

ELECTRO FREEZE®

REPLACEMENT PARTS MANUAL with ILLUSTRATIONS

QUALITY PARTS
PROTECT
YOUR
EQUIPMENT

Batch Freezer
Model
RFC3 and RFC5

184890-01 12/05

**KEEP YOUR FREEZER IN EXCELLENT CONDITION. ALWAYS CONTACT
YOUR ELECTRO FREEZE DISTRIBUTOR FOR REPLACEMENT PARTS.**

Replacement Parts Orders

You must have the serial number of your freezer when ordering parts — parts may differ with a particular serial number of the same model.

Parts are listed using terminology that best fits the function of the part. The illustrations in this section will help you to find the correct part number and description.

Place your parts order through your local authorized Electro Freeze Distributor.

Name: _____

Address: _____

Phone: _____

If you require any further assistance, contact H. C. Duke & Son, Inc. *Electro Freeze* as follows:



Phone: (309) 755-4553
(800) 755-4545

FAX: (309) 755-9858

E-mail: service@hcduke.com

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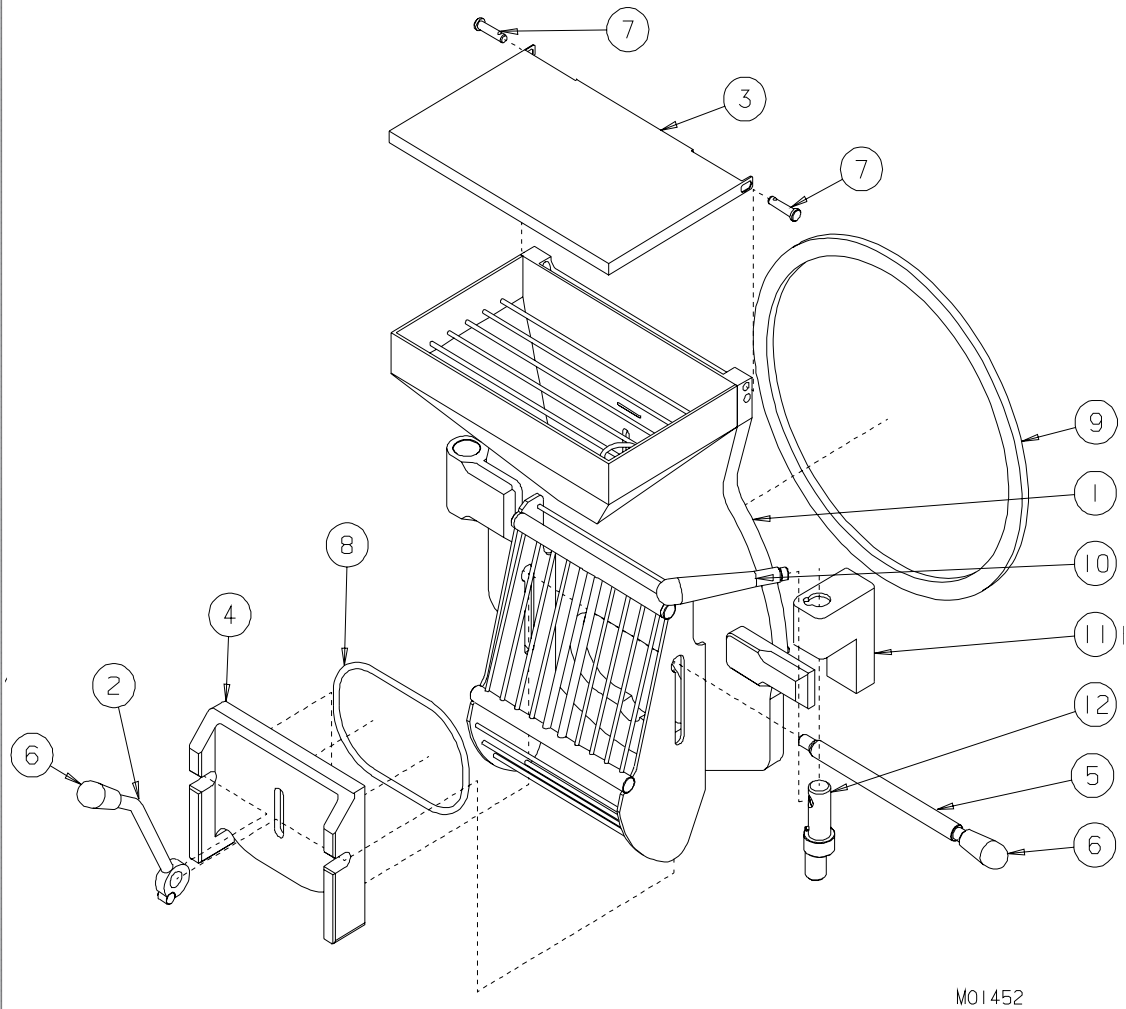


Figure 1 Door Assembly

Item	Part No.	Description
*	HC119668	Door-Assy. Complete
1	IC118130790	Door-Batch
2	HC119666	Cam-Assy. Door
3	HC140198	Lid-Door
4	HC140360	Door-Dispense
5	HC140361	Pin-Door Slide
6**	HC140362	Knob-Door
7	HC160353	Pin-Clevis
8	HC160645	O-ring- Dispense Door
9	IC158200090	Gasket-Door
10	HC140209	Handle-Cam Lock
11	HC140208	Base-Cam Lock
12	HC119455	Cam-Assy. Door Lock

*Includes items 1 through 9.

**Knobs should be secured with Loctite®.

Not Shown:

