



H. C. DUKE & SON, INC.

2116 - 8th Avenue • East Moline, Illinois 61244

Replacement Parts Manual with Illustrations



**Soft Serve
Freezer Model
959RMT**

184982-01 1/08

ILLUSTRATIONS

Parts are listed on each page using terminology that best fits the function of the part. It is very important to know the serial number of the machine when ordering parts because many parts are not interchangeable from one serial number to another of the same model. The illustrations in this manual can be used as a reference for obtaining the correct part description and part number.

All parts listed in the manual should be ordered through:



H. C. Duke & Son, Inc.
2116 - 8th Avenue
East Moline, Illinois 61244
Telephone: 309-755-4553 or 800-755-4545
Fax: 309-755-9858
E-mail: service@hcduke.com

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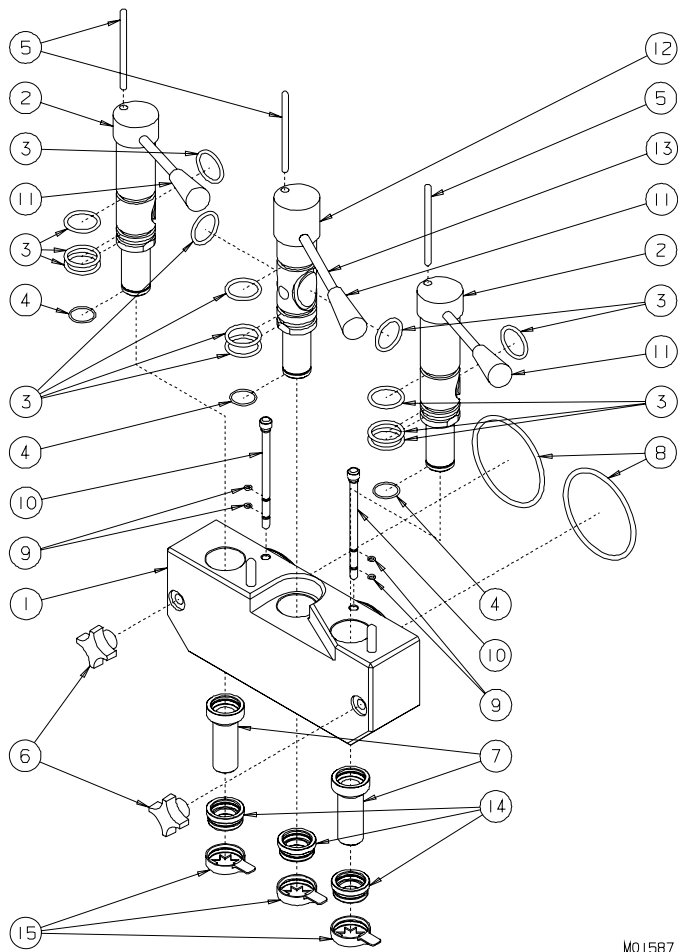
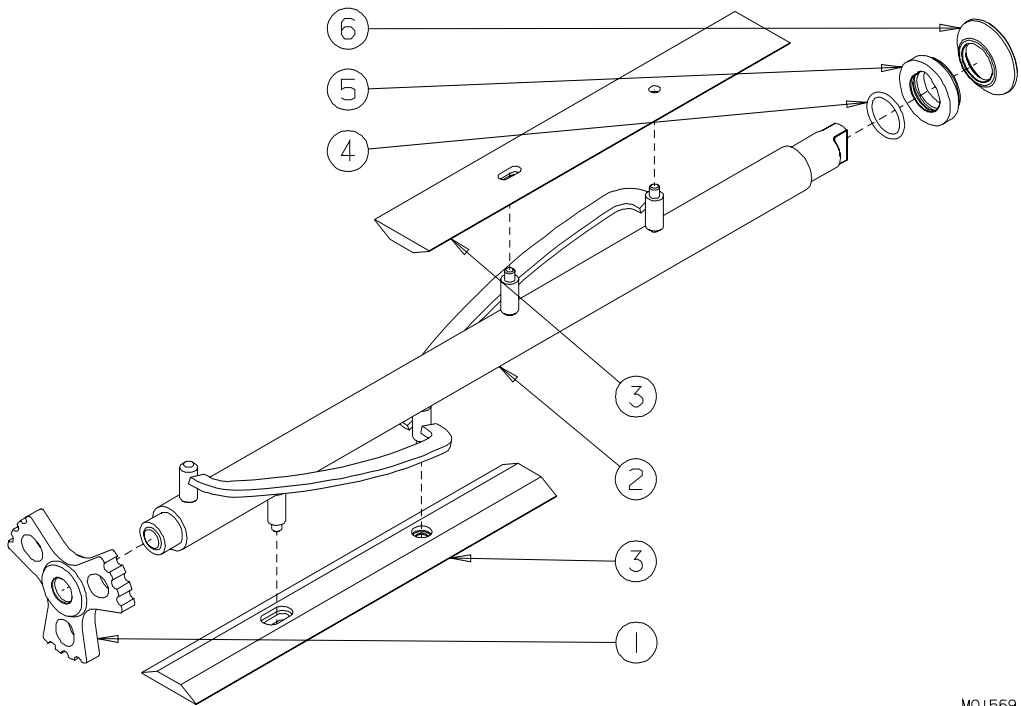


Figure 1 Head Assembly

Item	Part No.	Description
*	HC119915	Head-Assy. Dispense (Complete)
1	HC119913	Head-Assy. w/Actuator (Less Parts)
2	HC118641	Spigot-Assy. Side w/Handle
3	HC159295	O-Ring (Spigot)
4	HC160584	O-Ring (Extension)
5	HC136794	Rod-Spigot Switch
6	HC162625	Knob-Hand
6A.....	HC114341-01	Stud-Assy. Cylinder3-13/16"(not shown)
7	HC136713	Extension-Spigot (Cakes)(Optional)
7A.....	HC137870	Adapter-Star/Spigot (Yogurt Nozzle-not shown)(Optional)
7B.....	HC196185	Nozzle-Serrated (not shown)(Optional)
8	HC160583	O-Ring (4" Head)
9	HC160562	O-Ring (Air Bleed Plug)
10	HC115129	Bleeder-Assy.(Air Relief Plug)
11	HC162626	Handle-Tapered Black
12	HC137018	Spigot-Long Center (w/o handle)
13	HC136618	Rod-Handle, Center Spigot (Stainless Steel Extension only)
* Includes items 1-4 and 8-13.		
	HC116410	Kit-Dispense Head Switch (not shown)

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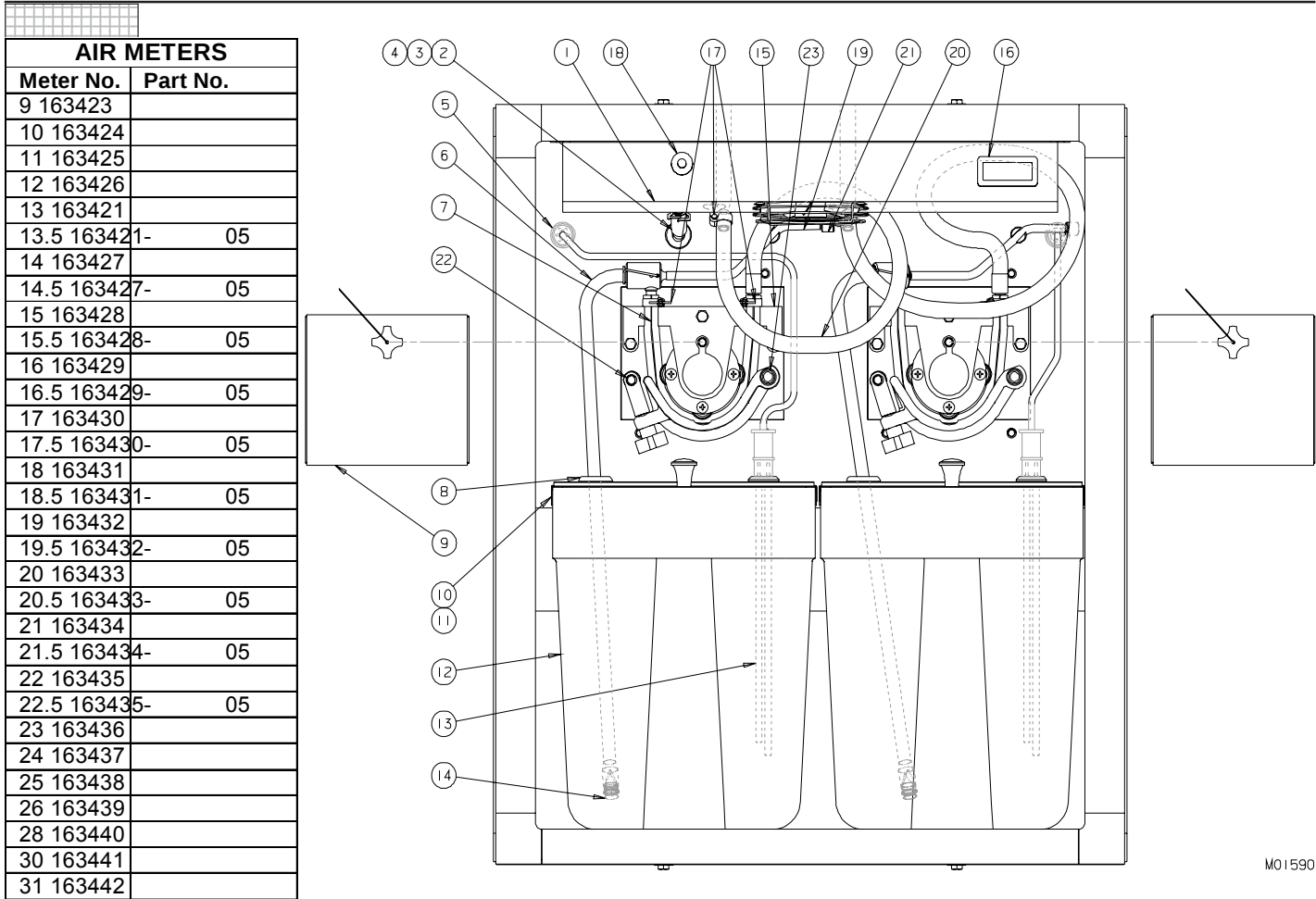
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Figure 2 Beater Shaft Assembly

Item	Part No.	Description
1	HC196079	Bushing-Cylinder
2	HC113438	Shaft-Assy. Beater
3	HC137334	Blade-Scraper Soft Serve
4*	HC160500	O-Ring (Shaft Seal)
5*	HC133098	Washer-Shaft Seal
6*	HC160557	Seal-Beater Shaft
*Items 4-6		HC111875
Seal-Assy Shaft (Complete)		

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Twin Twist Soft Serve Freezer Model 959RMT

