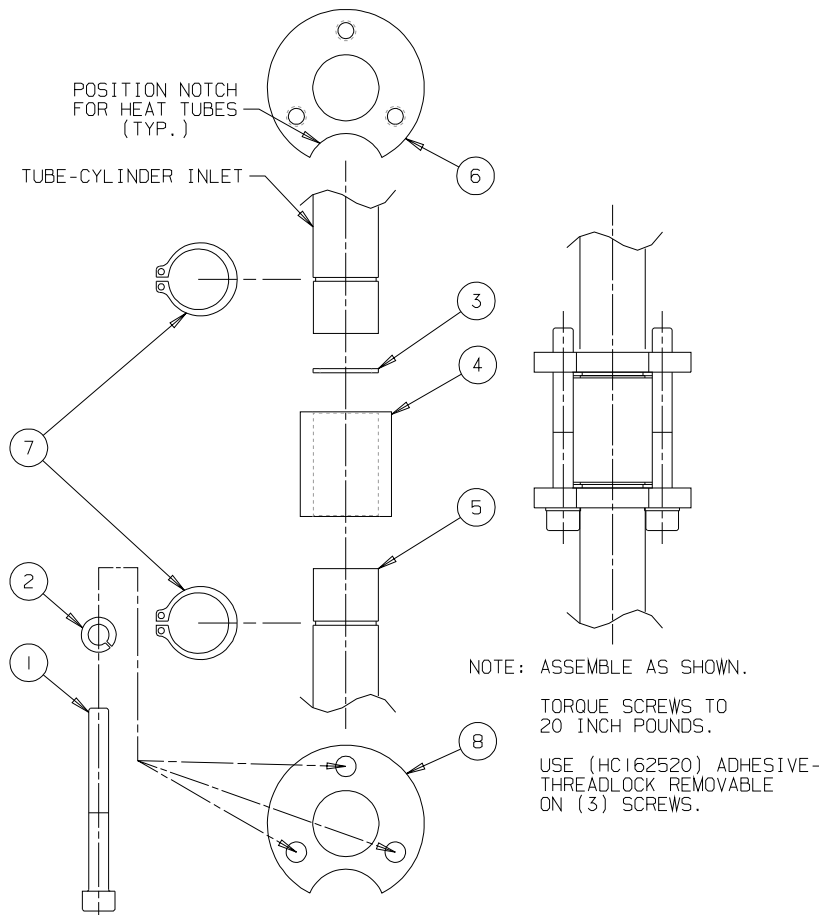
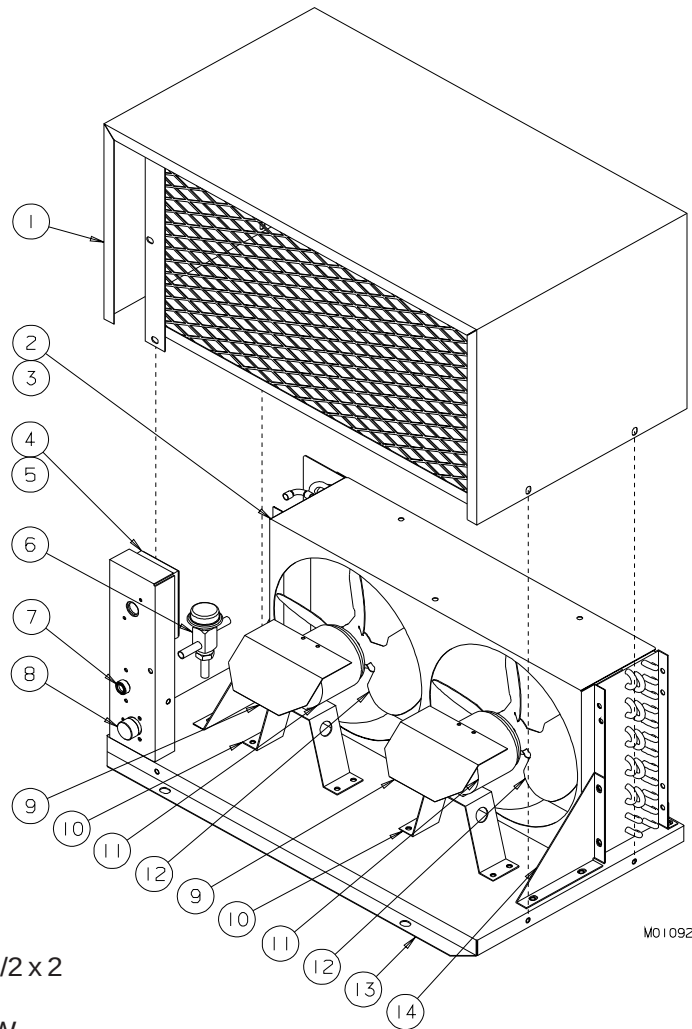


Figure 12 Mix Feed Seal Assembly

Item	Part No.	Description
1	HC160320	Screw-SKHC #10-24 x 1-3/4 SST
2	HC160166	Washer-Lock #10 SST
3	HC160556	Gasket-Mix Joint
4	HC139351	Collar-Alignment
5	HC139349	Tube-Mix Feed Clamp
6	HC139352	Clamp-Ring Threaded
7	HC160312	Ring-Retaining 5/8 Ext. SST
8	HC139353	Clamp-Ring

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Figure 13 Air Cooled Remote Condenser



Item	Part No.	Description
*	HC116781-02	Condenser-Assy. 2 Hp Remote (Complete)
1	HC117207	Cover-Assy. Condenser
2	HC155101	Condenser-Air Rifled
3	HC138465	Shroud-Fan
3A	HC137628	Brace-Condenser (Front)
4	HC150732	Box-Electric 2-3/4 x 4-1/2 x 2
5	HC150737	Cover-Electric Box 2-3/4 x 4-1/2 x 2
6	HC155454	Valve-Head Pressure Control
7	HC153420	Coupling-Refr. 3/8 MQC 3/8 SW
7A	HC191538	Plate-Coupling Mtg.
8	HC153418	Coupling-Refr. 1/2MQC 1/2 SW
8A	HC153502	Flange-Refr. Coupling Mount
8B	HC153503	Cap-Dust Refr. Coupling
9	HC139017	Shield-Motor Rain
10	HC137632	Bracket-Fan Condenser
11	HC151072	Motor-Fan 50W 230V 60Hz RM
12	HC159029	Blade-Fan 11" Dia 36°
13	HC117206	Base-Assy. Condenser
14	HC137629	Support-Condenser

* Includes all items above.

