



H. C. DUKE & SON, INC.

2116 - 8th Avenue • East Moline, Illinois 61244

REPLACEMENT PARTS MANUAL
with ILLUSTRATIONS



Arctic Rush®
Models 145,
145RH and 816C

184674-01 — 4/21

Replacement Parts Orders

You must have the serial number of your freezer when ordering parts — parts may differ with a particular serial number of the same model.

Parts are listed using terminology that best fits the function of the part. The illustrations in this section will help you to find the correct part number and description. The alphabetized parts list can be used to verify part numbers pertaining to the serial number of your unit.

Place your parts orders by phone, FAX, e-mail or letter to:

H. C. Duke & Son, Inc.
2116 – 8th Avenue
East Moline, Illinois 61244



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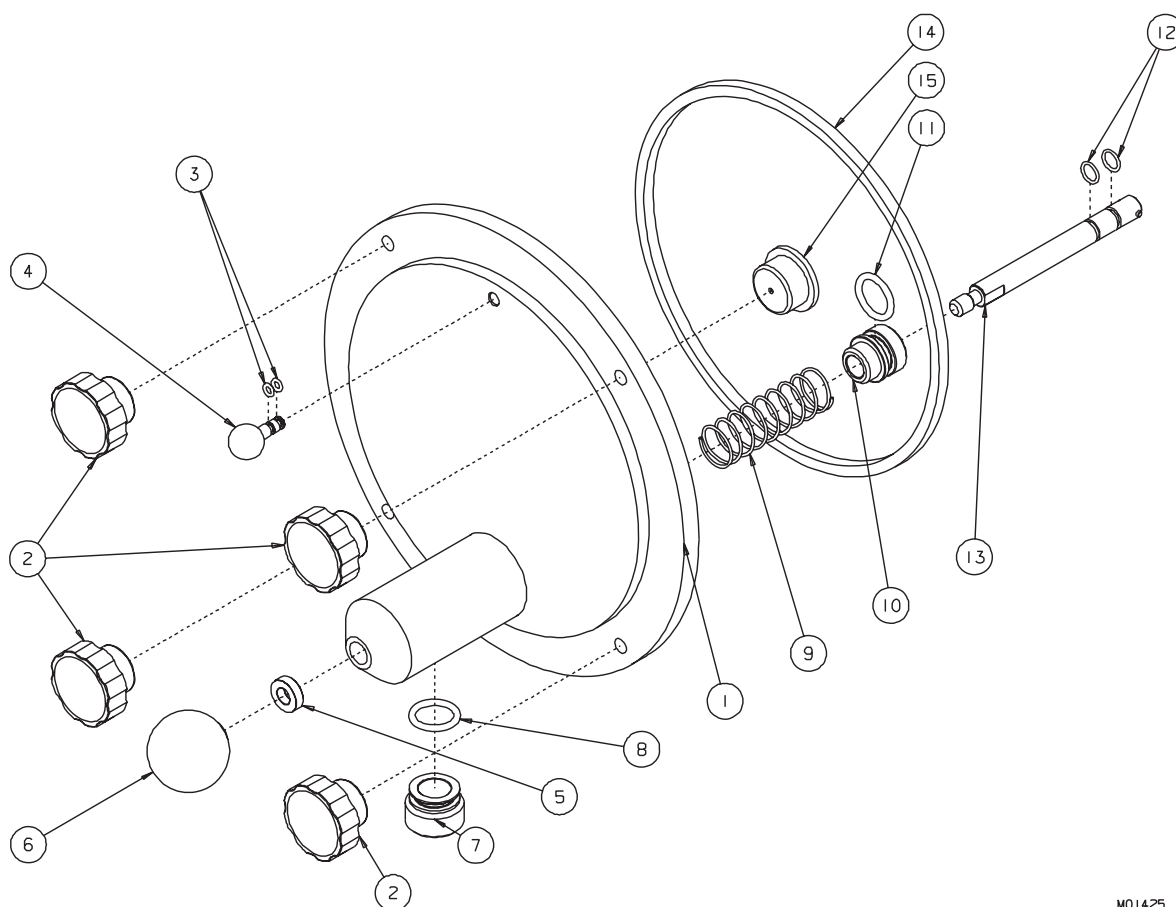
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Figure 1 Pull Valve Door Assembly

M01425

Item	Part No.	Description
*	HC114700.....	Door (Head) - Assy. Complete
1.....	HC114989.....	Door (Head) - Assy. Pull Valve (Door Only)
2.....	HC162633	Knob - Fluted Torque Blk 5/16-18 (Hand)
2A.....	HC130194	Stud - Freezer Door
3.....	HC160561	O-Ring (Plug)
4.....	HC115416.....	Plug - Assy. Air Bleed
5.....	HC139274	Nut - Piston Rod
6.....	HC162629	Knob - Ball 3/8-16 Thd Black
7.....	HC136249-01.....	Outlet - Valve
8.....	HC160582	O-Ring (Outlet - Valve)
9.....	HC162319	Spring - Pull Valve
10.....	HC136253	Piston - Valve
11.....	HC160582	O-Ring (Piston)
12.....	HC160610	O-Ring (Rod)
13.....	HC113999.....	Rod - Assy. Piston
14.....	HC160606	Quad Ring
15.....	HC138336	Bushing - Plastic Door

* Includes parts listed above except items 2, 2A and 14.

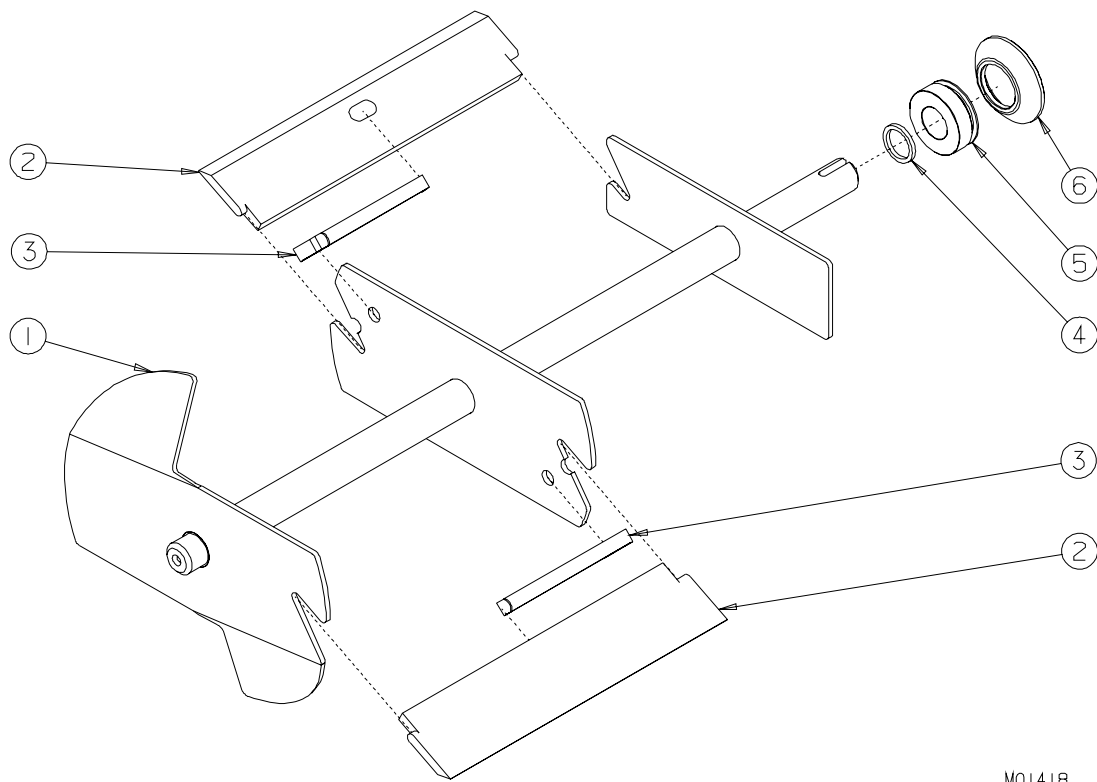
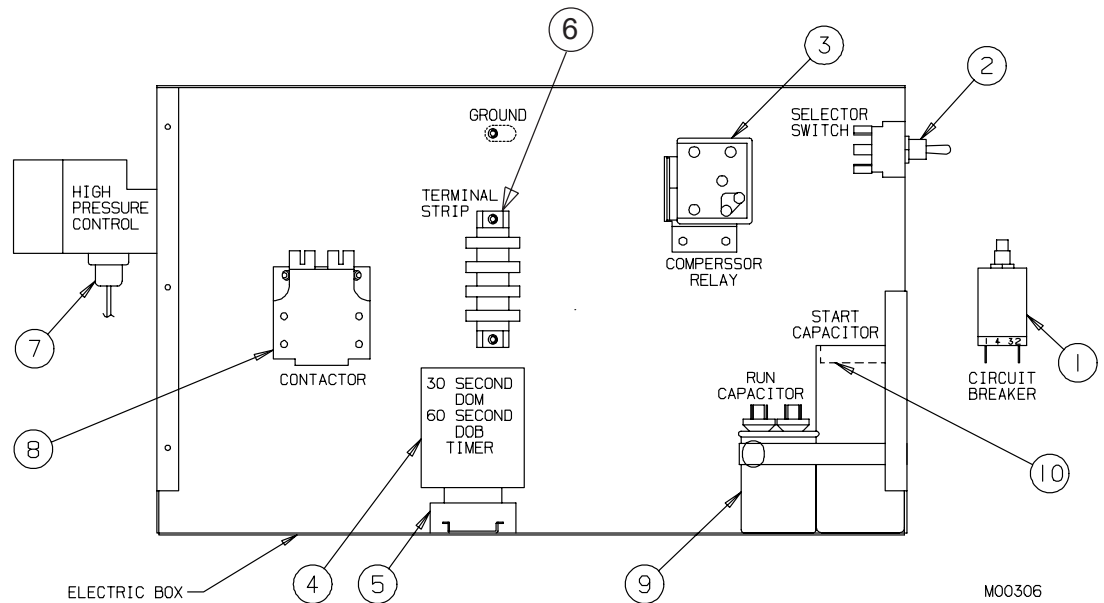


Figure 2 Beater Shaft Assembly

Item	Part No.	Description
1	HC113072	Beater-Assy. Slush
2	HC138256	Blade-Scraper
3	HC134649	Spring-Blade
4	HC160605	Quad Ring
5	HC138215*	Bushing-Cup Seal
6	HC160557*	Cup-Shaft Seal
	*HC116143	Seal-Assy. Shaft (Includes Items 5 & 6)