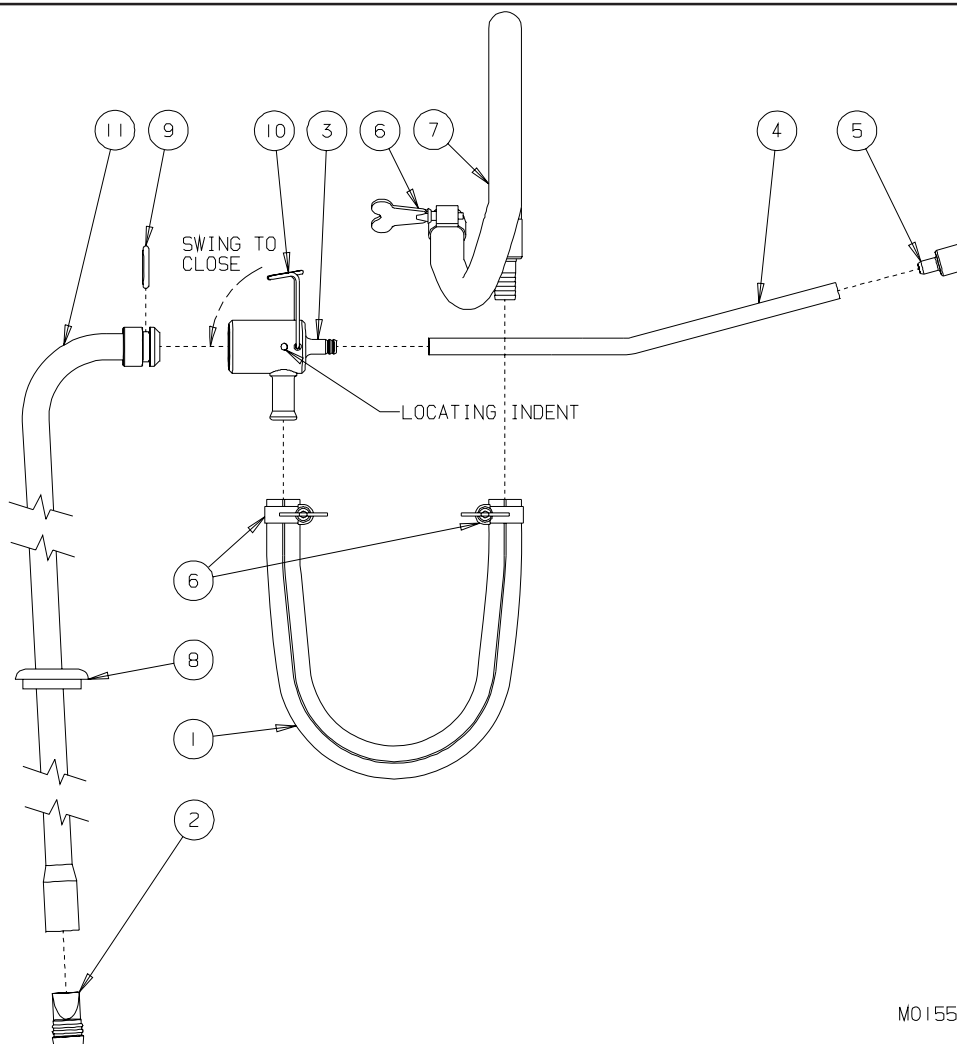


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Figure 3 Cabinet Parts

Item	Part No.	Description	Item	Part No.	Description
1.....	HC117129-01	Shroud-Assy. Evaporator includes HC150532 Cord-Assy. Male Plug HC151105 Fan-Intake (Cabinet) HC151076 Guard-Fan Open HC150509 Switch-Door Push Button HC161004 Thermometer-Barrel	10	HC117553	Cover-Assy. Front Mix Tank
1A	HC155111	Coil-Evaporator	11	HC140446	Cover-Rear Mix
1B	HC150533	Cord-Assy. Female Plug	12	HC196100	Tank-Mix 6 Gallon
2.....	HC160738	Clamp-Hose Drain	13	HC115397	Probe-Assy. Mix Level 10-3/4" includes HC137120
3.....	HC196068	Tubing-3/8 ID x 1/2 OD			Base-Probe Mtg.
4.....	HC138919	Tube-Drain Support	14	HC199032-01	Duckbill-Inlet RM MTS
5.....	HC150537	Cordset-Mix Level Probe	15	HC118751	MT-Assy CAB Redline (See Explode View-Fig. 5)
5A	HC150536	Receptacle-Molded Level Sensor	16	HC161004	Thermometer-Barrel
6.....	HC118842	Tube-Assy. Pickup includes HC118765 Port-Assy. Inlet Mix/Air HC118836 Tube-Assy. Mix Inlet HC162324 Clip-Tube Retainer HC160502 O-ring	17	HC116065	Clamp-Assy. Soft Hose 5/8
7.....	HC138836	Hose-Transfer Red Line	18	HC150509	Switch-Door Push Button
8.....	HC199033	Boot-Mix Tube	18A ...	HC118597	Actuator-Assy. Door Switch
9.....	HC119023	Cover-Assy. RMT CAB	19	HC138170-02	Tube-Air 7-1/2 in.
			20	HC116094	Hose-Assy. Mix Braided
			21		Meter-Air (Order by meter number)
			22	HC160628	O-ring (Swing Clamp)
			23	HC160612	O-ring (Roller Shoe)

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Figure 4 MTS—RMT Hose Assembly

Item	Part No.	Description
1	HC138836	Hose-Transfer Red Line
2	HC199032-01	Duckbill-Inlet RM MTS (Valve)
3	HC118765*	Port-Assy. Inlet Mix/Air
4	HC138170-02	Tube-Air 7-1/2 in.(Hose)
5		Meter-Air (Orderby meter number)
6	HC116065	Clamp-Assy. Soft Hose 5/8
7	HC116094	Hose-Assy. Mix Braided
8	HC199033	Boot-Mix Tube (Seal)
9	HC160502*	O-ring
10	HC162324*	Clip-Tube Retainer
11	HC118836*	Tube-Assy. Mix Inlet

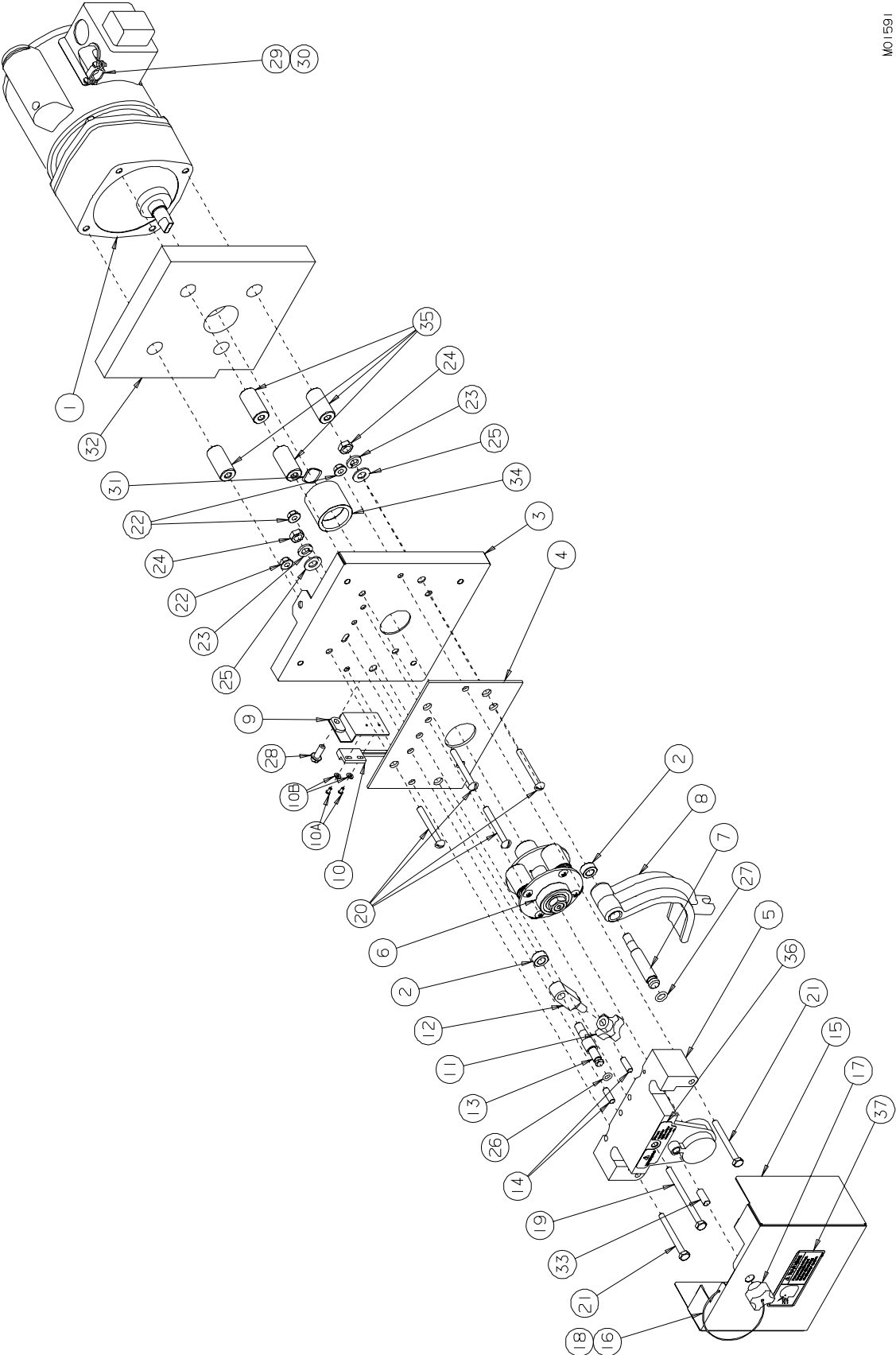
* Can be ordered as an assembly:

HC118842

Tube-Assy. Pickup

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Figure 5 Mix Transfer System — RMT (sheet 1 of 2)



M01591

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Figure 5 Mix Transfer System — RMT (Sheet 2 of 2)

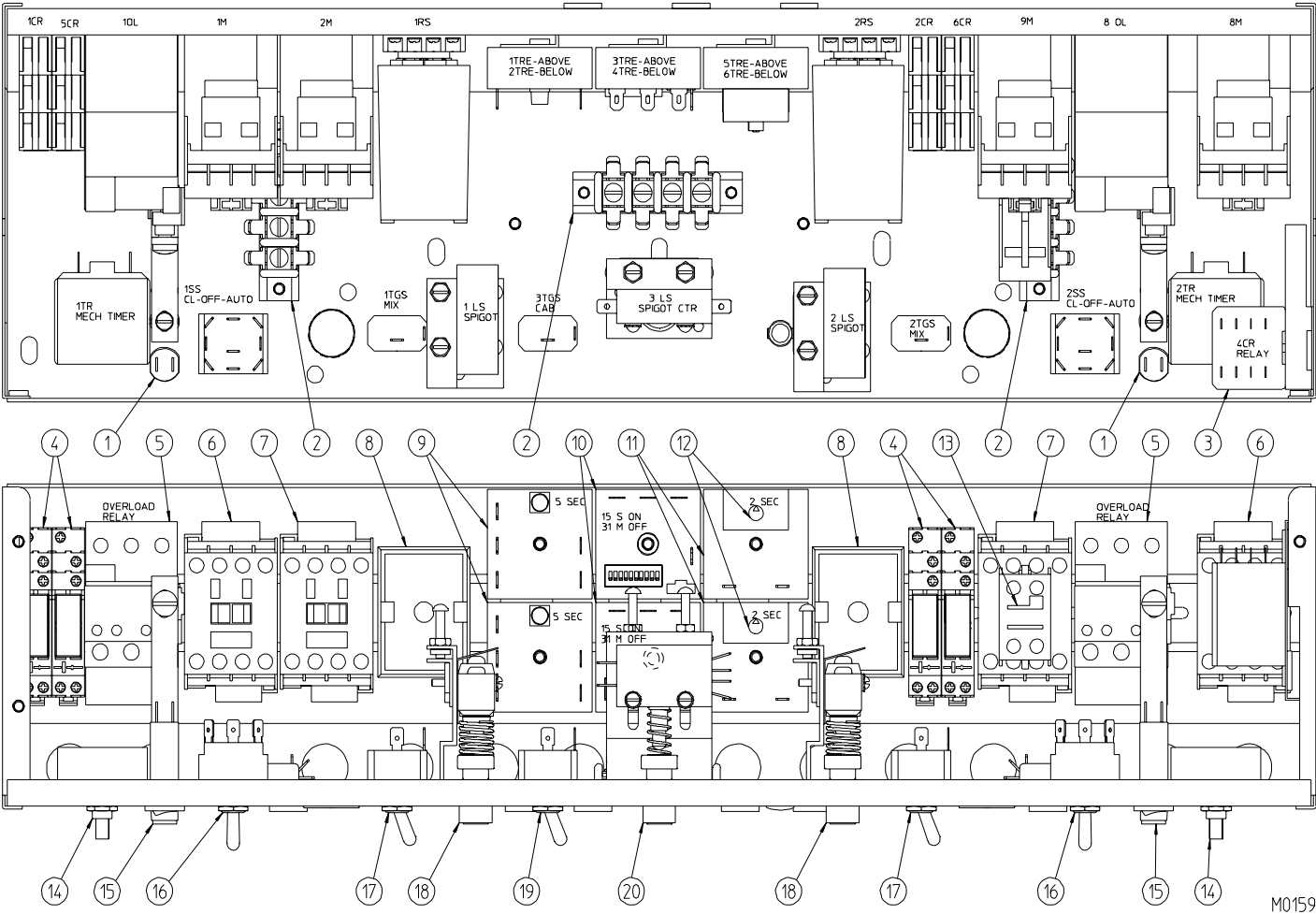
Item	Part No.	Description
*	HC118751	MT-Assy. CAB Red Line
1	HC119918	Kit-Gearmotor Replacement Model RMT includes HC150512 Capacitor-Start w/Bleed HC139046-01 . Gauge-Shaft Alignment RMT HC150893 Switch-Start Solid State (Relay) HC160173 Washer-Spring Wave SST
2	HC138800	Spacer-Swing Arm
3	HC118764	Faceplate-Assy. MTS
4	HC139746	Plate-Backup MTS
5	HC138783-01	Support-Roller Bearing
6	HC116009-01	Kit-Roller (Complete)
7	HC138797	Arm-Shoe Pivot
8	HC139751	Shoe-Roller
9	HC118763	Bracket-Assy. Switch Mtg.
10	HC118894	Kit-Cover Switch RMT Freezer includes
10A		HC160357 Screw-RDHM #4-40 x 1/4 STL
10B		HC160393 Washer-Flat #6 Brass
11	HC162622	Knob-Hand
12	HC138798	Clamp-Shoe Swing
13	HC138799	Arm-Swing Clamp
14	HC160338	Pin-Dowel 1/4 DIA x 3/4 SST
15	HC119023	Cover-Assy. RMT CAB includes HC165246 Decal-Warning Pressurized HC138889 Knob-Cover RMT HC138890 Lanyard-Wire HC160508 Sleeve-Cable Stop 3/64
16	HC138890	Lanyard-Wire
17	HC138889	Knob-Cover RMT
18	HC160508	Sleeve-Cable Stop 3/64
19	HC160465	Screw-HXHC 1/4-20 x 3-1/2 SST
20	HC160093	Screw-RHMS 1/4-28 x 2-1/4 SST
21	HC160464	Screw-HXHC 1/4-20 x 2-1/2 SST
22	HC159933	Nut-HXSF 1/4-40 SST
23	HC160170	Washer-Flat 3/8 SST
24	HC159927	Nut-HEX 3/8-16 SST
25	HC160169	Washer-Lock 3/8 SST
26	HC160628	O-ring (Swing Clamp)
27	HC160612	O-ring (Roller Shoe)
28	HC159939	Screw-HXSF 1/4-20 x 11/16 SST
29	HC150705	Connector-3/8 x 90°
30	HC118833	Cord-Assy. Motor
31	HC160173	Washer-Spring Wave SST
32	HC165524	Block-Insulation RMT
33	HC160386	Stud-5/16-18 x 3/4 SST
34	HC139756	Shield-Drip
35	HC138793	Spacer-Motor
36	HC165048	Decal-Warning Rotating Parts
37	HC165246	Decal-Warning Pressurized

* Includes all items above.