Not Shown:

HC155058	Receiver-12 lb. Sweat Horiz.
HC155465	Cut Out-Low Pressure
HC155466	Control-Pressure Fan
HC155487	Check-Valve 5/8 ODF Sweat
HC119124	Kit-25 Foot Line Sets 404a
HC119125	Kit-50 Foot Line Sets 404a

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Accessories

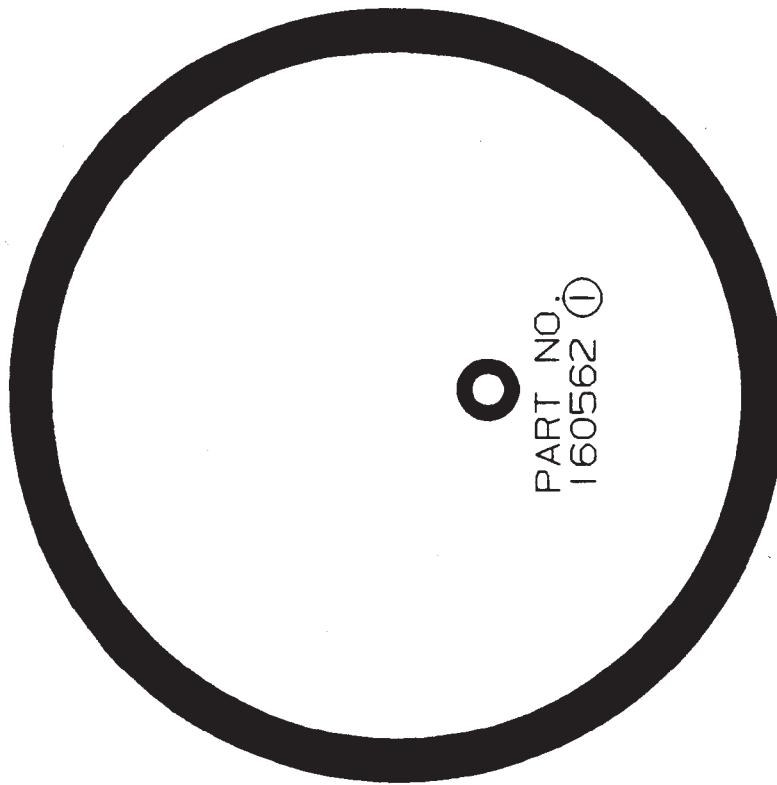
Part No.	Description
HC196103	Bottle-Wash 500ml
HC158004	Brush-4-inch with 36-inch handle (Cylinder)
HC158009	Brush-4-inch w/o handle
HC158018	Brush-7/16 Dia. x 12 in. Overall Length
HC158019	Brush-9/16 Dia. x 30 in. Overall Length
HC158026	Brush-1 in. Dia. x 12 in. Long
HC158037	Brush-1/4 Dia. x 18-1/2 Overall Length
HC162105	Caster -1-1/4 ST PT w/Brake
HC162106	Caster-1-1/4 ST PT w/o Brake
HC184238	Chart-O-ring Ivory (Laminated)
HC158051	Cup-Overrun Measuring One Pint
HC136567	Hose-Spigot Drain
HC115538	Kit-O-ring Head
HC112978	Leg-6-inch
HC158054A	Lubricant-Lubri-Film (4 oz. tube)
HC150736	Nut-Lock Conduit 1-1/4 in. (Casters)
HC158014	Sanitizer-Stera-Sheen Case/4
HC158014A	Sanitizer-Stera-Sheen 4 lb. jar
HC158049	Scale-Overrun
HC117246	Sensor-Assy. Bag-in-Box (Adapter Kit)
HC169374	Tool-O-ring Removal
HC196006	Tee-5/8 x 5/8 x 5/8 White (Plastic Hose Connection)
HC196061	Tubing-.600ID x .850OD PVC (Mix Line-Std.)

Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

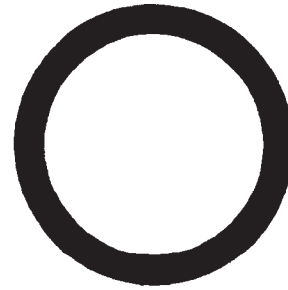
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SOFT SERVE DISPENSING HEADS

