



H. C. DUKE & SON, INC.

2116 - 8th Avenue • East Moline, Illinois 61244

REPLACEMENT PARTS MANUAL
with Illustrations



Model 195

184983-01 5/06

Replacement Parts Orders

You must have the serial number of your freezer when ordering parts — parts may differ with a particular serial number of the same model.

Parts are listed using terminology that best fits the function of the part. The illustrations in this section will help you to find the correct part number and description. The alphabetized parts list can be used to verify part numbers pertaining to the serial number of your unit.

Place your parts orders by phone, FAX, letter or e-mail to:

H. C. Duke & Son, Inc.
Service Department
2116 - 8th Avenue
East Moline, IL 61244



Phone: (309) 755-4553
or (800) 755-4545

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E-mail: service@hcduke.com

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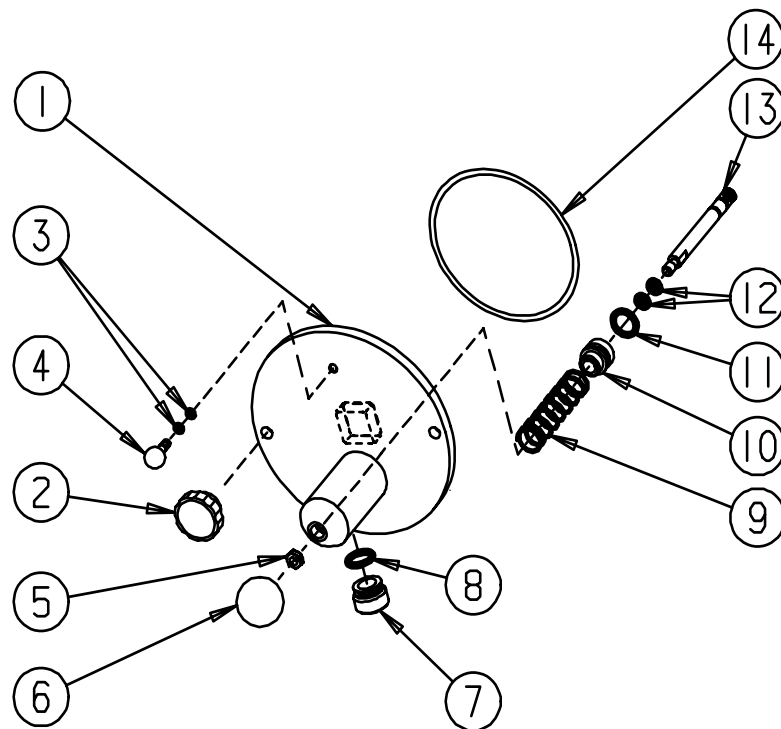


Figure 1 Head Assembly

Item	Part No.	Description
	HC117897*	Door (Head)-Assy. Complete
1A	HC119674	Door (Head)- Assy. Pull Valve (Door ONLY)
2	HC162634	Knob-Fluted Torque Black 3/8-16 (Hand)
2A	HC114341	Stud-Assy. Cylinder 1-15/16 in. (not shown)
3	HC160561	O-Ring (Plug)
4	HC115416	Plug-Assy. Air Bleed
5	HC139274	Nut-Piston Rod
6	HC162629	Knob-Ball 3/8-10 THD Black
7	HC136249-01	Outlet-Valve (Nozzle)
8	HC160582	O-Ring (Outlet Valve)
9	HC162319	Spring-Pull Valve
10	HC136253	Piston-Valve
11	HC160582	O-Ring (Plunger)
12	HC160610	O-Ring (Rod)
13	HC113999	Rod-Assy. Piston
14	HC160504	Gasket

Not Shown:

HC116410 Kit-Dispense Head Switch

* Includes items 1, 3 through 14.

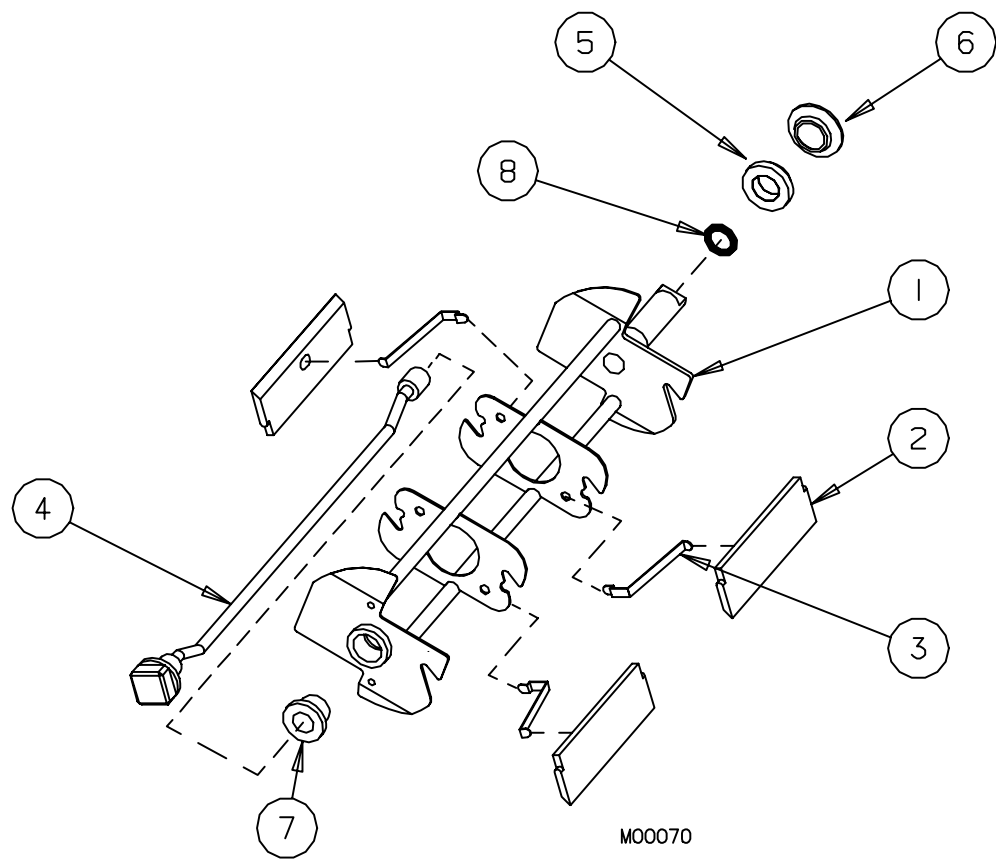
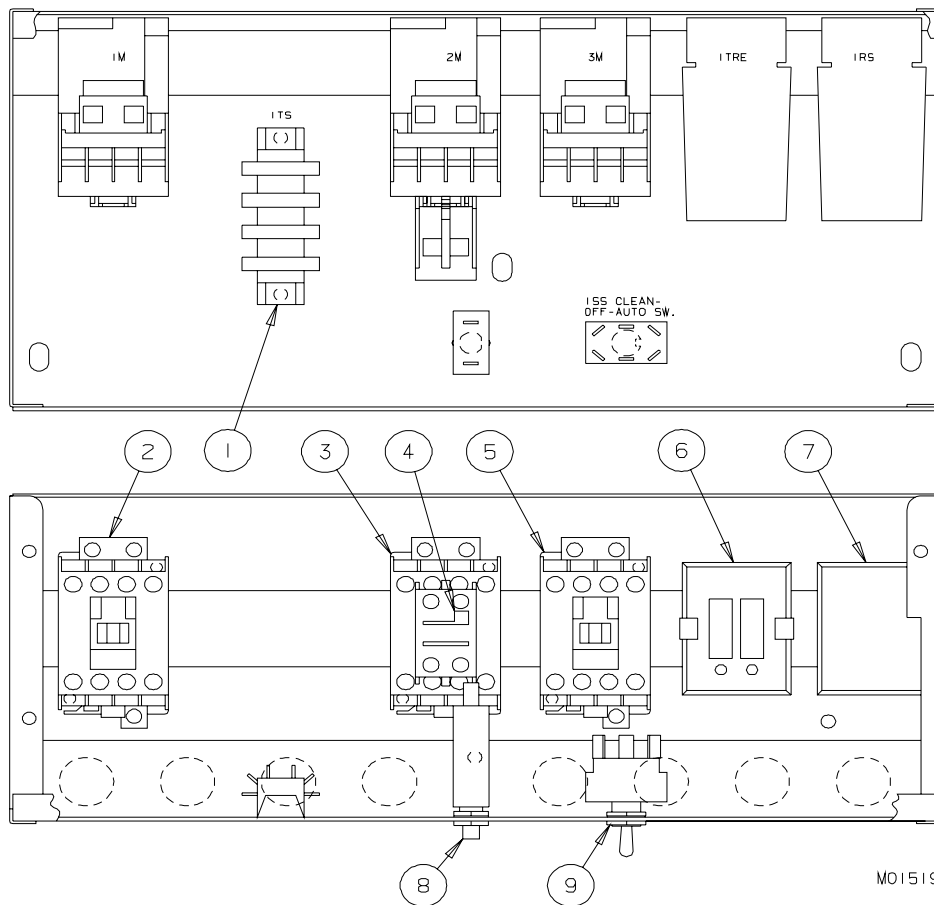


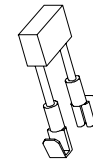
Figure 2 Beater Shaft Assembly

Item	Part No.	Description
1	HC118786	Reel-Assy. 6 in. Dia. 26 in. Long (Beater Shaft)
2	HC139771	Blade-Scraper
3	HC134649	Spring-Blade
4	HC118784	Breaker-Assy.
5	HC139006*	Washer-Shaft Seal
6	HC160557*	Seal-Beater Shaft
7	HC138947	Bushing-Reel
8	HC160597	Quad Ring

* Can be purchased together as
 HC117215..... Seal-Assy. Shaft



Detailed Drawing of Filter Assembly



Item #1A
Filter-Assy.
116125

Figure 3 Electrical Box

Item	Part No.	Description
1	HC150795	Strip-Terminal
1A	HC116125	Filter-Assy. (See Detailed Drawing)
2	HC150155	Contactor-IEC 23A 208-230v Coil (Beater)
2A	HC150156	Coil-A/B 208-230v (Replacement Coil) (not shown)
3	HC150155	Contactor-IEC 23A 208-230v Coil (Compressor)
3A	HC150156	Coil-A/B 208-230v (Replacement Coil) (not shown)
4	HC150146	Deck-Adder 1 NO 1 NC
5	HC150155	Contactor-IEC 23A 208-230v Coil (Hopper)
5A	HC150156	Coil-A/B 208-230v (Replacement Coil) (not shown)
6	HC150262	Timer-DOM/DOB Adj. 230VAC
7	HC150202	Indicator-Mix Level (Optional)
7A	HC150119	Socket-Octal (not shown)
7B	HC150120	Clip-Retainer (Set of 2) (not shown)
7C	HC150540	Light-Indicator 230v (not shown)
8	HC150473	Breaker-Circuit 2.0 Amps*
9	HC150463	Switch-Toggle DPDT Ctr OFF (Selector)

* Check amperage marked on circuit breaker — if different than 2.0 Amps-
call to get proper part.