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Figure 6 Switch Box (Sheet 1 of 2)

TOP VIEW



FRONT VIEW

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Figure 6 Switch Box (Sheet 2 of 2)

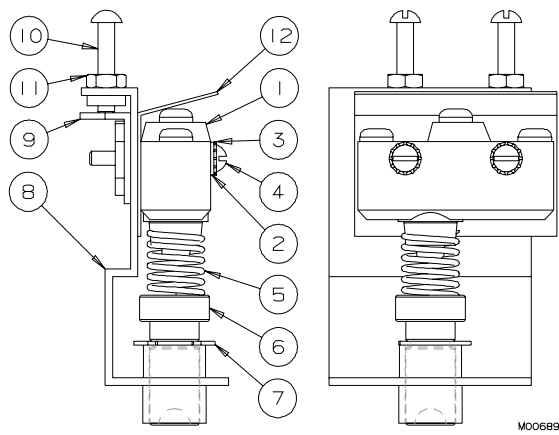
Item	Part No.	Description
1	HC150182	Breaker-Circuit 4A
2	HC150795	Strip-Terminal
3	HC150343	Relay-Control Flange DPDT 24V
4	HC150164	Relay-Miniature SPDT 24V Coil
4A	HC150165	Socket-Miniature Relay Clamp (4)
4B	HC150166	Clip-Miniature Relay Retaining (4)
5	HC118359	Relay-Assy. Overload 1 Phase 5-15A
	HC150145	Adaptor-Overload Din Rail
	HC150150	Button-Overload Reset Adaptor
	HC150140	Relay-SS Overload 1 Phase 5-15A
or	HC118361	Relay-Assy. Overload 3 Phase 3.7-12A
	HC150145	Adaptor-Overload Din Rail
	HC150150	Button-Overload Reset Adaptor
	HC150142	Relay-SS Overload 3 Phase 3.7-12
6	HC150136	Contact-IEC 23A 24V Coil (Beater Motor)
6A	HC150133	Coil-Replace 24V (not shown)
7	HC150136	Contact-IEC 23A 24V Coil (Compressor & Fan)
7A	HC150133	Coil-Replace 24V (Contact)(not shown)
8	HC150278	Indicator-Mix Level 24V ADD MIX
8A	HC150541	Light-Indicator 28V ADD MIX (not shown)
8B	HC150119	Socket-Octal
8C	HC150120	Clip-Retainer (set of 2)
9	HC150261-01	Timer-DOB .5-45 Sec 24VAC
10	HC120095	Kit-Recycle Timer Wiring Instructions
11	HC150560	Timer-.05-3S DOM 24V
12	HC150257	Module-Plug on VariTime
13	HC150146	Deck-Adder 1 NO 1 NC
14	HC150218	Timer-5 Minute
14A	HC162604	Knob-Timer
15	HC118390	Lever-Reset & Button C23 includes
	HC159036	Button-Reset
16	HC150465	Switch-Toggle 3PDT Center OFF (Selector)
17	HC159235	Switch-Toggle SPST (Mix Transfer System)
18	HC113903	Switch-Assy. Spigot (Sides)(See Figure 6)
	HC150456	Switch-Snap Button
	HC162321	Spring-Spigot Button
19	HC159235	Switch-Toggle SPST (Cabinet)
20	HC114486	Switch-Assy. Spigot IDQ Center (See Figure 6)
	HC150479	Switch-Push Button DPDT
	HC162320	Spring-Spigot Switch

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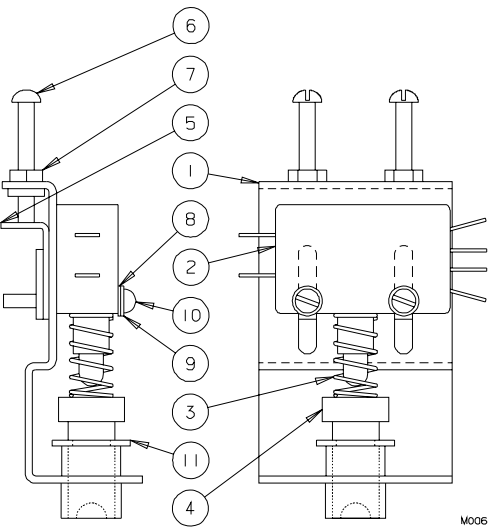
Figure 7 Spigot Switch Assemblies

Item	Part No.	Description
*	HC113903	Switch-Assy. Spigot (Side)
1	HC150456	Switch-Snap Button
2	HC160393	Washer-Flat #6
3	HC160392	Washer-Ext. Tooth #6 ZN
4	HC160296Figure 8	Screw-RDHM #6-32 x SST
5	HC162321	Spring-Spigot Switch
6	HC136124	Button-Spigot Switch
7	HC160303	Ring-Retaining 1/2 External
8	HC113902	Bracket-Assy. Spigot Switch Mtg.
9	HC113901	Bracket-Assy. Adjusting
10	HC160267	Screw-RDHM #8-32 x 7/8 Brass
11	HC160102	Nut-HEX #8-32 ZN
12	HC135744	Insulator-Switch

* Includes items 1-12.



Side Spigot Switch Assemblies



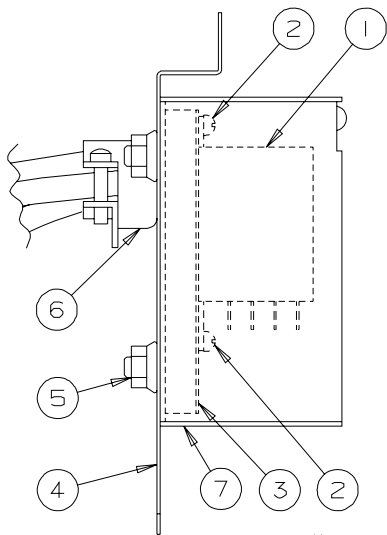
Center Spigot Switch Assembly

Item	Part No.	Description
**	HC114486	Switch-Assy. Spigot Center
1	HC114485	Bracket-Assy. Spigot Mtg.
2	HC150479	Switch-Push Button DPDT
3	HC162320	Spring-Spigot Switch
4	HC136124	Button-Spigot Switch
5	HC114484	Bracket-Assy. Switch Adjusting
6	HC160099	Screw-RDHM #8-32 x 1-1/8 SST
7	HC160102	Nut-HEX #8-32 ZN
8	HC160393	Washer-Flat #6 Brass
9	HC160392	Washer-External Tooth #6 ZN
10	HC160296	Screw-RDHM #6-32 x 1-1/4 SST
11	HC160303	Ring-Retaining 1/2 External

** Includes items 1-11.

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Figure 8 Relay Box - MTS

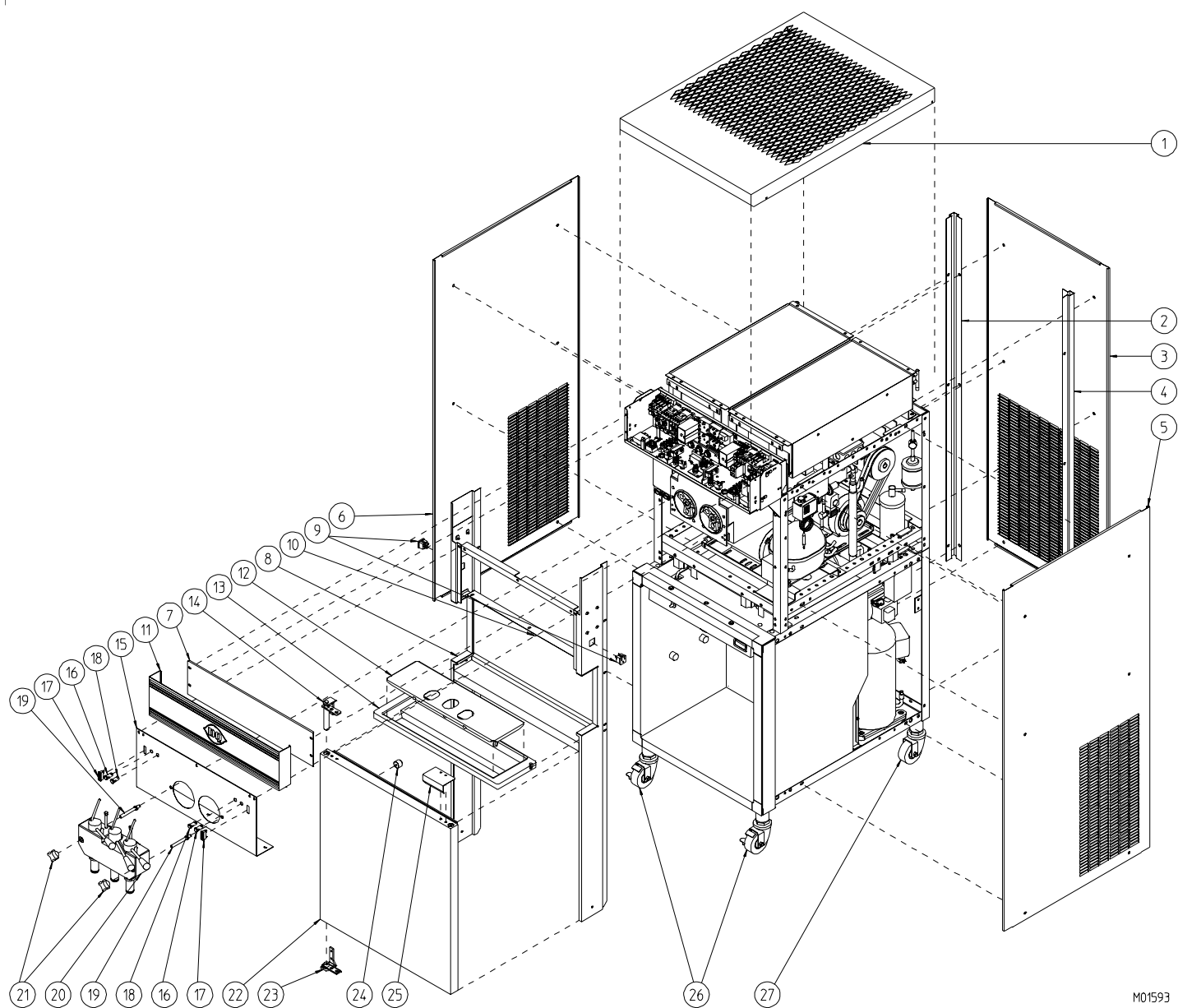


REF.	PART No.	DESCRIPTION
1	HC150343	Relay-Control Flange DPDT 24VAC
2	HC160308	Screw-RDHM #6-32x5/16 ZN
2A	HC160116	Nut-Speed #6-32 BKOX
3	HC138159	Bracket-Flange Relay Mtg.
4	HC139805	Support-MTS
5	HC159950	Screw-HXSF 1/4-20x1/2 ZN
5A	HC159951	Nut-HXSF 1/4-20 ZN
6	HC150828	Connector-1/2

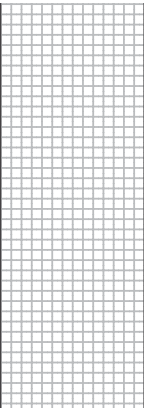
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Figure 9 Panel Breakdown (sheet 1 of 2)



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Hardware for Panels for 959RMT				
Panel	Screw	Nut-Speed	Spacer	Nut-Speed on Frame
Channel-Rear	HC160048 H	C160117 n/	a	n/a
Dispense	HC160076 H	C159132 H	C138456	n/a
Front	HC160076 H	C159132 n/	a	HC159067
Rear	HC160048 H	C160114 H	C138456	n/a
Side	HC159219 H	C160114 H	C138456	n/a
Top H	C160305	n/a	n/a	n/a
Trimstrip H	C160076	n/a	n/a	n/a
n/a – Not Applicable				

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Figure 9 Panel Breakdown (sheet 2 of 2)

Item	Part No.	Description
1	 HC116567	 Panel-Assy. Top (AC)
or	 HC114157-01	 Panel-Assy. Top (WC and ACR)
2	 HC135254	 Channel-Rear LH (Corner)
3	 HC136313	 Panel-Rear, WC & AC
or	 HC138983	 Panel-Lower Rear (ACR)
	 HC138982	 Panel-Upper Rear (ACR)
4	 HC130021	 Channel-Rear RH (Corner)
5	 HC136216	 Panel-Side RH
6	 HC136289	 Panel-Side LH
7	 HC116355	 Cover-Assy. Electric Box
8	 HC115116	 Panel-Assy. Front
		HC159175 Catch-Bullet (Button-Drip Tray)
		HC160289 Nut-Push Round (not shown)
9	 HC159050	 Receptacle-Snap In
10	 HC199016	 Grommet-Rubber 5/8 ID
11	 HC119336-02	 Trimstrip-Assy. 26" IDQ
		HC165440-02 Decal-Trimstrip IDQ 26"
12	 HC115132	 Insert-Tray Drip 26" w/Bumper
		HC199030 Bumper-Rubber
13	 HC196108-01	 Tray-Drip 26" White
14	 HC162045	 Hinge-Pivot 1-3/8 Top LH
		HC162052 Spring LH
15	 HC140128	 Panel-Dispense
16	 HC150562-01	 Light-Pilot Amber 24V
17	 HC150541	 Light-Indicator 28V ADD MIX
18	 HC150561-01	 Light-Pilot Red 24V
19	 HC114341-01	 Stud-Assy. Cylinder 3-13/16
20	 HC119915	 Head-Assy Dispense
		(See Figure 1)
21	 HC162625	 Knob-Hand
22	 HC114260-03	 Door-Assy. Complete 26" IDQ
		HC160563 Gasket-Door
		(V-Groove)
		HC136199 Handle-Door
23	 HC162046	 Hinge-Pivot 1-3/8 Bottom LH
24	 HC118597	 Actuator-Assy. Door Switch
25	 HC136199	 Pull-Door
26	 HC162105	 Caster-1-1/4 ST PT w/Brake
27	 HC162106	 Caster-1-1/4 ST PTw/o Brake