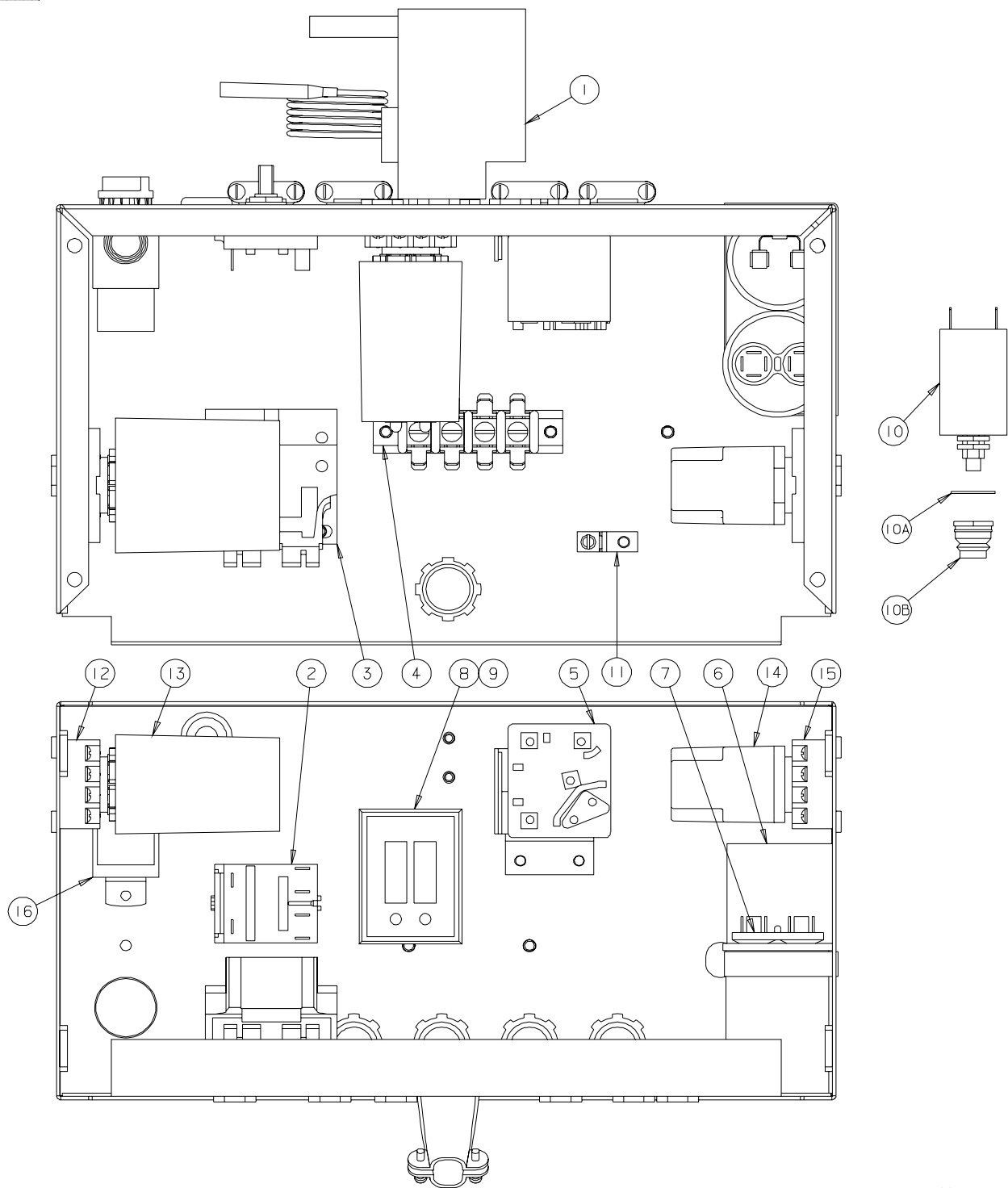


M00306

Figure 3 Electrical Box — Counter Model

Item	Part No.	Description
1	HC150452	Breaker-Circuit 4.5 Amp
2	HC150465	Switch-Toggle (Selector)
2A	HC165023	Nameplate-CLEAN/OFF/FREEZE
3	HC151427-01	Relay-Start/Run
4	HC150263	Timer-DOM DOB Adj 120Vac
5	HC150119	Socket-Octal Terminal
5A	HC150120	Clip-Retainer (Set of 2)
6	HC150795	Strip-Terminal
7	HC155425	Cut-Out-High Pressure
8	HC150339	Contactor
9	HC151421	Capacitor-Run
10	HC151426-01	Capacitor-Start

Figure 4 Electrical Box — Floor Models (Sheet 1 of 2)

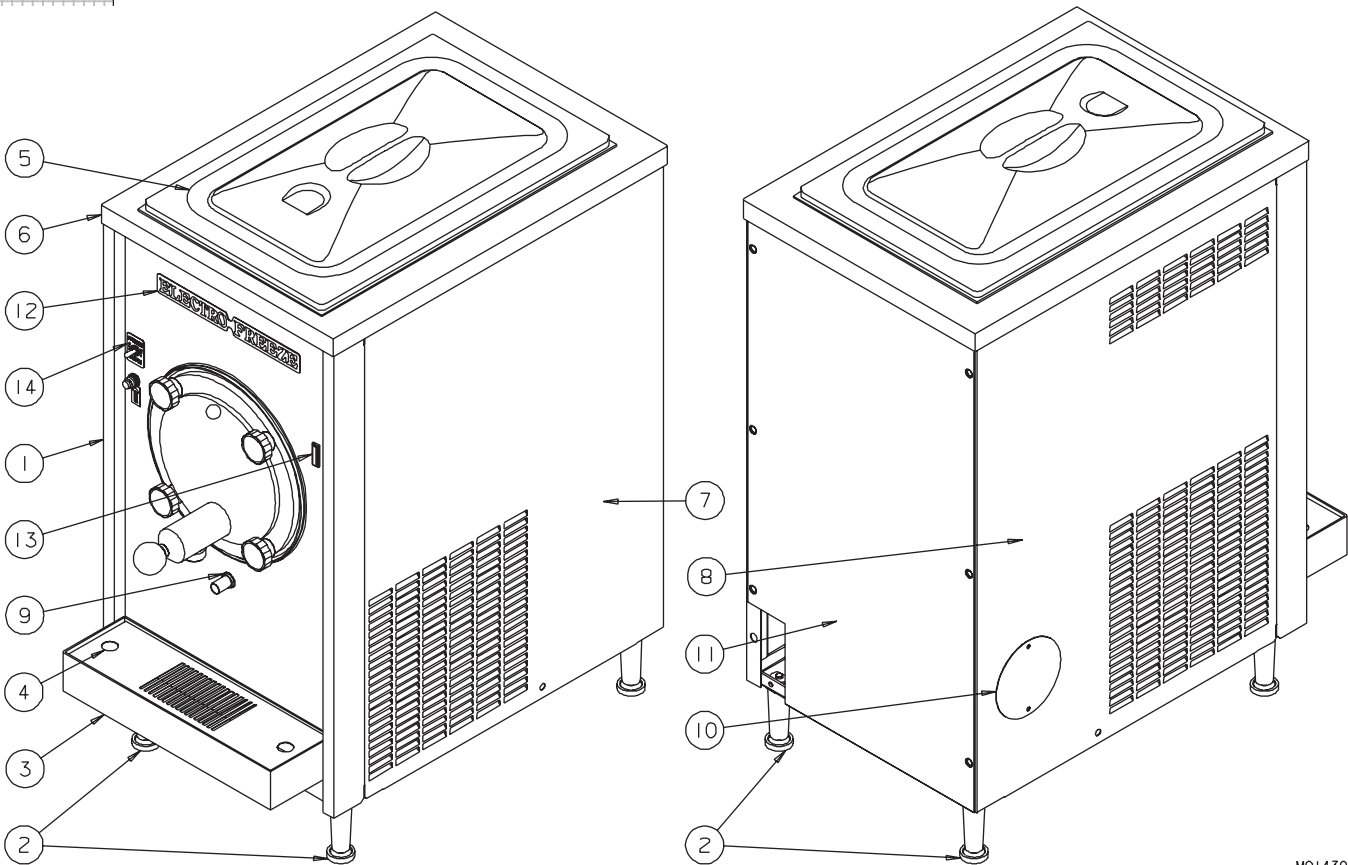


MO1406

Figure 4 Electrical Box — Floor Models (Sheet 2 of 2)

Item	Part No.	Description
1	HC155425	Cut Out-High Pressure
2	HC115816	Kit-Rotary Switch Replacement
2A	HC150462	Knob-Rotary Switch
2B	HC165022	Nameplate-CLEAN/OFF/FREEZE
2C	HC150786	Bushing-Snap
2D	HC134653	Extension-Switch (Shaft)
2E	HC150460	Coupler-Switch to Shaft Extension
3	HC150339	Contactora-2 Pole 110V
4	HC150795	Strip-Terminal
5	HC151427-01	Relay-Start/Run
6	HC151426-01	Capacitor-Start
7	HC151421	Capacitor-Run
8	HC150263	Timer-DOM DOB ADJ 120VAC
9	HC150119	Socket-Octal Terminal
9A	HC150120	Clip-Retainer (Set of 2)
10	HC150452	Breaker-Circuit - 4.5 Amp.
10A	HC160160	Washer-.385 x .75 x .031 Nylon
10B	HC150440	Seal-Reset Button
11	HC150745	Connector-Mechanical Grounding CU
12	HC150119	Socket-Octal Terminal (Optional Mix Light)
13	HC150124	Control-Liquid Level (Optional Mix Light)
14	HC150384	Relay-DPDT 120v Coil (145RH Model Only)
15	HC150119	Socket-Octal Terminal (145RH Model Only)
16	HC161202	Thermostat-Hopper (145RH Model Only)

Figure 5 Panels — Counter Model (Sheet 1 of 2)



M01430

Hardware for Counter Model Panels		
Panel	Screw	Space
Front	HC160048	HC163103
Rear/Corners	HC160048	n/a
Side	HC160048	HC138455
Drip Tray	HC160049	HC163103
n/a = not applicable		

Figure 5 Panels — Counter Model (Sheet 2 of 2)

Item	Part No.	Description
1	HC116928-C	Panel - Assy. Front
	HC116929-C	Panel - Assy. Front (with Optional Mix Light)
	HC119090	Panel - Assy. Front (876B-Batch)
2	HC118616	Kit - 4-inch Adjustable Leg w/Antislip Pad (Set of 4) includes HC162114 Leg - Four Inch Adjustable HC162130 ... Pad - Foot Anti Slip
3	HC135802	Pan - Drip
	HC116088	Tray - Assy. Drip & Flavor (4 Bottle, w/Self Serve Decal and w/o Bottles & Insert)
	HC117529	Tray - Assy. Drip & Flavor (4 Bottle, w/Tray and w/o Decal, Bottles & Insert)
	HC139950	Panel - Shelf (876B-Batch)
4	HC135803	Insert - Drip Pan
5	HC196121	Cover - Hopper
	HC118691	Cover - Assy. Hopper Insulate (Optional RH Models)
6	HC116067-C	Panel - Assy. Hopper & Top (876B, 876B-Batch, 876C)
	HC115913-C	Panel - Assy. Hopper & Top (876BRH, 876CRH)
7	HC138664-C	Panel - Side RH*
8	HC136966-C	Panel - Side LH*
9	HC159064	Grommet - 7/8 OD x 5/8 ID (Drain Tube)
10	HC136959	Cover - Adjustment Hole
10A	HC160076	Screw - TRPM #10-24 x 1/2 SST
11	HC138736	Panel - Rear (Water Cooled)
	HC138749	Panel - Rear (Air Cooled)
12		Nameplate
13	HC150546	Light - Indicator 125V (Optional)
14	HC165023	Nameplate - CL/OFF/FR Toggle Switch

* Left or right hand is determined as you face the front of the freezer .