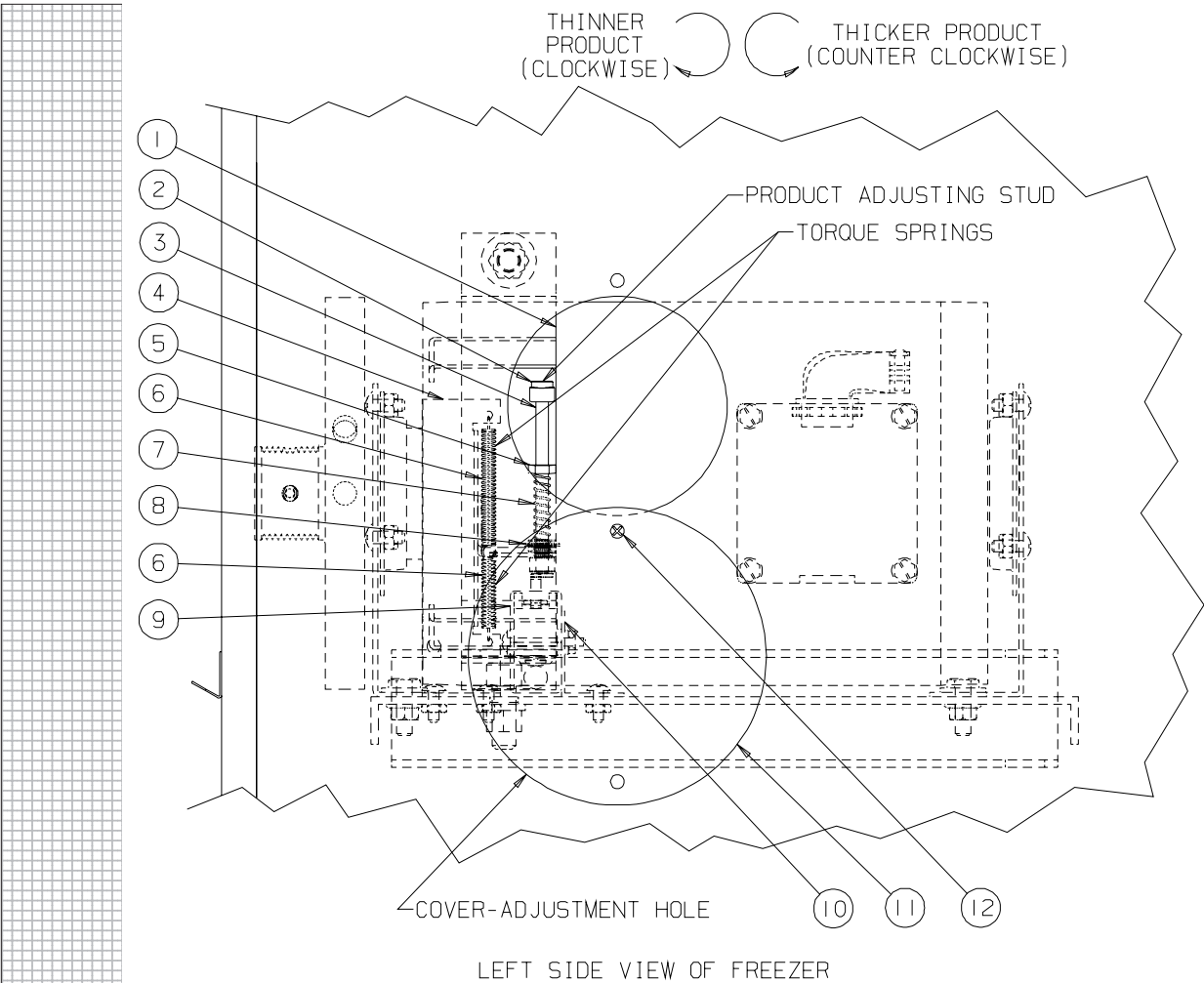
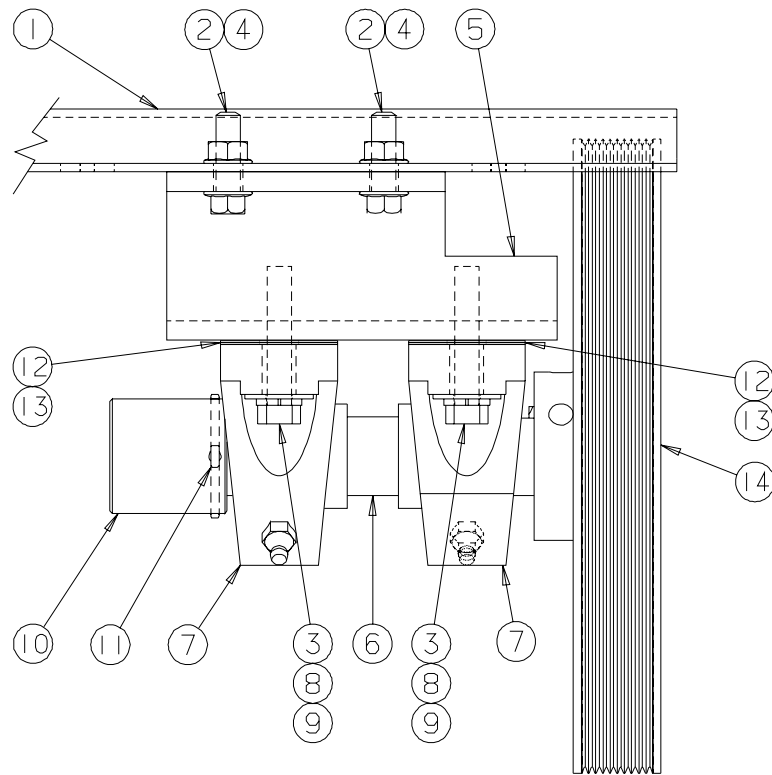


Figure 4 Consistency Control

Item	Part No.	Description
1	HC116968	Band-Assy. Motor
2	HC160092	Nut-Cap #10-32 Nylon
3	HC139544	Stud-Adjusting
4	HC134661	Bracket-Spring Torque Control
5	HC160344	Nut-Hex #10-32 ZN
6	HC162338	Spring-Extension Torque
7	HC162346	Spring-Adjusting Screw (Stud)
8	HC160138	Washer-Flat #10 ZN (Adjusting Screw)
9	HC136388	Switch-Torque
10	HC134632	Bracket-Switch Mounting
11	HC136959	Cover-Adjustment Hole (Access)
12	HC160076	Screw-TRPM #10-24 x 1/2 SST-Cover Access



M01219

Figure 5 Drive Shaft and Bearing Assembly

Item	Part No.	Description
1	HC118777	Plate-Assy. Cylinder and Bearing Mtg
2	HC159944	Screw-HXSF 5/16-18 X 1 ZN
3	HC160131	Washer-Flat 5/16 ZN
4	HC159947	Nut-HXSF 5/16-18 ZN
5	HC139772	Plate-Bearing Mounting
6	HC139774	Shaft-Drive
7	HC153030	Bearing-1 In. Pillow Block (w/ring and collar)
8	HC160347	Screw-HXHC 5/16-18 x 1-3/8 ZN
9	HC160142	Washer-Lock 5/16 ZN
10	HC133415	Cap-Coupling
11	HC159248	Pin-Cotter 2-1/4 x 1/8 ZN
12	HC135380	Shim-Bearing
13	HC135381	Shim-Bearing 24GA
14	HC153644	Sheave-1 Bore 8.00 OD/PD (Driven)
14A	HC153323	Key-Drive 1/4 SQ x 1-1/2

Not Shown:

.....	HC118776	Bar-Assy. Bearing Alignment Loaner
.....	HC118776-01	Bar-Assy. Bearing Alignment

Figure 6 Motor and Bearing Assembly
(Page 1 of 2)

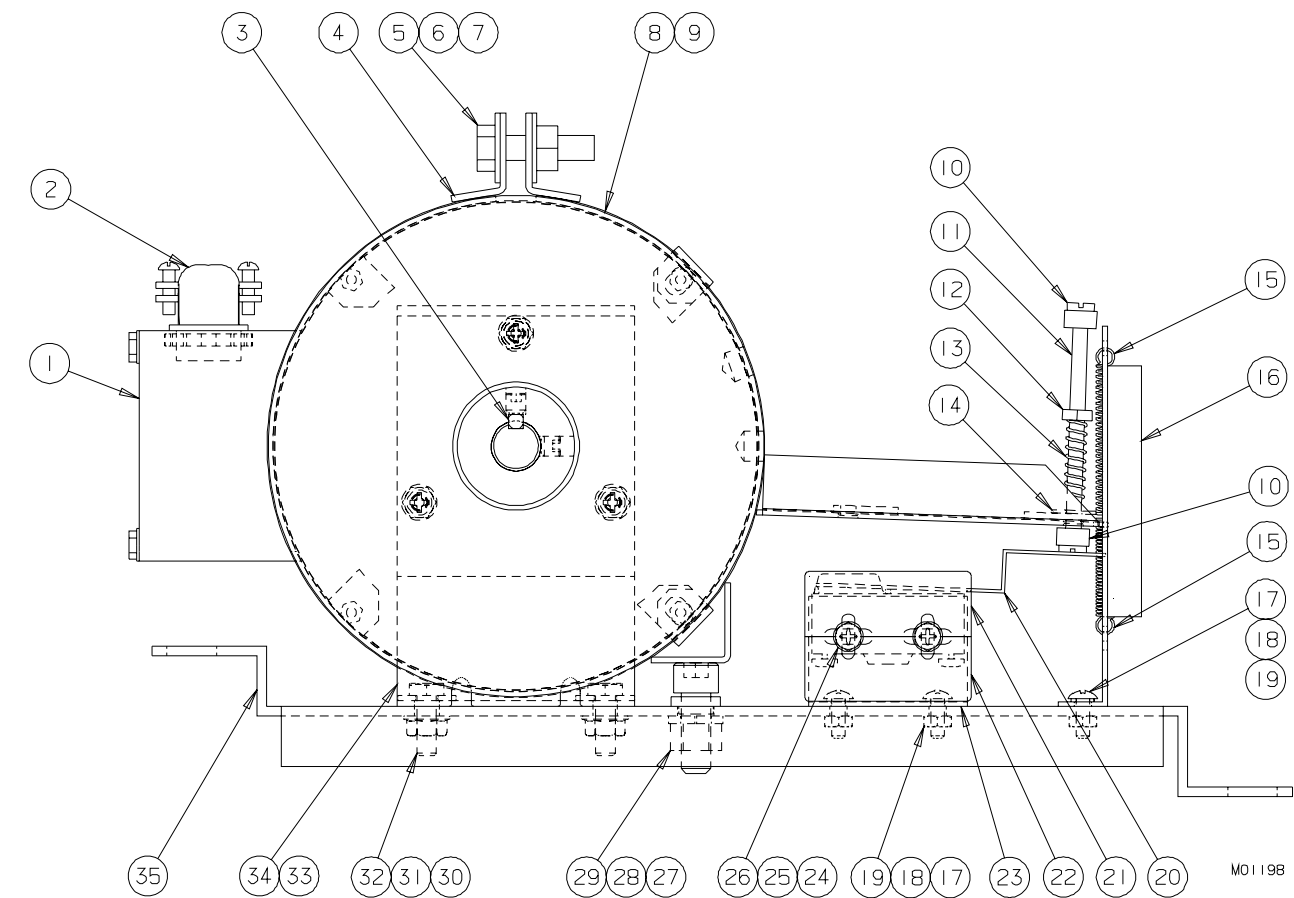
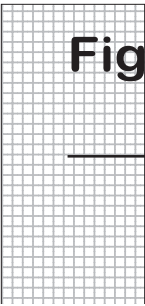