AC = Air Cooled

WC = Water Cooled

ACR = Air Cooled Remote

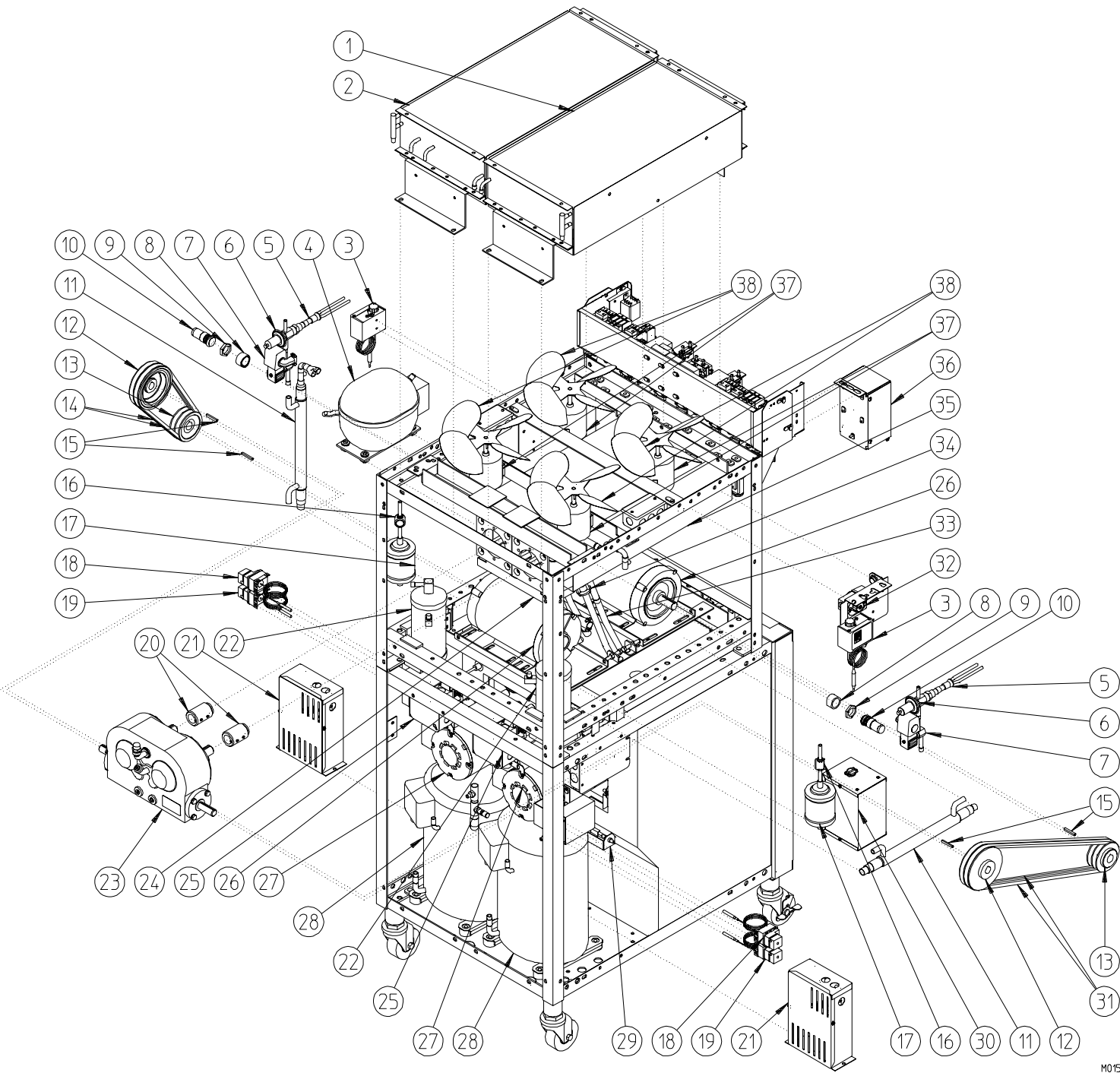
LH = Left hand side of freezer when facing front.

RH = Right hand side of freezer when facing front.

Panel Decals & Labels	
Part No.	Description
HC165119	6" Air Flow
HC165025 B	eater Warning
HC164031 B	lade Installation
HC165249 CI	eaning Instructions
HC165093 CI	ear Overlay
HC165013 CM	T Patent
HC165002	General Purpose Recept
HC164110	MTS Connect Red Line
HC164127 O	perating Instructions
HC165126 P	anel Removal
HC165124	Top Air Discharge
HC165440-02 T	rimstrip IDQ 26"
HC164477-01 T	rimstrip LH
HC164021-01 T	rimstrip RH
HC165246	Warning - Pressurized

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Figure 10 Air Cooled Side/Back View (Sheet 1 of 2)



M01594

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Figure 10 Air Cooled Side/Back View (Sheet 1 of 2)

Item	Part No.	Description	Item	Part No.	Description
1	HC155101	Condenser-Air Rifled	28	HC119815	Compressor-Assy. 208-230/3/60 (3 Phase)
2	HC155102	Condenser-Air Rifled		HC155054 ...	Drier-Filter
3	HC119989	Kit-Thermostat & Retainer	or	HC119508	Compressor-Assy. 208-230/1/60 (1 Phase)
4	HC120299	Kit-Cabinet Compressor Includes compressor and HC155498 ... Drier-Filter w/Access		HC150362 ...	Capacitor-Run
4A ...	HC150942	Capacitor-Start		HC151460 ...	Capacitor-Start
4B ...	HC151473	Relay-Compressor Start		HC155054 ...	Drier-Filter
5	HC155494	Distributor-Refrigerant		HC151459 ...	Relay-Compres sor
6	HC155493	Valve-Automatic Expansion	29	HC120125	Pan-Assy. Condensate
7	HC155491	Valve-Solenoid 24v	30	HC113442	Box-Assy. Capacitors & Compo- nents (1 Phase)(Beater Motor) In- cludes box and
8	HC138827-01..	Spacer-Curved Press SW		HC150318 ...	Capacitor-Run
9	HC116105	Nut-Assy. Pressure Switch		HC150872 ...	Capacitor-Start (2 required)
10	HC118712	Kit-Pressure Switch 30 PSI	31	HC153171	Belt-V (LH)
11	HC155495	Heat Exchanger	32	HC118813	Kit-Cabinet Thermostat
12	HC153625	Sheave-3/4 Bore 4.75 OD (Driven Pulley)	33	HC118594	Tube-Assy Lower Heat
12A	HC153322	Screw-SK Set 1/4-20 x 1/4	34	HC139349	Tube-Mix Feed Clamp (See Figure 14)
13	HC153626	Sheave-7/8 Bore 3.25 OD (Driver Pulley)	35	HC120129	Cylinder-Assy. Complete
13A	HC153322	Screw-SK Set 1/4-20 x 1/4	36	HC120122	Transformer-Assy. 24v 96VA HC150180 ... Control-Voltage Monitor
14	HC153161	Belt-V (RH)		HC150181 ...	Tranformer-CL2208/ 240PRI/24SEC
15	HC160495	Key-Drive 3/16 SQ x 1-1/2	37	HC151077-01..	Motor-Fan 50W 230V 50/60HZ
16	HC155059	Glass-Sight	38	HC159023	Blade-Fan 11 in. 36°
17	HC155054	Drier-Filter 16 cu in	Not Shown:		
18	HC155481	Cut-Out-Pressure High 440 PSIG		HC116410	Kit-Dispense Head Switch
19	HC155482	Cut-Out-Pressure Low 0 PSIG		HC161216	Sensor-10K Thermistor
20	HC111964	Coupling-Assy 1 in. Drive	<i>For Cabinet Refrigeration System , 134a</i>		
20A	HC153323	Key-Drive 1/4 SQ x 1-1/2		HC120123	Tube-Assy Suction Cap Drier
21	HC120126	Box-Assy Capacitor & Relay (1 phase) HC150362 ... Capacitor-Run HC151460 ... Capacitor-Start HC151459 ... Relay-Compressor	or ...	HC155399	Valve-Thermostatic Expansion
22	HC155071	Receiver-3lb 3/8 ID Sweat w/o Valve		HC155498	Drier-Filter w/Access
23	HC153341	Reducer-Gear (See Figure 14)	LH = Left hand side of freezer when facing front.		
24	HC115004-01	Tube-Assy.Drain 20-1/4"			
25	HC120233	Box-Assy. MTS-Relay 24v Rear Connector (See Figure 8)			
26	HC151052	Motor-2 HP 208/230/460-3-60 (3 Phase)			
or	HC118140	Kit-Motor & Capacitor 2HP (1 Phase) HC150318 ... Capacitor-Run HC150872 ... Capacitor-Start (2 required)			
27	HC119918	Kit-Gearmotor Replacement Model RMT			

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Figure 11 Water Cooled Side/Back View (Sheet 1 of 2)



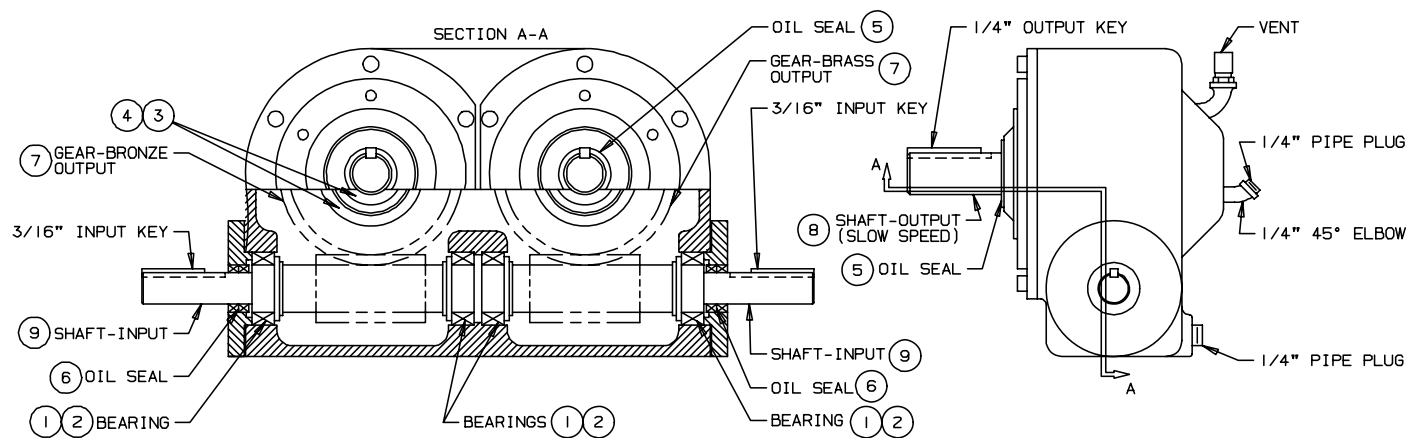
Figure 11 Water Cooled Side/Back View (Sheet 1 of 2)

Item	Part No.	Description	Item	Part No.	Description
1	HC120189	Condenser-Assy. CAB Compressor	27	HC115004-01 ..	Tube-Assy. Drain 20-1/4"
1A ...	HC151017	Motor-Fan 5 Watt 230v	28	HC118854	Box-Assy. MTS-Relay (See Figure 8)
1B ...	HC155139	Condenser-Air 8 x 8	29	HC119918	Kit-Gearmotor Replacement Model RMT
1C ...	HC159032	Blade-Fan 6 in 20°	30	HC119815	Compressor-Assy. 208-230/3/60 (3 Phase)
2	HC155029	Condenser-Water		HC155054 ...	Drier-Filter
2A ...	HC139501	Bracket-Condenser Mtg.	or	HC119508	Compressor-Assy. 208-230/1/60 (1 Phase)
3	HC155499	Tube-Capillary w/Drayer and Access		HC150362 ...	Capacitor-Run
4	HC120299	Kit-Cabinet Compressor Includes compressor and HC155498 ... Drier-Filter w/Access		HC151460 ...	Capacitor-Start
4A ...	HC150942	Capacitor-Start		HC155054 ...	Drier-Filter
4B ...	HC151473	Relay-Compressor Start		HC151459 ...	Relay-Compressor
5	HC119989	Kit-Thermostat & Retainer	31	HC120125	Pan-Assy. Condensate
6	HC155494	Distributor-Refrigerant	32	HC113442	Box-Assy. Capacitors & Compo- nents (1 Phase)(Beater Motor) In- cludes box and
7	HC155493	Valve-Automatic Expansion		HC150318 ...	Capacitor-Run
8	HC155491	Valve-Solenoid 24v		HC150872 ...	Capacitor-Start (2 required)
8A ...	HC155434	Kit-Solenoid Valve Repair	33	HC153171	Belt-V (LH)
9	HC155495	Heat Exchanger	34	HC118813	Kit-Cabinet Thermostat
10	HC138827-01 ..	Spacer-Curved Press SW	35	HC118594	Tube-Assy Lower Heat
11	HC116105	Nut-Assy. Pressure Switch	36	HC139349	Tube-Mix Feed Clamp (See Figure 14)
12	HC118712	Kit-Pressure Switch 30 PSI	37	HC120129	Cylinder-Assy. Complete
13	HC160495	Key-Drive 3/16 SQ x 1-1/2	38	HC120122	Transformer-Assy. 24v 96VA HC150180 ... Control-Voltage Monitor
14	HC153625	Sheave-3/4 Bore 4.75 OD (Driven Pulley)		HC150181 ...	Tranformer-CL2 208/ 240PRI/24SEC
14A ...	HC153322	Screw-SK Set 1/4-20 x 1/4	Not Shown:		
15	HC153161	Belt-V (RH)		HC116410	Kit-Dispense Head Switch
16	HC153626	Sheave-7/8 Bore 3.25 OD (Driver Pulley)		HC161216	Sensor-10K Thermistor
16A ...	HC153322	Screw-SK Set 1/4-20 x 1/4	<i>For Cabinet Refrigeration System , 134a</i>		
17	HC155059	Glass-Sight		HC120123	Tube-Assy Suction Cap Drier
18	HC155054	Drier-Filter 16 cu in	or ...	HC155399	Valve-Thermostatic Expansion
19	HC155484	Cut-Out-Pressure High 375 PSIG		HC155498	Drier-Filter w/Access
20	HC155482	Cut-Out-Pressure Low 0 PSIG	LH = Left hand side of freezer when facing front.		
21	HC153341	Reducer-Gear (See Figure 14)	RH = Right hand side of freezer when facing front.		
22	HC111964	Coupling-Assy 1 in. Drive			
22A ...	HC153323	Key-Drive 1/4 SQ x 1-1/2			
23	HC120126	Box-Assy Capacitor & Relay (1 phase)			
		HC150362 ... Capacitor-Run			
		HC151460 ... Capacitor-Start			
		HC151459 ... Relay-Compressor			
24	HC155071	Receiver-3 lb 3/8 ID Sweat w/o Valve			
25	HC112080	Valve-Assy. Water			
		HC155410 ... Valve-Water			
25A ...	HC155444	Kit-Valve Water Repair			
26	HC151052	Motor-2 HP 208/230/460-3-60			
or	HC118140	Kit-Motor & Capacitor 2HP (1 Ph)			
		HC150318 ... Capacitor-Run			
		HC150872 ... Capacitor-Start (2 required)			