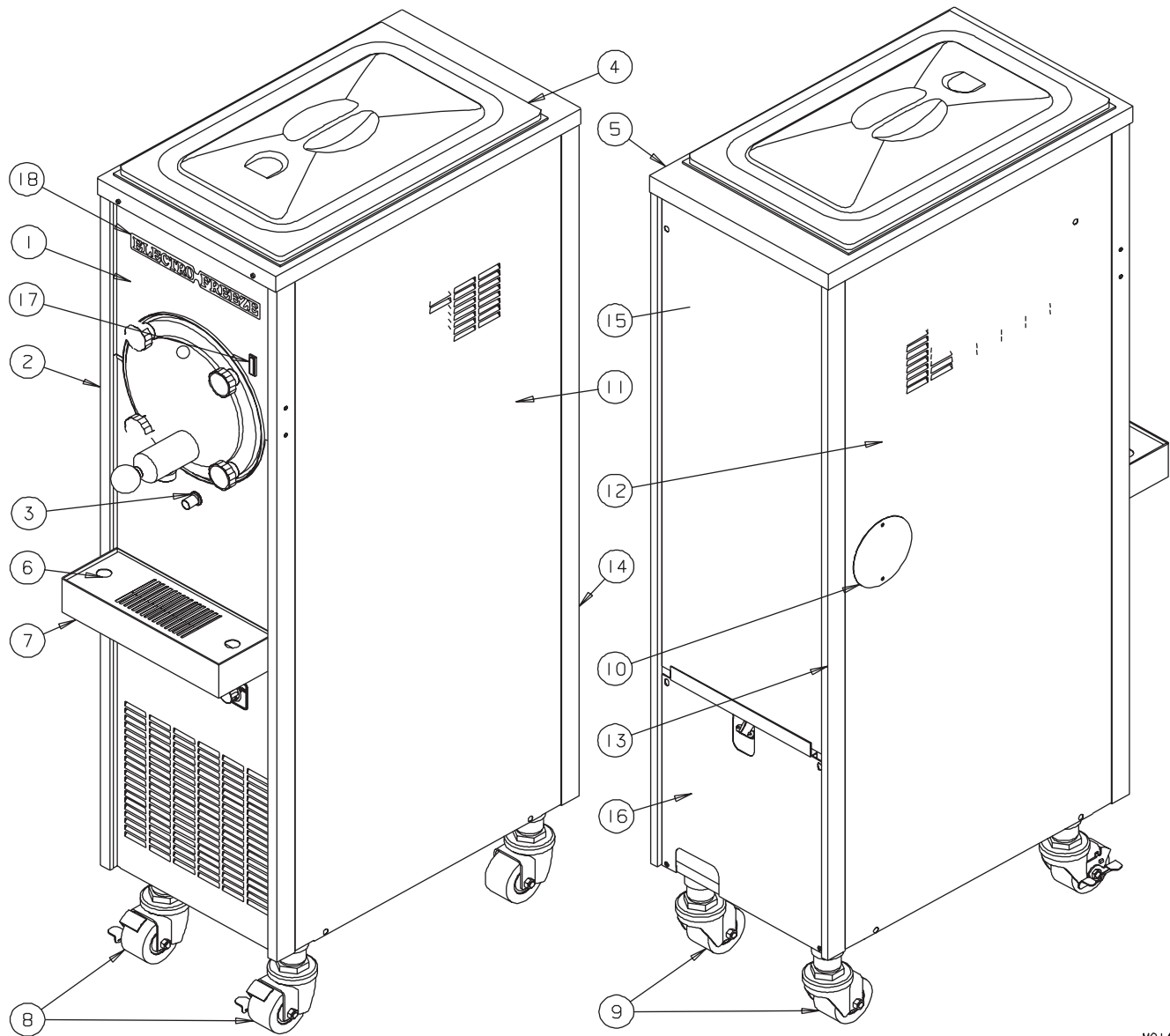
**Hardware for 876 Series
Counter Model Panels**

Panel	Screw	Nut-Speed	Space
Front	HC160048	HC160117	HC163103
Rear/Corners	HC160048	HC160117	n/a
Side	HC160028	HC160387	HC138455
Drip Tray	HC160049	n/a	HC163103
*N/A - Not Applicable			

Panel Decals & Labels

Part No.	Description
HC165025	Beater Warning
HC165065	Cleaning Instructions (RH Models)
HC165091	Clear Overlay
HC165126	Panel Removal
HC165151	Trimstrip (RH Models)
HC169052	Ventilation 3 in.

Figure 6 Panels — Floor Models (Sheet 1 of 2)



MO1431

Figure 6 Panels — Floor Models (Sheet 2 of 2)

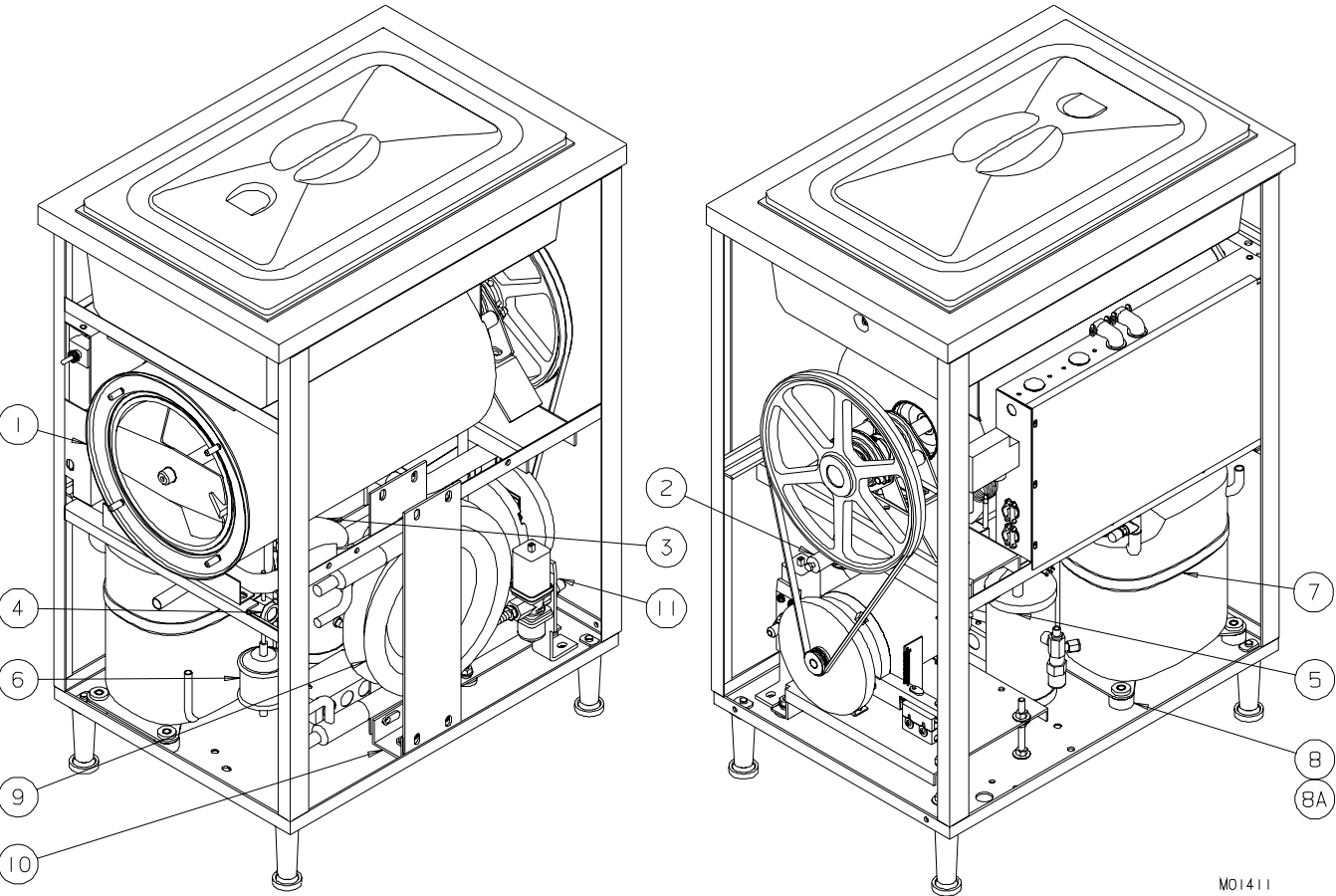
Item	Part No.	Description
1	HC116881-C	Panel-Assy. Upper Front
2	HC113835-C	Panel-Assy. Lower Front
3	HC159064	Grommet-7/8 OD x 5/8 ID (Drain Tube)
4	HC196121	Cover-Hopper
5	HC116066-C	Panel-Assy. Hopper & Top (145)
	HC116075-C	Panel-Assy. Hopper & Top (145RH)
6	HC136064	Insert-Drip Pan
7	HC136065	Pan-Drip
8	HC162133	Caster -Low Profile with Brake
8A	HC150736	Nut-Lock Conduit 1-1/4
9	HC162134	Caster-Low Profile w/o Brake
9A	HC150736	Nut-Lock Conduit 1-1/4
10	HC136959	Cover-Adjustment Hole
11	HC136964-C	Panel-Side RH
12	HC136963-C	Panel-Side LH
13	HC136960-C	Post-Rear Corner LH
14	HC136961-C	Post-Rear Corner RH
15	HC136962	Panel-Rear
16	HC139398	Panel-Lower Rear (Water Cooled ONLY)
17	HC150546	Light-Indicator 125V Vertical (Optional)

LH or RH — Left or right hand is determined as you face the front of freezer.

Hardware for Floor Model Panels			
Panel	Screw	Nut-Speed	Space
Front	HC160048	HC160117	HC163103
Rear/Corners	HC160048	HC160117	n/a
Side	HC160028	HC160387	HC138455
Drip Tray	HC160049	n/a	HC163103
*N/A - Not Applicable			

Panel Decals & Labels	
Part No.	Description
HC165025	Beater Warning
HC165091	Clear Overlay
HC165061	Logo - Duke
HC165126	Panel Removal
HC169052	Ventilation 3 in.