Figure 6 Motor and Bearing Assembly (Page 2 of 2)

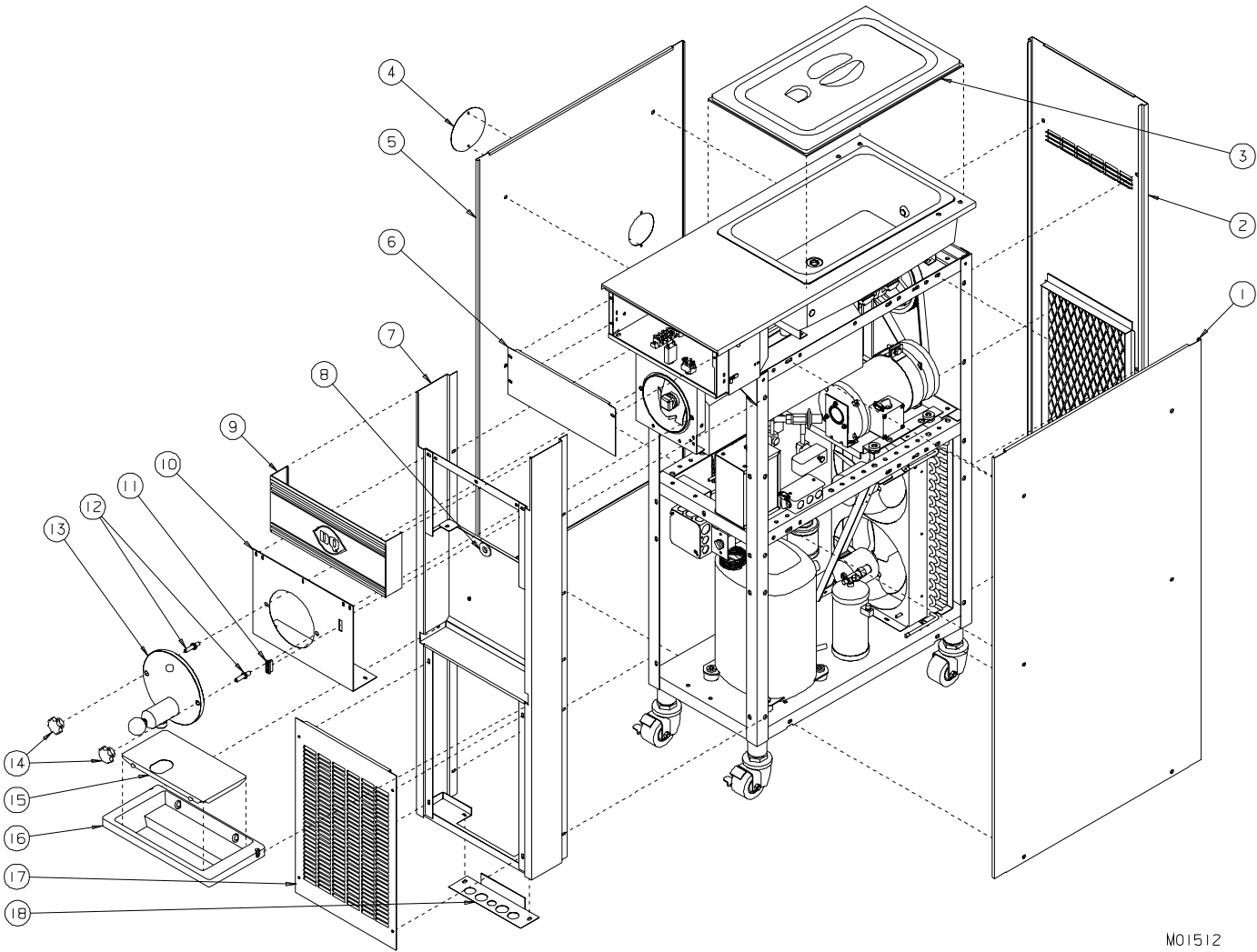
Item	Part No.	Description
1	HC117342	Motor & Bearing-Assy. Field Replacement includes motor and: ... HC150293 Capacitor-Run HC150294 ... Capacitor-Start HC117282 Bearing-Assy. Retainer (Front) HC117283 Bearing-Assy. Retainer (Rear)
or	118134	Kit-Motor & Capacitors includes motor and: 150293 Capacitor-Run 150294 Capacitor-Start
2	HC150705	Connector-3/8 x 90°
3	HC153322	Key-Drive 3/16 SQ x 1-1/2
4	HC116968	Band-Assy. Motor
5	HC160010	Screw-HXHC 5/16-18 x 1-1/4 ZN
6	HC160131	Washer-Flat 5/16 ZN
7	HC159220	Nut-Lock-5/16-18 ZN
8	HC153635	Flywheel-Driver Sheave
9	HC160495	Screw-SK Set 1/4-20 x 1/4 BKOX
10	HC160092	Nut-Cap #10-32 Nylon
11	HC139544	Stud-Adjusting
12	HC160344	Nut-Hex #10-32 ZN
13	HC162346	Spring-Adjusting Screw/Stud
14	HC160138	Washer-Flat #10 ZN (Adjusting Screw)
15	HC162338	Spring-Extension Torque
16	HC134661	Bracket-Spring Torque Control
17	HC160049	Screw-TRPM #8-32 x 1/2 SST (Space)
18	HC160470	Washer-Lock #8 ZN
19	HC160102	Nut-Hex #8-32 ZN
20	HC136388	Switch-Torque
21	HC135003	Cover-Switch Top
22	HC135004	Cover-Switch Bottom
23	HC134632	Bracket-Switch Mounting
24	HC160156	Screw-TRHM #6-32 x 1-1/4 SST
25	HC160393	Washer-Flat #6 Brass
26	HC160309	Nut-Hex #6-32 ZN
27	HC160013	Screw-HXHC 3/8-16 x 1 ZN
28	HC160143	Washer-Lock 3/8 ZN
29	HC160453	Nut-Hex 3/8-16 ZN
30	HC160021	Screw-HXSF 1/4-20 ZN
31	HC160130	Washer-Flat 1/4 ZN
32	HC159951	Nut-HXSF 1/4-20 ZN
33	HC117282	Bearing-Assy. Retainer (Front) HC153010 ... Bearing-Motor Mount
34	HC117283	Bearing-Assy. Retainer (Rear) HC153010 ... Bearing-Motor Mount
35	HC118903	Plate-Assy. Motor ADJ

Not Shown:

- HC153124 Belt-Poly V (Drive)
- HC159950 Screw-HXSF 1/4-20 x 1/2 ZN (Rear Motor Plate)
- HC159951 Nut-HXSF 1/4-20 ZN (Rear Motor Plate)



**Figure 7 Panels - Air Cooled
& Air Cooled Remote (Page 1 of 2)**



M01512

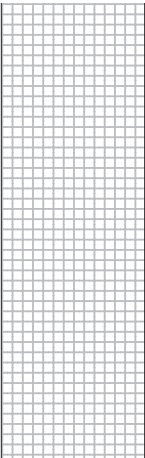


Figure 7 Panels - Air Cooled & Air Cooled Remote (Page 2 of 2)

Item	Part No.	Description
1	HC132277-C	Panel-Side RH
2	HC118788	Panel-Assy. Rear (Air Cooled)
2A	HC140258	Panel-Upper Rear 16 inch (Air Cooled Remote)(Not Shown)
2B	HC140259	Panel-Lower Rear (Air Cooled Remote)(Not Shown)
3	HC196121	Cover-Hopper
4	HC136959	Cover-Adjustment Hole
5	HC138810-C	Panel-Side LH
6	HC116357	Cover-Assy. Electrical Box
7	HC116994	Panel-Assy. Front
		HC159175 ... Catch-Bullet .268 OD x .343 ST (Drip Tray)
		HC160289 ... Nut-Push Round .265
8	HC199016	Grommet-Rubber 5/8 ID
9	HC119336-04	Trimstrip-Assy. 16 in. IDQ
10	HC137224-01	Panel-Dispense
11	HC150540	Light-Indicator 230v (Optional)
12	HC114341	Stud-Assy. Cylinder 1-15/16
13	HC117897	Door(Head)-Assy. Complete (See Figure 1)
14	HC162634	Knob-Fluted Torque Black 3/8-16
15	HC116980	Insert-Assy. Drip Tray
		HC199030 ... Bumper-Rubber
16	HC196119-01	Tray-Drip 16 in. White
17	HC136944	Panel-Lower Front 16 in.
18	HC132683	Panel-Service