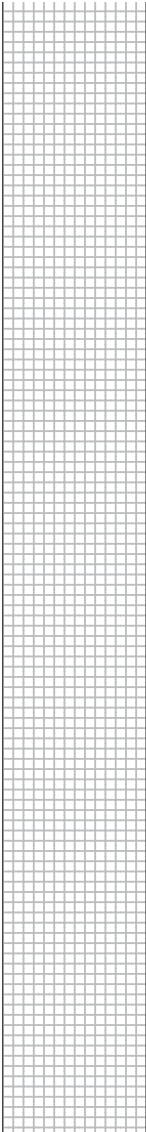
**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**



Figure 12 Gear Reducer



M00057



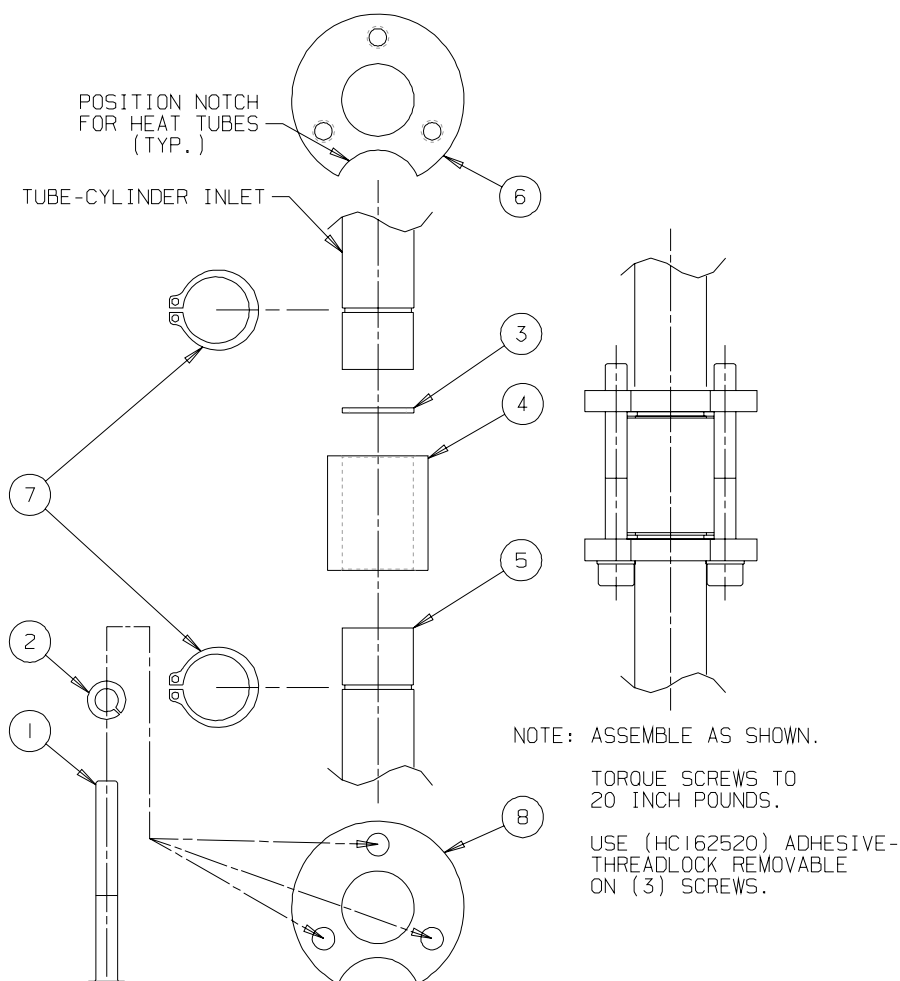
(Order by freezer serial number)
Model — Wintwin

HC153341 Wintwin 10 - 1 Ratio A and B Side

Item	Part No.	Description	Required Per Side
1	HC153014	Bearing-High Speed Cup.....	2 ea.
2	HC153015	Bearing-High Speed Cone.....	2 ea.
3	HC153011	Bearing-Slow Speed Cup.....	2 ea.
4	HC153012	Bearing-Slow Speed Cone.....	2 ea.
5	HC153051	Seal-Oil (Slow Speed).....	2 ea.
6	HC153053	Seal-Oil (High Speed).....	2 ea.
7	HC153349	Gear-Bronze	1 ea.
8	HC153350	Shaft-Slow Speed	1 ea.
	HC153000	Gear-Assy. Output (Slow Speed)	
9	HC153348	Shaft-Input (High Speed).....	1 ea.
Not Shown:			
	HC114874	Kit-Reducer Gasket 4CB	1 ea.
	HC111964	Coupling-Assy. 1 inch Drive	
	HC153322	Key-Drive 3/16" High (in)	
	HC153323	Key-Drive 1/4"Slow (out)	
**Oil-Gear Reducer (per quart)			

****Note:** To order oil always verify type of oil from the tag located on the gear reducer. Improper oil usage will cause the gear reducer to fail.

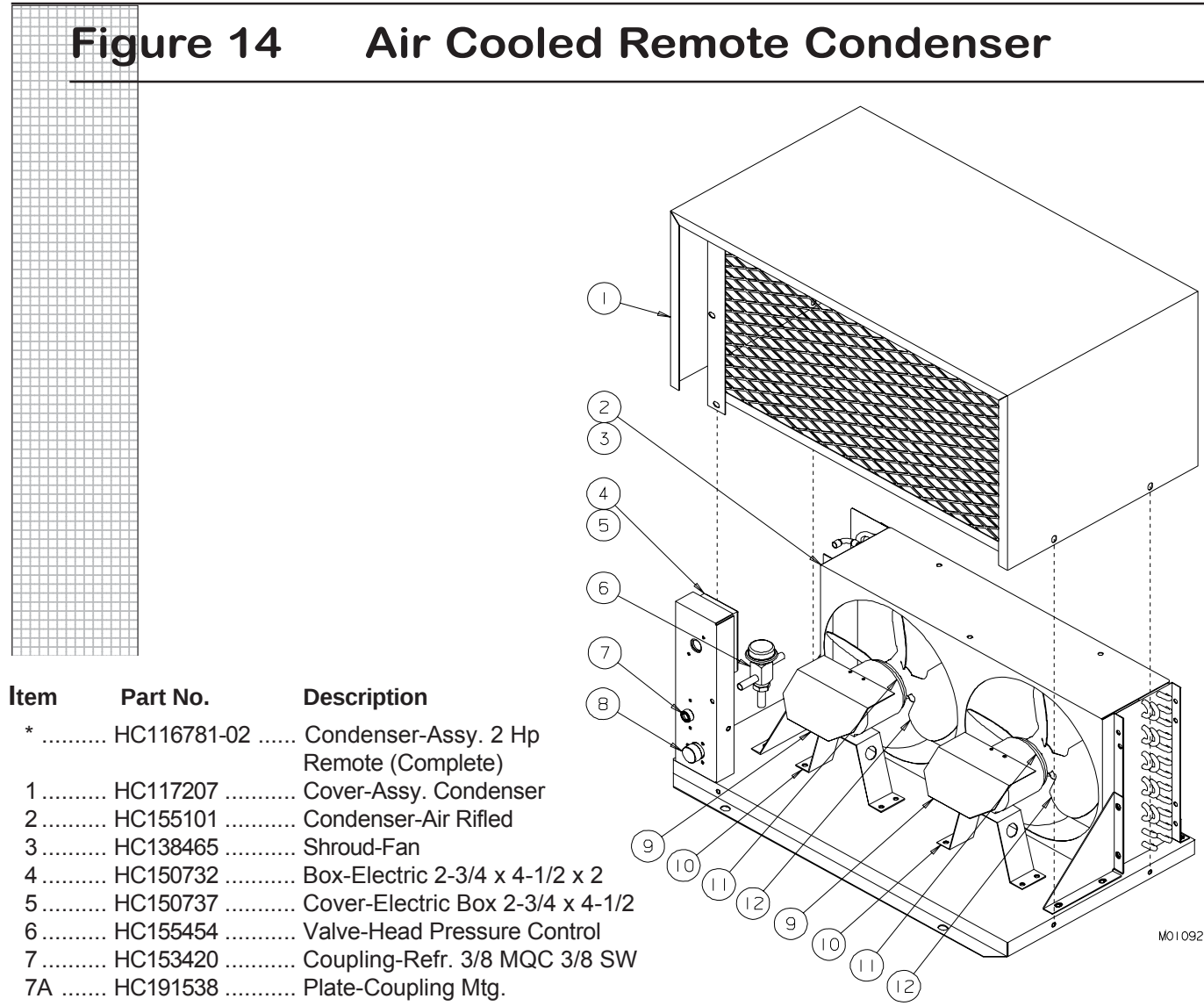
Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

Figure 13 Mix Feed Seal Assembly

Item	Part No.	Description
1	HC160320	Screw-SKHC #10-24 x 1-3/4 SST
2	HC160166	Washer-Lock #10 SST
3	HC160556	Gasket-Mix Joint
4	HC139351	Collar-Alignment
5	HC139349	Tube-Mix Feed Clamp
6	HC139352	Clamp-Ring Threaded
7	HC160312	Ring-Retaining 5/8 Ext. SST
8	HC139353	Clamp-Ring

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Figure 14 Air Cooled Remote Condenser



Item	Part No.	Description
*	HC116781-02	Condenser-Assy. 2 Hp Remote (Complete)
1	HC117207	Cover-Assy. Condenser
2	HC155101	Condenser-Air Rifled
3	HC138465	Shroud-Fan
4	HC150732	Box-Electric 2-3/4 x 4-1/2 x 2
5	HC150737	Cover-Electric Box 2-3/4 x 4-1/2
6	HC155454	Valve-Head Pressure Control
7	HC153420	Coupling-Refr. 3/8 MQC 3/8 SW
7A	HC191538	Plate-Coupling Mtg.
8	HC153418	Coupling-Refr. 1/2MQC 1/2 SW
8A	HC153502	Flange-Refr. Coupling Mount
8B	HC153503	Cap-Dust Refr. Coupling
9	HC139017	Shield-Motor Rain
10	HC137632	Bracket-Fan Condenser
11	HC151072	Motor-Fan 50W 230V 60Hz
12	HC159029	Blade-Fan 11" Dia 36°

* Includes all items above.

Not Shown:

HC155058	Receiver-12 lb. Horizontal Mount
HC155425	Cut Out-High Pressure 440 PSIG
HC155465	Cut Out-Low Pressure 0 PSIG
HC155466	Control-Pressure Fan
HC155487	Valve-Check 5/8 ODF Sweat
HC153418	Coupling-Refr. 1/2MQC 1/2 SW
HC153420	Coupling-Refr. 3/8MQC 3/8 SW
HC119124	Kit-25 Foot Line Sets 404a
HC119125	Kit-50 Foot Line Sets 404a

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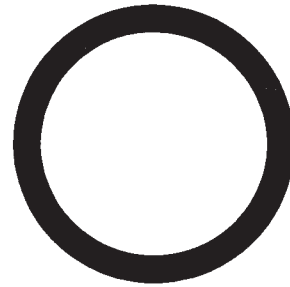
Accessories

Part No.	Description
HC196103	Bottle-Wash
HC158004	Brush-4" Cylinder w/ Handle
HC158009	Brush-4" Cylinder w/o Handle
HC158018	Brush-7/16" Dia 12" Overall Length
HC158019	Brush-9/16" Dia 30" Overall Length
HC158026	Brush-1" Dia. 12" Long
HC162105	Caster-1-1/4" ST PT With Brake
HC162106	Caster-1-1/4" ST PT Without Brake
HC184238	Chart-O-Ring Laminated
HC158051	Cup-Overrun-One Pint
HC136567	Hose-Spigot Drain
HC112978	Leg-Assy. 6"
HC158054A	Lubricant-Lubri Film 4 oz. tube
HC158000A	Lubricant-Petrol Gel 4 oz. tube
HC158066	Lubricant-Compound Seven 4 oz. tube
HC158014	Sanitizer-Stera Sheen Case 4-4lb.jars
HC158014A	Sanitizer-Stera Sheen 4 lb. jar
HC158049	Scale-Overrun
HC158043	Rod-Stir
HC169374	Tool-O-Ring Removal
HC196006	Tee-Plastic Hose Connection
HC196061	Tubing-Mix Line-Std.-.600ID x .850OD PVC
HC196062	Tubing-Mix Line-Hd.-.600ID x .975OD PVC
HC137870	Adaptor-Star/Spigot
HC196192	Nozzle-Serrated Six Point (Star)

Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.