Figure 7 W/C Condensing Assembly
— Counter Model (Sheet 1 of 2)



M01411

Figure 7 W/C Condensing Assembly — Counter Model (Sheet 2 of 2)

Item	Part No.	Description
1	HC115916	Cylinder-Assy. Evaporator (145, 816C)
	HC116332	Cylinder-Assy. Evaporator (145RH)
2	HC155453	Valve-Auto Expansion Sweat (Cylinder)
3	HC113087	Exchanger-Assy. Heat
4	HC155459	Glass-Sight
5	HC155060	Receiver-2 1lb. 1/4 Sweat
6	HC155063	Drier-Filter 3 cu in Sweat
7	HC116824	Compressor-Assy. 115-1-60
	HC151421	Capacitor-Run
	HC151426-01	Capacitor-Start
	HC155063	Drier-Filter 3 cu in Sweat
	HC151427-01	Relay-Start
8	HC151431	Grommet-Compressor Mounting
8A	HC151432	Sleeve-Compressor Mounting
9	HC155029	Condenser-Water
10	HC119021	Bracket-Assy. Condenser Mtg.
11	HC112080	Valve-Assy. Water
<i>Not Shown:</i>		
	HC115923	Tube-Assy. Drain
	HC155419	Valve-Access
	HC155435	Valve-Solenoid (145RH)

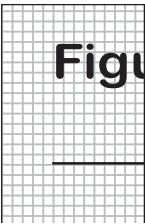
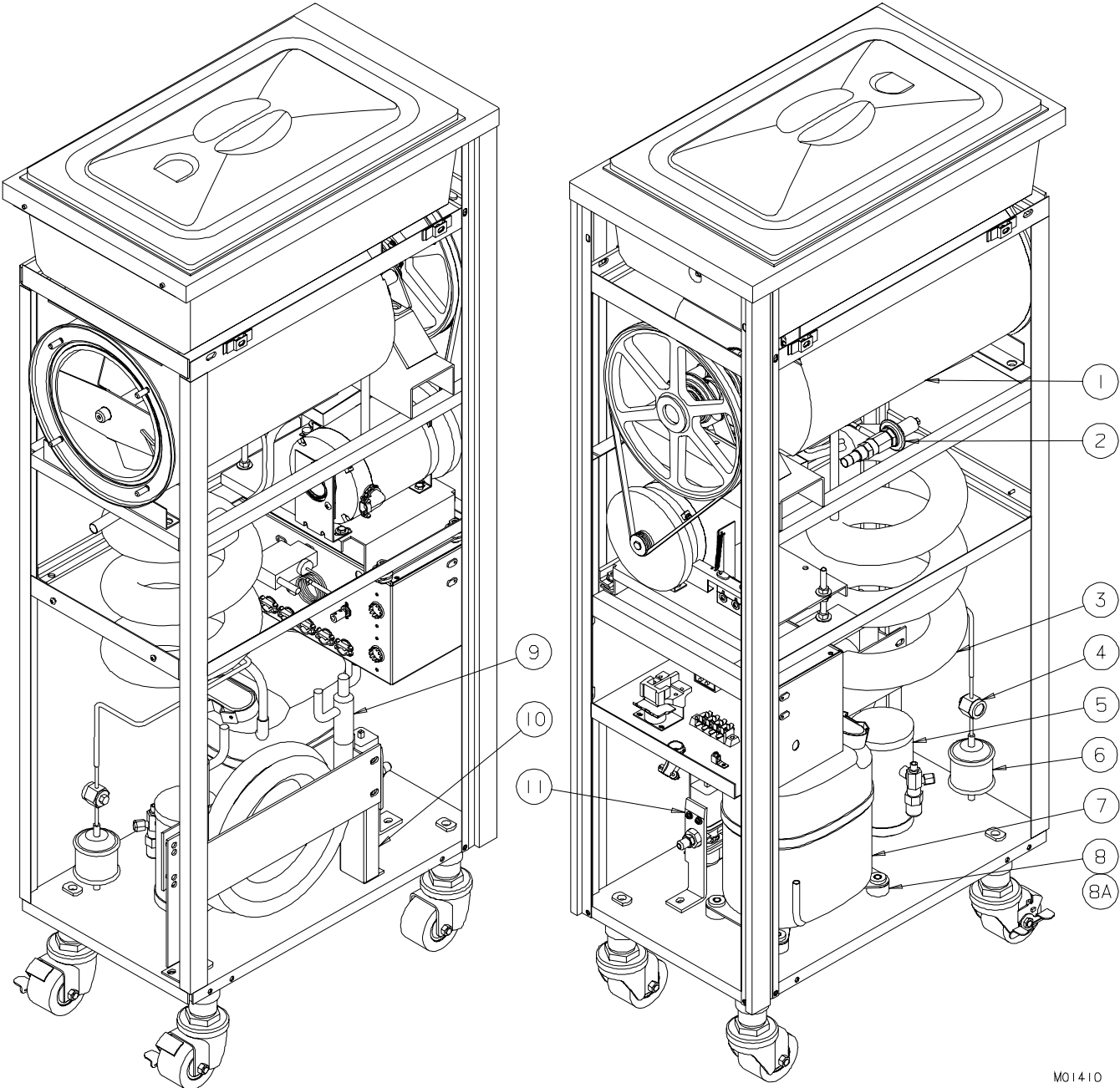


Figure 8 W/C Condensing Assembly
— Floor Models (Sheet 1 of 2)



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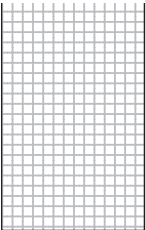
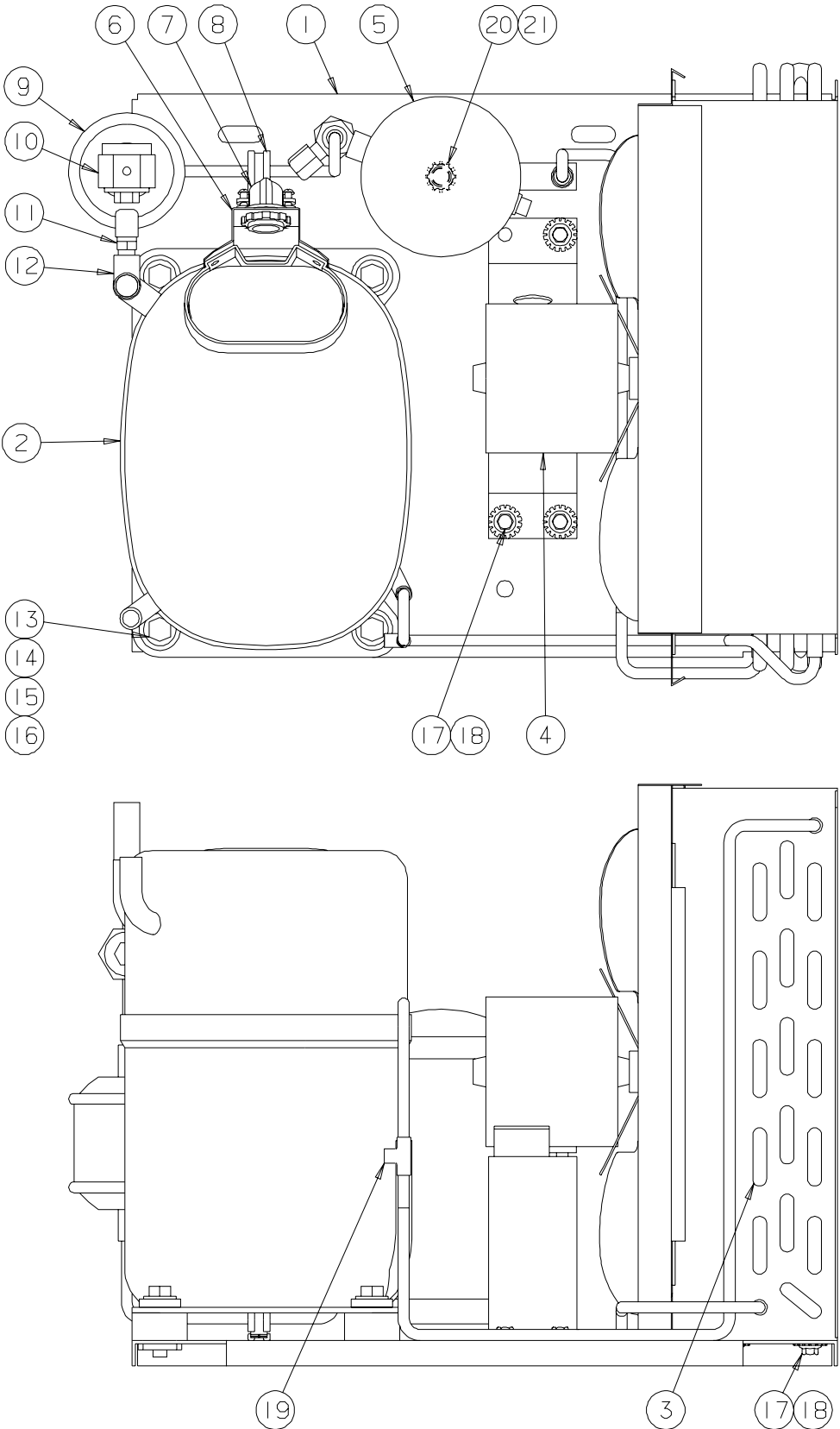


Figure 8 W/C Assembly

— Floor Models (Sheet 2 of 2)

Item	Part No.	Description
1	HC115916	Cylinder-Assy. Evaporator (145, 816C)
	HC116332	Cylinder-Assy. Evaporator (145RH)
2	HC155453	Valve-Auto Expansion Sweat (Cylinder)
3	HC112870	Exchanger-Assy. Heat
4	HC155459	Glass-Sight
5	HC155060	Receiver-2 1lb. 1/4 Sweat
6	HC155063	Drier-Filter 3 cu in Sweat
7	HC116824	Compressor-Assy. 115-1-60
	HC151421	Capacitor-Run
	HC151426-01	Capacitor-Start
	HC155063	Drier-Filter 3 cu in Sweat
	HC151427-01	Relay-Start
8	HC151431	Grommet-Compressor Mounting
8A	HC151432	Sleeve-Compressor Mounting
9	HC155029	Condenser-Water
10	HC139813	Bracket-Water Condenser
11	HC112080	Valve-Assy. Water
<i>Not Shown:</i>		
	HC115923	Tube-Assy. Drain
	HC155452	Valve-Auto Expansion (Hopper) (145RH)
	HC155435	Valve-Solenoid (145RH)

Figure 9 A/C Condensing Assembly (Sheet 1 of 2)



M01409

Use only original or authorized replacement parts with this freezer.