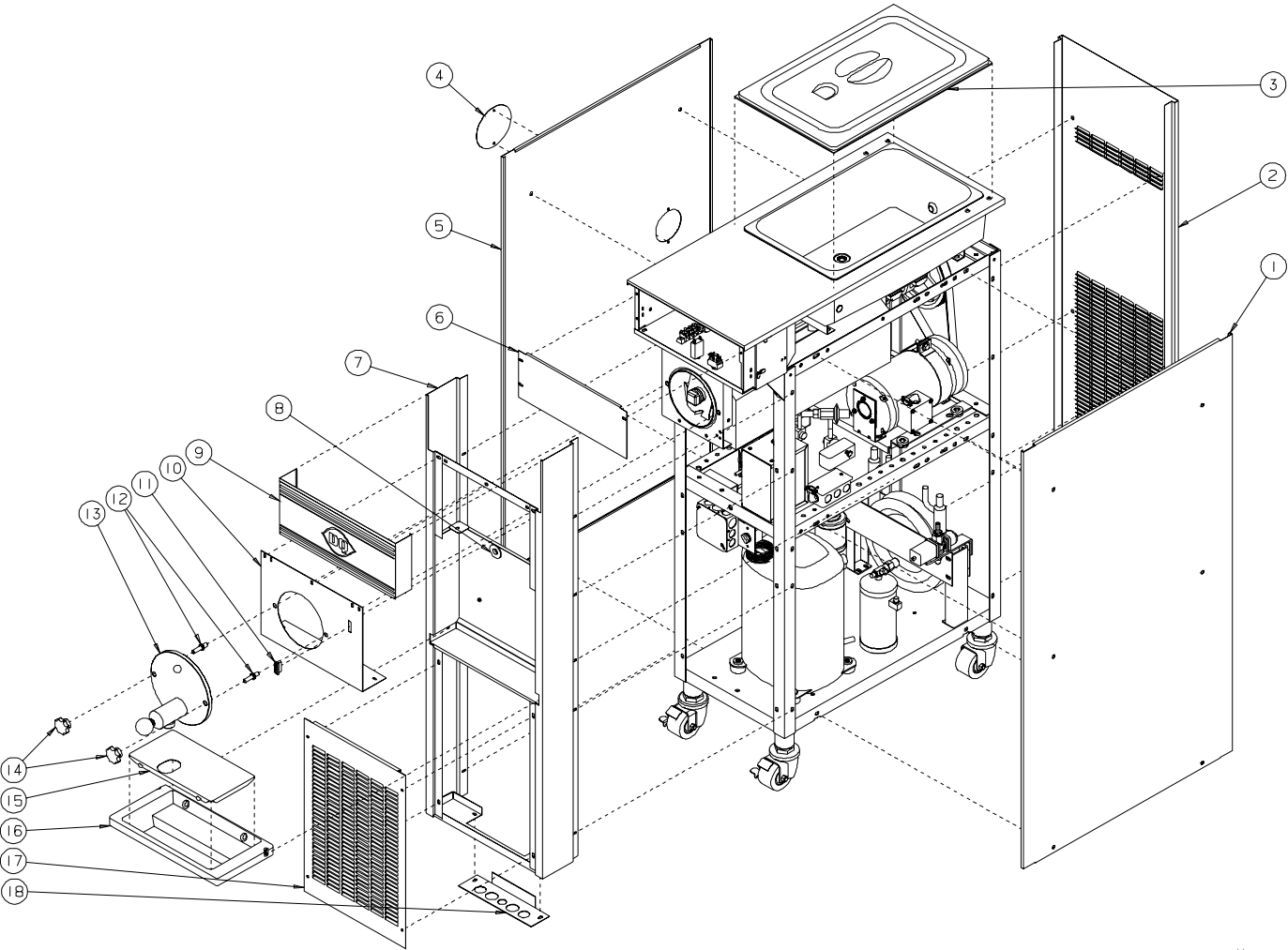
LH = Left hand side of the freezer facing the front of the freezer.

RH = Right hand side of the freezer facing the front of the freezer.

Panel Decals & Labels	
Part No.	Description
HC165119	6" Air Flow
HC165025	Beater Warning
HC165065	Cleaning Instructions
HC165091	Clear Overlay
HC165061	Logo
HC165126	Panel Removal
HC164081	Label-Trimstrip

Hardware for Panels				
Panel	Screw	Nut-Speed	Spacer	Nut-Speed on Frame
Dispense	HC160076	HC159132	n/a	n/a
Front	HC160076	HC159132	n/a	HC159067
Rear	HC160048	HC160117	n/a	n/a
Side	HC159219	HC160114	HC138456	n/a
Trimstrip	HC160076	n/a	n/a	n/a
n/a – Not Applicable				

Figure 8 Panels - Water Cooled (Page 1 of 2)



M01513

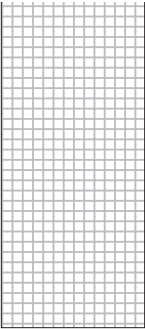


Figure 8 Panels - Water Cooled (Page 2 of 2)

Item	Part No.	Description
1	HC132277-C	Panel-Side RH
2	HC139856	Panel-Rear
3	HC196121	Cover-Hopper
4	HC136959	Cover-Adjustment Hole
5	HC138810-C	Panel-Side LH
6	HC116357	Cover-Assy. Electrical Box
7	HC116994	Panel-Assy. Front
		HC159175 ... Catch-Bullet .268 OD x .343 ST (Drip Tray)
		HC160289 ... Nut-Push Round .265
8	HC199016	Grommet-Rubber 5/8 ID
9	HC119336-04	Trimstrip-Assy. 16 in. IDQ
10	HC137224-01	Panel-Dispense
11	HC150540	Light-Indicator 230v (Optional)
12	HC114341	Stud-Assy. Cylinder 1-15/16
13	HC117897	Door(Head)-Assy. Complete (See Figure 1)
14	HC162634	Knob-Fluted Torque Black 3/8-16
15	HC116980	Insert-Assy. Drip Tray
		HC199030 ... Bumper-Rubber
16	HC196119-01	Tray-Drip 16 in. White
17	HC136944	Panel-Lower Front 16 in.
18	HC132683	Panel-Service

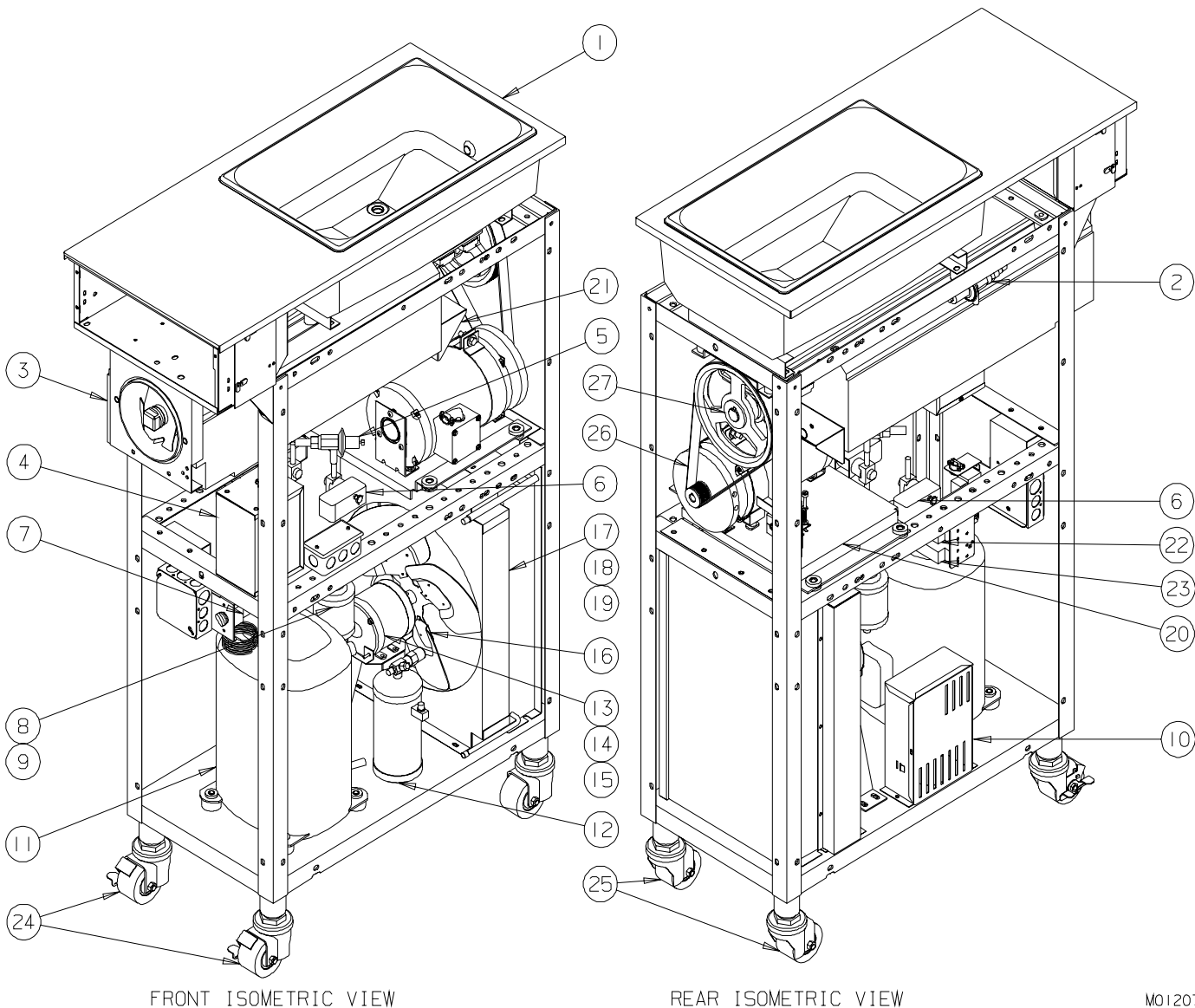
LH = Left hand side of the freezer facing the front of the freezer.

RH = Right hand side of the freezer facing the front of the freezer.

Panel Decals & Labels	
Part No.	Description
HC165119	6" Air Flow
HC165025	Beater Warning
HC165065	Cleaning Instructions
HC165091	Clear Overlay
HC165061	Logo
HC165126	Panel Removal
HC164081	Label-Trimstrip

Hardware for Panels				
Panel	Screw	Nut-Speed	Spacer	Nut-Speed on Frame
Dispense	HC160076	HC159132	n/a	n/a
Front	HC160076	HC159132	n/a	HC159067
Rear	HC160048	HC160117	n/a	n/a
Side	HC159219	HC160114	HC138456	n/a
Trimstrip	HC160076	n/a	n/a	n/a
n/a – Not Applicable				

Figure 9 Front & Rear Assembly Views Air Cooled & Air Cooled Remote (Page 1 of 2)



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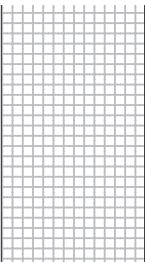


Figure 9 Front & Rear Assembly Views Air Cooled & Air Cooled Remote (Page 2 of 2)

Item	Part No.	Description	Item	Part No.	Description
1	HC118783	Panel-Assy. Hopper & Top	20	HC118904	Motor & Mount-Assy. (See Figure 6)
2	HC155449	Valve-Automatic Expansion (Hopper)	21	HC119290	Tube-Assy. Drain
2A	HC165531	Insulator-Expansion Valve	22	HC155425	Cut Out-High Pressure
3	HC118779	Cylinder-Assy. Complete	23	HC155403	Cut Out-Low Pressure (AC)
4	HC116979	Box-Assy. Capacitor & Relay (Motor)		HC155465	Cut Out-Low Pressure (ACR)(not shown)
		HC150293 ... Capacitor-Run			
		HC150294 ... Capacitor-Start			
5	HC155490	Valve-Automatic Expansion (Cylinder)	24	HC162133	Caster-Low Profile w/ Brake
5A	HC165531	Insulator-Expansion Valve	24A	HC150736	Nut-Lock Conduit 1-1/4
6	HC155421	Valve-Solenoid 208/230v	25	HC162134	Caster-Low Profile w/ o Brake
6A	HC155434	Kit-Solenoid Valve Repair	25A	HC150736	Nut-Lock Conduit 1-1/4
6B	HC150352	Coil-Solenoid 208/240v 50/60 Hz	26	HC153124	Belt-Poly V
7	HC161202	Thermostat-5° Fixed Differential	27	HC153644	Sheave-1" Bore 8.00 OD/PD
8	HC155054	Drier-Filter 16 cu in	27A	HC153323	Key-Drive 1/4 SQ x 1-1/2
9	HC155059	Glass-Sight	27B	HC160033	Screw-SK set 5/16-18 x 3/8
10	HC151362	Box-Assy. Capacitor & Relay			
		HC150398 ... Capacitor-Start			
		HC150399 ... Capacitor-Run			
		HC150401 ... Relay			
10A	HC117821	Cover-Assy. Capacitor & Relay Box			
11	HC118234	Compressor-Assy. 208-230-1-60			
		AV includes compressor and:			
		HC150398 ... Capacitor-Start			
		HC150399 ... Capacitor-Run			
		HC155054 ... Drier-Filter 16 cu in			
		HC150401 ... Relay			
		HC155419 ... Valve-Access			
11A	HC151433	Grommet-Compressor Mtg.			
11B	HC151434	Sleeve-Compressor Mtg.			
11C	HC155574	Cap-Access Valve			
12	HC155057	Receiver-3 lb. 3/8 ID Sweat (AC)			
12A	HC155064	Receiver-10-1/2 lb 3/8 ID Sweat (ACR) (not shown)			
13	HC117471	Bracket-Assy. Fan (Top)(AC)			
14	HC139235	Bracket-Fan Motor Support (Bottom)(AC)			
15	HC151084	Motor-Fan 1/10 hp 208-230-1-50/60 (AC)			
16	HC159021	Blade-Fan 14 in. 20° (AC)			
17	HC118787	Shroud-Assy. Condenser (AC)			
18	HC137373	Baffle-Air Condenser (AC)			
19	HC155125	Condenser-Air (AC)			