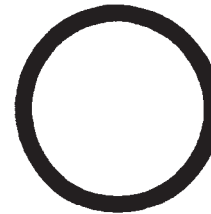
REV. A



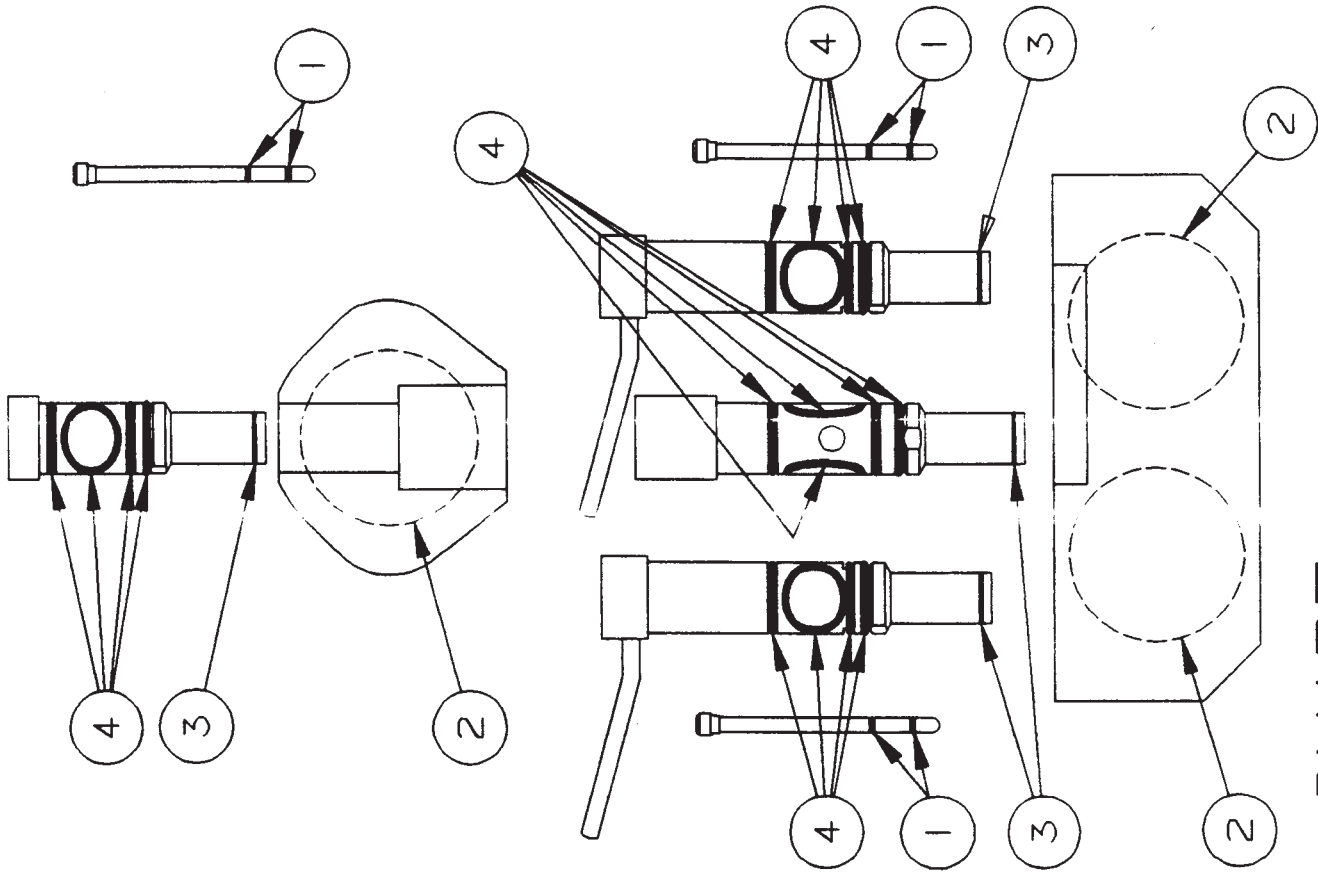
PART NO.
160583 ②



PART NO.
159295 ④



PART NO.
160584 ③



O-RING CHART

PH. NO. 309-755-4553

H.C. DUKE & SON, INC.

Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Actuator-Assy. Door Switch	HC118597	1	L2M-4081 —
Adapter-Reset	HC150101	2	L2M-4081 —
Adaptor-Overload Din Rail	HC150173	2	L2M-4081 —
Arm-Shoe Pivot (MTS-RMT)	HC138797	2	L2M-4081 —
Arm-Swing Clamp (MTS-RMT)	HC138799	2	L2M-4081 —
Base-Assy. Condensr (Air Cooled Remote)	HC117206	4	L2M-4081 —
Bearing-Ball 1.378 IDx2.835 OD (Gear Reducer) ..	HC153065	4	L2M-4081 —
Bearing-Slow Speed Cone 1.25" (Gear Reducer) ..	HC153068	4	L2M-4081 —
Bearing-Slow Speed Cup 2.328" (Gear Reducer) ..	HC153069	4	L2M-4081 —
Belt-V (LH)	HC153171	2	L2M-4081 —
Belt-V (RH)	HC153162	2	L2M-4081 —
Blade-Fan 6" 20° (Water & Air Cooled Remote)	HC159032	1	L2M-4081 —
Blade-Fan 11" Dia. 36° (Air Cooled)	HC159023	4	L2M-4081 —
Blade-Fan 11" Dia 36° (Air Cooled Remote)	HC159029	2	L2M-4081 —
Blade-Scraper Long Soft Serve (Non-reversible) ...	HC137334	4	L2M-4081 —
Bleeder-Assy.	HC115129	2	L2M-4081 —
Block-Insulation	HC165524	2	L2M-4081 —
Boot-Mix Tube (Seal) (RMT Hose Assy.)	HC199033	2	L2M-4081 —
Bottle-Wash	HC196103	1	L2M-4081 —
Box-Assy. Relya 24V Rear Connector (Complete) ..	HC120233	2	L2M-4081 —
Box-Electric 2-3/4x4-1/2x2 (Air Cooled Remote)	HC150732	1	L2M-4081 —
Brace-Condenser Front (Air Cooled Remote)	HC137628	8	L2M-4081 —
Bracket-Assy. Adjusting (Spigot Switch)	HC113901	2	L2M-4081 —
Bracket-Assy. Spigot Switch Mtg. (Spigot Switch) ..	HC113902	2	L2M-4081 —
Bracket-Fan Condenser (Air Cooled Remote)	HC137632	2	L2M-4081 —
Bracket-Flange Relay Mtg.	HC138159	2	L2M-4081 —
Breaker-Circuit 4A	HC150182	1	L2M-4081 —
Brush-1/4in. Dia 18-1/2in. Overall Length	HC158037	1	L2M-4081 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA No Longer Available			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Brush-7/16in. Dia x 12 in. Overall Length	HC158018	1	L2M-4081 —
Brush-9/16 in. Dia x 30 in. Overall Length	HC158019	1	L2M-4081 —
Brush-1 in. Dia 12 in. Long	HC158026	1	L2M-4081 —
Brush-4 in. dia w/o handle	HC158009	1	L2M-4081 —
Brush-4 in. w/36 in. handle	HC158004	1	L2M-4081 —
Bumper-Rubber (Drip Tray Insert)	HC199030	4	L2M-4081 —
Bushing-Cylinder (Head Assembly)	HC196079	2	L2M-4081 —
Button-Reset	HC159036	2	L2M-4081 —
Button-Spigot Switch	HC136124	2	L2M-4081 —
Cap-Access Valve	HC155574	2	L2M-4081 —
Cap-Dust Refr. Coupling (Air Cooled Remote)	HC153503	1	L2M-4081 —
Capacitor-Run (Beater Motor)	HC150244	2	L2M-4081 —
Capacitor-Run (Compressor)	HC150362	2	L2M-4081 —
Capacitor-Start (Beater Motor)	HC150294	4	L2M-4081 —
Capacitor-Start (CAB Compressor)	HC150942	1	L2M-4081 —
Capacitor-Start (Compressor)	HC151460	2	L2M-4081 —
Capacitor-Start w/Bleed (Gearmotor)	HC150512	2	L2M-4081 —
Caster-1-1/4 ST w/ Brake	HC162105	2	L2M-4081 —
Caster-1-1/4 ST w/o Brake	HC162106	2	L2M-4081 —
Catch-Bullet (Button-Drip Tray)	HC159175	2	L2M-4081 —
Channel-Rear LH	HC135254	1	L2M-4081 —
Channel-Rear RH	HC130021	1	L2M-4081 —
Chart-O-ring (Laminated)	HC184238	1	L2M-4081 —
Check-Valve 4/8 ODF Sweat (Air Cooled Remote)	HC155487	2	L2M-4081 —
Clamp-Assy. Soft Hose 5/8 (RMT Hose Assy.)	HC116065	6	L2M-4081 —
Clamp-Hose (Drain)	HC160738	1	L2M-4081 —
Clamp-Ring (Mix Feed Seal Assy)	HC139353	2	L2M-4081 —
Clamp-Ring Threaded (Mix Feed Seal Assy)	HC139352	2	L2M-4081 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA No Longer Available			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Clamp-Shoe Swing (Mix Feed Seal Assy)	HC138798	1	L2M-4081 —
Clip-Miniature Relay Retaining	HC150166	4	L2M-4081 —
Clip-Retainer	HC150120	4	L2M-4081 —
Clip-Tube Retainer (Pickup Tube)	HC162324	2	L2M-4081 —
Coil-Evaporator (Cabinet-Ceiling Type)	HC155111	1	L2M-4081 —
Coil-Replace 24v	HC150133	*	L2M-4081 —
Collar-Alignment	HC139351	2	L2M-4081 —
Compressor-Assy (1 Phase)(Bristol)	HC119508	2	L2M-4081 —
Capacitor-Run	HC150362	2	L2M-4081 —
Capacitor-Start	HC151460	2	L2M-4081 —
Drier-Filter	HC155054	2	L2M-4081 —
Relay-Compressor	HC151459	2	L2M-4081 —
Compressor-Assy. (3 Phase)(Bristol)	HC119815	2	L2M-4081 —
Drier-Filter	HC155054	2	L2M-4081 —
Compressor NL6.1MF (Cabinet)	HC120299	1	L2M-4081 —
Capacitor-Start	HC150942	1	L2M-4081 —
Drier-Filter w/Access	HC155498	1	L2M-4081 —
Relay-Compressor Start	HC151473	1	L2M-4081 —
Condenser-Air (Cabinet) (Water & Air Cooled Remote)	HC155139	1	L2M-4081 —
Condenser-Air Rifled (Air Cooled Remote)	HC155101	2	L2M-4081 —
Condenser-Air Rifled (Air Cooled)	HC155101	2	L2M-4081 —
Condenser-Air Rifled (Air Cooled)	HC155102	2	L2M-4081 —
Condenser-Assy. 2 Hp (Complete) (Air Cooled Remote)	HC116781-02	1	L2M-4081 —
Condenser-Water	HC155029	1	L2M-4081 —
Connector 1/2 (MTS Relay Box)	HC150828	1	L2M-4081 —
Connector 3/8 x 90° (MTS - RMT)	HC150705	1	L2M-4081 —
Contact-IEC 23A 24V Coil (Beater Motor)	HC150136	2	L2M-4081 —
Contact-IEC 23A 24V Coil (Cabinet)	HC150136	1	L2M-4081 —
Contact-IEC 23A 24V Coil (Compressor)	HC150136	2	L2M-4081 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA No Longer Available			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203–230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Control-Pressure Fan (Air Cooled Remote)	HC155466	2	L2M-4081 —
Control-Voltage Monitor	HC150180	1	L2M-4081 —
Cord-Assy. Female Plug	HC150533	1	L2M-4081 —
Cord-Assy. Male Plug	HC150532	1	L2M-4081 —
Cord-Assy. Motor (MTS-RMT)	HC118833	2	L2M-4081 —
Cordset-Mix Level Probe	HC150537	2	L2M-4081 —
Coupling-Assy 1 in Drive (Beater Shaft)	HC111964	2	L2M-4081 —
Coupling-Refr.1/2MQC 1/2 SW (Air Cooled Remote)	HC153418	1	L2M-4081 —
Coupling-Refr.3/8MQC 3/8SW (Air Cooled Remote)	HC153420	1	L2M-4081 —
Cover-Assy. Condenser (Air Cooled Remote)	HC117207	1	L2M-4081 —
Cover-Assy. Electric Box	HC116355	1	L2M-4081 —
Cover-Assy. Mix Tank Front	HC117553	2	L2M-4081 —
Cover-Assy. RMT CAB	HC119023	2	L2M-4081 —
Cover-Electric 2-3/4 x 4-1/2 x 2 (Air Cooled Remote)	HC150737	1	L2M-4081 —
Cover-Rear Mix RMT	HC140446	2	L2M-4081 —
Cup-Overrun Measuring One Pint	HC158051	1	L2M-4081 —
Cut Out-High Pressure (Air Cooled Remote)	HC155425	2	L2M-4081 —
Cut Out-High Pressure 375 PSIG (Water Cooled)	HC155484	2	L2M-4081 —
Cut Out-High Pressure 440 PSIG (Air Cooled)	HC155481	2	L2M-4081 —
Cut Out-Low Pressure (Air Cooled Remote)	HC155465	2	L2M-4081 —
Cut Out-Low Pressure (Air and Water Cooled)	HC155482	2	L2M-4081 —
Cylinder-Assy. Complete LH	HC120168	2	L2M-4081 —
Cylinder-Assy. Complete RH	HC120169	2	L2M-4081 —
Decal-6" Air Flow	HC165119	1	L2M-4081 —
Decal-Beater Warning	HC165025	1	L2M-4081 —
Decal-Blade Installation	HC164031	1	L2M-4081 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA No Longer Available			