184674-01

Figure 9 A/C Condensing Assembly (Sheet 2 of 2)

Item	Part No.	Description
1	HC116870	Plate-Assy. Condensing Base
2	HC116824	Compressor-Assy. 115-1-60
	HC151421	Capacitor-Run
	HC151426-01	Capacitor-Start
	HC155063	Drier-Filter 3 cu in Sweat
	HC151427-01	Relay-Start
3	HC116871	Condenser-Assy. Air
	HC138668	Shroud-Condenser
	HC155126-C	Condenser-Air
4	HC116868	Fan-Assy. Condenser
	HC151074-01	Motor-Fan 35w 115V 60 Hz
	HC159020	Blade-Fan 11 in 26°
	HC137632	Bracket-Fan Condenser
5	HC155060	Receiver-2 1lb. 1/4 Sweat
6	HC137809	Support-Connector Compressor
7	HC150705	Connector-3/8x 90°
8	HC160740	Clamp-Tube 1/4
9	HC155063	Drier-Filter 3 cu in Sweat
10	HC155459	Glass-Sight
11	HC155419	Valve-Access
12	HC155536	Tee-1/2 x 1/2 x 1/2 SWT WROT
13	HC151431	Grommet-Compressor Mounting
14	HC151432	Sleeve-Compressor Mounting
15	HC160347	Screw-HXHC 5/16-18 x 1-3/8 ZN
16	HC160130	Washer-Flat 1/4 ZN
17	HC159950	Screw-HXSF 1/4-20 x 1/2 ZN
18	HC160151	Washer-Ext Tooth 1/4 ZN
19	HC155529	Tee-1/4 x 1/4 x 1/4 SOL CU
20	HC160453	Nut-Hex 3/8-16 ZN
21	HC160154	Washer-Ext Tooth 3/8 ZN

Not Shown:

HC115916	Cylinder-Assy. Evaporator (145, 816C)
HC116332	Cylinder-Assy. Evaporator (145RH)
HC155453	Valve-Auto Expansion Sweat (Cylinder)
HC113087	Exchanger-Assy. Heat (816C)
HC112870	Exchanger-Assy. Heat (145, 145RH)
HC115923	Tube-Assy. Drain
HC155452	Valve-Auto Expansion (Hopper) (145RH)
HC155435	Valve-Solenoid (145RH)

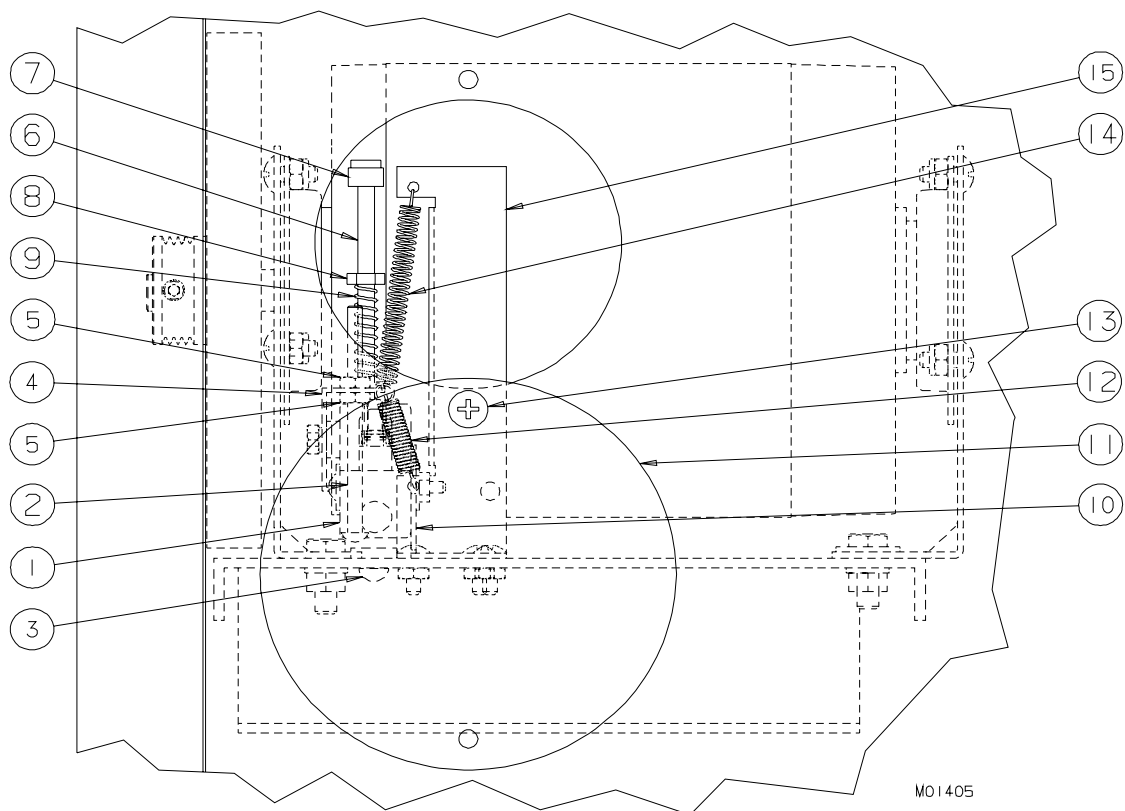
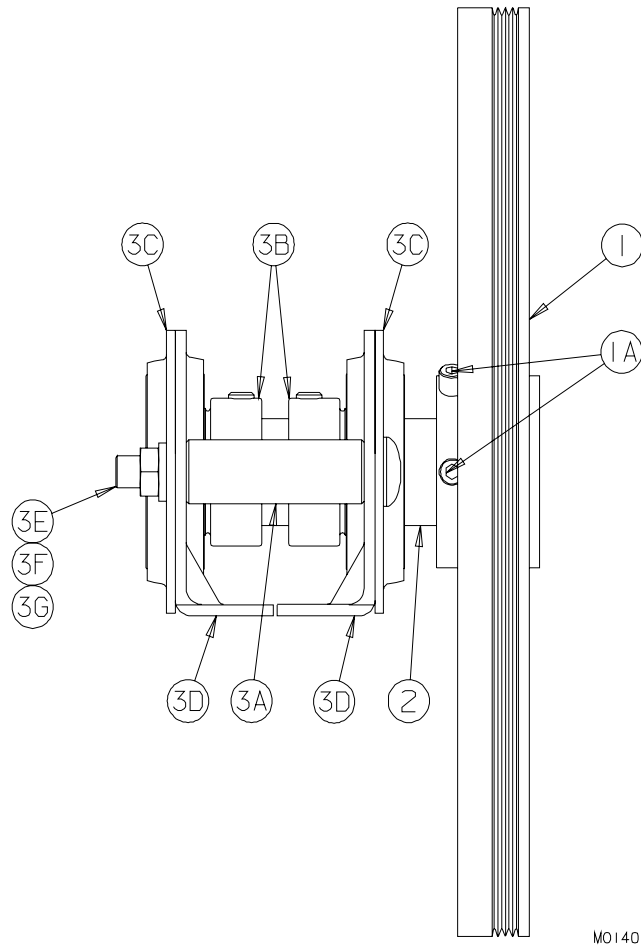


Figure 10 Consistency Control

Item	Part No.	Description
1	HC117492	Switch-Assy. Torque
	HC150457	Switch-Torque Control
	HC135003	Cover-Switch Top
	HC135004	Cover-Switch Bottom
2	HC159999	Screw-RDHM #8-32 (Stop)
3	HC162118	Bumper-Button (Rubber)
4	HC116414	Arm-Assy. Torque
5	HC160102	Nut-HEX #8-32 (Stop)
6	HC139544	Stud-Adjusting
6A	HC160138	Washer-Flat #10 (Adjusting Stud)
7	HC160092	Nut-Cap #10-32 Nylon
8	HC160344	Nut-Hex #10-32 ZN
9	HC162346	Spring-Adjusting Screw
10	HC134632	Bracket-Switch Mtg.
11	HC136959	Cover-Adjustment Hole
12	HC162338	Spring-Extension Torque -Slush (Silver)
13	HC160076	Screw-TRPM #10-24 x 1/2 SST (Cover-Adjustment Hole)
14	HC162338	Spring-Extension Torque-Slush (Silver)
15	HC134661	Bracket-Spring Torque Control



M01407

Figure 11 Drive Shaft and Bearing Assembly

Item	Part No.	Description
	HC112843	Bearing-Assy. Complete Rear (includes HC112844 & HC112862)
1	HC112844	Sheave-Assy. Driven & Quill (includes 1, 1A, 2)
1A	HC153615	Sheave-Driven
2	HC160033	Screw-SK Set 5/16-18 x 3/8 BKOX
3	HC112842	Quill-Assy. Drive w/ Key
3	HC112862	Bearing-Assy. Rear
3A	HC130189	Spacer-Rear Bearing
3B	HC153013	Bearing-Drive Quill (w/Lock ring)
3C	HC153127	Plate-Retainer, Bearing
3D	HC153128	Stamping-Bearing Base
3E	HC160143	Washer-Lock 3/8 ZN
3F	HC160407	Bolt-Carriage 3/8-16 x 3-1/4 ZN
3G	HC160453	Nut-Hex 3/8-16 ZN
6B	HC160132	Washer-Flat 3/8 ZN
4A	HC153126	Ring-Bearing Lock (only)

Not Shown:

HC115681	Bar-Alignment (Loaner) (used to align bearings to cylinder)
HC115681-01	Bar-Alignment (Purchase)

Figure 12 Motor and Bearing Assembly
(Sheet 1 of 2)