Not Shown:

HC116410 Kit-Dispense Head Switch
 HC112978 Leg-Assy. Six Inch

AC = Air Cooled
 ACR = Air Cooled Remote
 For ACR unit see page 16-17.

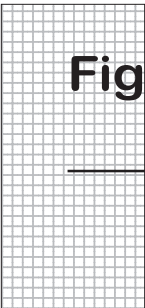
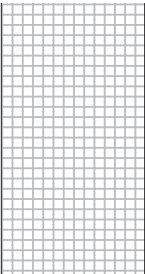
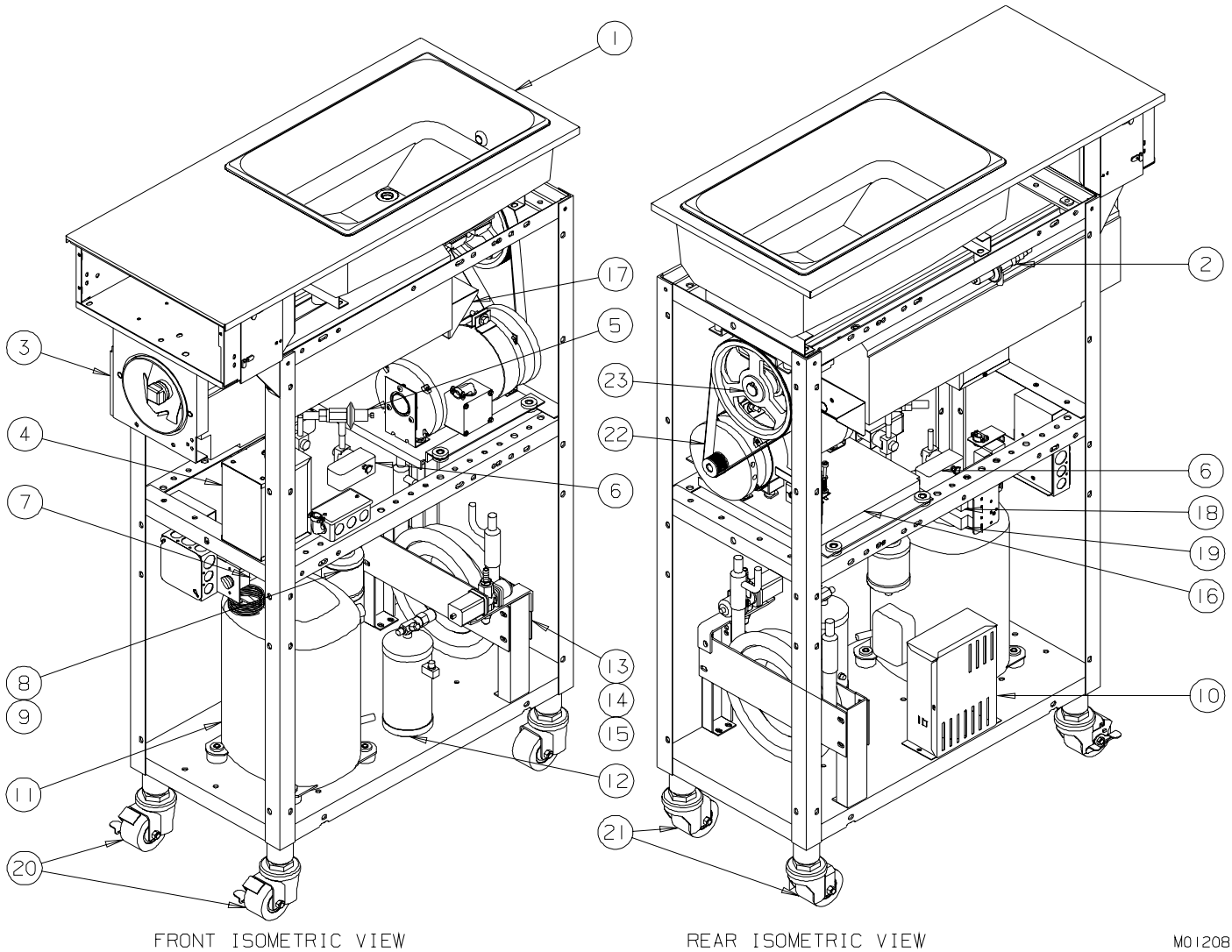


Figure 10 Front & Rear Assembly Views
Water Cooled (Page 1 of 2)



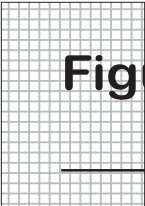


Figure 10 Front & Rear Assembly Views Water Cooled (Page 1 of 2)

Item	Part No.	Description	Item	Part No.	Description
1	HC118783	Panel-Assy. Hopper & Top	21	HC162134	Caster-Low Profile w/o Brake
2	HC155449	Valve-Automatic Expansion (Hopper)	21A	HC150736	Nut-Lock Conduit 1-1/4
2A	HC165531	Insulator-Expansion Valve	22	HC153124	Belt-Poly V
3	HC118779	Cylinder-Assy. Complete	23	HC153644	Sheave-1" Bore 8.00 OD/PD
4	HC116979	Box-Assy. Capacitor & Relay (Motor)	23A	HC153323	Key-Drive 1/4 SQ x 1-1/2
	HC150293	Capacitor-Run	23B	HC160033	Screw-SK Set 16-18 x 3/8
	HC150294	Capacitor-Start			
5	HC155490	Valve-Automatic Expansion (Cylinder)			
5A	HC165531	Insulator-Expansion Valve			
6	HC155421	Valve-Solenoid 208/230v			
6A	HC155434	Kit-Solenoid Valve Repair			
6B	HC150352	Coil-Solenoid 208/240v 50/60 Hz			
7	HC161202	Thermostat-5° Fixed Differential			
8	HC155054	Drier-Filter 16 cu in			
9	HC155059	Glass-Sight			
10	HC151362	Box-Assy. Capacitor & Relay			
	HC150398	Capacitor-Start			
	HC150399	Capacitor-Run			
	HC150401	Relay			
11	HC118234	Compressor-Assy. 208-230-1-60			
		AV includes compressor and:			
		HC150398 ... Capacitor-Start			
		HC150399 ... Capacitor-Run			
		HC155054 ... Drier-Filter 16 cu in			
		HC150401 ... Relay			
		HC155419 ... Valve-Access			
11A	HC151433	Grommet-Compressor Mtg.			
11B	HC151434	Sleeve-Compressor Mtg.			
11C	HC155574	Cap-Access Valve			
12	HC155057	Receiver-3 lb. 3/8 ID Sweat			
13	HC139813	Bracket-Water Condenser			
14	HC155030	Condenser-Water			
15	HC112080	Valve-Assy. Water includes			
		HC155410 ... Valve-Water 3/8			
15A	HC155444	Kit-Water Valve Repair			
16	HC118904	Motor & Mount-Assy. (See figure 6)			
17	HC119290	Tube-Assy. Drain			
18	HC155425	Cut Out-High Pressure			
19	HC155403	Cut Out-Low Pressure			
20	HC162133	Caster-Low Profile w/Brake			
20A	HC150736	Nut-Lock Conduit 1-1/4			

Not Shown:

HC116410 Kit-Dispense Head Switch
 HC112978 Leg-Assy. Six Inch

Figure 11 Air Cooled Remote Condenser Assembly (Page 1 of 2)