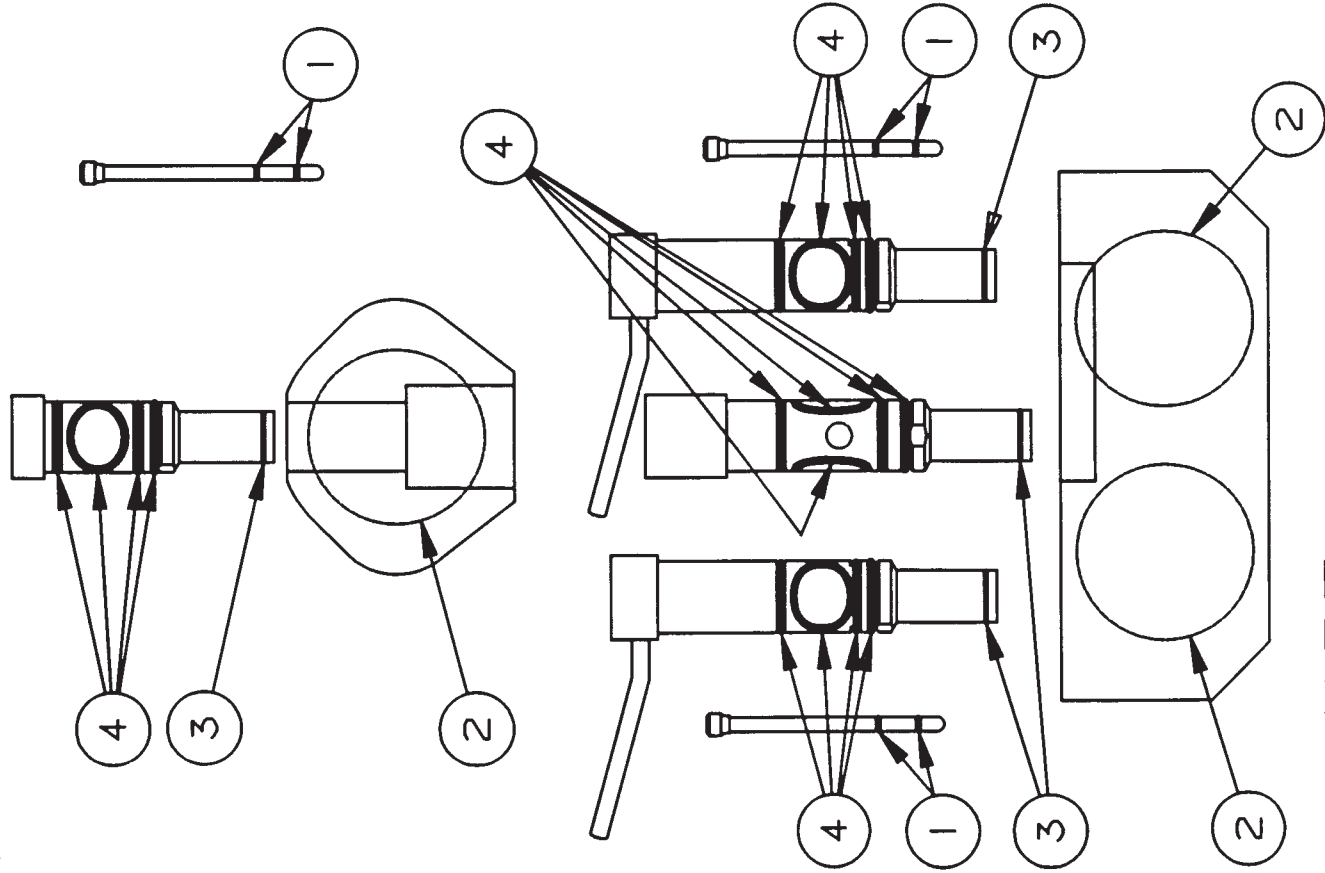


PART NO.
HC160583 ②



PART NO.
HC160584 ③

PART NO.
HC159295 ④



O-RING CHART

PH.NO. 309-755-4553

H.C. DUKE & SON, INC.

Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Actuator-Assy. Door Switch	HC118597	2	H2M-3255 —
Adaptor-Overload Din Rail	HC150145	2	H2M-3255 —
Adaptor-Star/Spigot	HC137870	3	H2M-3255 —
Arm-Shoe Pivot (MTS)	HC138797	2	H2M-3255 —
Arm-Swing Clamp (MTS).....	HC138799	2	H2M-3255 —
Base-Probe Mtg.	HC137120	2	H2M-3255 —
Bearing-High Speed Cone 3/4"	HC153015	4	H2M-3255 —
Bearing-High Speed Cup 3/4".....	HC153014	4	H2M-3255 —
Bearing-Slow Speed Cone 1"	HC153012	4	H2M-3255 —
Bearing-Slow Speed Cup 1"	HC153011	4	H2M-3255 —
Beater-Shaft Assy.	HC113438	2	H2M-3255 —
Belt-V (LH)	HC153171	2	H2M-3255 —
Belt-V (RH)	HC153161	2	H2M-3255 —
Blade-Fan 11" 36° (AC)	HC159023	4	H2M-3255 —
Blade-Fan 11" Dia 36° (ACR)	HC159029	4	H2M-3255 —
Blade-Scraper Soft Serve	HC137334	4	H2M-3255 —
Bleeder-Assy. (Air Bleed Plug)	HC115129	2	H2M-3255 —
Block-Installation RMT (MTS)	HC165524	2	H2M-3255 —
Boot-Mix Tube (Seal)	HC199033	2	H2M-3255 —
Bottle-Wash-Spigot and MTS.....	HC196103	*	H2M-3255 —
Box-Assy. MTS Relay	HC118854	2	H2M-3255 —
Box-Electric 2-3/4 x 4-1/2 x 2 (ACR)	HC150732	2	H2M-3255 —
Bracket-Assy. Adjusting (Side Spigot Switch).....	HC113901	2	H2M-3255 —
Bracket-Assy. Spigot Mtg.(Center Spigot Switch) .	HC114485	2	H2M-3255 —
Bracket-Assy. Spigot Switch Mtg.(Side)	HC113902	1	H2M-3255 —
* As Required LH or RH — Left or right hand is determined as you face the front of the freezer. WC = Water Cooled MTS = Mix Transfer System AC = Air Cooled MTS = Mix Transfer System ACR = Air Cooled Remote			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Bracket-Assy. Switch Adjusting (MTS & Center Spigot Switch Assy.)	HC114484	2	H2M-3255 —
Bracket-Assy. Switch Mtg. (MTS-RMT)	HC118763	2	H2M-3255 —
Bracket-Condenser Mtg. (WC)	HC137632	1	H2M-3255 —
Bracket-Fan Condenser (ACR)	HC137632	4	H2M-3255 —
Bracket-Flange Relay Mtg. (Relay Box)	HC138159	2	H2M-3255 —
Breaker-Circuit 4A	HC150182	2	H2M-3255 —
Brush-1" Dia. 12" Long.	HC158026	*	H2M-3255 —
Brush-4-inch Cylinder w/Handle	HC158004	*	H2M-3255 —
Brush-4-inch Cylinder w/oHandle	HC158009	*	H2M-3255 —
Brush-7/16-inch Dia. w/12-inchHandle	HC158018	*	H2M-3255 —
Brush-9/16-inch Dia. w/30-inchHandle	HC158019	*	H2M-3255 —
Bumper-Rubber (Drip Tray Insert)	HC199030	4	H2M-3255 —
Bushing-Cylinder	HC196079	2	H2M-3255 —
Button-Overload ResetAdapator	HC150150	2	H2M-3255 —
Button-Reset (Lever-Assy. Reset)	HC159036	2	H2M-3255 —
Button-Spigot Switch (Spigot Switch Assy.)	HC136124	3	H2M-3255 —
Cap-Dust Refr. Coupling	HC153503	4	H2M-3255 —
Capacitor-Run (1 Phase)(BeaterMotor)	HC150318	2	H2M-3255 —
Capacitor-Run (1 Phase)(Compressor)	HC150362	2	H2M-3255 —
Capacitor-Start (1 Phase)(Beater Motor)	HC150872	4	H2M-3255 —
Capacitor-Start (Cab Compressor)	HC150942	1	H2M-3255 —
Capacitor-Start (Compressor)	HC151460	2	H2M-3255 —
Capacitor-Start w/Bleed (RMT motor)	HC150512	2	H2M-3255 —
Caster with Brake	HC162105	2	H2M-3255 —
Caster without Brake	HC162106	2	H2M-3255 —
Catch-Bullet (Button-Drip Tray)	HC159175	2	H2M-3255 —
* As Required LH or RH — Left or right hand is determined as you face the front of the freezer. WC = Water Cooled MTS = Mix Transfer System AC = Air Cooled MTS = Mix Transfer System ACR = Air Cooled Remote			

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Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Channel-Rear L.H. (Corner).....	HC135254	2	H2M-3255 —
Channel-Rear R.H. (Corner)	HC130021	2	H2M-3255 —
Chart-O-ring-Laminated	HC184238	1	H2M-3255 —
Clamp-Assy. Soft Hose 5/8.....	HC116065	6	H2M-3255 —
Clamp-Hose Drain	HC160738	1	H2M-3255 —
Clamp-Ring (Mix Feed Seal)	HC139353	2	H2M-3255 —
Clamp-Ring Threaded (Mix Feed Seal).....	HC139352	2	H2M-3255 —
Clamp-Shoe Swing	HC138798	2	H2M-3255 —
Clip-Miniature Relay Retainng	HC150166	4	H2M-3255 —
Clip-Retainer (Mix Light Control Box)	HC150120	4	H2M-3255 —
Clip-Tube Retainer (Pickup Tube Assy.)	HC162324	2	H2M-3255 —
Coil-Evaporator (Shroud Assembly)	HC155111	1	H2M-3255 —
Coil-Replace 24V (Contactor)	HC150133	*	H2M-3255 —
Collar-Alignment (Mix Feed Seal)	HC139351	2	H2M-3255 —
Compressor-Assy. (1ph)	HC119508	2	H2M-3255 —
includes compressor and			
Capacitor-Run	HC150362	1	H2M-3255 —
Capacitor-Start	HC151460	1	H2M-3255 —
Drier-Filter	HC155054	2	H2M-3255 —
Relay-Compressor	HC151459	1	H2M-3255 —
Compressor-Assy. (3ph)	HC119815	1	H2M-3255 —
includes compressor and			
Drier-Filter	HC155054	2	H2M-3255 —
Compressor-Cabinet	HC120299	1	H2M-3255 —
includes compressor and			
Drier-Filter w/Access	HC155498	1	H2M-3255 —
Condenser-Assy CAB Compressor	HC120189	1	H2M-3255 —
Blade-Fan 6" 20°	HC159032	1	H2M-3255 —
Condenser-Air 8 x8	HC155139	1	H2M-3255 —
Motor-Fan 5 Watt 230v	HC151017	1	H2M-3255 —
* As Required LH or RH — Left or right hand is determined as you face the front of the freezer. WC = Water Cooled MTS = Mix Transfer System AC = Air Cooled MTS = Mix Transfer System ACR = Air Cooled Remote			

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Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Condenser-Air Rifled (LH) (AC)	HC155102	2	H2M-3255 —
Condenser-Air Rifled (RH) (AC).....	HC155101	2	H2M-3255 —
Condenser-Assy. 2 Hp remote (Complete)	HC116781-02	2	H2M-3255 —
Condenser-Water (WC).....	HC155029	1	H2M-3255 —
Connector-1/2 (Relay Box).....	HC150828	4	H2M-3255 —
Connector-3/8 x 90° (MTS-RMT).....	HC150705	4	H2M-3255 —
Contactor-IEC 23A 24V Coil (Beater Motor, Compressor & Fan)	HC150136	4	H2M-3255 —
Container-Mix	See "Tank"		
Control-Pressure Fan	HC155466	2	H2M-3255 —
Control-Voltage Monitor	HC150180	1	H2M-3255 —
Cord-Assy. Female Plug	HC150533	1	H2M-3255 —
Cord-Assy. Male Plug	HC150532	1	H2M-3255 —
Cord-Assy. Motor (MTS)	HC118833	2	H2M-3255 —
Cordset-Mix Level Probe	HC150537	2	H2M-3255 —
Coupling-Assy. 1 inch Drive	HC111964	2	H2M-3255 —
Coupling-Refr. 1/2MQC 1/2 SW	HC153418	2	H2M-3255 —
Coupling-Refr. 3/8MQC 3/8 SW	HC153420	2	H2M-3255 —
Cover-Assy. Condenser.....	HC117207	2	H2M-3255 —
Cover-Electric Box (ACR)	HC150737	1	H2M-3255 —
Cover-Assy. Front Mix Tank	HC117553	2	H2M-3255 —
Cover-Assy. RMT CAB	HC119023	2	H2M-3255 —
Cover-Rear Mix	HC140446	2	H2M-3255 —
Cup-Overrun (use with P/NHC158049 scale).....	HC158051	*	H2M-3255 —
Cut Out-Pressure High (ACR)	HC155425	2	H2M-3255 —
Cut Out-Pressure High 375 PSIG (WC).....	HC155484	2	H2M-3255 —
Cut Out-Pressure High 440PSIG (AC)	HC155481	2	H2M-3255 —
Cut Out-Pressure Low (Water & AC)	HC155482	2	H2M-3255 —
Cut Out-Pressure Low (ACR)	HC155465	2	H2M-3255 —
* As Required LH or RH — Left or right hand is determined as you face the front of the freezer. WC = Water Cooled MTS = Mix Transfer System AC = Air Cooled MTS = Mix Transfer System ACR = Air Cooled Remote			