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Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203–230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Decal-Cleaning Instructions	HC165249	1	L2M-4081 —
Decal-Clear Overlay	HC165093	1	L2M-4081 —
Decal-CMT Patent	HC165013	1	L2M-4081 —
Decal-General Purpose Receptacle	HC165002	1	L2M-4081 —
Decal-MTS Connect Red Line	HC164110	1	L2M-4081 —
Decal-Operating Instructions	HC164127	1	L2M-4081 —
Decal-Panel Removal	HC165126	3	L2M-4081 —
Decal-Top Air Discharge	HC165124	1	L2M-4081 —
Decal-Trimstrip IDQ	HC165440-02	1	L2M-4081 —
Decal-Trimstrip LH	HC165133-01	1	L2M-4081 —
Decal-Trimstrip RH	HC164476-01	1	L2M-4081 —
Decal-Ventilation	HC169048	1	L2M-4081 —
Decal-Warning Pressurized	HC165246	2	L2M-4081 —
Decal-Warning Rotating Parts	HC165048	2	L2M-4081 —
Deck-Adder 1 NO 1 NC	HC150146	1	L2M-4081 —
Door Assy.-Complete	HC114260-03	1	L2M-4081 —
Door-Pull	HC136199	1	L2M-4081 —
Drier-Filter 16 cu in	HC155054	2	L2M-4081 —
Drier-Filter w/Access (Cab Compressor)	HC155498	1	J2O —
Duckbill-Inlet RM MTS (Valve) (RMT Hose Assy.)	HC199032-01	2	L2M-4081 —
Extension-Spigot (Cake)(Optional)	HC136713	2	L2M-4081 —
Faceplate-Assy. MTS	HC118764	2	L2M-4081 —
Fan-Intake	HC151105	2	L2M-4081 —
Filter-Drier	See Drier-Filter		
Flange-Refr. Coupling Mount (Air Cooled Remote)	HC153502	1	L2M-4081 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA No Longer Available			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203–230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Gasket-High Speed (Gear Reducer)	HC153066	2	L2M-4081 —
Gasket-Kit (Gear Reducer)	HC118742	*	L2M-4081 —
Gasket-Magnetic (V-Groove-Door)	HC160563	1	L2M-4081 —
Gasket-Mix Joint (Mix Feed Seal Assy.)	HC160556	2	L2M-4081 —
Gasket-Slow Speed (Gear Reducer)	HC153070	2	L2M-4081 —
Gauge-Assy. Pressure Test	HC116312	1	L2M-4081 —
Gauge-Shaft Alignment RMT (Gearmotor MTS) ..	HC139046-01	1	L2M-4081 —
Gearmotor Kit-1/8 hp CSIR (MTS Motor)	HC119918	2	L2M-4081 —
Capacitor-Start w/Bleed	HC150512	2	L2M-4081 —
Gauge-Shaft Alignment RMT	HC139046-01	2	L2M-4081 —
Switch-Start Solid State (Relay)	HC150893	2	L2M-4081 —
Washer-Spring Wave SST	HC160173	2	L2M-4081 —
Gear-Slow Speed (Gear Reducer)	HC153301	2	L2M-4081 —
General Purpose Receptacle	HC165002	1	L2M-4081 —
Glass-Sight	HC155059	2	L2M-4081 —
Guard-Fan Open	HC151076	1	L2M-4081 —
Handle-Black Tapered	HC162624	2	L2M-4081 —
Handle-Spigot	HC134922	2	L2M-4081 —
Handle(Pull)-Door (Cabinet)	HC136199	2	L2M-4081 —
Head-Assy.w/Actuator & Bleed (Complete)	HC115130	2	L2M-4081 —
Bleed-Assy.	HC115129	2	L2M-4081 —
Handle-Black Tapered	HC162624	2	L2M-4081 —
Handle-Spigot	HC134922	2	L2M-4081 —
Head (only)	HC116321	2	L2M-4081 —
O-Ring (Bleeder Assy)	HC160562	4	L2M-4081 —
O-Ring (Extension)	HC160584	2	L2M-4081 —
O-Ring (Head)	HC160583	2	L2M-4081 —
O-Ring (Spigot)	HC159295	2	L2M-4081 —
Spigot-Long Single (less extension)	HC134921	2	L2M-4081 —
Heat Exchanger	HC155495	2	L2M-4081 —
Hinge-Pivot 1-3/8 Bottom	HC162046	1	L2M-4081 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA No Longer Available			

Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Hinge-Pivot 1-3/8 Top	HC162045	1	L2M-4081 —
Hose-Assy. Mix Braided (MTS)	HC116094	2	L2M-4081 —
Hose-Spigot Drain (Accessory)	HC136567	*	L2M-4081 —
Hose-Transfer Red Line (RMT Hose Assy.)	HC138836	2	L2M-4081 —
Hose (Tube)-Air Meter (RMT Hose Assy.)	HC138170-02 ..	2	L2M-4081 —
Indicator-Mix Level 24v	HC150278	2	L2M-4081 —
Insert-Assy. Drip Tray	HC114608	1	L2M-4081 —
Bumper-Rubber	HC199030	4	L2M-4081 —
Insert-Drip Tray	HC136898	1	L2M-4081 —
Insulation-Compressor Wrap Bristol	HC165534	2	L2M-4081 —
Insulator-Expansion Valve	HC165531	2	L2M-4081 —
Insulator-Switch	HC135744	2	L2M-4081 —
Key-Drive 3/16 sq x 1-1/2 (Gear reducers & sheaves)	HC153322	4	L2M-4081 —
Kit-25 Foot Line Sets 404a (Air Cooled Remote)	HC119124	*	L2M-4081 —
Kit-50 Foot Line Sets 404a (Air Cooled Remote)	HC119125	*	L2M-4081 —
Kit-Compressor	See "Compressor"		
Kit-Cover Switch RMT Freezer	HC118894	2	L2M-4081 —
Kit-Dispense Head Switch	HC116410	*	L2M-4081 —
Kit-Motor	See "Motor"		
Kit-O-ring (Head)	HC115538	2	L2M-4081 —
Kit-Pressure Switch 30PSI	HC118712	*	L2M-4081 —
Kit-Reducer Gasket Model HCD926	HC118742	*	L2M-4081 —
Kit-Roller Complete (MTS)	HC116009-01 ..	*	L2M-4081 —
Kit-Solenoid Valve Repair	HC155434	*	L2M-4081 —
Kit-Water Valve Repair	HC155444	*	L2M-4081 —
Knob-Cover RMT	HC138889	2	L2M-4081 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA No Longer Available			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Knob-Hand (Dispense Head)	HC162625	2	L2M-4081 —
Knob-Hand (Handle-MTS)	HC162622	2	L2M-4081 —
Knob-Timer	HC162604	2	L2M-4081 —
Label-MTS Trimstrip LH (Switches)	HC165133-01 ..	1	L2M-4081 —
Label-MTS Trimstrip RH (Switches)	HC164476-01 ..	1	L2M-4081 —
Lanyard-Wire (MTS-RMT)	HC138890	2	L2M-4081 —
Leg-Assy. Six inch	HC112978	4	L2M-4081 —
Lever-Assy Reset (Overload)	HC120119	2	L2M-4081 —
Button-Reset	HC159036	2	L2M-4081 —
Light-Mix Indicator 28v ADD MIX	HC150541	2	L2M-4081 —
Light-Pilot Amber 24v (Beater Motor)	HC150562-01 ..	2	L2M-4081 —
Light-Pilot Red 24v (Compressor)	HC150561-01 ..	2	L2M-4081 —
Lubricant-Lubri-Film (per tube)	HC158054A	*	L2M-4081 —
Meter-Air (RMT Hose Assy.)	<i>(Order by Meter Number)</i>		
Module-Plug On Vari Time	HC150257	2	L2M-4081 —
Motor-Beater & Capacitors 2 hp (1 ph.)	HC119816	2	L2M-4081 —
Capacitor-Run	HC150244	2	L2M-4081 —
Capacitor-Start	HC150204	4	L2M-4081 —
Motor-2 hp (3 ph.)(Beater Motor)	HC151052	2	L2M-4081 —
Motor-Fan 5 Watt 230v (Water or Air Cooled Remote)	HC151017	1	L2M-4081 —
Motor-Fan 50w 230v 60Hz R/M (Air Cooled Remote)	HC151072	2	L2M-4081 —
Motor-Fan 50w 230v 50/60Hz (Air Cooled)	HC151077-01 ..	4	L2M-4081 —
Motor Kit -1/8 hp (MTS-Gearmotor)	HC119918	2	L2M-4081 —
Capacitor-Start w/Bleed	HC150512	2	L2M-4081 —
Gauge-Shaft Alignment RMT	HC139046-01 ..	2	L2M-4081 —
Switch-Start Solid State (Relay)	HC150893	2	L2M-4081 —
Washer-Spring Wave SST	HC160173	2	L2M-4081 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA No Longer Available			