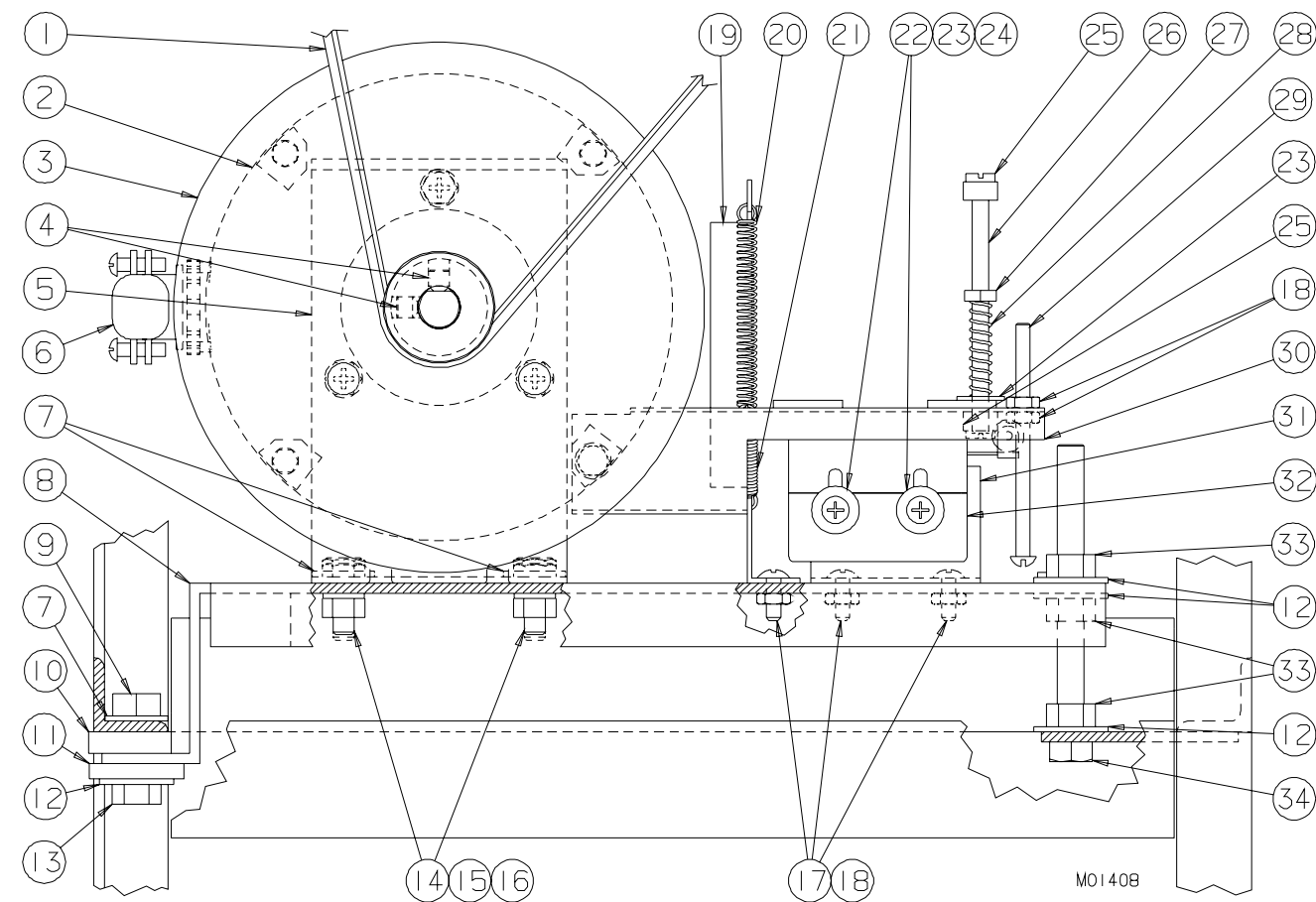


Figure 12 Motor and Bearing Assembly (Sheet 2 of 2)

Item	Part No.	Description
*	HC116585	Kit-FE Slush Motor Replacement (Counter)
*	HC116584	Kit-FE Slush Motor Replacement (Floor)
1	HC153139	Belt-Poly V (Counter)
	HC153125	Belt-Poly V (Floor)
2	HC151035-01	Motor-1/4 HP 120-1-60
3	HC153610	Flywheel-Driver Sheave
4	HC160495	Screw-SK Set
5	HC115790	Bearing-Assy. Retainer (Front) includes HC153027 Bearing-Motor Mount HC134659 Bracket-Motor Mount
5A	HC115791	Bearing-Assy. Retainer (Rear) includes HC153027 Bearing-Motor Mount HC134659 Bracket-Motor Mount
6	HC150705	Connector-3/8 x 90°
6A	HC150665	Conduit-1/2 Thinwall Extraflex
7	HC160130	Washer-Flat 1/4 ZN
8	HC138717	Plate-Motor
9	HC159220	Nut-Lock 5/16-18 ZN
10	HC199012	Washer-Rubber
11	HC162562	Spacer-Rubber
12	HC160131	Washer-Flat 5/16 ZN
13	HC160009	Screw-HXHC 5/16-18 x 1 ZN
14	HC160021	Screw-HXHC 1/4-20 x 3/4 ZN
15	HC160104	Nut-Hex 1/4-20 ZN
16	HC160141	Washer-Lock 1/4 ZN
17	HC160049	Screw-TRPM #8-32 x 1/ SST
18	HC160102	Nut-HEX #8-32 ZN
19	HC134661	Bracket-Spring Torque
20	HC162338	Spring-Extension Torque
21	HC162341	Spring-Extension Hi Torque
22	HC160156	Screw-TRHM #6-32 x 1-1/4 SST
23	HC160138	Washer-Flat #10 ZN
24	HC160309	Nut-Hex #6-32 ZN
25	HC160092	Nut-Cap #10-32 Nylon
26	HC139544	Stud-Adjusting
27	HC160344	Nut-Hex #10-32 ZN
28	HC162346	Spring-Adjusting Screw
29	HC159999	Screw-RDHM #8-32 x 3/4 ZN

Item	Part No.	Description
30	HC116414	Arm-Assy. Torque
31	HC134632	Bracket-Switch Mounting
32	HC117492	Switch-Assy Torque HC135004 Cover-Switch Bottom HC135003 Cover-Switch Top HC150457 Switch-Torque Control
33	HC160105	Nut-Motor Assembly 5/16-18 ZN
34	HC160036	Screw-HXHC 5/16-18 x 3-1/2

* Includes Motor & Bearing Assembly, Circuit Breaker, and Reset Button Seal.

Accessories

Part No.	Description
HC199504	Bottles-Flavor Plastic
HC169122	Cap-Slush Bottle
HC162133	Caster-Low Profile w/ Brake (Floor Models)
HC162134	Caster-Low Profile w/o Brake (Floor Models)
HC184888	Cleaning and Sanitizing Chart
HC150604	Cord-Molded Plug (Power)
HC196121	Cover-Hopper
HC169212	Dispenser-Cup (EL20 6–12 oz.)
HC169213	Dispenser-Cup (EL30 16–24 oz.)
HC155634	Fitting-Tank (Gaskets for 15 Gallon Container)
HC116277	Kit-O-Ring
HC162114	Leg-Four Inch Adjustable (Counter Models)
HC112978	Leg-Assy. Six Inch (Floor Models)
HC158054A	Lubricant-Lubri Film 4 oz. Tube
HC158000A	Lubricant-Petrol Gel 4 oz. Tube
HC184674	Manual-Operators Model 145, 816C
HC150736	Nut-Lock Conduit 1-1/4 (Casters-Floor Models)
HC162130	Pad-Foot Anti Slip (Counter Model)
HC169124	Pumps-Flavor Bottles
HC110014-01	Rack-Assy. 5 Jars Complete IDQ
HC113851	Rack (only)-Flavor-Wire-5-Bottle
HC158043	Rod-Stir Stainless Steel
HC117530	Tray-Assy. Accessory Mounting (4 Flavor Rack Complete)
HC184674	Troubleshooting Chart
HC196058	Tubing-1/2-inch I.D. x 5/8 O.D. PVC

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Arm-Assy. Torque with Motor Conversion HC112850 Motor	HC115792	1	1261 – 670
Arm-Assy. Torque (NLA)	HC112897	1	670 – 295
Arm-Assy. Torque	HC116414	1	295 –
Bar-Assy. Bearing Alignment (Loaner)	HC115681	*	—
Bar-Assy. Bearing Alignment (Purchase)	HC115681-01	*	—
Bearing-Assy. Complete Rear	HC112843	1	670 –
Sheave-Assy Driven & Quill	HC112844	1	670 –
Bearing-Assy. Rear	HC112862	1	670 –
Bearing-Assy. Retainer Front	HC115790	1	670 –
Bearing-Assy. Retainer Rear	HC115791	1	670 –
Bearing-Motor Mount	HC153027	2	670 –
Bearing-Assy. Rear	HC112862	1	670 –
Bearing-Drive Quill (w/Lock Ring)	HC153013	2	670 –
Beater-Assy. Slush	HC113072	1	670 –
Belt-4G0J4 (Dispense All)	HC153139	1	463 –
Belt-410J4 (Dispense All) Use w/Motor Kit HC113699-01(NLA)	HC153118	1	—
Belt-Poly V (460J4) (Counter Model)	HC153139	1	1261 –
Belt-Poly V (460J4) (Floor Model)(original motor)	HC153139	1	1261 – 670
Belt-Poly V (430J4)(Floor Model) (used with replacement motor)	HC153125	1	1261 – 670
Belt-Poly V (430J4) (Floor Model)	HC153125	1	670 –
Blade-Fan	HC162610	1	670 – 196
Blade-Fan	HC159020	1	196 –
Blade-Scraper (Front)	HC139849	1	1261 – 670
Blade-Scraper (Rear)	HC134747	1	1261 – 670
Blade-Scraper (NLA-use HC138256)	HC196023	2	670 – 1193
NLA = No Longer Available * As Required ** Items Included In O-Ring Kit No. HC116277 *** LH or RH — Left or right hand is determined as you face the front of freezer.			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Blade-Scraper	HC138256	2	1193 –
Bolt-Carriage 3/8-16 x 3¼ (Drive Shaft-Bearing Assy.)	HC160407	2	1261 –
Bottles-Flavor Plastic (Accessory)	HC199504	*	—
Bracket-Assy. Condenser Mtg. (816C)	HC119021	1	670 –
Bracket-Water Condenser (145, 145RH)	HC139813	2	670 –
Bracket-Fan Motor	HC162611	1	670 – 196
Bracket-Fan Motor	HC137632	1	196 –
Bracket-Mount Motor (Rear)	HC137904	1	670 –
Bracket-Mount Motor (Front)	HC134659	1	670 –
Bracket-Spring Torque Control	HC134661	1	670 –
Bracket-Switch Mtg.	HC134632	1	670 –
Breaker-Circuit 4.5 Amp	HC150452	1	885 – 591
Breaker-Circuit 5.0 Amp	HC150451	1	591 – 295
Breaker-Circuit 4.5 Amp	HC150452	1	295 –
Breaker-Circuit 6.0 Amp (NLA)	HC150443	1	—
Bumper-Button (Rubber)	HC162118	1	195 –
Bushing-Cup Seal (NLA-use HC116143)	HC196014	1	1261 – 593
Bushing-Shaft Seal (Cup)	HC138215	1**	693 –
Bushing-Head (NLA-use HC138336)	HC196017	1	1261 – 593
Bushing-Plastic Door (Head)	HC138336	1**	593 –
Bushing-Shaft Seal (NLA-use HC116143)	HC196014	1	1261 – 593
Bushing-Snap (Electric Box Floor Model)	HC150786	1	670 –
Cap-Slush Bottler (Accessory)	HC169122	*	—
Capacitor-Compressor	See Compressor Assembly		
Caster-1/2 inch stud (125 lb. - 3" wheel)	HC162120	2	670 – 587
Caster w/Brake-1/2 inch stud (125 lb. - 3" wheel)	HC162121	2	670 – 587
NLA = No Longer Available * As Required ** Items Included In O-Ring Kit No. HC116277 *** LH or RH — Left or right hand is determined as you face the front of freezer.			