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Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Cylinder-Assy. Complete	HC120129	2	H2M-3255 —
Decal-6" Air Flow (Air & WC)	HC165119	1	H2M-3255 —
Decal-Beater Warning	HC165025	1	H2M-3255 —
Decal-Cleaning Instructions	HC165249	1	H2M-3255 —
Decal-Clear Overlay	HC165093	1	H2M-3255 —
Decal-CMT Patent	HC165013	1	H2M-3255 —
Decal-General Purpose Receptacle	HC165002	1	H2M-3255 —
Decal-MTS Connection Red Line	HC164110	1	H2M-3255 —
Decal-Operating Instructions	HC164127	1	H2M-3255 —
Decal-Trimstrip LH	HC164477-01 ..	1	H2M-3255 —
Decal-Trimstrip RH	HC164021-01 ..	1	H2M-3255 —
Decal-Panel Removal	HC165126	3	H2M-3255 —
Decal-Top Air Discharge	HC165124	1	H2M-3255 —
Decal-Trimstrip IDQ Logo 26"	HC165440-02 ..	1	H2M-3255 —
Decal-Ventilation (ACR)	HC169048	1	H2M-3255 —
Decal-Warning Pressurized	HC165246	2	H2M-3255 —
Deck-Adder 1 NO 1 NC	HC150146	1	H2M-3255 —
Distributor-Refrigerant	HC155494	2	H2M-3255 —
Door-Assy.	HC114260-03	1	H2M-3255 —
Pull-Door (Handle)	HC136199	1	H2M-3255 —
Drier-Filter 16 cu in	HC155054	2	H2M-3255 —
Drier-Filter w/Access	HC155498	1	I2O —
Duckbill-Inlet RM MTS (Valve)	HC199032-01 ..	2	H2M-3255 —
Extension-Spigot (Cakes)	HC136713	3	H2M-3255 —
Faceplate-Assy. MTS	HC118764	2	H2M-3255 —
Fan-Intake (Cabinet)	HC151105	1	H2M-3255 —
Flange-Refr. Coupling Mount	HC153502	2	H2M-3255 —
* As Required LH or RH — Left or right hand is determined as you face the front of the freezer. WC = Water Cooled MTS = Mix Transfer System AC = Air Cooled MTS = Mix Transfer System ACR = Air Cooled Remote			

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Gasket-Magnetic Door (V-Groove)	HC160563	1	H2M-3255 —
Gasket-Mix Joint (Mix Feed Seal)	HC160556	2	H2M-3255 —
Gauge-Shaft Alignment RMT	HC139046-01 ...	1	H2M-3255 —
Gear-Assy. Output (Slow Speed)	HC153000	2	H2M-3255 —
Gear-Bronze	HC153349	2	H2M-3255 —
Gearmotor-Replacement Kit Model RMT	HC119918	2	H2M-3255 —
Glass-Sight	HC155059	2	H2M-3255 —
Grommet-Rubber 5/8 ID	HC199016	1	H2M-3255 —
Guard-Fan Open	HC151076	2	H2M-3255 —
Handle-Door	See "Pull-Door"		
Handle-Tapered Black	HC162626	3	H2M-3255 —
Head-Assy. Dispense Complete	HC119915	1	H2M-3255 —
Bleeder-Assy.	HC115129	2	H2M-3255 —
Handle-Tapered Black	HC162626	3	H2M-3255 —
Head-Only	HC119913	1	H2M-3255 —
Nozzle-Serrated	HC196185	1	H2M-3255 —
O-Ring (Air Plug)	HC160562	4	H2M-3255 —
O-Ring (Extension)	HC160584	3	H2M-3255 —
O-Ring (Head)	HC160583	2	H2M-3255 —
O-Ring (Spigot)	HC159295	13	H2M-3255 —
Plug-Air Bleed	HC138149	2	H2M-3255 —
Rod-Handle, Center Spigot	HC136618	1	H2M-3255 —
Spigot-Assy. Side w/Handle	HC118641	2	H2M-3255 —
Spigot-Long Center	HC137018	1	H2M-3255 —
Heat Exchanger	HC155495	2	H2M-3255 —
Hinge-Pivot 1-3/8 Bottom L.H.	HC162046	1	H2M-3255 —
Hinge-Pivot 1-3/8 Top L.H.	HC162045	1	H2M-3255 —
Spring-L.H.	HC162052	1	H2M-3255 —
Hose-Assy. Mix Braided	HC116094	2	H2M-3255 —
* As Required LH or RH — Left or right hand is determined as you face the front of the freezer. WC = Water Cooled MTS = Mix Transfer System AC = Air Cooled MTS = Mix Transfer System ACR = Air Cooled Remote			

Use only original or authorized replacement parts with this freezer.
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Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Hose-Spigot Drain	HC136567	1	H2M-3255 —
Hose-Transfer Red Line.....	HC138836	2	H2M-3255 —
Indicator-Mix Level 24 vADD MIX	HC150278	2	H2M-3255 —
Insert-Assy. Drip Tray 26"	HC115132	1	H2M-3255 —
Bumper-Rubber	HC199030	4	H2M-3255 —
Insert-Drip Tray	HC137282	1	H2M-3255 —
Insulator-Switch (Side Spigot Assy.)	HC135744	2	H2M-3255 —
Key-Drive 1/2 SQ x1-1/2 (Gear Reducer)	HC153323	2	H2M-3255 —
Key-Drive 3/17 SQ x 1-1/2.....	HC160495	8	H2M-3255 —
Kit-25 Foot Line Sets404a (ACR).....	HC119124	2	H2M-3255 —
Kit-50 Foot Line Sets404a (ACR).....	HC119125	2	H2M-3255 —
Kit-Cabinet Compressor	HC120299	1	H2M-3255 —
Kit-Cabinet Thermostat	HC118813	1	H2M-3255 —
Kit-Compressor Start Cap. & Relay	HC151448	*	H2M-3255 —
Kit-Cover Switch RMT Freezer (MTS-RMT).....	HC118894	*	H2M-3255 —
Kit-Dispense Head Switch	HC116410	*	H2M-3255 —
Kit-Gearmotor Replacment ModelRMT	HC119918	2	H2M-3255 —
Kit-Motor & Cap 2HP(1ph)	HC118140	2	H2M-3255 —
Capacitor-Run	HC150318	2	H2M-3255 —
Capacitor-Start	HC150372	4	H2M-3255 —
Kit-Pressure Switch 30 psi	HC118712	*	H2M-3255 —
Kit-Reducer Gasket 4CB.....	HC114874	*	H2M-3255 —
Kit-Repair Solenoid Valve	HC155434	*	H2M-3255 —
Kit-Roller	HC116009-01	*	H2M-3255 —
Kit-Recycle Timer	HC120095	2	H2M-3255 —
Kit-Thermostat & Retainer	HC119989	2	H2M-3255 —
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Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Kit-Water Valve Repair	HC155444	*	H2M-3255 —
Knob-Cover RMT (MTS)	HC138889	2	H2M-3255 —
Knob-Hand (Head Assembly)	HC162625	4	H2M-3255 —
Knob-Hand (MTS)	HC162622	2	H2M-3255 —
Knob-Timer (Switch Box)	HC162604	2	H2M-3255 —
Lanyard-Wire (MTS)	HC138890	2	H2M-3255 —
Leg-Assy. 6-inch	HC112978	4	H2M-3255 —
Lever-Reset & Button	HC118390	2	H2M-3255 —
Button-Reset	HC159036	2	H2M-3255 —
Light-Indicator 28vADD MIX	HC150541	2	H2M-3255 —
Light-Pilot Amber 24V (Beater Motor)	HC150562-01 ...	2	H2M-3255 —
Light-Pilot Red 24v (Compressor)	HC150561-01 ...	2	H2M-3255 —
Line Sets - 25 Foot Kit	HC119124	*	H2M-3255 —
Line Sets - 50 Foot Kit	HC119125	*	H2M-3255 —
Lubricant-Compound Seven 4 oz. Tube	HC158066	*	H2M-3255 —
Lubricant-Lubri Film 4oz. Tube	HC158054A	*	H2M-3255 —
Lubricant-Petrol Gel 4 oz. Tube	HC158000A	*	H2M-3255 —
Meter-Air	<i>Order by meter number</i>		
Module-Plug on VariTime	HC150257	2	H2M-3255 —
Motor-2 HP (1ph)(Beater Motor)	<i>See "Kit-Motor & Cap"</i>		
Motor-Fan 5 Watt 230v	HC151017	1	H2M-3255 —
Motor-2 HP (3ph)(Beater Motor)	HC151052	2	H2M-3255 —
Motor-Fan 50w 230v (AC)	HC151077-01 ...	4	H2M-3255 —
Motor-Fan 50W 230V 60Hz (ACR)	HC151072	4	H2M-3255 —
Motor-Kit Replacement RMT (MTS-RMT)	HC119918	2	H2M-3255 —
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Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
MT-Assy CAB Redline	HC118751	2	H2M-3255 —
Nozzle-Serrated	HC196185	3	H2M-3255 —
Nozzle-Serrated Six Point (Star)	HC196192	3	H2M-3255 —
Nut-Assy. Pressure Switch	HC116105	2	H2M-3255 —
Nut-#6-32 BKOX (Relay Box).....	HC160116	4	H2M-3255 —
Nut-HEX #8-32 ZN (Spigot Switch Assy.)	HC160102	3	H2M-3255 —
Nut-HEX 3/8-16 SST (RMT).....	HC159927	4	H2M-3255 —
Nut-HXSF 1/4-20 ZN (RelayBox)	HC159951	4	H2M-3255 —
Nut-HXSF 1/4-40 ZN (RMT).....	HC159933	6	H2M-3255 —
Nut-Push Round (Drip Tray)	HC160289	2	H2M-3255 —
Nut-Speed #10-24 .100-.125 (On Frame).....	HC159067	*	H2M-3255 —
Nut-Speed #10-24 .025-.064 SST (Dispense & FrontPanels)	HC159132	*	H2M-3255 —
Nut-Speed 1/4-20 .064-.125 (Rear Channel).....	HC160117	*	H2M-3255 —
Nut-Speed 1/4-20 BP&O (Rear & Side Panels).....	HC160114	*	H2M-3255 —
O-Ring (Air Plug).....	HC160562	2	H2M-3255 —
O-Ring (Extension)	HC160584	2	H2M-3255 —
O-Ring (Head)	HC160583	2	H2M-3255 —
O-Ring (Roller Shoe MTS-RMT).....	HC160612	2	H2M-3255 —
O-Ring (Shaft Seal).....	HC160500	2	H2M-3255 —
O-Ring (Spigot)	HC150295	13	H2M-3255 —
O-Ring (Swing Clamp MTS-RMT).....	HC160628	2	H2M-3255 —
O-Ring (Tube-Assy. Pickup).....	HC160502	2	H2M-3255 —
Pan-Condensate	HC120125	1	H2M-3255 —
Panel-Dispense	HC140128	1	H2M-3255 —
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Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Panel-Assy. Front	HC115116	1	H2M-3255 —
Panel-Rear (AC andWC)	HC136313	1	H2M-3255 —
Panel-Side LH	HC136289	1	H2M-3255 —
Panel-Side RH	HC136216	1	H2M-3255 —
Panel-Spacer (Rear & Side Panels)	HC138456	*	H2M-3255 —
Panel-Assy. Top (AC)	HC116567	1	H2M-3255 —
Panel-Assy. Top (WC & ACR)	HC114157-01	1	H2M-3255 —
Panel-Lower Rear (ACR)	HC138983	1	H2M-3255 —
Panel-Upper Rear (ACR)	HC138982	1	H2M-3255 —
Pickup Tube-Assy. Mix	See "Tube-Assy. Pickup 2 Piece"		
Pin-Dowel 1/4 DIA x 3/4 SST (MTS).....	HC160338	4	H2M-3255 —
Plate-Backup MTS.....	HC139746	2	H2M-3255 —
Plate-Coupling Mtg (ACR)	HC191538	4	H2M-3255 —
Port-Assy. Inlet Mix/Air (Tube-Assy. Pickup)	HC118765	2	H2M-3255 —
Probe-Assy. Mix Level 10-3/4"	HC115397	2	H2M-3255 —
Base-Probe Mtg.	HC137120	2	H2M-3255 —
Pull-Door (Handle Cabinet).....	HC136199	1	H2M-3255 —
Pulley	See "Sheave"		
Receiver-3 lb. 3/8 ID Sweat w/o Valve (Air or WC)..	HC155071	2	H2M-3255 —
Receiver-12 lb. Horizontal (ACR)	HC155058	2	H2M-3255 —
Receptacle-Molded Level Sensor	HC150536	2	H2M-3255 —
Receptacle-Snap IN	HC159050	2	H2M-3255 —
Reducer-Gear	HC153341	1	H2M-3255 —
Reducer-Gear Gasket Set.....	HC114874	*	H2M-3255 —
* As Required			
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WC = Water Cooled		MTS = Mix Transfer System	
AC = Air Cooled		MTS = Mix Transfer System	
ACR = Air Cooled Remote			