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Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
MT-Assy. Cab Red Line	HC118751	2	L2M-4081 —
Nut-HEX #8-32 ZN (Spigot Switch)	HC160102	4	L2M-4081 —
Nut-HEX 3/8-16 SST	HC159927	4	L2M-4081 —
Nut-HXSF 1/4-20 SST	HC159933	6	L2M-4081 —
Nut-HXSF 1/4-20 ZN (MTS Relay Box)	HC159951	4	L2M-4081 —
Nut-Lock Conduit 1-1/4" (Casters)	HC150736	4	L2M-4081 —
Nut-Push Round (Clip for Button)	HC160289	2	L2M-4081 —
Nut-Speed 1/4-20 BP&O (Side & Rear Panels)	HC160114	*	L2M-4081 —
Nut-Speed 1/4-20 .064-.125 (Rear Channel)	HC160117	*	L2M-4081 —
Nut-Speed #6-32 BKOX (MTS Relay Box)	HC160116	4	L2M-4081 —
Nut-Speed #10-24 .025-.064 SST (Dispense & Front Panel)	HC159132	*	L2M-4081 —
Nut-Speed #10-24 .100-.125 SST (Trimstrip & Front Frame)	HC159067	*	L2M-4081 —
Oil-Special Gear Lube (per quart)	See tag on Gear Reducer		
O-Ring (Bleeder Assembly)	HC160562	4** ..	L2M-4081 —
O-Ring (Extension)	HC160584	2** ..	L2M-4081 —
O-Ring (Head)	HC1605836	2** ..	L2M-4081 —
O-Ring (Roller Shoe)	HC160612	2	L2M-4081 —
O-Ring (Seal-Beater Shaft)	HC160500	2** ..	L2M-4081 —
O-Ring (Spigot)	HC159295	2** ..	L2M-4081 —
O-ring (Swing Clamp)	HC160628	2	L2M-4081 —
Pan-Assy. Condensate Pan	HC120125	1	L2M-4081 —
Panel Assy.-Top (Air Cooled)	HC116567	1	L2M-4081 —
Panel Assy.-Top (Water Cooled or Air Cooled Remote)	HC114157-01 ..	1	L2M-4081 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA No Longer Available			