HC119825 Kit-Dispense Door Switch Batch

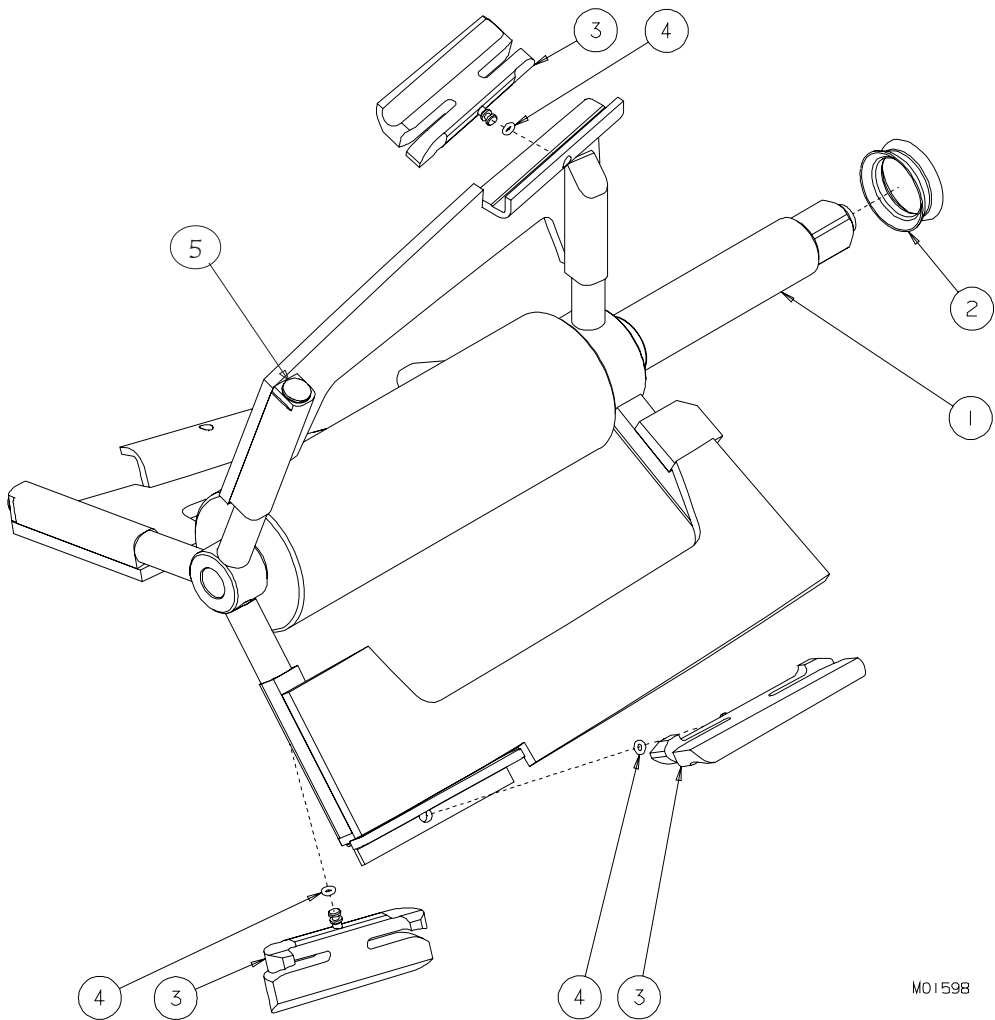
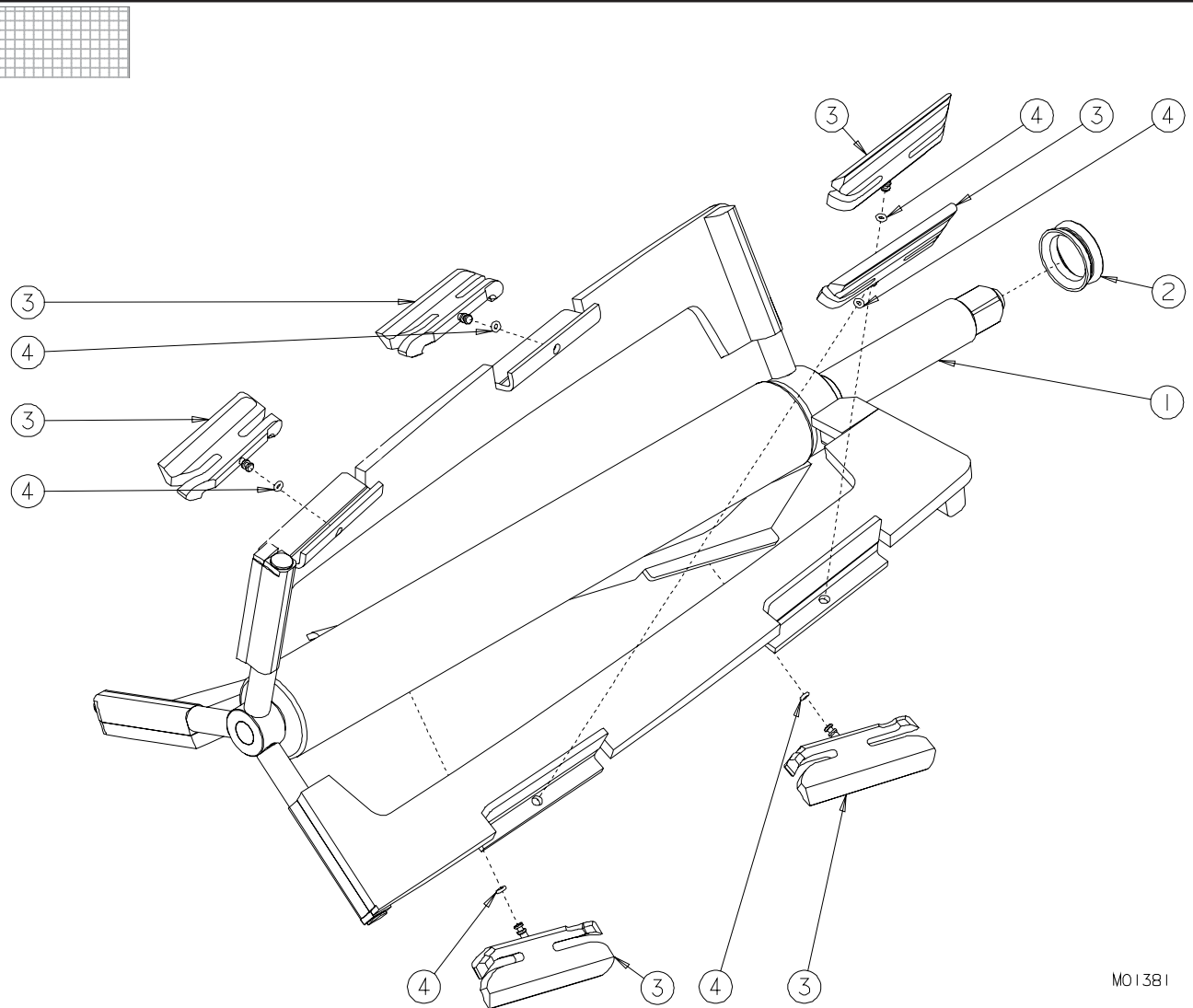


Figure 2 Dasher Assembly RFC3

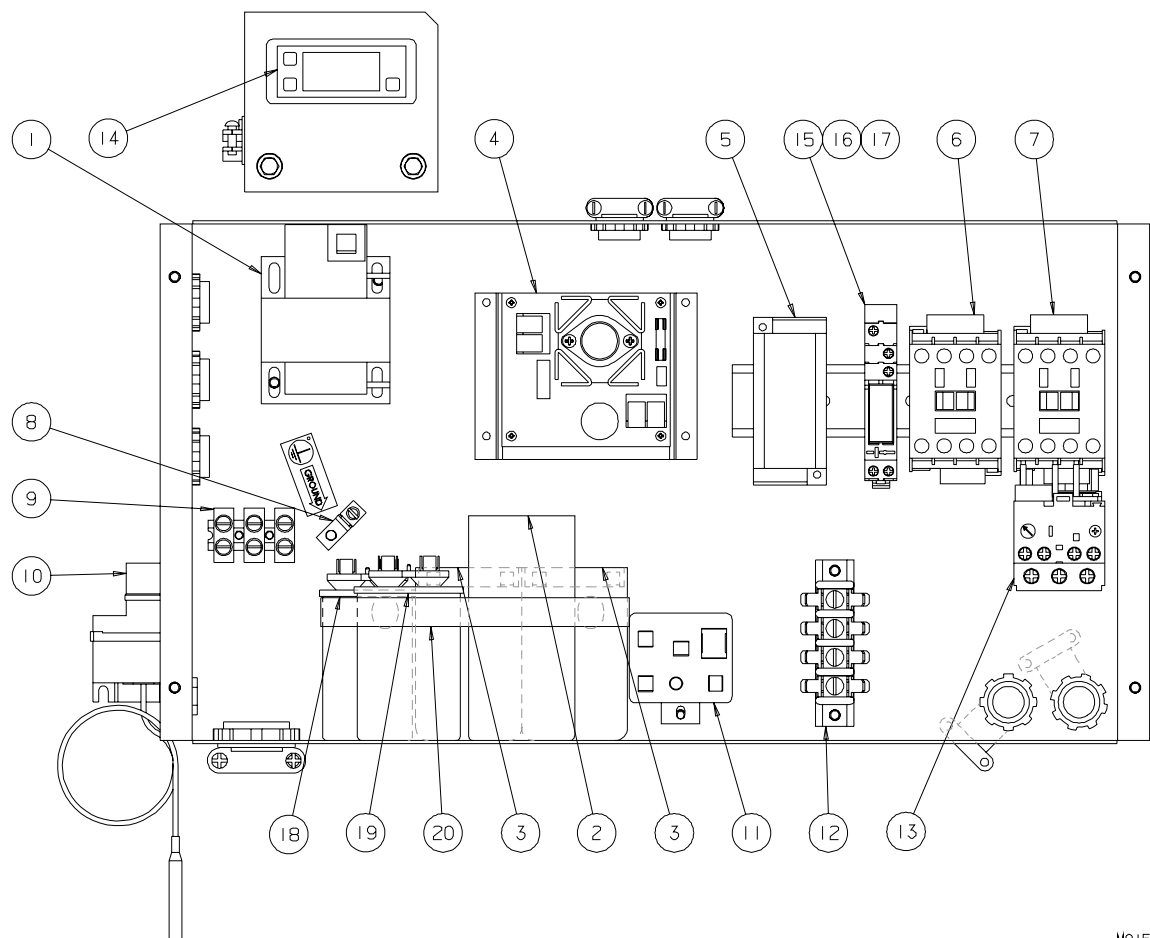
Item	Part No.	Description
1	IC142061050	Dasher-12 qt. RFC3
2	IC177120280	Beater Seal Shaft Silicone
3	IC141116030	Blade-Scraper
4	HC160646	O-ring (Scraper Blade)
5	IC155230350	Pad-Antifriction



MO1381

Figure 3 Dasher Assembly RFC5

Item	Part No.	Description
1	IC142061010	Dasher-24 qt. RFC5
1A	IC142061020	Dasher-Assy. Displacer 12 qt. (Optional)
2	IC177120280	Beater Seal Shaft Silicone
3	IC141116030	Blade-Scraper
4	HC160646	O-ring (Scraper Blade)