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Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Relay-Assy. Overload 1 phase 5-15A.....	HC118359	2	H2M-3255 —
Adaptor-Overload Din Rail.....	HC150145	2	H2M-3255 —
Button-Overload ResetAdapator.....	HC150150	2	H2M-3255 —
Relay-SS Overload 1ph 5-15A.....	HC150140	2	H2M-3255 —
Relay-Assy. Overload 3 phase 3.7-12A.....	HC118361	2	H2M-3255 —
Adaptor-Overload Din Rail.....	HC150145	2	H2M-3255 —
Button-Overload ResetAdapator.....	HC150150	2	H2M-3255 —
Relay-SS Overload 3ph 3.7-12A.....	HC150142	2	H2M-3255 —
Relay-Compressor	HC151459	2	H2M-3255 —
Relay-Compressor Start (Cabinet Compressor).....	HC151473	1	H2M-3255 —
Relay-Control Flange DPDT 24V (Relay & Switch Boxes)	HC150343	3	H2M-3255 —
Relay-Miniature SPDT 24VCoil	HC150164	4	H2M-3255 —
Resistor-Assy. (Switch Box)	HC116154	2	H2M-3255 —
Ring-Retaing 1/2 External (Spigot Switch Assy.)	HC160303	3	H2M-3255 —
Ring-Retaining 5/8 Ext. SST(Mix Feed Seal).....	HC160312	4	H2M-3255 —
Rod-Handle only, Center Spigot (SST)	HC136618	1	H2M-3255 —
Rod-Spigot Switch	HC136794	3	H2M-3255 —
Rod-Stir	HC158043	*	H2M-3255 —
Roller-Kit	HC116009-01	*	H2M-3255 —
Sanitizer-Stera-Sheen (per case)	HC158014	*	H2M-3255 —
Sanitizer-Stera-Sheen (per jar).....	HC158014A	*	H2M-3255 —
Scale-Overrun Z32	HC158049	*	H2M-3255 —
Screw-HXHC 1/4-20 x 2-1/2 SST (MTS-RMT).....	HC160464	4	H2M-3255 —
Screw-HXHC 1/4-20 x 3-1/2 SST (MTS-RMT).....	HC160465	2	H2M-3255 —
Screw-HXSF 1/4-20 x 1/2 ZN (Relay Box & MTS-RMT).....	HC159950	4	H2M-3255 —
Screw-HXSF 1/4-20 x 11/16 ZN (SwitchAssy.)	HC159939	3	H2M-3255 —
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Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Screw-RDHM #4-40 x 1/4 (RMT Cover Switch Kit)	HC160357	4	H2M-3255 —
Screw-RDHM #6-32 x 1-1/4 SST (Spigot Switch Assy.)	HC160296	3	H2M-3255 —
Screw-RDHM #6-32 x 5/16ZN (Relay Box)	HC160308	4	H2M-3255 —
Screw-RDHM #8-32 x 7/8 Brass (Side Spigot Switch Assy.)	HC160267	2	H2M-3255 —
Screw-RDHM #8-32 x 1-1/8 ZN (Center Spigot Switch Assy.)	HC160099	1	H2M-3255 —
Screw-RHMS 1/4-28 x 2-1/4SST (MTS-RMT)	HC160093	8	H2M-3255 —
Screw-SKHC #10-24 x 1-3/4 SST (Mix Feed Seal)	HC160320	6	H2M-3255 —
Screw-Sk Set 1/4-20 x 1/4 (Driven & Driver)	HC160495	4	H2M-3255 —
Screw-TRPM #10-24 x 1/2 SST (Dispense & Front Panels)	HC160076	*	H2M-3255 —
Screw-TRPM #10-24 x 3/8 SST(Top Panel)	HC160305	*	H2M-3255 —
Screw-TRPM 1/4-20 x 1 SST (Side Panels)	HC159219	*	H2M-3255 —
Screw-TRPM 1/4-20 x 1/2 SST (Rear Panels & Channels)	HC160048	*	H2M-3255 —
Seal-Assy. Shaft (Beater Shaft Assy.)	HC111875	2	H2M-3255 —
O-ring (Seal)	HC160500	2	H2M-3255 —
Seal-Beater Shaft (Cup)	HC160557	2	H2M-3255 —
Washer-Shaft Seal(Bushing)	HC133098	2	H2M-3255 —
Seal-Beater Shaft (Cup-Seal Shaft Assy.)	HC160557	2	H2M-3255 —
Seal-Oil (High Speed)(Gear Reducer)	HC153053	4	H2M-3255 —
Seal-Oil (Slow Speed)(Gear Reducer)	HC153051	4	H2M-3255 —
Sensor-10K Thermistor	HC161216	2	H2M-3255 —
Shaft-Assy. Beater	HC113438	2	H2M-3255 —
Shaft-Input (High Speed)(Gear Reducer)	HC153348	2	H2M-3255 —
Shaft-Slow Speed (Gear Reducer)	HC153350	2	H2M-3255 —
Sheave-3/4 Bore 4.75 OD (Driven)	HC153625	2	H2M-3255 —
Sheave-7/8 Bore 3.25 OD (Driver)	HC153626	2	H2M-3255 —
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Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Shield-Drip (MTS).....	HC139756	2	H2M-3255 —
Shield-Motor Rain (ACR).....	HC139017	4	H2M-3255 —
Shoe-Roller (MTS)	HC139751	2	H2M-3255 —
Shroud-Assy. Evaporator.....	HC117129-01	1	H2M-3255 —
Cord-Assy. Male plug	HC150532	1	H2M-3255 —
Fan-Intake (Cabinet)	HC151105	1	H2M-3255 —
Guard-Fan Open	HC151076	1	H2M-3255 —
Switch Door PushButton	HC150509	1	H2M-3255 —
Thermometer-Barrel	HC161004	1	H2M-3255 —
Shroud-Fan	HC138465	2	H2M-3255 —
Sleeve-Cable Stop 3/64 (MTS)	HC160508	4	H2M-3255 —
Socket-Miniature Relay Clamp	HC150165	4	H2M-3255 —
Socket-Octal (Mix Light Control Box).....	HC150119	2	H2M-3255 —
Spacer-Curved Presssure Switch	HC138827-01 ...	2	H2M-3255 —
Spacer-Motor (MTS-RMT)	HC138793	8	H2M-3255 —
Spacer-Panel (Rear & Side Panels).....	HC138456	*	H2M-3255 —
Spacer-Swing Arm(MTS-RMT)	HC138800	4	H2M-3255 —
Spigot-Assy. Side w/Handle (HeadAssy.)	HC118641	2	H2M-3255 —
Spigot-Long Center w/o Handle(Head Assy.)	HC137018	1	H2M-3255 —
Spring-LH (Top Door Hinge).....	HC162052	1	H2M-3255 —
Spring-Spigot Switch (Center SwitchAssembly) ...	HC162320	1	H2M-3255 —
Spring-Spigot Switch (Side SwitchAssembly)	HC162321	2	H2M-3255 —
Strip-Terminal (Switch Box).....	HC150795	2	H2M-3255 —
Stud-5/16-18 x 3/4 SST(MTS)	HC160386	2	H2M-3255 —
Stud-Assy. Cylinder 3-13/16	HC114341-01	4	H2M-3255 —
Support-Condenser (ACR).....	HC137629	4	H2M-3255 —
Support-MTS (Relay Box)	HC139805	2	H2M-3255 —
Support-Roller Bearing (MTS-RMT).....	HC138783-01 ...	2	H2M-3255 —
Switch-Assy. Spigot (Center)	HC114486	1	H2M-3255 —
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Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Switch-Assy. Spigot (Sides)	HC113903	1	H2M-3255 —
Switch-Push Button DPDT (Center Spigot Switch)	HC150479	1	H2M-3255 —
Switch-Snap Button (Side Spigot Switch)	HC150456	2	H2M-3255 —
Switch-Start Solid State (Relay)(RMT motor)	HC150893	2	H2M-3255 —
Switch-Door Push Button (ShroudAssy.)	HC150509	1	H2M-3255 —
Switch-Dispense Head Kit	HC116410	*	H2M-3255 —
Switch-Pressure Kit	HC118712	*	H2M-3255 —
Switch-Cover RMT Kit (MTS-RMT).....	HC118894	2	H2M-3255 —
Switch-Toggle 3PDT Center OFF (Selector)(Switch Box).....	HC150465	2	H2M-3255 —
Switch-Toggle SPST (MTS)(Switch Box)	HC159235	2	H2M-3255 —
Switch-Toggle SPST (Cabinet)(Switch Box)	HC159235	1	H2M-3255 —
Tank-Mix 6 Gal. 13-1/8"	HC196100	2	H2M-3255 —
Tee-Plastic Hose Connection	HC196006	1	H2M-3255 —
Thermometer-Barrel (ShroudAssy.)	HC161004	1	H2M-3255 —
Thermostat-Kit (Cabinet)	HC118813	1	H2M-3255 —
Thermostat & Retainer-Kit	HC119989	2	H2M-3255 —
Timer-.05-3S DOM 24V(Switch Box).....	HC150560	2	H2M-3255 —
Timer-5 Minute Mech (Switch Box).....	HC150218	2	H2M-3255 —
Timer-DOB .5-45 Sec 24VAC (Switch Box).....	HC150261-01 ...	2	H2M-3255 —
Timer-Recycle Kit (Switch Box)	HC120095	2	H2M-3255 —
Tool-O-Ring Removal	HC169374	*	H2M-3255 —
Transformer-Assy. 24v 96VA	HC120122	2	H2M-3255 —
Control-Voltage Monitor	HC150180	4	
Transformer-CL2 208/240PR/24SEC	HC150181	4	H2M-3255 —
Tray-Drip 26" White	HC196108-01 ...	1	H2M-3255 —
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Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)	
Trimstrip-Assy 26" IDQ	HC119336-02	1	H2M-3255 —	
Tube-Air	HC138170-02 ...	2	H2M-3255 —	
Tube-Assy. Drain 20-1/4	HC115004-01	1	H2M-3255 —	
Tube-Assy. Lower Heat	HC118594	2	H2M-3255 —	
Tube-Assy. Mix Inlet (Tube-Assy. Mix Inlet)	HC118836	2	H2M-3255 —	
Tube-Assy. Pickup (MTS Hose Assy.)	HC118842	2	H2M-3255 —	
Clip-Tube Retainer	HC162324	2	H2M-3255 —	
O-ring	HC160502	2	H2M-3255 —	
Port-Assy. Inlet Mix/Air	HC118765	2	H2M-3255 —	
Tube-Assy. Mix Inlet	HC118836	2	H2M-3255 —	
Tube-Assy. Suction Cap Drier	HC120123	1	H2M-3255 —	I2O
Tube-Drain Support	HC138919	1	H2M-3255 —	
Tube-Mix Feed Clamp (Mix Feed Seal)	HC139349	2	H2M-3255 —	
Tubing-3/8 ID x 1/2 OD	HC196068	2.25'	H2M-3255 —	
Tubing-Mix Line-Hd.-.600ID x .975OD PVC	HC196062	*	H2M-3255 —	
Tubing-Mix Line-Std.-.600ID x .850OD PVC	HC196061	*	H2M-3255 —	
Valve-Assy. Water	HC155493	2	H2M-3255 —	
Valve-Water	HC155410	2	H2M-3255 —	
Valve-Automatic Expansion (Cylinder)	HC155493	2	H2M-3255 —	
Valve-Check 5/8 ODF Sweat	HC155487	2	H2M-3255 —	
Valve-Head Pressure Control (ACR)	HC155454	2	H2M-3255 —	
Valve-Solenoid 24V	HC155491	2	H2M-3255 —	
Valve-Solenoid Repair Kit	HC155434	*	H2M-3255 —	
Valve-Thermostatic Expansion (Cabinet Refrigeration System-134a)	HC155399	1	I2O —	
Valve-Water	HC155410	2	H2M-3255 —	
Valve-Water Repair Kit	HC155444	*	H2M-3255 —	
Washer-Flat #6 Brass(Spigot Switch Assy.)	HC160392	3	H2M-3255 —	
* As Required LH or RH — Left or right hand is determined as you face the front of the freezer. WC = Water Cooled MTS = Mix Transfer System AC = Air Cooled MTS = Mix Transfer System ACR = Air Cooled Remote				

**Use only original or authorized replacement parts with this freezer.
Use of unapproved parts will void warranty.**

Alphabetized Parts List for Model 959RMT

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Washer-Flat #6 Brass (RMT Cover Switch Kit & Spigot Switch Assy.)	HC160393	7	H2M-3255 —
Washer-Flat 3/8 SST (MTS).....	HC160169	4	H2M-3255 —
Washer-Lock #10 SST (MixFeed Seal).....	HC160166	6	H2M-3255 —
Washer-Lock 3/8 SST (MTS).....	HC160170	4	H2M-3255 —
Washer-Shaft Seal(Bushing-Beater Shaft Seal).....	HC133098	2	H2M-3255 —
Washer-Spring Curved (MTS)(NLA use 160173)	HC160145	4	H2M-3255 — K2I
Washer-Spring Wave (MTS)	HC160173	2	K2I —
* As Required LH or RH — Left or right hand is determined as you face the front of the freezer. WC = Water Cooled MTS = Mix Transfer System AC = Air Cooled MTS = Mix Transfer System ACR = Air Cooled Remote			

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