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Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203–230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Panel-Assy Front	HC115115	1	L2M-4081 —
Panel-Dispense	HC140133	1	L2M-4081 —
Panel-Lower Rear (Air Cooled Remote)	HC138983	1	L2M-4081 —
Panel-Rear (Water or Air Cooled)	HC136313	1	L2M-4081 —
Panel-Side LH	HC136289	1	L2M-4081 —
Panel-Side RH	HC136216	1	L2M-4081 —
Panel-Switch Box E/EF Label (Trimstrip)	HC120335	1	L2M-4081 —
Panel-Upper Rear (Air Cooled Remote)	HC138982	1	L2M-4081 —
Pin-Dowel 1/4 DIA x 3/4 SST (MTS-RMT)	HC160338	4	L2M-4081 —
Pin-Handle (Head Assembly)	HC160268	1	L2M-4081 —
Plate-Backup MTS	HC139746	2	L2M-4081 —
Plate-Coupling Mtg. (Air Cooled Remote)	HC191538	1	L2M-4081 —
Plug-Air Bleed	HC138149	2	L2M-4081 —
Plug-Button Flush Type	HC162006	4	L2M-4081 —
Port-Assy. Inlet Mix/Air (Pickup Tube)	HC118765	2	L2M-4081 —
Probe-Assy. Mix Level 10-3/4" (7 Gal.)	HC115397	2	L2M-4081 —
Pull-Door (Handle Cabinet)	HC136199	1	L2M-4081 —
Pulley	See "Sheave"		
Receiver-3 lb 3/8 ID w/o Valve (Air and Water Cooled)			
	HC155071	2	L2M-4081 —
Receiver-12 lb Horz. Mount (Air Cooled Remote) ...	HC155058	2	L2M-4081 —
Receptacle-Molded Level Sensor	HC150536	2	L2M-4081 —
Receptacle-Snap In	HC159050	2	L2M-4081 —
Reducer-Gear LH 10/1 HCD926	HC153355	1	L2M-4081 —
Reducer-Gear RH 10/1 HCD926	HC153356	1	L2M-4081 —
Relay-Assy Overload 6-10A	HC120116	2	L2M-4081 —
Adaptor-Overload Din Rail	HC150173	2	L2M-4081 —
Adapter-Reset	HC150101	2	L2M-4081 —
Relay-Overload Bi-metal 1 & 3ph 6-10A	HC150176	2	L2M-4081 —
* As Required			
** Items Included In O-Ring Kit No. 116100			
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Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Relay-Control Flange DPDT 24VAC(MTS Relay Box) HC150343	2		L2M-4081 —
Relay-Control Flange DPDT 24VAC (Switch Box)	HC150343	 1	 L2M-4081 —
Relay-Miniature SPDT 24V Coil (Switch Box)	HC150164	 1	 L2M-4081 —
Relay-Start & Run	See "Compressor"		
Ring-Retaining 1/2 External (Spigot Switch)	HC160303	 4	
Ring-Retaining 5/8 Ext. SST(Mix Feed Seal Assy.)	HC160312	 4	 L2M-4081 —
Rivet-Ratchet Plastic (Compressor Wrap)	HC160419	 8	 L2M-4081 —
Rod-Spigot Switch	HC136126	 2	 L2M-4081 —
Roller-Kit (MTS)	HC116009-01	.. *	 L2M-4081 —
Sanitizer-Stera Sheen (per case)	HC158014	 *	 L2M-4081 —
Sanitizer-Stera Sheen (per jar)	HC158014A	 *	 L2M-4081 —
Sanitizer-Stera Sheen (sample)	HC158013	 *	 L2M-4081 —
Scale-Overrun	HC158049	 1	 L2M-4081 —
Screw-HXHC 1/4-20 x 2-1/2 SST (MTS-RMT)	HC160464	 4	 L2M-4081 —
Screw-HXHC 1/4-20 x 3-1/2 SST (MTS-RMT)	HC160465	 2	 L2M-4081 —
Screw-HXSF 1/4-20 x 11/16 SST (MTS-RMT)	HC159939	 2	 L2M-4081 —
Screw-HXSF 1/4-20 x 1/2ZN (MTS Relay Box)	HC159950	 2	 L2M-4081 —
Screw-RDHM #4-40 x 1/4 STL (MTS-RMT)	HC160357	 4	 L2M-4081 —
Screw-RDHM #6-32 x 5/16ZN (MTS Relay Box) ...	HC160308	 2	 L2M-4081 —
Screw-RDHM #6-32 x 1-1/4 SST (Spigot Switch) ..	HC160296	 4	 L2M-4081 —
Screw-RDHM #8-32 x 7/8 Brass (Spigot Switch) ...	HC160267	 4	 L2M-4081 —
Screw-RHMS 1/4-28 x 2-1/4 SST (MTS-RMT)	HC160093	 8	 L2M-4081 —
Screw-SK Set 5/16-18 x 3/8 (Gear Reducer)	HC160495	 2	 L2M-4081 —
Screw-SKHC #10-24 x 1-3/4 SST (Mix Feed Seal Assy.)	HC160320	 2	 L2M-4081 —
Screw-TRPM 1/4-20X1/2 SST (Rear Panel & Channels)	HC160048	 *	 L2M-4081 —
Screw-TRPM 1/4-20X1 SST (Side Panels)	HC159219	 *	 L2M-4081 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA No Longer Available			