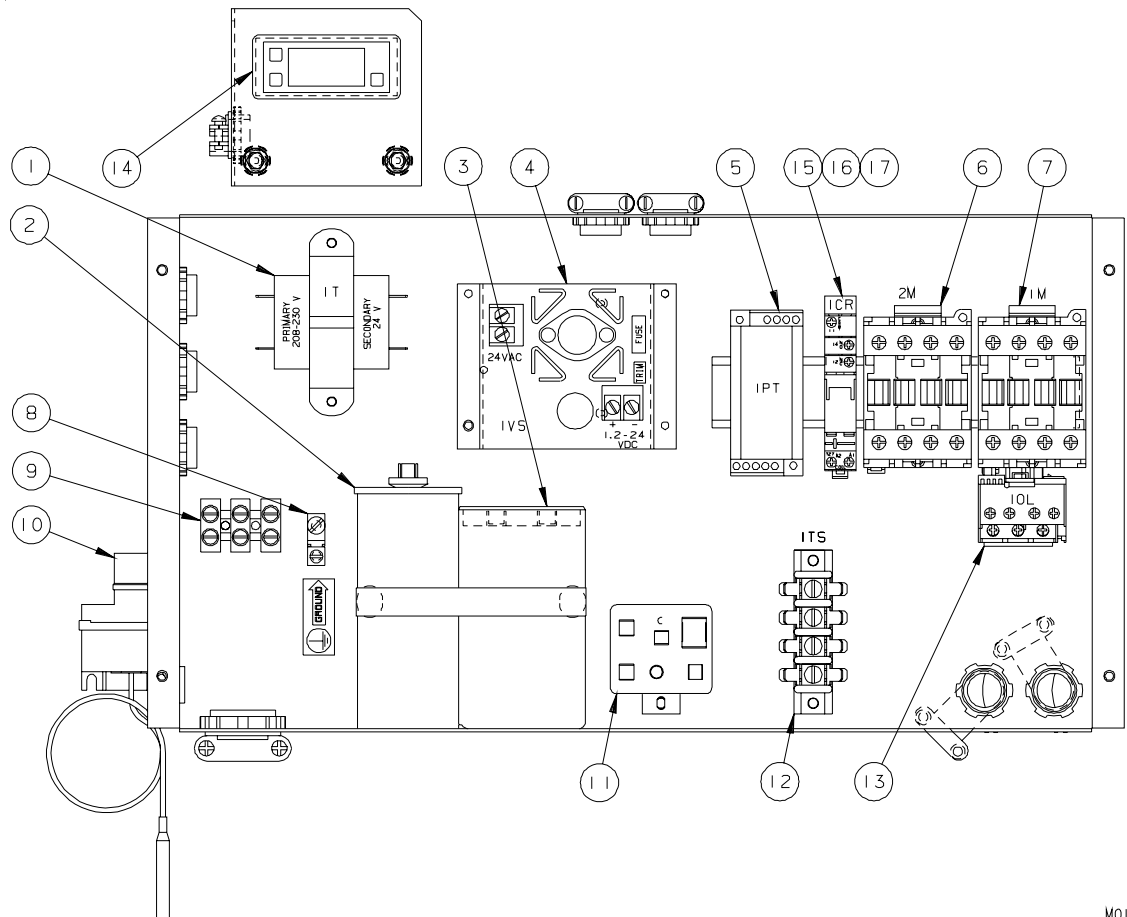


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Figure 4 Electric Box RFC3

Item	Part No.	Description
1	IC574100325	Transformer-75VA/24VAC/MURD
2	HC151436	Capacitor-Start (1 Phase Compressor)
3	HC150294	Capacitor-Start (1 Phase Beater Motor)
4	HC150196	Supply-Power 24VAC/24VDC
5	HC150194	Transducer-AC Power (1 Phase)
6	HC150136	Contacteur-IEC 23A 24v Coil (Compressor)
6A	HC150133	Coil-Replace 24v
7	HC150136	Contacteur-IEC 23A 24v Coil (Dasher)
7A	HC150133	Coil-Replace 24v
8	HC150745	Connector-Mech Grounding CU
9	HC139055-01	Strip-Terminal 3 Pole
10	HC155482	Cut Out-Low Pressure 0 PSIG
11	HC151462	Relay-Compressor Start (1 Phase Compressor)
12	HC150795	Strip-Terminal
13	HC150158	Relay-SS Overload 1 PH 5-15A
14	IC582200161	Controller-Thermostat (Low Limit)
14A ...	IC572910101	Sensor-PTC Temperature
15	HC150164	Relay-Miniature SPDT 24v Coil
16	HC150165	Socket-Miniature Relay Clamp
17	HC150166	Clip-Miniature Relay Retaining
18	HC150244	Capacitor-Run (1 Phase Beater Motor)
19	HC151463	Capacitor-Run (1 Phase Compressor)
20	HC160731	Clamp-Hose 2-1/2 to 5-1/2

Use only original or authorized replacement parts with this freezer.

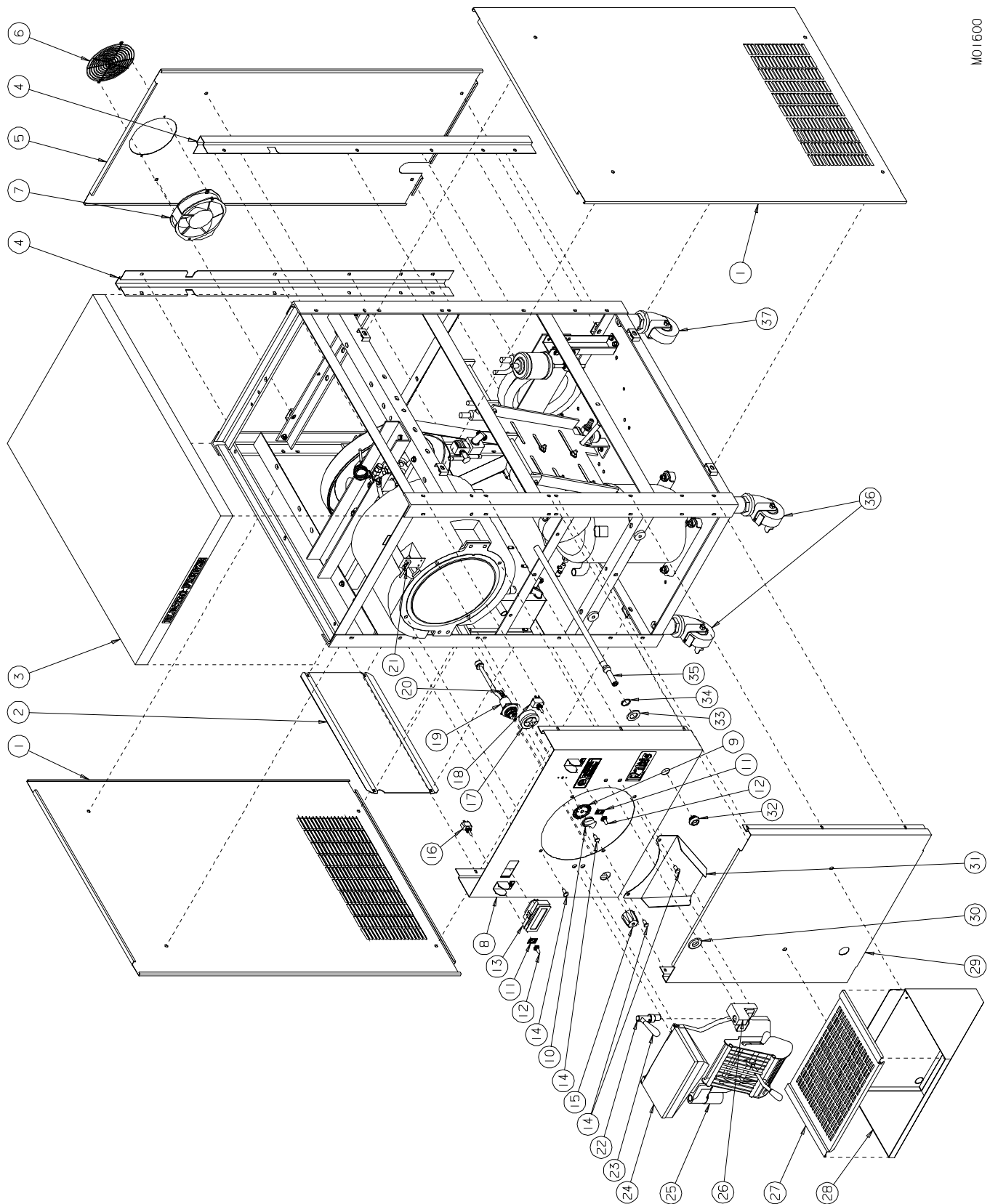


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Figure 5 Electric Box RFC5

Item	Part No.	Description
1	IC574100325	Transformer-75VA/24VAC/MURD
2	HC150362	Capacitor-Run (1 Phase Compressor)
3	HC151460	Capacitor-Start (1 Phase Compressor)
4	HC150196	Supply-Power 24VAC/24VDC
5	HC150194	Transducer-AC Power (1 Phase)
6	HC150136	Contacteur-IEC 23A 24v Coil (Compressor)
6A	HC150133	Coil-Replace 24V
7	HC150136	Contacteur-IEC 23A 24v Coil (Dasher)
7A	HC150133	Coil-Replace 24V
8	HC150745	Connector-Mech Grounding CU
9	HC139055-01	Strip-Terminal 3 Pole
10	HC155482	Cut Out-Low Pressure 0 PSIG
11	HC151459	Relay-Compressor (1 Phase Compressor)
12	HC150795	Strip-Terminal
13	HC150157	Relay-SS Overload 1PH 12-32A
14	IC582200161	Controller-Thermostat (Low Limit)
14A	IC572910101	Sensor-PTC Temperature
15	HC150164	Relay-Miniature SPDT 24v Coil
16	HC150165	Socket-Miniature Relay Clamp
17	HC150166	Clip-Miniature Relay Retaining

Figure 6 Panel View RFC3 (Sheet 1 of 2)



MO1600



Figure 6 Panel View RFC3 (Sheet 2 of 2)