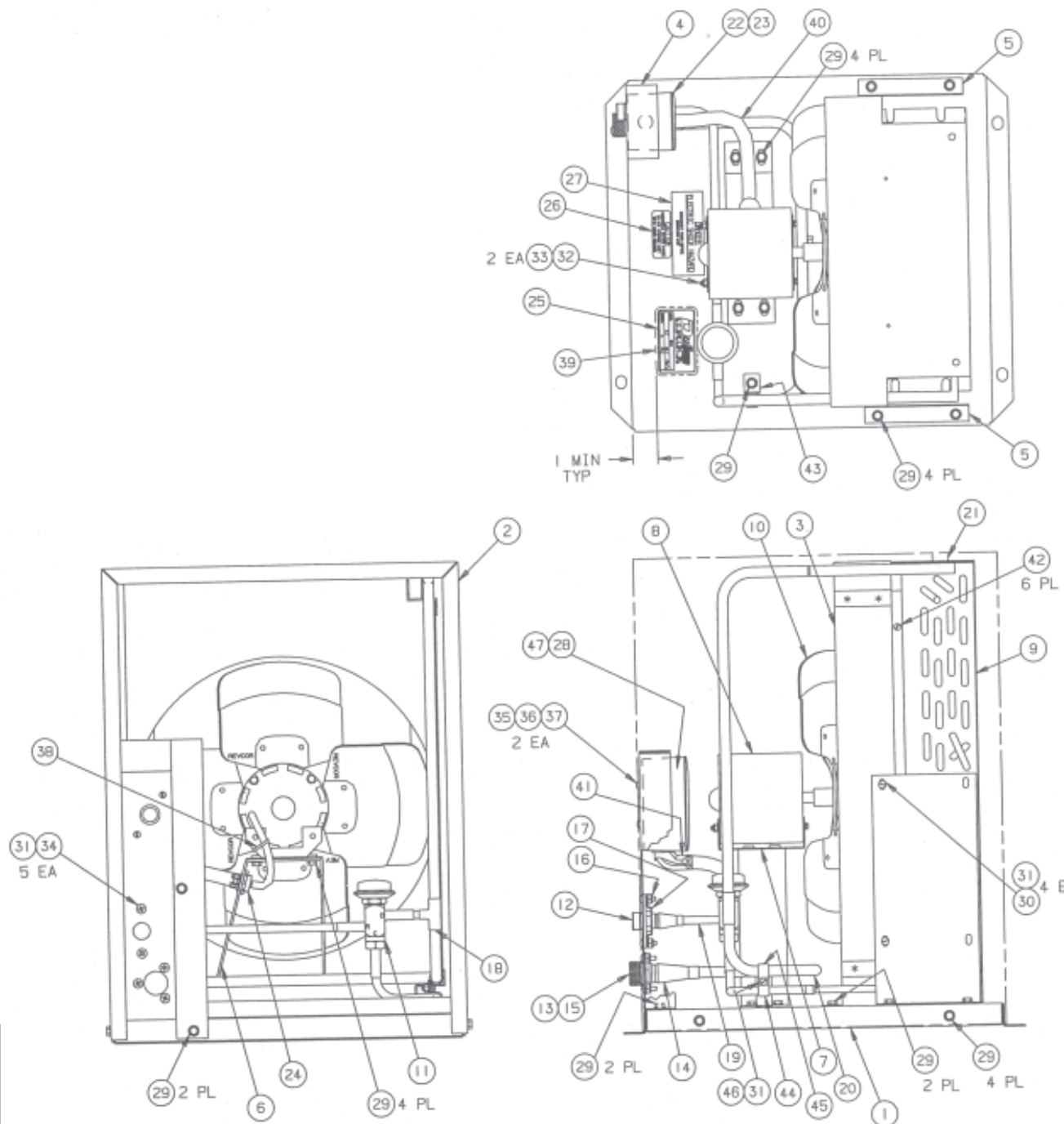


Figure 11 Air Cooled Remote Condenser Assembly (Page 2 of 2)

Item	Part No.	Description
*	HC119483	Condenser-Assy. 2 Hp 1 Fan Remote (Complete)
1	HC119484	Base-Assy. Condenser
2	HC119485	Cover-Assy. Condenser
3	HC118787	Shroud-Assy. Condenser
4	HC119192	Bracket-Assy. Electric
5	HC140257	Brace-Condenser
6	HC117471	Bracket-Assy. Fan
7	HC139235	Bracket-Fan Motor Support
8	HC151084	Motor-1/10HP 208/230-1-50/60
9	HC155125	Condenser-Air
10	HC159021	Blade-Fan 14IN1 9/20 DEG
11	HC155454	Valve-Head Pressure Control
12	HC153420	Coupling-Refr 3/8 Mac 3/8 SWT
13	HC153418	Coupling Refr 1/2 Mac ½ SWT
14	HC153502	Flange-Refr Coupling Mount
15	HC153503	Cap-Dust Refr Coupling
16	HC191538	Plate-Coupling Mtg
17	HC140040	Retainer-Coupling Mtg.
18	HC155547	Tee-Red 1 /2X 1 /2X3/8 SOL CU
19	HC189801	Tubing-Copper 3/8 X .032 Wall
20	HC189802	Tubing-Copper 1/2 X .032 Wall
21	HC160577	Tape Sponge 5/8 THK X 3/4 Wlde
22	HC150732	Box-Electric 2-3/4 X 4- 1/2 X 2
23	HC150737	Cover-Electric Box 2-3/4 X 4-1/2
24	HC150706	Connector-3/8 Straight
25	*	Decal-Nameplate DUKE 1-3/4 X 3
26	HC165127	Decal-Cover Removal
27	HC165186	Decal-Electric Shock
28	HC165205	Decal-Ground
29	HC159950	Screw-HXSF 1/4-20 X 1/2 AN
30	HC160075	Screw-RDHM 0 10-24 X 3/8 AN
31	HC160304	Nut -EL STOP 0 10-24 ZN
32	HC160200	Nut-EL STOP 08-32 ZN
33	HC160128	Washer-I NT Tooth 08-32 ZN
34	HC160372	Screw-TRPM 010-24 X 5/8 SST
35	HC160370	Screw-PNHM 08-32 X 1/2 ZN
36	HC160102	Nut-HEX 08-32 ZN
37	HC160470	Washer-LOCK 08 ZN
38	HC150808	Tie-Cable Wrap
39	HC165084	Decal-Clear Overlay 2X3-1/4
40	HC150665	Conduit-1/2 Thinwall Extraflex
41	HC150705	Connector-3/8 X 90 DEG
42	HC160037	Screw-PNH TAP 08 X 3/8 ZN
43	HC140291	Bracket-ELL
44	HC160741	Clamp Tube 3/8
45	HC160742	Clamp-Tube 1/2
46	HC160411	Screw-RDHM 010-24 X 1/2 SST
47	HC150756	Terminal-Ring 14-16GA

* Contact the Electro Freeze factory at 309-755-4553 or 800-755-4545.

Use only original or authorized replacement parts with this freezer

Accessories

Part No.	Description
HC199504	Bottle-Flavor Plastic
HC158022	Brush 1/4 Dia. 2 Lg. 6-1/2 Overall Length
HC158077	Brush-9/16 in. w/36 in. Handle
HC158026	Brush-1 in. dia. 12 in. Long
HC158005	Brush-6 in. w/36 in. Handle
HC158010	Brush-6" dia.w/o Handle
HC165241	Decal-Six Flavor Slush
HC169212	Dispenser-Cup (EL20 6-12 oz.)
HC169213	Dispenser-Cup (EL30 16-24 oz.)
HC155634	Fitting -Tank 3/4" (15 Gallon Tank)
HC116980	Insert-Assy. Drip Tray
HC118169	Kit-O-ring 185 & 195
HC158054A	Lubricant-Lubri-Film 4 oz. Tube
HC169124	Pump-Slush Flavor Plastic (For use with HC199504)
HC118148	Rack-Assembly 5 Jar Flavor Complete
HC158043	Rod-Stir Stainless
HC158014	Sanitizer-Stera Sheen Case/4
HC158014A	Sanitizer-Stera Sheen 4 lb. jar
HC113324	Spigot-Assy. w/Fitting & Gasket
HC162703	Spigot- 3/4 Plastic Drum (Spigot only for 15 Gallon Container)
HC169302	Pump-Submersible
HC113073	Tank-Assy. 15 Gallon Mix (w/lid and spigot)
HC163300	Tank-15 Gallon PVC w/lid
HC169374	Tool-O-Ring Removal
HC196119-01	Tray-Drip 16 in. White
HC196058	Tubing-1/2" I.D. x 5/8 O.D. PVC

Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Band-Assy. Motor (Consistency Control)	HC116968	1	F2L-1981 –
Bar-Assy. Bearing Alignment	HC118776-01	1	F2L-1981 –
Bar-Assy. Bearing Alignment Loaner	HC118776	1	F2L-1981 –
Bar-Breaker (Beater Shaft Assembly)	HC117178	1	F2L-1981 –
Base-Assy. Condenser (ACR)	HC119484	1	F2L-1981 –
Bearing -1 " Pillow Block (w/Ring and Collar) ..	HC153030	2	F2L-1981 –
Bearing-Assy. Retainer (Front) (Motor & Bearing Assy.)	HC117282	1	F2L-1981 –
Bearing-Assy. Retainer (Rear) (Motor & Bearing Assy.)	HC117283	1	F2L-1981 –
Beater Shaft (Reel)-Assy. 6 in. Dia. 24 in. Long (Beater Shaft Assembly)	HC118786	1	F2L-1981 –
Bearing-Motor Mount	HC153010	1	F2L-1981 –
Belt-Poly V (Drive)	HC153124	1	F2L-1981 –
Blade-Fan 14 in. 20 deg. (AC and ACR)	HC159021	2	F2L-1981 –
Blade-Scraper (Beater Shaft Assembly)	HC139771	3	F2L-1981 –
Board(Strip)-Terminal (Electrical Box)	HC150795	1	F2L-1981 –
Bottles-Flavor Plastic	HC199504	*	F2L-1981 –
Box-Assy. Capacitor & Relay (AVA Compressor)	HC151362	1	F2L-1981 –
Capacitor-Run	HC150399	1	
Capacitor-Start	HC150398	1	
Relay-Start/Run	HC150401	1	
Box-Assy. Capacitor & Relay (Motor)	HC116979	1	F2L-1981 –
Capacitor-Run	HC150293	1	
Capacitor-Start	HC150294	1	
Box-Electric 2-3/4 x 4-1/1 x 2 (ACR)	HC150732	1	F2L-1981 –
Brace-Condenser (ACR)	HC140257	2	F2L-1981 –
* As Required ** Items Included In O-Ring Kit No. HC118169 *** LH or HR — Left or right hand is determined as you face the front of freezer. WC = Water Cooled AC = Air Cooled ACR = Air Cooled Remote			

Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Bracket-Assy. Electric Box (ACR)	HC119192	1	F2L-1981 –
Bracket-Assy. Fan (AC & ACR)	HC117471	1	F2L-1981 –
Bracket-Fan Motor Support (AC & ACR)	HC139235	1	F2L-1981 –
Bracket-Spring Torque Control (Consistency Control)	HC134661	1	F2L-1981 –
Bracket-Switch Mtg. (Consistency Control)	HC134632	1	F2L-1981 –
Bracket-Water Condenser (Water Cooled)	HC139813	2	F2L-1981 –
Breaker-Assy. (Beater Shaft Assembly)	HC118784	1	F2L-1981 –
Breaker-Circuit-2.0 Amp (Electrical Box)	HC150473	1	F2L-1981 –
Brush-1/4 in dia. 2 LG 6-1/2 Overall Length .	HC158022	1	F2L-1981 –
Brush-9/16 in. w/36 in. Handle	HC158077	1	F2L-1981 –
Brush-1 in dia. 12 inches Long	HC158026	1	F2L-1981 –
Brush-6 in. dia.w/36 in. Handle	HC158005	1	F2L-1981 –
Brush-6" dia.w/o Handle	HC158010	1	F2L-1981 –
Bumper-Rubber (Drip Tray Insert)	HC199030	4	F2L-1981 –
Bushing-Reel (Beater Shaft Assembly)	HC138947	1	F2L-1981 –
Bushing-Remote Auto Fill	HC155537	1	F2L-1981 –
Cap-Access Valve (Compressor)	HC155574	1	F2L-1981 –
Cap-Dust Refr. Coupling (ACR)	HC153503	1	F2L-1981 –
Cap-Coupling (Drive Shaft)	HC133415	1	F2L-1981 –
Capacitor-Run (AVA Compressor)	HC150399	1	F2L-1981 –
Capacitor-Run (Motor)	HC150293	1	F2L-1981 –
Capacitor-Start (AVA Compressor)	HC150398	1	F2L-1981 –
Capacitor-Start (Motor)	HC150294	1	F2L-1981 –
Caster-Low Profile w/Brake	HC162133	2	F2L-1981 –
Caster-Low Profile w/o Brake	HC162134	2	F2L-1981 –
Clip-Retainer (Set of 2) (Electrical Box)	HC150120	1	F2L-1981 –
* As Required ** Items Included In O-Ring Kit No. HC118169 *** LH or RH — Left or right hand is determined as you face the front of freezer. WC = Water Cooled AC = Air Cooled ACR = Air Cooled Remote			