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Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203–230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Screw-TRPM #10-24X1/2 SST (Dispense & Front Panel, Trimstrip)	HC160076	 *	L2M-4081 —
Screw-TRPM #10-24X3/8 SST (Top Panel)	HC160305	 *	L2M-4081 —
Seal-Assy. Shaft	HC111875	 2**	L2M-4081 —
O-Ring	HC160500	 2	L2M-4081 —
Seal-Beater Shaft	HC160557	 2	L2M-4081 —
Washer-Shaft Seal	HC133098	 2	L2M-4081 —
Seal(Boot)-Mix Tube	HC199033	 2	L2M-4081 —
Seal-High Speed (HCD926 Gear Reducer)	HC153067	 4	L2M-4081 —
Seal-Slow Speed (HCD926 Gear Reducer)	HC153071	 4	L2M-4081 —
Sensor-10K Thermistor	HC161216	 2	L2M-4081 —
Sensor-Assy. Bag-in-Box (Adapter Kit)	HC117246	 2	L2M-4081 —
Shaft-Assy. Beater	HC113438	 2	L2M-4081 —
Sheave-3/4 Bore 4.75 OD (Pulley-Driven)	HC153625	 2	L2M-4081 —
Sheave-7/8 Bore 3.25 OD (Pulley-Driver)	HC153626	 2	L2M-4081 —
Shield-Drip (MTS-RMT)	HC139756	 2	L2M-4081 —
Shield-Motor Rain (Air Cooled Remote)	HC139017	 2	L2M-4081 —
Shoe-Roller (MTS-RMT)	HC139751	 2	L2M-4081 —
Shroud-Assy. Evaporator (Cabinet-Ceiling Type) ...	HC117129-01	.. 1	L2M-4081 —
Shroud-Fan (Air Cooled Remote)	HC138465	 1	L2M-4081 —
Sleeve-Cable Stop 3/64 (MTS-RMT)	HC160508	 4	L2M-4081 —
Socket-Miniature Relay Clamp	HC150165	 4	L2M-4081 —
Socket-Octal Terminal (Switch Box)	HC150119	 2	L2M-4081 —
Spigot-Long Single (less extension)	HC134921	 2	L2M-4081 —
Spacer-Motor (MTS-RMT)	HC138793	 8	L2M-4081 —
Spacer-Panel (Rear & Side Panels)	HC138456	 18	L2M-4081 —
Spacer-Swing Arm (MTS-RMT)	HC138800	 4	L2M-4081 —
Spring-LH (Pivot Hinge)	HC162052	 1	L2M-4081 —
Spring-Spigot Switch	HC162321	 2	L2M-4081 —
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Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203–230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Strip-Terminal (Switch Box)	HC150795	2	L2M-4081 —
Stud-5/16-18 x 3/4 SST (MTS-RMT)	HC160386	2	L2M-4081 —
Stud-Assy. Cylinder 1-15/16 inch	HC114341	2	L2M-4081 —
Support-Condenser (Air Cooled Remote)	HC137629	8	L2M-4081 —
Stud-5/16-18 x 3/4 SST (MTS-RMT)	HC160386	2	L2M-4081 —
Support-MTS (MTS Relay Box)	HC139805	2	L2M-4081 —
Support-Roller Bearing (MTS-RMT)	HC138783-01	2	L2M-4081 —
Switch-Assy. Spigot	HC113903	2	L2M-4081 —
Bracket-Assy Adjusting	HC113901	2	L2M-4081 —
Bracket-Assy Spigot Switch Mtg.	HC113902	2	L2M-4081 —
Button-Spigot Switch	HC136124	2	L2M-4081 —
Insulation-Switch	HC135744	2	L2M-4081 —
Nut-Hex #8-32 ZN	HC160104	4	L2M-4081 —
Ring-Retaining 1/2 External	HC160303	2	L2M-4081 —
Screw-RDHM #6-32 x 1-1/4 SST	HC160296	2	L2M-4081 —
Screw-RDHM #8-32 x 7/8 SST	HC160267	4	L2M-4081 —
Switch-Snap Button	HC150477	2	L2M-4081 —
Spring-Spigot Switch	HC162321	2	L2M-4081 —
Washer-Ext Tooth #6 ZN	HC160392	4	L2M-4081 —
Washer-Flat #6 Brass	HC160393	4	L2M-4081 —
Switch-Dispense Head Kit	HC116410	1	L2M-4081 —
Switch-Door Push Button (Evaporator)	HC150509	1	L2M-4081 —
Switch-Pressure Switch Kit	HC118712	2	L2M-4081 —
Switch-Snap Button (Spigot)	HC150456	2	L2M-4081 —
Switch-Start Solid State (Gearmotor)	HC150893	2	L2M-4081 —
Switch-Toggle 3PDT Ctr Off (Selector)	HC150465	2	L2M-4081 —
Switch-Toggle DPDT Ctr Off (MTS)	HC159235	2	L2M-4081 —
Switch-Toggle DPST (Day/Night)	HC159235	2	L2M-4081 —
Switch-Toggle SPST (Cabinet)	HC159235	1	L2M-4081 —
Tank-Mix 6 Gal.	HC196100	2	L2M-4081 —
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Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Tee-5/8 x 5/8 x 5/8 White (Plastic Hose Connection)	HC196006	*	L2M-4081 —
Thermometer-Barrel (Cabinet-Ceiling Type)	HC161004	1	L2M-4081 —
Thermostat CAB Kit (Cabinet)	HC118813	1	L2M-4081 —
Thermostat & Retainer Kit (Day & Night)	HC119989	4	L2M-4081 —
Timer-.05-3S DOM 24V (Switch Box)	HC150560	2	L2M-4081 —
Timer-5 Minute Mechanical (Switch Box)	HC150218	2	L2M-4081 —
Timer-DOB .5-45 Sec 24VAC (Switch Box)	HC150261-01	..2	L2M-4081 —
Timer Kit-Recyle w/Wiring Instructions (Switch Box)	HC120095	2	L2M-4081 —
Tool-O-ring Removal	HC169374	1	L2M-4081 —
Transformer-CL2 208/240PRI/24 SEC	HC150181	1	L2M-4081 —
Tray-Drip 26 inch Black	HC196108	1	L2M-4081 —
Trimpstrip-Assy Platinum Series 26 inch	HC120335	1	L2M-4081 —
Trimpstrip-Assy Sonic 26 inch	HC117901	1	L2M-4081 —
Tube-Air (Hose)	HC138170-02	..2	L2M-4081 —
Tube-Assy. Drain	HC114374	2	L2M-4081 —
Tube-Assy. Mix Inlet (Pickup Tube)	HC118836	2	L2M-4081 —
Tube-Assy. Pickup (RMT Hose Assy.)	HC118842	2	L2M-4081 —
Clip-Tube Retainer	HC162324	2	L2M-4081 —
O-Ring	HC160502	2	L2M-4081 —
Port-Assy. Inlet Mix/Air	HC118765	2	L2M-4081 —
Tube-Assy. Mix Inlet	HC118836	2	L2M-4081 —
Tube-Assy. Suction Cap Drier (Cabinet R134a) ...	HC138919	1	L2M-4081 — J2O
Tube-Drain Support	HC138919	1	L2M-4081 —
Tube-Mix Feed Clamp (Mix Feed Seal Assy.)	HC139349	2	L2M-4081 —
Tubing-.375 ID x .500 OD PVC	HC196068	6.25	L2M-4081 —
Tubing-.600ID x.850OC PVC (Mix Line-Std)	HC196061	*	L2M-4081 —
Valve-Access	HC155419	2	L2M-4081 —
Valve-Assy. Water	HC112080	2	L2M-4081 —
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Alphabetized Parts List for Model 929RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Valve-Water	HC155410	 2	L2M-4081 —
Valve-Automatic Expansion (Cylinder)	HC155493	 2	L2M-4081 —
Valve-Check 1/2 OD Sweat (Air Cooled Remote) ...	HC155487	 2	L2M-4081 —
Valve-Duckbill-Inlet	HC199032-01	.. 2	L2M-4081 —
Valve-Head Pressure Control(Air Cooled Remote) .	HC155454	 1	L2M-4081 —
Valve-Solenoid	HC155491	 2	L2M-4081 —
Valve-Solenoid Repair Kit	HC155434	 *	L2M-4081 —
Valve-thermostatic Expansion (Cabinet)	HC155399	 1	J2O —
Valve-Water Repair Kit	HC155444	 *	L2M-4081 —
Washer-Ext. Tooth #6 ZN (Spigot Switch)	HC160392	 4	L2M-4081 —
Washer-Flat #6 Brass (Spigot Switch)	HC160393	 4	L2M-4081 —
Washer-Flat 3/8 SST (MTS-RMT)	HC160170	 4	L2M-4081 —
Washer-Lock #10 SST (Mix Feed Seal Assy.)	HC160166	 2	L2M-4081 —
Washer-Lock 3/8 SST (MTS-RMT)	HC160169	 4	L2M-4081 —
Washer-Flat #6 Brass (Switch Assy.)	HC160393	 8	L2M-4081 —
Washer-Shaft Seal (Beater Shaft)	HC133098	 2	L2M-4081 —
Washer-Spring Wave SST (MTS-RMT)	HC160173	 4	L2M-4081 —
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