Item	Part No.	Description
1	HC140213	Panel-Side
2	HC140224	Cover-Electric Box
3	HC119457	Panel-Assy. Top
4	HC140218	Channel-Rear Corner
5	HC140214	Panel-Rear W/C
6	HC151009	Guard-Finger
7	HC151000	Fan-Axial 230v 212 CFM 35w 50/60
8	HC119456	Panel-Assy. Upper Front
9	HC165456	Plate-3/30 Dial
10	HC162636	Knob-Timer
11	HC165003	Nameplate-Switch ON/OFF
12	HC150898	Boot-Toggle Switch
13	HC140384	Meter-Panel Volt
14	HC140290	Screw-HXHC M8 x 20 Rounded
15	HC162631	Knob-Fluted Metal Faucet
16	HC159235	Switch-Toggle DPST (Dasher)
17	HC150563	Timer-0/30 Minute
18	HC150435	Switch-Toggle SPST (Refrigeration)
19	HC155489	Valve-1/4 Turn Faucet
19A	HC160755	Hose-Flex 3/8 Comp x 1/2 IPS
20	HC155618	Adapter-3/8 Hose x 1/4 MPT
20A	HC160755	Hose-Flex 3/8 Comp x 1/2 IPS
21	HC119825	Kit-Dispense Door Switch Batch
22	HC119455	Cam-Assy. Door Lock
23	HC140209	Handle Cam Lock
24	HC119668	Door-Assy. Complete (See Figure 1)
25	IC164100230	Door Hinge
26	HC140208	Base-Cam Lock
27	HC140235	Grate-Shelf
28	HC119466	Shelf-Assy. Batch
29	HC120041	Panel-Assy. Lower Front
30	HC159063	Grommet-1-5/8 OD x 3/4 ID x 1-1/4 GRV.
31	HC140236	Chute-Mix Dispense
32	HC140347	Guide-Nozzle
33	HC160182	Washer-Flat 24mm Nylon
34	HC160430	Ring-Retaining 24mm Ext
35	HC119469	Hose-Assy. Braided (with nozzle)
36	HC162105	Caster-1-1/4 ST PT w/Brake
36A	HC150736	Nut-Lock Conduit 1-1/4
37	HC162106	Caster-1-1/4 ST PT w/o Brake
37A	HC150736	Nut-Lock Conduit 1-1/4

Hardware for RFC5		
Panel	Screw	Nut-Speed
Channel-Rear	HC160076	HC159133
Front-Lower	HC160076	HC159133
Front-Upper	HC160076	HC160304
Rear	HC160048	HC160117
Side	HC160048	HC160117
Top	HC160076	HC159132

Decals	
Part No.	Description
HC165025	Beater Warning
HC165485	Cleaning Instructions Rita
HC165091	Clear Overlay
HC-164144	Dasher Switch
HC165126-01	Panel Removal Batch
HC-164145	Refrigeration Switch
HC164487	Rita's Batch (Logo)
HC164485	Rita's Single Batch
HC164172	Ventilation 3" & 4"

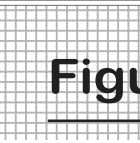
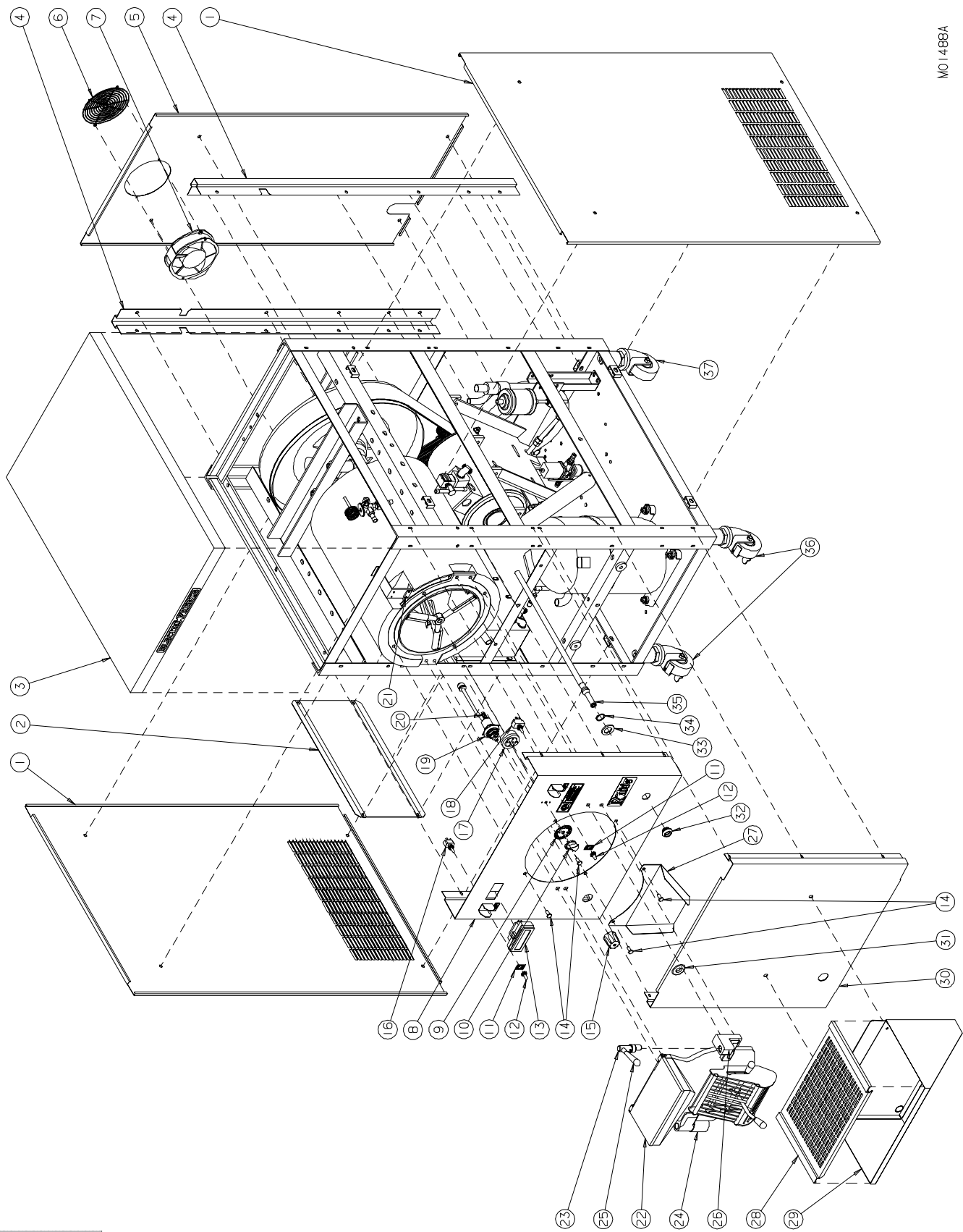


Figure 7 Panel View RFC5 (Sheet 1 of 2)



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Figure 7 Panel View RFC5 (Sheet 2 of 2)

Item	Part No.	Description
1	HC140213	Panel-Side
2	HC140224	Cover-Electric Box
3	HC119457	Panel-Assy. Top
4	HC140218	Channel-Rear Corner
5	HC140214	Panel-Rear W/C
6	HC151009	Guard-Finger
7	HC151000	Fan-Axial 230v 212 CFM 35w 50/60
8	HC119456	Panel-Assy. Upper Front
9	HC165456	Plate-3/30 Dial
10	HC162636	Knob-Timer
11	HC165003	Nameplate-Switch ON/OFF
12	HC150898	Boot-Toggle Switch
13	HC140384	Meter-Panel Volt
14	HC140290	Screw-HXHC M8 x 20 Rounded
15	HC162631	Knob-Fluted Metal Faucet
16	HC159235	Switch-Toggle SPST (Dasher)
17	HC150563	Timer-0/30 Minute
18	HC150435	Switch-Toggle DPST (Refrigeration)
19	HC155489	Valve-1/4 Turn Faucet
19A	HC160755	Hose-Flex 3/8 Comp x 1/2 IPS
20	HC155618	Adapter-3/8 Hose x 1/4 MPT
20A	HC160755	Hose-Flex 3/8 Comp x 1/2 IPS
21	HC119825	Kit-Dispense Door Switch Batch
22	HC119668	Door-Assy. Complete (See Figure 1)
23	HC119455	Cam-Assy. Door Lock
24	IC164100230	Door Hinge
25	HC140209	Handle-Cam Lock
26	HC140208	Base-Cam Lock
27	HC140236	Chute-Mix Dispense
28	HC140235	Grate-Shelf
29	HC119466	Shelf-Assy. Batch
30	HC120041	Panel-Assy. Lower Front
31	HC159063	Grommet-1-5/8 OD x 3/4 ID x 1-1/4 GRV.
32	HC140347	Guide-Nozzle
33	HC160182	Washer-Flat 24mm Nylon
34	HC160430	Ring-Retaining 24mm Ext
35	HC119469	Hose-Assy. Braided (with nozzle)
36	HC162105	Caster-1-1/4 ST PT w/Brake
36A	HC150736	Nut-Lock Conduit 1-1/4
37	HC162106	Caster-1-1/4 ST PT w/o Brake
37A	HC150736	Nut-Lock Conduit 1-1/4