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Coil-A/B 208-230v (Replacement Coil) (Electrical Box)	HC150156	3	F2L-1981 –
Coil-Solenoid 208/240v 50/60 Hz	HC155434	1	F2L-1981 –
Compressor-Assy. 208-230-1-60	HC118234	1	F2L-1981 –
includes compressor and			
Capacitor-Start	HC150398	1	
Capacitor-Run	HC150399	1	
Drier-Filter 16 cu in.	HC155054	1	
Relay-Start	HC150401	1	
Valve-Access	HC155419	1	
Condenser-Air (AC and ACR)	HC155125-C ..	1	F2L-1981 –
Condenser-Assy 2HP 1 Fan (ACR)(Complete)	HC119483	1	F2L-1981 –
Condenser-Water (WC)	HC155030	1	F2L-1981 –
Conduit-1/2 Thinwall Extra Flex	HC150665	1	F2L-1981 –
Connector-3/8 x 45 Deg	HC150712	1	F2L-1981 –
Connector-3/8 x 90° (Motor & Bearing Assy.) ...	HC150705	1	F2L-1981 –
Contact-23A 208-230v Coil (Compressor, Hopper & Motor)	HC150155	3	F2L-1981 –
Container-15 Gallon (only)	HC163300	1	F2L-1981 –
Container-15 Gallon (w/lid and spigot)	HC113073	1	F2L-1981 –
Control-Fan Pressure (ACR)	HC155466	1	F2L-1981 –
Coupling-Refr. 1/2MQC 1/2 SW (ACR)	HC153418	1	F2L-1981 –
Coupling-Refr. 3/8MQC 3/8 SW (ACR)	HC153420	1	F2L-1981 –
Cover- Adjustment Hole (Access) (Consistency Control)	HC136959	1	F2L-1981 –
Cover-Assy. Capacitor & Relay	HC117821	1	F2L-1981 –
Cover-Assy. Condenser (ACR)	HC119485	1	F2L-1981 –
Cover-Assy. Electrical Box	HC116357	1	F2L-1981 –
Cover-Electric Box 2-3/4 x 4-1/2 (ACR)	HC150737	1	F2L-1981 –
* As Required ** Items Included In O-Ring Kit No. HC118169 *** LH or HR — Left or right hand is determined as you face the front of freezer. WC = Water Cooled AC = Air Cooled ACR = Air Cooled Remote			

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Cover-Hopper	HC196121	1	F2L-1981 –
Cover-Switch Bottom (Motor & Bearing Assy.) .	HC135004	1	F2L-1981 –
Cover-Switch Top (Motor & Bearing Assy.)	HC135003	1	F2L-1981 –
Cup Seal.....	HC160557	1	F2L-1981 –
Cut Out-High Pressure	HC155425	1	F2L-1981 –
Cut Out-Low Pressure (AC and WC)	HC155403	1	F2L-1981 –
Cut Out-Low Pressure (ACR)	HC155465	1	F2L-1981 –
Cylinder-Assy. Complete	HC118779	1	F2L-1981 –
Decal-6" Air Flow	HC165119	1	F2L-1981 –
Decal-Beater Warning	HC165025	1	F2L-1981 –
Decal-Cleaning Instructions	HC165065	1	F2L-1981 –
Decal-Clear Overlay	HC165091	1	F2L-1981 –
Decal-Cover Removal (ACR)	HC165127	1	F2L-1981 –
Decal-Electric Shock (ACR).....	HC165186	1	F2L-1981 –
Decal-Ground (ACR).....	HC165205	1	F2L-1981 –
Decal-Logo	HC165061	1	F2L-1981 –
Decal-Panel Removal	HC165126	7	F2L-1981 –
Decal-Six Flavor Slush	HC165241	1	F2L-1981 –
Decal-Trimstrip IDQ Slush 16 in.	HC165076	1	F2L-1981 –
Decal-Trimstrip	"See Label"		
Deck-Adder 1 NO 1 NC (Electrical Box)	HC150146	1	F2L-1981 –
Dispenser-Cup-EL20 6-12 oz.	HC169212	1	F2L-1981 –
Dispenser-Cup-EL30 16-24 oz.	HC169213	1	F2L-1981 –
Door-Assy.	See "Head Assembly"		
Drier-Filter	HC155054	1	F2L-1981 –
* As Required ** Items Included In O-Ring Kit No. HC118169 *** LH or RH — Left or right hand is determined as you face the front of freezer. WC = Water Cooled AC = Air Cooled ACR = Air Cooled Remote			

Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Filter-Assy. (Electrical Box)	HC116125	1	F2L-1981 –
Fitting & Gaskets-3/4" Tank (15 Gallon)	HC155634	1	F2L-1981 –
Flange-Refr. Coupling Mount 1/2	HC153502	1	F2L-1981 –
Flywheel-Driver Sheave (Motor & Bearing Assy.).....	HC153635	1	F2L-1981 –
Gasket (Head) (Head Assembly).....	HC160504	1**	F2L-1981 –
Glass-Sight	HC155059	1	F2L-1981 –
Grommet-Compressor Mounting	HC151433	3	F2L-1981 –
Grommet-Rubber 5/8 ID (Panels).....	HC199016	1	F2L-1981 –
Hanger-Drain Tube	HC136843	1	F2L-1981 –
Head Assembly-Complete includes	HC117897	1	F2L-1981 –
Door-Assy. Pull Valve	HC119674	1	
Gasket	HC160504	1	
Knob-Ball 3/8-16 THD Black	HC162629	1	
Nut-Piston Rod	HC139274	1	
O-ring	HC160561	2	
O-ring	HC160582	2	
O-ring	HC160610	2	
Outlet-Valve	HC136249-01	1	
Piston-Valve	HC136253	1	
Plug-Assy. Air Bleed	HC115416	1	
Rod-Assy. Piston	HC113999		
Spring-Pull Valve	HC162319	1	
Indicator-Mix Level (Electrical Box)	HC150202	1	F2L-1981 –
Insert-Assy. Drip Tray (Panels).....	HC116980	1	F2L-1981 –
Insulator-Expansion Valve	HC165531	2	F2L-1981 –
* As Required ** Items Included In O-Ring Kit No. HC118169 *** LH or HR — Left or right hand is determined as you face the front of freezer. WC = Water Cooled AC = Air Cooled ACR = Air Cooled Remote			

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Kit-Dispense Head Switch	HC116410	1	F2L-1981 –
Kit-Solenoid Valve	HC155434	*	F2L-1981 –
Kit-Water Valve Repair	HC155444	*	F2L-1981 –
Key-Drive 1/4 SQ x 1-1/2	HC153323	1	F2L-1981 –
Key-Drive 3/16 SQ x 1-1/2 (Motor & Bearing Assy.)	HC153322	1	F2L-1981 –
Kit-Motor & Capacitors	HC118134	1	F2L-1981 –
Capacitor-Run	HC150293	1	
Capacitor-Start	HC150294	1	
Kit-O-ring 185 & 195	HC118169	1	F2L-1981 –
Knob-Ball 3/8-16 THD Blacke (Head Assy.)	HC162629	1	F2L-1981 –
Knob-Fluted Torque Black 3/8-16 (Hand)	HC162634	2	F2L-1981 –
Label-Set-Flavors	HC165241	*	F2L-1981 –
Label-Trimstrip	HC164081	1	F2L-1981 –
Leg-Adjustable 6-inch	HC112978	4	F2L-1981 –
Light-Indicator (Electrical Box)	HC150540	1	F2L-1981 –
Lubricant-Lubri-Film 4 oz. Tube	HC158054A ...	*	F2L-1981 –
Motor & Mount-Assy. Complete	HC118904	1	F2L-1981 –
Motor & Beaing Assy. Field Replacement.....	HC117342	1	F2L-1981 –
includes motor and			
Bearing-Assy. Retainer (front)	HC117282	1	
Bearing-Assy. Retainer (rear)	HC117283	1	
Capacitor-Run	HC150293	1	
Capacitor-Start	HC150294	1	
Motor & Capacitors Kit	HC118134	1	F2L-1981 –
Capacitor-Run	HC150293	1	
Capacitor-Start	HC150294	1	
Motor-1/10hp 208-230-1-50/60 (Fan)(ACR) ...	HC151084	2	F2L-1981 –
* As Required ** Items Included In O-Ring Kit No. HC118169 *** LH or RH — Left or right hand is determined as you face the front of freezer. WC = Water Cooled AC = Air Cooled ACR = Air Cooled Remote			

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Nozzle (Outlet-Valve)	HC136249-01	1	F2L-1981 –
Nozzle (NLA use HC136249-01)	HC138768	1	F2L-1981 –
Nut-Cap #10-32 Nylon (Consistency Control) ..	HC160092	2	F2L-1981 –
Nut-Hex #6-32 ZN (Motor & Bearing Assy.)	HC160309	2	F2L-1981 –
Nut-Hex #8-32 ZN (Motor & Bearing Assy.)	HC160102	2	F2L-1981 –
Nut-Hex #10-32 ZN (Consistency Control)	HC160344	1	F2L-1981 –
Nut-Hex 3/8-16 ZN (Motor & Bearing Assy.)	HC160453	1	F2L-1981 –
Nut-HXSF 1/4-20 ZN (Motor & Bearing Assy.)..	HC159951	4	F2L-1981 –
Nut-HXSF 5/16-18 ZN (Drive Shaft & Bearing Assy.)	HC159947	6	F2L-1981 –
Nut-Lock 5/16 18 ZN (Motor & Bearing Assy.) ..	HC159220	6	F2L-1981 –
Nut-Lock Conduit 1-1/4 (Casters)	HC150736	4	F2L-1981 –
Nut-Piston Rod (Head Assembly)	HC139274	1	F2L-1981 –
Nut-Push Round .265 (Front Panel Assy.)	HC160289	2	F2L-1981 –
Nut-Speed 1/4-20 (Rear Panel)	HC160117	*	F2L-1981 –
Nut-Speed 1/4-20 BP&O (Side Panel)	HC160114	*	F2L-1981 –
Nut-Speed #10-24 (On Frame)	HC159067	*	F2L-1981 –
Nut-Speed #10-24 .025-.064 SST (Front & Dispense Panels)	HC159132	1	F2L-1981 –
Nut-Speed 1/8 SPR STL	HC160291	2	F2L-1981 –
O-Ring-Kit.....	HC118169	*	F2L-1981 –
O-Ring (Plug) (Head Assembly)	HC160561	2**	F2L-1981 –
O-Ring (Outlet Valve) (Head Assembly)	HC160582	2**	F2L-1981 –
O-Ring (Rod) (Head Assembly)	HC160610	2**	F2L-1981 –
Outlet-Valve (Plunger) (Head Assembly)	HC136249-01	1	F2L-1981 –
* As Required ** Items Included In O-Ring Kit No. HC118169 *** LH or HR — Left or right hand is determined as you face the front of freezer. WC = Water Cooled AC = Air Cooled ACR = Air Cooled Remote			