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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Caster-1/2 inch stud (225 lb. - 3½" wheel)	HC162126	2	587 – 893
Caster w/Brake-1/2"inch stud (225 lb. - 3½" wheel)	HC162127	2	587 – 893
Caster-1-1/4 inch stud	HC162106	2	893 – 502
Caster w/Brake-1-1/4 inch stud	HC162105	2	893 – 502
Caster-Low Profile with Brake	HC162133	2	602 –
Caster-Low Profile w/o Brake	HC162134	2	602 –
Clamp-Tube 1/4 (Air Cooled)	HC160740	2	196 –
Clip-Retainer (Relay-145RH)	HC150127	1	397 –
Clip-Retainer (Set of 2) (Timer Socket)	HC150120	2	688 –
Clip-Retainer Indicator Light (Optional Mix Light)	HC159401	1	602 –
Compressor-Assy	HC116824	1	196 –
Capacitor-Run	HC151421	1	196 –
Capacitor-Start	HC151426-01	1	196 –
Drier-Filter	HC155063	1	196 –
Relay	HC151427-01	1	196 –
Condensing Unit-Complete (NLA)	HC155078	1	670 – 196
Capacitor-Start	HC151301	1	670 – 196
Compressor-RRS4-0075-IAA-220	HC155083	1	670 – 196
Condenser-Air	HC155127-C	1	670 – 196
Relay-Start	HC151318	1	670 – 196
Valve-Rotalock	HC151394	1	670 – 196
Condensing Unit-Complete (Air Cooled)	HC116869	1	196 –
Compressor-Assy	HC116824	1	196 –
Capacitor-Run	HC151421	1	196 –
Capacitor-Start	HC151426-01	1	196 –
Drier-Filter	HC155063	1	196 –
Relay	HC151427-01	1	196 –
Condenser Assy.-Air	HC116871-C	1	196 –
Condenser-Air	HC155126-C	1	196 –
Shroud-Condenser	HC138668	1	196 –
NLA = No Longer Available * As Required ** Items Included In O-Ring Kit No. HC116277 *** LH or RH — Left or right hand is determined as you face the front of freezer.			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Condenser-Air	HC155127-C	1	670 – 196
Condenser-Air	HC155126-C	1	196 –
Condenser-Water	HC155038	1	193 –
Conduit-1/2 Thinwall Extraflex (Motor Brg. Assy.)	HC150665	1	670 –
Connector-3/8 (Motor Brg. Assy.)	HC150705	1	670 –
Contact-Compressor (NLA-use HC150339)	HC150338	1	1261 – 670
Contact-Compressor	HC150339	1	670 –
Control-Liquid Level (Optional Mix Light)	HC150124	1	602 –
Cord-Power (NLA-use HC150604)	HC150603	1	1261 – 992
Cord-Molded Plug (Power) (see Operator's Manual Page 2-for illustration)	HC150604	1	992 –
Cotter Pin (NLA)	HC160326	1	670 – 693
Coupler-Switch (Extension to Shaft)	HC150460	1	670 –
Cover-Adjustment Hole	HC136959	1	681 –
Cover- Switch Bottom (Micro Switch)	HC135004	1	681 –
Cover- Switch Top (Micro Switch)	HC135003	1	681 –
Cover-Hopper	HC196121	1	670 –
Cup- Seal (NLA-use HC116143)	HC160604	1	1261 – 593
Cup-Seal	HC160557	1	593 –
Cup-Seal Assy.-Complete	HC116143	1**	593 –
Bushings-Cup Seal	HC138215	1	593 –
Cup-Shaft Seal	HC160557	1	593 –
Cut Out-High Pressure	HC155402	1	681 – 196
Cut Out-High Pressure	HC155425	1	196 –
Cylinder-Assy. Evaporator (NLA)	HC112841	1	1261 – 681
Cylinder-Assy. Evaporator (NLA-use HC115916-C)	HC113441	1	681 – 193
Cylinder-Assy. Evaporator (816C, 145)	HC115916-C	1	193 –
NLA = No Longer Available * As Required ** Items Included In O-Ring Kit No. HC116277 *** LH or RH — Left or right hand is determined as you face the front of freezer.			

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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Cylinder-Assy. Evaporator (145RH)	HC116332-C	1	301 –
Decal-Beater Warning	HC165025	1	670 –
Decal-Clear Overlay	HC165091	1	670 –
Decal-IDQ Logo	HC165166	1	670 –
Decal-Logo	HC165061	1	670 –
Decal-Panel Removal	HC165126	3	670 –
Decal-Six Flavor (Accessory)	HC165245	1	—
Decal-Ventilation 3 in.	HC169052	1	670 –
Dispenser-Cup (EL20 - 6-12oz.)(Accessory)	HC169212	*	—
Dispenser-Cup (EL30 - 6-24oz.)(Accessory)	HC169213	*	—
O-Ring-Plug Air Relief Plug-Air Relief Pin	HC160561	1	688 – 12/04
Plug-Spigot	HC115416	1	688 –
Quad Ring	HC162715	1	688 –
	HC160606	1	688 –
NLA = No Longer Available * As Required ** Items Included In O-Ring Kit No. HC116277 *** LH or RH — Left or right hand is determined as you face the front of freezer.			

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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Drier-Filter (NLA-use HC155063)	HC155463	1	1261 – 196
Drier-Filter (NLA-use HC155063)	HC155053	1	196 – 1096
Drier-Filter	HC155063	1	1096 –
Exchanger-Assy. Heat (Floor Models)	HC112870	1	1261 –
Exchanger-Assy. Heat (Counter Models)	HC113087	1	1261 –
Extension-Switch (Shaft)(Floor Models)	HC134653	1	670 –
Fan-Assy. Condenser (Air Cooled)	HC116868	1	196 –
Fitting-Tank (Gaskets-15 Gallon Tank)(Accessory)	HC155634	*	—
Flywheel-Driver Sheave	HC153610	1	670 –
Setscrew	HC160495	1	670 –
Glass-Sight (NLA-use HC155459)	HC155460	1	1261 – 1096
Glass-Sight	HC155459	1	1096 –
Grommet-Drain Tube	HC159064	1	681 –
Grommet and Sleeve-Comp. Mtg.	HC151435	4	670 –
Grommet-Compressor Mtg.	HC151431	4	196 –
Handle-Spigot (Door Assembly)	HC162711	1	688 –
Head-Assy.-Complete	See Door-Assy.		
Insert-Drip Tray (Counter Model)	HC135803	1	681 –
Insert-Drip Tray (Floor Model)	HC136064	1	681 –
Kit-FE Slush Motor Replacement (Counter)	HC116585	1	295 –
Kit-FE Slush Motor Replacement (Floor)	HC116584	1	295 –
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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Kit-O-Ring	HC116277	*	—
Kit-Rotary Switch Replacement (Floor Model)	HC115816	1	1261 –
Kit-Water Valve Repair	HC155444	1	193 –
Knob-Hand	HC162633	4	1261 –
Knob-Switch (Rotary)	HC150462	1	670 –
Label-IDQ Logo	HC165166	1	670 –
Leg-Adjustable 4-inch (NLA-use HC162HC114)	HC162102	4	670 – 295
Leg-Adjustable 4-inch	HC162114	4	295 –
Leg-Adjustable 6-inch	HC112978	4	670 –
Light-Indicator 125V Vertical (Optional Mix Light)	HC150546	1	602 –
Lock Ring (only)-Bearing	HC153126	2	1261 –
Lubricant-Lubri Film 4 oz. Tube (Accessory)	HC158054A	*	—
Lubricant-Petrol Gel 4 oz. Tube (Accessory)	HC158000A	*	—
Motor-Fan	HC151002	1	670 – 196
Motor-Fan	HC151074-01	1	196 –
Motor & Bearing Assy. Kit (Floor Model)	HC113699	1	1261 – 670
Motor & Bearing Assy. (Built-in Dispense All)(NLA)	HC113699-01	1	670 – 885
Motor & Bearing Assy. used in Kit p/n HC113699 and -01	HC112850	1	1261 – 670
Motor & Bearing Assy. (Floor)	HC112850	1	670 – 885
Motor & Bearing Assy. (NLA-use HC116585 or HC116584)	HC114595	1	885 – 295
Motor & Bearing Assy. (Counter)	HC114273	1	670 – 885
Motor & Bearing Assy. (Counter)	HC116585	1	295 –
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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Motor & Bearing Assy. (Floor)	HC116584	1	295 –
Nameplate-CLEAN/OFF/FREEZE (Rotary Switch)	HC165022	1	670 –
Nameplate-CLEAN/OFF/FREEZE (Toggle Switch)	HC165023	1	1261 –
Nut-Cap #10-32 Nylon (Consistency Control)	HC160092	1	696 –
Nut-HEX #6-32 ZN	HC160309	6	670 –
Nut-HEX #8-32 (Consistency Control-Stop Pin)	HC160102	2	681 –
Nut-HEX #10-32 ZN (Consistency Control)	HC160344	1	
Nut-HEX 1/4-20 (Motor Mtg.)	HC160104	4	885 –
Nut-HEX 3/8-16 (Bearing Assy.)	HC160453	4	885 –
Nut-HEX 5/16 -18 (Motor Assy.)	HC160105	4	885 –
Nut-Lock 5/16-18 (Motor Mtg.)	HC159220	1	885 –
Nut-Lock Conduit 1-1/4 (Casters-Floor Models)	HC150736	4	602 –
Nut-Speed (Consistency Control-Access Cover)	HC159132	2	681 –
Nut-Speed (Floor)(Front and Rear/Corners)	HC160117	6	681 –
Nut-Speed (Floor)(Sides)	HC160387	4	681 –
Nut-Switch (Toggle)	HC160459	1	1261 – 670
O-Ring (Plug-Air Bleed)	HC160561	2**	688 –
O-Ring (Spigot)	HC160624	1**	688 – 12/04
O-Ring (Spigot)	HC160647	1**	1/05
Pad-Foot Anti Slip	HC162130	4	602 –
Pan-Drip (Counter Model)	HC135802	1	681 –
Pan-Drip (Floor Model)	HC136065	1	681 –
Pan-Reservoir Removable (NLA-use HC111596 and HC110108)	HC112845	1	1261 – 681
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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Pan-Reservoir Removable	HC110108	1	681 – 193
Panel-Assy Front (Counter)-SS	HC116928-C	1	681 – 1104
Panel-Assy Front (Counter)-SS	HC116929-C	1	1205 –
Panel-Assy. Hopper & Top (145RH)	HC116075	1	681 –
Panel-Assy. Hopper & Top (Floor)	HC116066-C	1	681 –
Panel-Assy. Hopper and Top (Counter)	HC116067-C	1	681 –
Panel-Assy. Lower Front (Floor)	HC113835-C	1	681 –
Panel-Assy. Upper Front (Floor)	HC113836	1	681 – 1104
Panel-Assy. Upper Front (Floor)	HC116881	1	1205 –
Panel-Corners	<i>See Post-Rear Corner</i>		
Panel-Rear (Counter-Air Cooled))	HC138749	1	681 –
Panel-Rear (Counter-Water Cooled)	HC138736	1	681 –
Panel-Rear (Floor)	HC136962	1	681 –
Panel-Rear Lower (Floor-Water Cooled)	HC139398	1	499 –
Panel-Side LH (Counter)-SS	HC136966-C	1	681 –
Panel-Side LH (Floor)-SS	HC136963-C	1	681 –
Panel-Side RH (Counter)-SS	HC138664-C	1	681 –
Panel-Side RH (Floor)-SS	HC136964-C	1	681 –
Pin-Hanger Motor Plate (NLA)	HC135650	2	670 –
Plate-Assy. Condensing Base (Air Cooled)	HC116870	1	196 –
Pin-Quill	HC163412	1	1261 – 286
Plate-Retainer, Bearing	HC153127	2	670 –
Plate-Motor	HC134662	1	670 – 195
Plate-Motor	HC138717	1	295 –
Plug-Air Relief Screw Stainless Steel (NLA-use HC138600)	HC816203	1	1261 –
Plug-Air Relief Screw (NLA-use HC138699)	HC196016	1	670 – 688
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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Plug-Air Relief Screw (NLA)	HC138699	1	1261 – 688
Plug-Assy. Air Bleed (Air Relief)	HC115416	1	688 –
Post-Rear Corner LH (Floor)-SS	HC136960-C	1	681 –
Post-Rear Corner RH (Floor)-SS	HC136961-C	1	681 –
Pulley-Driven (Sheave)	HC153615	1	670 –
Pulley-Driver (Flywheel)	HC153610	1	670 –
Setscrew	HC160495	1	670 –
Pumps-Flavor Bottles (Accessory)	HC169124	*	—
Quad Ring-Beater	HC160605	1**	1261 –
Quad Ring-Head	HC160606	1**	1261 –
Quad Ring-Screw-Air Relief	HC160605	1	1261 – 688
Quill-Assy. Drive w/Key	HC112842	1	1261 –
Rack-Assy. 5 Jars Complete (Accessory)	HC110014-01	*	—
Bottle-Flavor Plastic	HC199504	5	—
Decal-Six Flavor MR. MISTY	HC165245	1	—
Pump-Slush Flavor Plastic	HC169124	5	—
Rack-Assy. Five Flavor Jars	HC113851	1	—
Receiver (NLA)	HC151396	1	1261 – 196
Receiver (NLA-use HC155060)	HC155041	1	196 – 1096
Receiver-2 lb sweat	HC155060	1	1096 –
Relay-Compressor	See Compressor Assembly		
Relay-DPDT (145RH)	HC150384	1	397 –
Relay-Delay Tube (NLA-use HC114240)	HC150218	1	1261 – 688
Retainer-Assy. Bearing Front (Motor)	HC115790	1	670 –
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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Retainer-Assy. Bearing Rear (Motor)	HC115791	1	670 –
Ring-Bearing Lock (only)	HC153126	1	1261 –
Rod-Stir Stainless (Accessory)	HC158043	*	—
Screw-Belt Adjustment (Counter)	HC163416	1	670 –
Screw-Belt Adjustment (Floor) (NLA-use HC159967)	HC160035	1	670 –
Screw-HXHC 1/4-20 x 3/4 ZN (Motor Bearing Assy.)	HC160021	4	670 –
Screw-HXHC 3/8-16 X 1-1/4 (Motor Mtg.)	HC160014	4	670 –
Screw-HXHC 5/16 X 1-1/2 inch (Comp. Mtg.)	HC160011	4	670 –
Screw-HXHC 5/16-18 x 1 ZN (Motor Plate)	HC160009	1	—
Screw-HXHC 5/16-18 x 1-3/8 ZN (Compressor Mtg.)	HC160347	4	—
Screw-HXSF 1/4-20 x 1/2 (Air Condenser Bracket Mtg.)	HC159950	7	—
Screw-PNH Tap #8-3/8 (Air Condenser Mtg.)	HC160037	1	—
Screw-RDHM #8-32 (Stop)	HC159999	2	1261 –
Screw-SK Set 5/16-18 x 3/8 (Driven Pulley)	HC160033	2	1261 –
Screw-SK Set 1/4-20 x 1/4 (Pin Hanger)	HC160495	2	1261 –
Screw-TRPM (Cover Access)	HC160076	2	1261 –
Screw-TRPM #8-32 x 1/2 SST (Drip Tray and Flavor Rack)	HC160049	2	670 –
Screw-TRPM 1/4-20 x 3/4 SST (Floor)(Panel-Side)	HC160028	4	1261 –
Screw-TRPM 1/4-20 x 1-1/2 SST (Counter) (Front, Side, Rear Panel & Corners)	HC160048	10	1261 –
Screw-TRPM 1/4-20 x 1-1/2 SST (Floor) (Front, Rear Panel & Corners)	HC160048	10	1261 –
NLA = No Longer Available * As Required ** Items Included In O-Ring Kit No. HC116277 *** LH or RH — Left or right hand is determined as you face the front of freezer.			