Hardware for RFC5		
Panel	Screw	Nut-Speed
Channel-Rear	HC160076	HC159133
Front-Lower	HC160076	HC159133
Front-Upper	HC160076	HC160304
Rear	HC160048	HC160117
Side	HC160048	HC160117
Top	HC160076	HC159132

Decals	
Part No.	Description
HC165025	Beater Warning
HC165485	Cleaning Instructions
HC165091	Clear Overlay
HC-164144	Dasher Switch
HC165126-01	Panel Removal Batch
HC-164145	Refrigeration Switch
HC164487	Rita's Batch (Logo)
HC164484	Rita's Full Batch
HC164172	Ventilation 3" & 4"

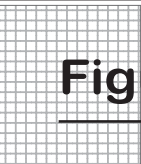


Figure 8 Rear View RFC3 (Sheet 1 of 2)

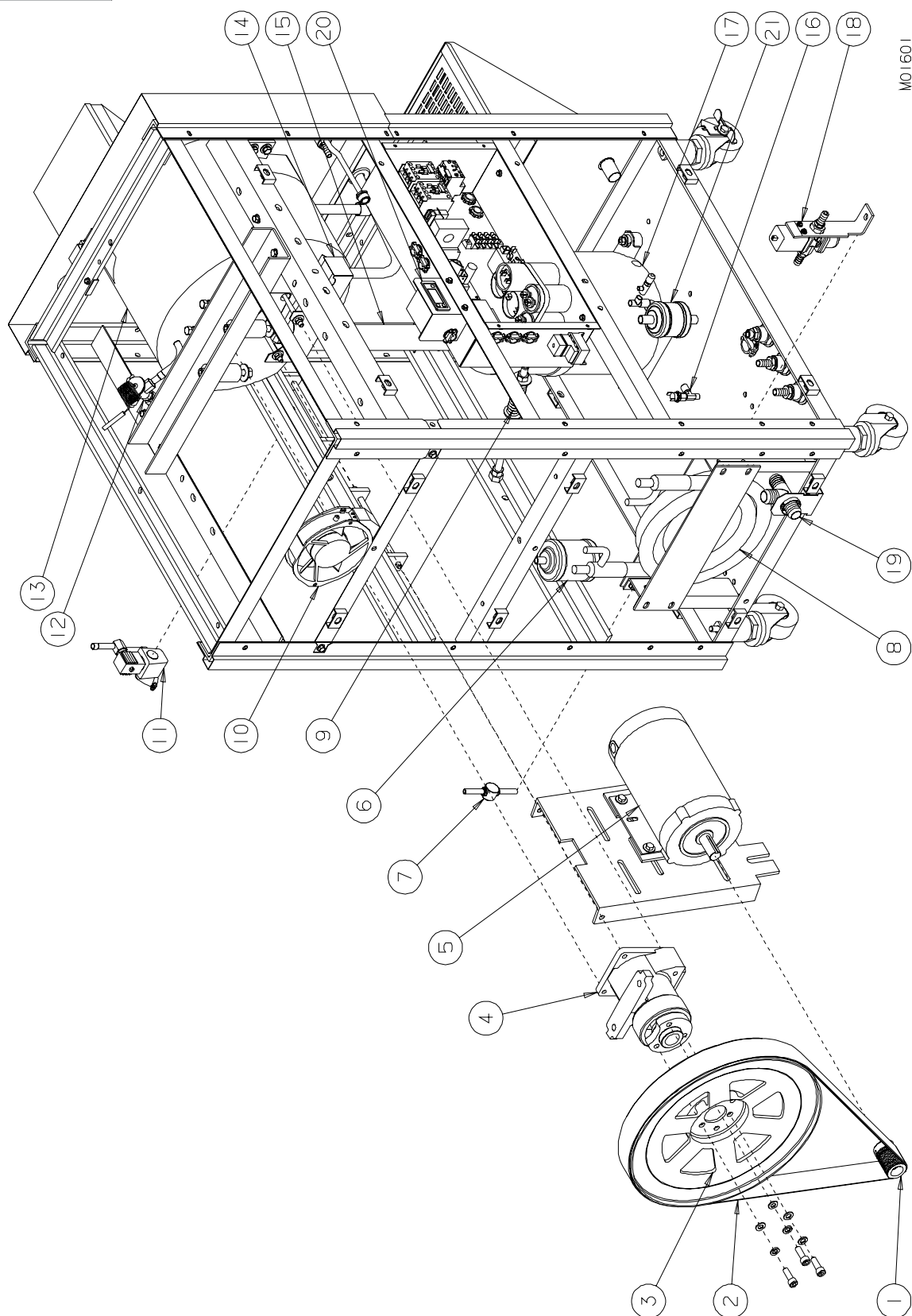


Figure 8 Rear View RFC3 (Sheet 2 of 2)

Item	Part No.	Description
1	HC140337	Sheave-20J 1.575 OD .875 Shaft
1A	HC160495	Screw-SK Set 1/4-20 1/4 BKOX
2	HC153102	Belt-Poly V650J20
3	IC153105090	Pulley-Axial
4	IC157080290	Drive-Assy. Shaft includes IC164110130 Housing Bearing & Shaft IC521111337 Bearing RIV 6209-2RS1 IC158155200 Spacer Bearing IC521111300 Bearing RIV 3209-2RS1 IC157155050 Shaft Assy Drive IC513101550 Washer Spacer 45 55 1 DIN988 IC158115180 Ring Bearing Spacer
5	HC119816	Kit-Motor & Capacitors 2 HP 208-230 FE7109 includes HC150244 Capacitor-Run HC150294 Capacitor-Start
6	HC155054	Drier-Filter 16 cu in
7	HC155059	Glass-Sight
8	HC155029	Condenser-Water
9	HC162325	Spring-Compression
10	HC151000	Fan-Axial 230v 212CFM 35watt 50/60
11	HC155491	Valve-Solenoid 24v
12	IC581101054	Thermostatic Expansion Valve 68Z3438
12A	IC581110614	Orifice N° 04 068-2084
12B	HC140297	Cover-TXV Insulator Modified
13	IC115154960	Cylinder-Complete includes IC581101054 Thermostatic Expansion Valve 68Z3438 IC581110613 Orifice N° 03 068-2084
14	HC119605	Tube-Assy. Drain
15	HC140246	Guide-Wash Hose
16	IC583100134	Cut Out Pressure CC80 22/29 061F11300 (High Pressure)
16A	HC155419	Valve-Access
17	HC119540	Compressor-Assy. 208-230-1-60 includes HC155574 Cap-Access Valve HC151463 Capacitor-Run HC151460 Capacitor-Start HC155054 Drier-Filter 16 cu in HC151462 Relay-Compressor Start HC155419 Valve-Access
18	HC113769-01	Valve-Assy Water includes HC155410 Valve-Water 3/8
19	HC155630	Tee-1" x 1" x 1" Nylon (Drain Vent)
19A	HC160753	Hose-PVC 1 ID (order by feet)
19B	HC160754	Clamp-Hose 13/16 to 1-1/2
20	IC582200161	Controller-Thermostat
20A	IC572910101	Sensor-PTC Temperature
21	HC155133	Muffler-Discharge

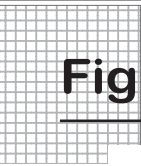


Figure 9 Rear View RFC5 (Sheet 1 of 2)