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Panel-Assembly Front	HC116994-C ..	1	F2L-1981 –
Panel-Assembly Hopper and Top	HC118786	1	F2L-1981 –
Panel-Assembly Rear (Air Cooled)	HC118788	1	F2L-1981 –
Panel-Dispense	HC137224-01 ..	1	F2L-1981 –
Panel-Lower Front 16 in.	HC136944	1	F2L-1981 –
Panel-Lower Rear (ACR)	HC140259	1	F2L-1981 –
Panel-Rear (Water Cooled)	HC139856-C ..	1	F2L-1981 –
Panel-Side LH	HC138810-C ..	1	F2L-1981 –
Panel-Service	HC132683	1	F2L-1981 –
Panel-Side RH	HC132277-C ..	1	F2L-1981 –
Pin-Cotter 2-1/4 x 1/8 (Drive Shaft)	HC159248	1	F2L-1981 –
Piston-Valve (Head Assembly)	HC136253	1	F2L-1981 –
Plate-Assembly Cylinder & Bearing	HC118777	1	F2L-1981 –
Plate-Assy. Motor Adjust (Motor & Bearing Assy.)	HC118903	1	F2L-1981 –
Plate-Bearing Mounting	HC139772	1	F2L-1981 –
Plate-Coupling Mtg.	HC191538	1	F2L-1981 –
Plug-Assy. Air Bleed (Head Assembly)	HC115416	1	F2L-1981 –
Plunger/Piston (Head Assembly)	HC136253	1	F2L-1981 –
Pulley-Driven	HC153644	1	F2L-1981 –
Pulley-Driver	HC153635	1	F2L-1981 –
Setscrew	HC160495	1	F2L-1981 –
Pump (only)-Submersible	HC169302	1	F2L-1981 –
Pump-Submersible-Hook & Hose (NLA use HC169302)	HC110027	1	F2L-1981 –
Pumps-Flavor Bottles Glass	HC169125	*	F2L-1981 –
Pumps-Flavor Bottles Plastic	HC169124	*	F2L-1981 –
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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Quad-Ring	HC160597	 **	 F2L-1981 –
Rack-Assembly 5 Jar Flavor Complete.....	HC118148	 1	 F2L-1981 –
Receiver-3 lb. (AC and WC)	HC155057	 1	 F2L-1981 –
Receiver-10-1/2 lb. 3/8 ID Sweat (ACR)	HC155064	 1	 F2L-1981 –
Reel-Assy 6 in. Dia. 26 in. Long (Beater Shaft Assembly)	HC118786	 1	 F2L-1981 –
Relay-Start/Run (AVA Compressor)	HC150401	 1	 F2L-1981 –
Retainer-Assembly Bearing (Front)	HC117282	 2	 F2L-1981 –
Retainer-Assembly Bearing (Rear)	HC117283	 2	 F2L-1981 –
Retainer-coupling Mtg.	HC140040	 1	 F2L-1981 –
Rod-Assy. Piston (Plunger) (Head Assembly) (P/N HC136252 is rod only)	HC113999	 1	 F2L-1981 –
Rod-Stir-Stainless.....	HC158043	 1	 F2L-1981 –
Sanitizer-Stera Sheen 4 lb. Jar	HC158014C	... *	 F2L-1981 –
Sanizier-Stera Sheen Case/4	HC158014	 *	 F2L-1981 –
Seal Assy.-Complete	HC117215	 1**	.. F2L-1981 –
Seal-Beater Shaft.....	HC160557		
Washer-Shaft Seal	HC139006		
Seal-Beater Shaft	HC160557	 1	 F2L-1981 –
Screw-FLHM #4-40 x 1/2 SST	HC160362	 2	 F2L-1981 –
Screw-FSHC 3/8-16 x 1	HC159953	 4	 F2L-1981 –
Screw-HXHC 3/8-16 x 1 ZN (Motor & Bearing Assy.).....	HC160013	 1	 F2L-1981 –
Screw-HXHC 5/16-18 x 1-1/4 ZN (Motor & Bearing Assy.).....	HC160010	 1	 F2L-1981 –
* As Required ** Items Included In O-Ring Kit No. HC118169 *** LH or HR — Left or right hand is determined as you face the front of freezer. WC = Water Cooled AC = Air Cooled ACR = Air Cooled Remote			

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Screw-HXHC 5/16-18 x 1-1/2 ZN (Drive Shaft & Bearing Assy.)	HC160011	4	F2L-1981 –
Screw-HXSF 1/4-20 x 1/2 ZN (Drive Shaft & Bearing Assy.)	HC159950	2	F2L-1981 –
Screw-HXHC 1/4-20 x 3/4 ZN (Motor & Bearing Assy.)	HC159948	2	F2L-1981 –
Screw-HXSF 5/16-18 x 1 ZN (Drive Shaft & Bearing Assy.)	HC159944	4	F2L-1981 –
Screw-Panel (Rear) 1/4-20 x 1/2	HC160048	1	F2L-1981 –
Screw-TRPM 1/4-20 x 1 SST (Side Panel)	HC159219	*	F2L-1981 –
Screw-TRPM #6-32 x 1-1/4 SST (Motor & Bearing Assy.)	HC160156	2	F2L-1981 –
Screw-TRPM #8- 32 x 1/2 SST (Motor & Bearing Assy.)	HC160049	4	F2L-1981 –
Screw-TRPM #10-24 x 1/2 SST (Cover Access)(Consistency Control) (Trimstrip, Dispense and Front Panels)	HC160076	*	F2L-1981 –
Screw-Product Adjusting (Plastic)	HC196015	1	F2L-1981 –
Screw-SK Set 1/4-20 x 1/4	HC160495	2	F2L-1981 –
Screw-SK Set 5/16-18 x 3/8 BKOX (Driven Sheave)	HC160033	2	F2L-1981 –
Screw-Spacer 8-32 x 1/2	HC160049	1	F2L-1981 –
Seal-Assy. Shaft includes	HC117215	1	F2L-1981 –
Seal-Beater Shaft	HC160557	1	F2L-1981 –
Washer-Shaft Seal	HC139006	1	F2L-1981 –
Shaft-Beater (Reel-Assy 6 in. x 24 in.)	HC118786	1	F2L-1981 –
Shaft-Drive	HC117336	1	F2L-1981 –
Sheave-1 Bore 8.00 OD/PD (Driven)	HC153644	1	F2L-1981 –
Shim-Bearing	HC135380	4	F2L-1981 –
Shim-Bearing 24GA	HC135381	4	F2L-1981 –
* As Required ** Items Included In O-Ring Kit No. HC118169 *** LH or RH — Left or right hand is determined as you face the front of freezer. WC = Water Cooled AC = Air Cooled ACR = Air Cooled Remote			

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 230V/1PH/60Hz.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Shroud-Assy. Condenser (AC & ACR)	HC118787	1	F2L-1981 –
Sleeve-Compressor Mounting	HC151434	4	F2L-1981 –
Socket-Octal (Electric Box)	HC150119	1	F2L-1981 –
Spacer-Panel.....	HC138456	*	F2L-1981 –
Spigot-3/4 Plastic Drum (Spigot only for 15 Gallon Container)	HC162703	1	F2L-1981 –
Spigot-Assy. w/Fitting & Gasket	HC113324	1	F2L-1981 –
Spring-Adjusting Screw/Stud (Consistency Control)	HC162346	1	F2L-1981 –
Spring-Extension Torque (Consistency Control)	HC162338	2	F2L-1981 –
Spring-Pull Valve (Plunger)(Head Assembly)....	HC162319	1	F2L-1981 –
Spring-Blade	HC134679	3	F2L-1981 –
Strip-Rear Panel	HC136946-C	1	F2L-1981 –
Strip-Terminal (Electrical Box)	HC150795	1	F2L-1981 –
Stud-Adjusting (Consistency Control)	HC139544	1	F2L-1981 –
Stud-Cylinder	HC114341	2	F2L-1981 –
Switch-Dispense Head Kit	HC116410	1	F2L-1981 –
Switch-Toggle DPDT Ctr OFF (Selector) (Electrical Box).....	HC150463	1	F2L-1981 –
Switch-Torque (Consistency Control)	HC136388	1	F2L-1981 –
Tank-15 Gallon PVC w/lid	HC162703	1	F2L-1981 –
Tank-Assy. 15 Gallon (w/lid and spigot)	HC113073	1	F2L-1981 –
Thermostat-5 deg. Fixed Diff. (Hopper)	HC161202	1	F2L-1981 –
Timer-DOM/DOB Adjustable (Electrical Box) ..	HC150262	1	F2L-1981 –
Tray-Drip 16 in. White	HC196119-01	1	F2L-1981 –
Trimstrip-Assembly 16 in. IDQ	HC119336-04	1	F2L-1981 –
Tube-Assembly Drain	HC119290	1	F2L-1981 –
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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Tubing-1/2" I.D. x 5/8 O.D. PVC	HC196058	 *	F2L-1981 –
Valve-Access (AVA Compressors)	HC155419	 1	F2L-1981 –
Valve-Assy. Water (Water Cooled)	HC112080	 1	F2L-1981 –
Valve-Water 3/8	HC155410		
Valve-Automatic Expansion (Cylinder)	HC155490	 1	F2L-1981 –
Valve-Automatic Expansion (Hopper)	HC155449	 1	F2L-1981 –
Valve-Check 5/8 ODF Sweat (ACR)	HC155487	 1	F2L-1981 –
Valve-Head Pressure Control (ACR)	HC155454	 1	F2L-1981 –
Valve-Solenoid 208/230v (Cylinder & Hopper)	HC155421	 2	F2L-1981 –
Valve-Solenoid Kit	HC155434	 *	F2L-1981 –
Valve-Water Repair Kit	HC155444	 *	F2L-1981 –
Washer-Flat #6 Brass (Motor & Bearing Assy.)	HC160393	 4	F2L-1981 –
Washer-Flat #10 ZN (Consistency Control)	HC160138	 1	F2L-1981 –
Washer-Flat 1/4 ZN (Motor & Bearing Assy.)	HC160130	 1	F2L-1981 –
Washer-Flat 5/16 ZN (Drive Shaft & Bearing Assy.)	HC160131	 16	F2L-1981 –
Washer-Lock #8 ZN (Motor & Bearing Assy.) ...	HC160470	 4	F2L-1981 –
Washer-Lock 3/8 ZN (Motor & Bearing Assy.) ..	HC160143	 1	F2L-1981 –
Washer-Lock 5/16 ZN (Drive Shaft & Bearing Assy.)	HC160142	 2	F2L-1981 –
Washer-Shaft Seal (Beater Shaft)	HC139006	 1**	F2L-1981 –
Water-Valve Assy. (Water Cooled)	HC112080	 1	F2L-1981 –
Valve-Water 3/8	HC155410	 1	F2L-1981 –
Water-Valve Repair Kit (Water Cooled)	HC155444	 *	F2L-1981 –
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