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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Seal-Assy. Shaft (Complete)	HC116143	1**	993 –
Bushing-Shaft Seal (Cup)	HC138215	1**	993 –
Seal-Beater Shaft (Cup Seal)	HC160557	1**	993 –
Seal-Mix Feed Tube	HC199023	1	1261 – 193
Seal-Reset Button	HC150440	1	—
Seal-Shaft (NLA-use HC116143)	HC160604	1	1261 – 993
ShaftAssy.-Drive w/Key	HC112842	1	1261 –
Shaft-Beater	HC113072	1	1261 –
Shaft-Drive and Bearing Assy.-Complete	HC112843	1	1261 –
Shaft-Drive w/Driven Pulley	HC112844	1	1261 –
Shaft Extension-Switch (Floor)	HC134653	1	670 –
Sheave-Assy. Driven & Quill	HC112844	1	670 –
Sheave-Driven	HC153615	1	670 –
Sheave-Driver (Flywheel Pulley)	HC153610	1	670 –
Sight-Glass	HC155459	1	1261 –
Sleeve-Compressor Mtg.	HC151432	4	196 –
Socket-Time Delay Tube (NLA)	HC150219	1	1261 – 688
Socket-Octal Terminal (Time Delay)	HC150119	1	688 –
Spacer-Rear Bearing	HC130189	2	1261 –
Spacer-Drip Tray and Flavor Rack	HC163103	2	670 –
Spacer-Motor Mtg.	HC160480–HC160484	*	670 –
Spacer-Panel-Sides	HC138455	4	681 –
Spacer-Rubber (Motor Mtg)	HC162562	2	1095 –
Spring-Adjusting Screw (Product Adjusting)	HC162346	1	1261 –
Spring-Scraper Blade	HC134947	2	1261 – 670
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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Spring-Scraper Blade	HC134649	2	670 –
Spring-Extension Torque-Slush (Silver)	HC162338	2	1261 –
Stamping-Bearing Base	HC153128	2	670 –
Strip-Terminal	HC150795	1	1261 –
Stud-Cylinder	HC130194	1	1261 –
Stud-5/16-18x5 (Belt Adjustment-Counter)	HC163416	1	670 –
Stud - Freezer Door (Cylinder)	HC130194	1	1261 –
Switch-Selector Rotary (Floor) (NLA-use HCHC115816)	HC150459	1	670 – 991
Switch-Selector Rotary Replacement Kit	HC121166	1	991 –
Switch-Toggle (Counter and Floor)	HC150436	1	1261 – 670
Switch-Toggle (Counter and Floor Model)	HC150465	1	670 –
Switch-Torque Control (Micro Switch)	HC150457	1	1261 –
Switch-Torque w/cord (NLA-use HC117492)	HC112846	1	1261 – 683
Switch-Torque w/cord	HC114277	1	683 – 897
Switch-Assy. Torque	HC117492	1	897 –
		*	—
		*	—
		*	—
Tee-1/2 x 1/2 x 1/2 SWT WOT	HC155536	1	196 –
Tee-1/4 x 1/4 x 1/4 SOL CU	HC155529	1	196 –
Thermostat-Hopper (145RH)	HC161202	1	397 –
Time-Delay Tube (NLA-use HC114240 - Solid-State Timer Kit as replacement.)	HC150218	1	1261 – 683
Timer-30 Sec. Delay (On Make)	HC150206	1	683 – 897
Timer-60 Sec. Delay (On Break)	HC150205	1	683 – 897
NLA = No Longer Available * As Required ** Items Included In O-Ring Kit No. HC116277 *** LH or RH — Left or right hand is determined as you face the front of freezer.			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Timer -DOM DOB	HC150263	1	897 –
Tray (Pan)-Drip (Counter Model)	HC135802	1	681 –
Tray (Pan)-Drip (Floor Model)	HC136065	1	681 –
Tray-Assy. Accessory Mounting			
(4 Flavor Rack Complete) (Accessory)	HC117530	*	—
Bottle-Flavor Plastic	HC199504	4	—
Decal-Six Flavor MR. MISTY	HC165245	1	—
Insert-Drip Pan	HC138174	1	—
Pump-Slush Flavor Plastic	HC169124	4	—
Tray-Assy Drip & Flavors	HC117529	1	—
Tube-Drain (NLA)	HC196051	1	688 – 193
Tube-Assy. Drain w/Pan	HC115923	1	193 –
Tubing-.375ID x .500 OC (Drain)	HC196068	1	193 –
Tubing-1/2-inch I.D. x 5/8 O.D. PVC (Accessory)	HC196058	*	—
Valve-Access (Compressor)	HC155419	1	196 –
Valve-Auto Expansion (NLA-use HC155453)	HC155404	1	1261 – 193
Valve-Auto Expansion (Cylinder)	HC155412	1	193 – 1095
Valve-Auto Expansion (Cylinder)	HC155453	1	1096 –
Valve-Auto Expansion (Hopper-145RH)	HC155452	1	397 –
Valve-Solenoid (145RH)	HC155435	2	397 –
Valve-Assy. Water (Water Cooled Only)	HC112080	1	193 –
Valve-Water 3/8	HC155410	1	193 –
Valve-Water (Repair Kit)	HC155444	1	193 –
Washer-Ext Tooth 1/4 ZN (A/C Condensing Assy.)	HC160151	2	196 –
Washer-Ext Tooth 3/8 ZN (A/C Condensing Assy.)	HC160154	1	196 –
Washer-Flat #10 (Adjusting Screw)	HC160138	1	1261 –
NLA = No Longer Available * As Required ** Items Included In O-Ring Kit No. HC116277 *** LH or RH — Left or right hand is determined as you face the front of freezer.			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115V/60Hz/1 phase.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (from – to)
Washer-Flat 3/8" (Drive Shaft Assembly)	HC160132	4	1261 –
Washer-Flat 1/4" (Motor)	HC160130	4	1261 –
Washer-Lock 1/4" (Motor Assembly)	HC160141	4	1261 –
Washer-Lock-3/8" (Bearing Assy.)	HC160143	4	1261 –
Washer-5/16" (Belt Adj. Stud/Comp. Mtg.)	HC160131	4	670 –
Washer (Reset Button)	HC160160	1	—
Washer-Rubber (Motor Mtg.)	HC199012	2	1095 –
NLA = No Longer Available * As Required ** Items Included In O-Ring Kit No. HC116277 *** LH or RH — Left or right hand is determined as you face the front of freezer.			

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