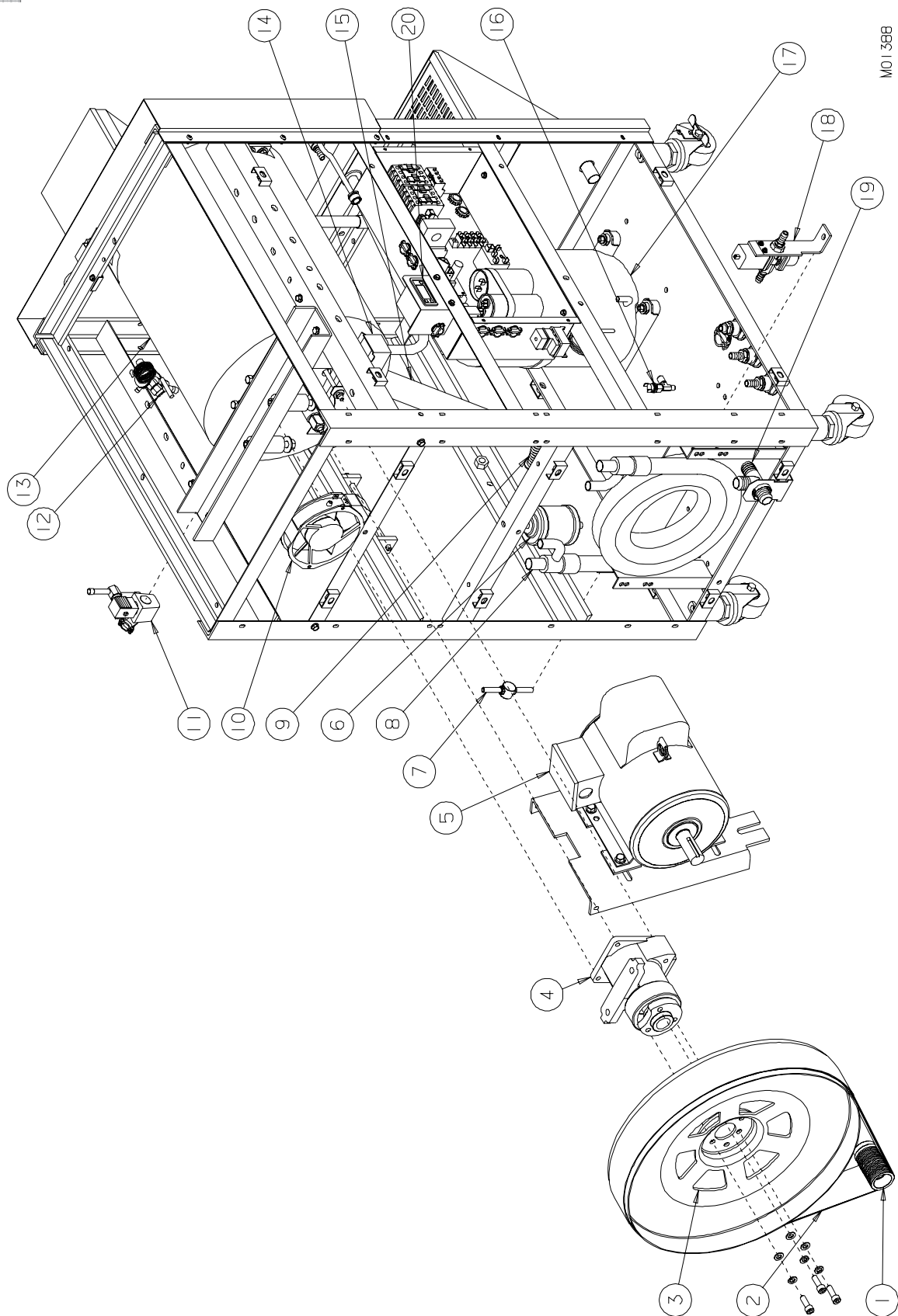


Figure 9 Rear View RFC5 (Sheet 2 of 2)

Item	Part No.	Description
1	HC140349	Sheave-30J 1.969 OD 1.125 Shaft
2	IC531300148	Belt Drive Poly V1752 J69 30N
3	IC153105120	Axial Pulley 45 J 50095
4	IC157080290	Drive Assy. Shaft includes IC164110130 Housing Bearing & Shaft IC521111337 Bearing RIV 6209-2RS1 IC158155200 Spacer Bearing IC521111300 Bearing RIV 3209-2RS1 IC157155050 Shaft Assy Drive IC513101550 Washer Spacer 45 55 1 DIN988 IC158115180 Ring Bearing Spacer
5	IC551713072	Motor-3 HP 115/20-230-1-60
5A	HC150514	Capacitor-Start w/Resistor (1 Phase Leeson #131534.00)
6	HC155054	Drier-Filter 16 cu in
7	HC155059	Glass-Sight
8	HC155032	Condenser-Water 3 Ton
9	HC162325	Spring-Compression
10	HC151000	Fan-Axial 230v 212CFM 35watt 50/60
11	HC155491	Valve-Solenoid 24v
12	IC581101054	Thermostatic Expansion Valve 68Z3438
12A	IC581110614	Orifice N° 04 068-2084
12B	HC140297	Cover-TXV Insulator Modified
13	IC115154970	Cylinder-Complete includes IC581101054 Thermostatic Expansion Valve 68Z3438 IC581110614 Orifice N° 04 068-2084
14	HC119458	Tube-Assy. Drain
15	HC140246	Guide-Wash Hose
16	IC583100134	Cut Out Pressure CC80 22/29 061F11300 (High Pressure)
16A	HC155419	Valve-Access
17	HC119508	Compressor-Assy. 208-230-1-60 includes HC150362 Capacitor-Run HC151460 Capacitor-Start HC155054 Drier-Filter 16 cu in HC151459 Relay-Compressor
17A	HC165534	Insulation-Compressor Wrap Bristol
17B	HC160419	Rivet-Ratchet Plastic
18	HC113769-01	Valve-Assy Water includes HC155410 Valve-Water 3/8
19	HC155630	Tee-1" x 1" x 1" Nylon (Drain Vent)
19A	HC160753	Hose-PVC 1 ID (order by feet)
19B	HC160754	Clamp-Hose 13/16 to 1-1/2
20	IC582200161	Controller-Thermostat
20A	IC572910101	Sensor-PTC Temperature

Accessories

Part No.	Description
HC155613	Adapter-1/2 MPT x 3/4 Garden Br.
HC196103	Bottle-Wash 500ml
HC158026	Brush-1 inch dia x 12 inches long
HC158020	Brush-6 inches x 2-3/4 dia w/9 inch handle
HC158077	Brush-9/16 inch x 36 inches long
HC140438	Bucket-Drainage
HC162105	Caster-1-1/4 ST PT w/brake
HC162106	Caster-1-1/4 ST PT w/o brake
HC160754	Clamp-Hose 13/16 to 1-1/2
HC158051	Cup-Overrun (use with P/N HC158049 scale)
HC155592	Elbow-1 in. MPT x 1in. BARB PVC
HC160757	Hose-Flex 1/2 IPS x 1/2 IPS
HC160753	Hose-PVC ID
HC158000A	Lubricant-Petrol Gel 4 oz. tube (per tube)
HC150736	Nut-Lock Conduit 1 1/4 (casters)
HC158013	Sanitizer-Stera Sheen (sample)
HC158014	Sanitizer-Stera Sheen (per case/4 jars)
HC158014A	Sanitizer-Stera Sheen (per 4 lb. jar)
HC158049	Scale-Overrun
HC169374	Tool-O-ring Removal

Alphabetized Parts List for Models RFC3 and RFC5

Important: All parts shown are for standard models designed for 230V/1PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Adapter-3/8 Hose x 1/4 MPT	HC155618	1	G2J-1906 -
Adapter-1/2 MPT x 3/4 Garden Br.	HC155613	1	*
Axial Pulley (Driven)(RFC3)	IC153105090	1	A2L-336 -
Axial Pulley 45 J 50095 (Driven)(RFC5)	IC153105120	1	G2J-1906 -
Base-Cam Lock	HC140208	1	G2J-1906 -
Bearing RIV 3209-2R51 (Bearing-Assy)	IC521111300	1	G2J-1906 -
Bearing RIV 6209-2R51 (Bearing-Assy)	IC521111337	1	G2J-1906 -
Bearing-Assy. includes	<i>See Drive-Assy. Shaft</i>		
Beater Seal Shaft Silicone	IC177120280	1	G2J-1906 -
Belt-Poly V 30J (RFC5)	IC531300148	1	G2J-1906 -
Belf-Poly V 650J20 (RFC3)	HC153102	1	A2L-336 -
Blade-Scraper	IC141116030	6	G2J-1906 -
Boot-Toggle Switch	HC150898	2	G2J-1906 -
Bottle-Wash 500ml	HC196103	1	G2J-1906 -
Brush-9/16 inch w/36 inch handle	HC158077	1	G2J-1906 -
Brush-1 inch dia x 12 inch long	HC158026	1	G2J-1906 -
Brush-6 inch x 2-3/4 dia w/9 inch handle	HC158020	1	G2J-1906 -
Bucket-Drainage	HC140438	1	A2L -
Cam-Assy. Door (Door Assy)	HC119666	1	E2K-1218 -
Cam-Assy. Door Lock (Door Assy)	HC119455	1	G2J-1906 -
Capacitor-Run (1 Phase)(RFC3) (Bristol #L63A113BBCA Compressor)	HC151463	1	A2L-336 -
Capacitor-Run (1 Phase)(RFC5) (Bristol #L63A183BBCA Compressor)	HC150362	1	G2J-1906 -
Capacitor-Run (1 Phase)(RFC3) (2 HP Franklin Motor)	HC150244	1	A2L-336 -
Capacitor-Start (1 Phase)(RFC3) (Bristol #L63A113BBCA Compressor)	HC151436	1	G2J-1906 -
* As Required NLA = No Longer Available			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List for Models RFC3 and RFC5

Important: All parts shown are for standard models designed for 230V/1PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Capacitor-Start (1 Phase)(RFC5) (Bristol #L63A183BBCA Compressor)	HC151460	1	G2J-1906 –
Capacitor-Run (1 Phase) (RFC3) (2 HP Franklin Motor)	HC150294	1	A2L-336 –
Capacitor-Start w/Resistor (RFC5) (1 Phase Leeson Motor 3 HP #131534.00)	HC150514	1	G2J-1906 –
Caster-1 1/4 ST PT w/brake	HC162105	2	G2J-1906 –
Caster-1-1/4 ST PT W/O Brake	HC162106	2	G2J-1906 –
Channel-Rear Corner	HC140218	2	G2J-1906 –
Chute-Mix Dispense	HC140236	1	G2J-1906 –
Clamp-Hose 13/16 to 1-1/2	HC160754	2	G2J-1906 –
Clamp-Hose 2-1/2 to 5-1/2 (RFC3)	HC160731	1	G2J-1906 –
Clamp-Hose 3-9/16 to 4-1/2 (RFC5)	HC160739	1	G2J-1906 –
Clip-Miniature Relay Retaining	HC150166	1	E2K-1218 –
Coil-Replace 24v (RFC3) (Contactor)	HC150133	*	A2L-336 –
Coil-Replace 24v (RFC5) (Contactor)	HC150133	*	E2K-1218 –
Coil-Replace 24VAC DPBF25 (RFC5) (Contactor)	HC150169	*	G2J-1906 – E2K-1217
Compressor-Assy. 208-230-1-60 (RFC3) includes	HC119540	1	A2L-336 –
Cap-Access Valve	HC155574	1	
Capacitor-Run	HC151463	1	
Capacitor-Start	HC151436	1	
Drier-Filter 16 cu in	HC155054	1	
Relay-Compressor Start	HC151462	1	
Valve-Access	HC155419	1	
Compressor-Assy. 208-230-1-60 (RFC5) includes	HC119508	1	G2J-1906 –
Capacitor-Run	HC150362	1	
Capacitor-Start	HC151460	1	
Drier-Filter 16 cu in	HC155054	1	
Relay-Compressor	HC151459	1	
Condenser-Water (RFC3)	HC155029	1	A2L-336 –
Condenser-Water 3 Ton (RFC5)	HC155032	1	G2J-1906 –
* As Required NLA = No Longer Available			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List for Models RFC3 and RFC5

Important: All parts shown are for standard models designed for 230V/1PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Connector-Mech Grounding CU	HC150745	1	G2J-1906 –
Contactor-IEC 23A 24v (RFC3) (Dasher & Compressor)	HC150136	2	A2L-336 –
Contactor-IEC 23A 24v (RFC5) (Dasher & Compressor)	HC150136	2	E2K-1218 –
Contactor-IEC 25A 4 Pole 24v Coil (RFC5) (Dasher & Compressor)	HC150160	2	G2J-1906 – E2K-1217
Controller-Temperature	IC582200161	1	G2J-1906 –
Cord-Assy. Power 30A 10 Ft. (RFC3)	HC119934	1	A2L-336 –
Cord-Assy. Power 50A 10 Ft. (RFC5)	HC119489	1	E2K-1218 –
Cover-Electric Box	HC140224	1	G2J-1906 –
Cover-TXV Insulator (NLA use HC140297)	IC581110030	1	G2J-1906 – E2K-1217
Cover-TXV Insulator	HC140297	1	E2K-1218 –
Cup-Overrun (use with P/N HC158049 scale)	HC158051	1	G2J-1906 –
Cut Out-High Pressure	HC155405	1	G2J-1906 – H2K-2329
Cut Out-Low Pressure 0 PSIG	HC155482	1	G2J-1906 –
Cut Out Pressure CC80 22/29 061F11300 (High Pressure)	IC583100134	1	I2K-2492 –
Cylinder-Complete (RFC3)	IC115154960	1	A2L-336 –
Cylinder-Complete (RFC5)	IC115154970	1	G2J-1906 –
Dasher-12 qt. RFC3	IC142061050	1	A2L-336 –
Dasher-24 qt. RFC5	IC142061010	1	G2J-1906 –
Dasher-Assy. Displacer 12 qt. (RFC5)	IC142061020	1	G2J-1906 –
Dasher(Beater) Seal Shaft Silicone	IC177120280	1	G2J-1906 –
Decal-Beater Warning	HC165025	1	G2J-1906 –
Decal-Cleaning Instructions	HC165485	1	G2J-1906 –
Decal-Clear Overlay	HC165091	1	G2J-1906 –
Decal-Dasher Switch	HC164144	1	G2J-1906 –
Decal-Panel Removal Batch	HC165126-01	3	G2J-1906 –
Decal-Refrigeration Switch	HC164145	1	G2J-1906 –
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Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List for Models RFC3 and RFC5

Important: All parts shown are for standard models designed for 230V/1PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Decal-Rita's Batch (Logo)	HC164487	1	G2J-1906 –
Decal-Rita's Full Batch	HC164484	1	L2K –
Decal-Rita's Single Batch	HC164485	1	A2L-336 –
Decal-Ventilation 6-inch Rear	HC169054	1	G2J-1906 – E2K-1217
Decal-Ventilation 3" & 4"	HC164172	1	E2K-1218 –
Door Hinge	IC164100230	1	G2J-1906 –
Door-Assy. (Door Only)	IC118130780	1	G2J-1906 – E2K-1217
Door-Assy. (Door Only)	IC118130790	1	E2K-1218 –
Door-Assy. Complete includes	HC119470	1	G2J-1906 –E2K-1217
ActuatAssy.	IC118130780	1	
Door-Dispense	HC140203	1	
Gasket-Door	IC158200090	1	
Handle-Assy. Dispense	HC119453	1	
Knob-Assy. Arm	HC119475	1	
Key-Assy. Door	HC119454	1	
Knob-Thumb Screw	HC140242	1	
Lid-Door	HC140198	1	
O-ring (Dispense Door)	HC160645	1	
Pin-Clevis	HC160353	2	
Spring-Compression SST	HC162326	1	
Door-Assy. Complete includes	HC119668	1	E2K-1218 –
Cam-Assy. Door	HC119666	1	
Door-Batch	IC118130790	1	
Door-Dispense	HC140360	1	
Gasket-Door	IC158200090	1	
Knob-Door	HC140362	2	
Lid-Door	HC140198	1	
O-ring (Dispense Door)	HC160645	1	
Pin-Clevis	HC160353	2	
Pin-Door Slide	HC140361	1	
Door-Dispense (Door Assy)	HC140203	1	G2J-1906 – E2K-1217
Door-Dispense (Door Assy.)	HC140360	1	E2K-1218 –
Drier-Filter 16 cu in	HC155054	1	G2J-1906 –
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Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List for Models RFC3 and RFC5

Important: All parts shown are for standard models designed for 230V/1PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Drive-Assy. Shaft includes	IC157080290	1	G2J-1906 -
Bearing RIV 3209-2R51	IC521111300	1	
Bearing RIV 6209-2R51	IC521111337	1	
Housing Bearing & Shaft	IC164110130	1	
Shaft-Assy Drive	IC157155050	1	
Ring Retaining Dia. 85 UNI7437 C70	IC519000285	1	
Ring Retaining Dia. 45 UNI7435 C70	IC519000145	1	
Washer Spacer 45 55 1 DIN988	IC513101550	1	
Ring Bearing Spacer	IC158115180	1	
Spacer Bearing	IC158155200	1	
Elbow-1 in. MPT x 1 in. BARB PVC	HC155592	1	E2K-1218 -
Fan-Axial 230v 240CFM 32watt	HC151098	1	G2J-1906 - E2K-1217
Fan-Axial 230v 212CFM 35watt 50/60	HC151000	1	E2K-1218 -
Gasket-Door (Door Assy)	IC158200090	1	G2J-1906 -
Glass-Sight	HC155059	1	G2J-1906 -
Grate-Shelf	HC140235	1	G2J-1906 -
Grommet-1-5/8 OD x 3/4 ID x 1-1/4 GRV.	HC159063	1	G2J-1906 -
Guard-Finger	HC151009	1	E2K-1218 -
Guide-Nozzle	HC140347	1	E2K-1218 -
Guide-Wash Hose	HC140246	1	G2J-1906 -
Handle-Assy. Dispense (Door Assy)	HC119453	1	G2J-1906 - E2K-1217
Handle-Cam Lock (Door Assy)	HC140209	1	G2J-1906 -
Hose-Assy. Braided (with nozzle)	HC119469	1	G2J-1906 -
Hose-Flex 1/2 IPS x 1/2 IPS	HC160757	1	A2L -
Hose-Flex 3/8 Comp x 1/2 IPS	HC160755	1	G2J-1906 -
Hose-PVC 1 ID (order by feet)	HC160753	*	G2J-1906 -
Housing Bearing & Shaft (Drive Shaft Assy.)	IC164110130	1	G2J-1906 -
Hub (Drive Shaft) (Drive Shaft Assy.)	IC157155050	1	G2J-1906 -
Insulation-Compr Wrap Bristol	HC165534	1	G2J-1906 -
* As Required NLA = No Longer Available			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List for Models RFC3 and RFC5

Important: All parts shown are for standard models designed for 230V/1PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Key-Assy. Door (Door Assy)	HC119454	1	G2J-1906 – E2K-1217
Kit-Dispense Door Switch	HC119163	1	G2J-1906 – E2K-1217
Kit-Dispense Door Switch Batch	HC119825	1	E2K-1218 –
Kit-Motor & Capacitors (RFC3)	HC119816	1	A2L-336 –
Knob-Assy. Arm (Door Assy)	HC119475	1	G2J-1906 –
Knob-Door (Door Assy.)	HC140362	2	E2K-1218
Knob-Fluted Metal Faucet	HC162631	1	G2J-1906 – E2K-1217
Knob-Thumb Screw (Door Assy)	HC140242	1	G2J-1906 – E2K-1217
Knob-Timer	HC162636	1	G2J-1906 –
Lid-Door (Door Assy)	HC140198	1	G2J-1906 –
Lubricant-Petrol Gel 4 oz. tube (per tube)	HC158000A	*	G2J-1906 –
Meter-Panel Volt	HC140384	1	G2J-1906 –
Module-Switch Triac	HC150400	1	G2J-1906 –E2K-1217
Motor-Capacitor Kit 2 HP (RFC3)	HC119816	1	A2L-336 –
Motor-Leeson 3 HP 115/20-230-1-60 (RFC5)	IC551713072	1	G2J-1906 –
Capacitor (motor mounted)	HC150514	1	
Muffler-Discharge (RFC3)	HC155133	1	A2L-336 –
Nameplate-Switch ON/OFF	HC165003	1	G2J-1906 –
Nut-El Stop #10-24 ZN (Upper Front Panel)	HC160304	6	G2J-1906 –
Nut-Lock Conduit 1-1/4	HC150736	4	G2J-1906 –
Nut-Speed #10-24 .025-064SST(Top Panel)	HC159132	4	G2J-1906 –
Nut-Speed #10-24 .156-.187 (Rear Channel and Lower Front Panel)	HC159133	18	G2J-1906 –
Nut-Speed 1/4-20 .064-.125 (Rear & Side Panels)	HC160117	12	G2J-1906 –
Oriface-N° 03 068-2079 (Cylinder Assy. RFC3)	IC581110614	1	G2J-1906 –
Oriface-N° 04 068-2084 (Cylinder Assy. RFC5)	IC581110614	1	G2J-1906 –
O-ring-Ring Retaining (Drive Shaft Assy.)	IC519000285		G2J-1906 –
* As Required NLA = No Longer Available			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List for Models RFC3 and RFC5

Important: All parts shown are for standard models designed for 230V/1PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
O-ring-Ring Retaining (Drive Shaft Assy.)	IC519000145		G2J-1906 -
O-ring (Dispense Door-Door Assy)	HC160645	1	G2J-1906 -
O-ring (Scraper Blade)	HC160646	6	G2J-1906 -
Pad-Antifriction (RFC3)	IC155230350	5	A2L-336 -
Panel-Assy. Top	HC119457	1	G2J-1906 -
Panel-Assy. Upper Front	HC119456	1	G2J-1906 -
Panel-Lower Front	HC140212	1	G2J-1906 -
Panel-Rear W/C	HC140214	1	G2J-1906 -
Panel-Side	HC140213	2	G2J-1906 -
Pin-Clevis (Door Assy)	HC160353	2	G2J-1906 -
Pin-Door Slide (Door Assy.)	HC140361	1	E2K-1218 -
Plate-0/30 Dial (Timer)	HC165456	1	G2J-1906 -
Pulley-Axial (Driven)(RFC3)	IC153105090	1	A2L-336 -
Pulley-Axial 45 J 50095 (Driven)(RFC5)	IC153105120	1	G2J-1906 -
(Pulley) Sheave-20J 1.7575 OD .857 Shaft (RFC3)	HC140337	1	A2L-336 -
(Pulley) Sheave-30J 1.969 OD (Drive) (RFC5) .	HC140220	1	G2J-1906 - E2K-1217
(Pulley) Sheave-30J 1.969 OD 1.125 Shaft (Drive) (RFC5)	HC140349	1	E2K-1218 -
Relay-Compressor (1 Phase) (RFC3) (Bristol #L63A113BBCA Compressor)	HC151462	1	A2L-336 -
Relay-Compressor (1 Phase) (RFC5) (Bristol #L63A183BBCA Compressor)	HC151459	1	G2J-1906 -
Relay-Miniature SPDT 24v Coil	HC150164	1	E2K-1218 -
Relay-SS Overload 1 Phase 12-32A (RFC5) ...	HC150157	1	E2K-1218 -
Relay-Overload 14-23A Auto Reset (RFC5)	HC150163	1	G2J-1906 - E2K-1217
Relay-SS Overload 1 Phase 5-15A (RFC3)	HC150158	1	A2L-336 -
Ring (Bearing-Assy)	IC158115180	1	G2J-1906 -
* As Required NLA = No Longer Available			

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Alphabetized Parts List for Models RFC3 and RFC5

Important: All parts shown are for standard models designed for 230V/1PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Ring-Retaining 24mm Ext.	HC160430	1	E2K-1218 –
Rivet-Ratchet Plastic (Compressor Wrap)	HC160419	4	G2J-1906 –
Sanitizer-Stera Sheen (4 lb. jar)	HC158014A	*	G2J-1906 –
Sanitizer-Stera Sheen (per case/4 jars)	HC158014	*	G2J-1906 –
Sanitizer-Stera Sheen (sample)	HC158013	*	G2J-1906 –
Scale-Overrun	HC158049	*	G2J-1906 –
Screw-HXHC M8 x 20 Rounded	HC140290	4	G2J-1906 –
Screw-Sk Set 1/4-20 x 1/4 KBOX	HC160495	*	G2J-1906 – E2K-1217
Screw-TRPM #10-24 x 1/2SST(Rear Channel) (Side, Top and Front panels)	HC160076	20	G2J-1906 –
Screw-TRPM 1/4-20 x 1/2 SST	HC160048	12	G2J-1906 –
Seal-Shaft	IC177120280	1	G2J-1906 –
Sensor-PTC Temperature	IC572910101	1	E2K-1218 –
Shaft-Assy. Drive	<i>See Drive-Assy. Shaft</i>		
Sheave-20J 1.7575 OD .857 Shaft (RFC3)	HC140337	1	A2L-336 –
Sheave-30J 1.969 OD (Drive) (RFC5)	HC140220	1	G2J-1906 – E2K-1217
Sheave-30J 1.969 OD 1.125 Shaft (Drive) (RFC5)	HC140349	1	E2K-1218 –
(Sheave) Pulley-Axial (Driven)(RFC3)	IC153105090	1	A2L-336 –
(Sheave) Pulley-Axial 45 J 50095(Driven)(RFC5)	IC153105120	1	G2J-1906 –
Shelf-Assy. Batch	HC119466	1	G2J-1906 –
Shield-Switch	HC140166	2	G2J-1906 – G2K-2032
Socket-Mini Relay	HC150165	1	E2K-1218 –
Spacer Bearing (Drive)	IC158155200	1	G2J-1906 –
Spring-Compression	HC162325	1	G2J-1906 –
* As Required NLA = No Longer Available			

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Alphabetized Parts List for Models RFC3 and RFC5

Important: All parts shown are for standard models designed for 230V/1PH/60HZ.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Spring-Compression SST (Door Assy)	HC162326	1	G2J-1906 - E2K-1217
Strip-Terminal	HC150795	1	G2J-1906 -
Strip-Terminal 3 Pole	HC139055-01	1	G2J-1906 -
Supply-Power 24VAC/24VDC	HC150196	1	G2J-1906 -
Support (Spacer Bearing) (Bearing-Assy)	IC158155200	1	G2J-1906 -
Switch-Toggle DPST (Refrigeration)	HC150435	1	G2J-1906 - E2K-1217
Switch-Toggle SPST (Refrigeration)	HC159235	1	E2K-1218 -
Switch-Toggle SPST (Dasher)	HC159235	1	G2J-1906 - G2K-2032
Switch-Toggle DPST (Dasher)	HC150435	1	G2K-2033-
Tee-1" x 1" x 1" Nylon (Drain Vent)	HC155630	1	G2J-1906 -
Timer-0/30 Minute	HC150563	1	G2J-1906 -
Transducer-AC Power (1 Phase)	HC150194	1	G2J-1906 -
Tool-O-ring Removal	HC169374	*	G2J-1906 -
Transformer-75VA/24VAC/MURD (RFC3)	IC574100325	1	E2K-1218 -
Transformer-75VA/24VAC/MURD (RFC5)	IC574100325	1	E2K-1218 -
Transformer-Control 24VAC 40VA (RFC5)	HC150195	1	G2J-1906 - E2K-1217
Tube-Assy. Drain (RFC3)	HC119605	1	A2L-336 -
Tube-Assy. Drain (RFC5)	HC119458	1	G2J-1906 -
Valve-1/4 Turn Faucet	HC155489	1	G2J-1906 -
Valve-Access	HC155419	1	G2J-1906 -
Valve-Assy Water includes	113769-01	1	G2J-1906 -
Valve-Water 3/8	HC155410	1	G2J-1906 -
Valve-Thermostatic Expansion 68Z3438	IC581101054	1	G2J-1906 -
Valve-Solenoid 24v	HC155491	1	G2J-1906 -
Valve-Water 3/8	HC155410	1	G2J-1906 -
Washer (Bearing-Assy)	IC513101550	1	G2J-1906 -
Washer-Flat 24mm Nylon	HC160182	1	E2K-1218 -
* As Required NLA = No Longer Available			

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