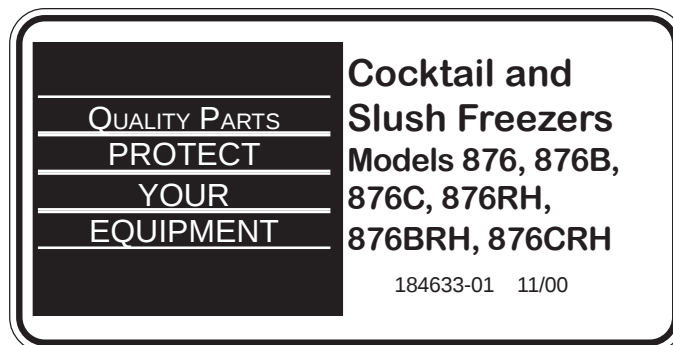


ELECTRO FREEZE®

REPLACEMENT PARTS MANUAL with ILLUSTRATIONS



**KEEP YOUR FREEZER IN EXCELLENT CONDITION. ALWAYS CONTACT
YOUR ELECTRO FREEZE DISTRIBUTOR FOR REPLACEMENT PARTS.**

Replacement Parts Orders

You must have the serial number of your freezer when ordering parts — parts may differ with a particular serial number of the same model.

Parts are listed using terminology that best fits the function of the part. The illustrations in this section will help you to find the correct part number and description. The alphabetized parts list can be used to verify part numbers pertaining to the serial number of your unit.

Place your parts order through your local authorized Electro Freeze Distributor.

Name: _____

Address: _____

Phone: _____

If you require any further assistance, contact H. C. Duke & Son, Inc. *Electro Freeze*, as follows:



Phone: (309) 755-4553

FAX: (309) 755-9858

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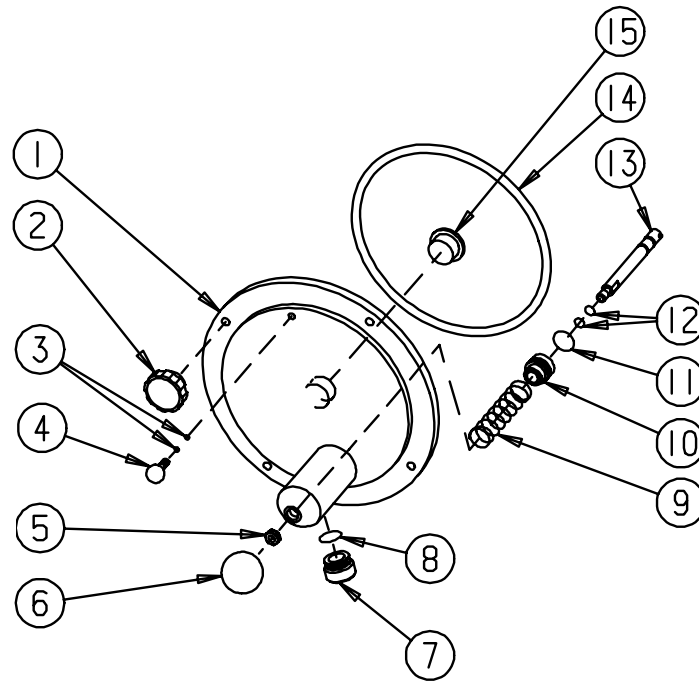


Figure 1 Head Assembly

Item	Part No.	Description
*	114700	Head-Assy. Complete
1	114989	Head-Assy. w/Valve Body and Air Relief Hole
2	162633	Knob-Hand
2A	130194	Stud-Cylinder (not shown)
3	160561	O-Ring-Plug
4	115416	Plug-Assy. Air Relief
5	139274	Nut-Piston Rod
6	162629	Knob-Ball
7	136249-01	Nozzle
8	160582	O-Ring-Nozzle
9	162319	Spring-Pull Valve (Plunger)
10	136253	Piston-Valve (Plunger)
11	160582	O-Ring-Piston (Plunger)
12	160610	O-Ring-Rod
13	113999	Rod-Assy. Piston (Plunger)
14	160606	Quad Ring
15	138336	Bushing-Plastic Door

* Includes parts listed above except items 2, 2A and 14.

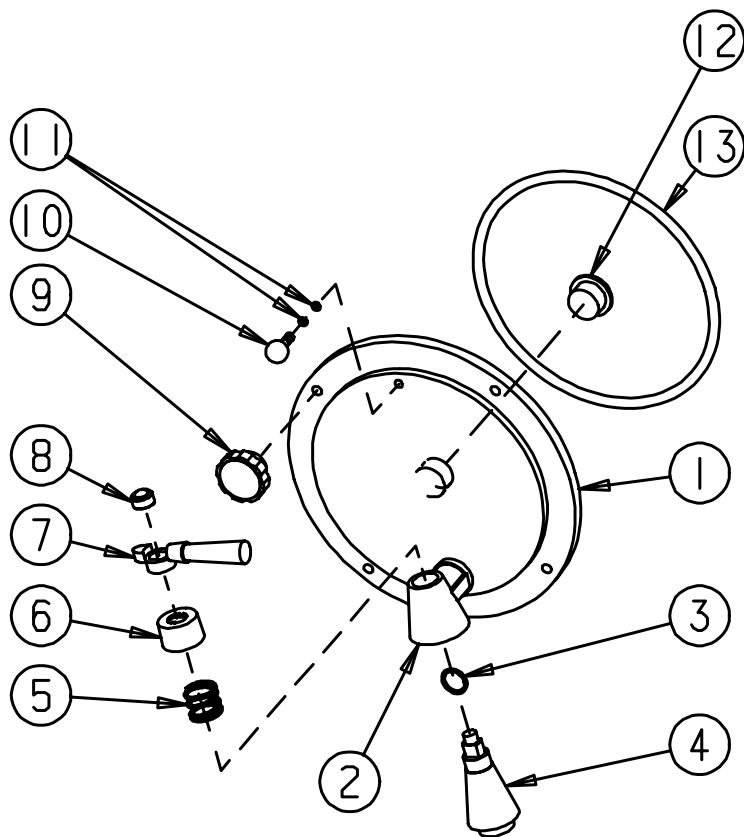
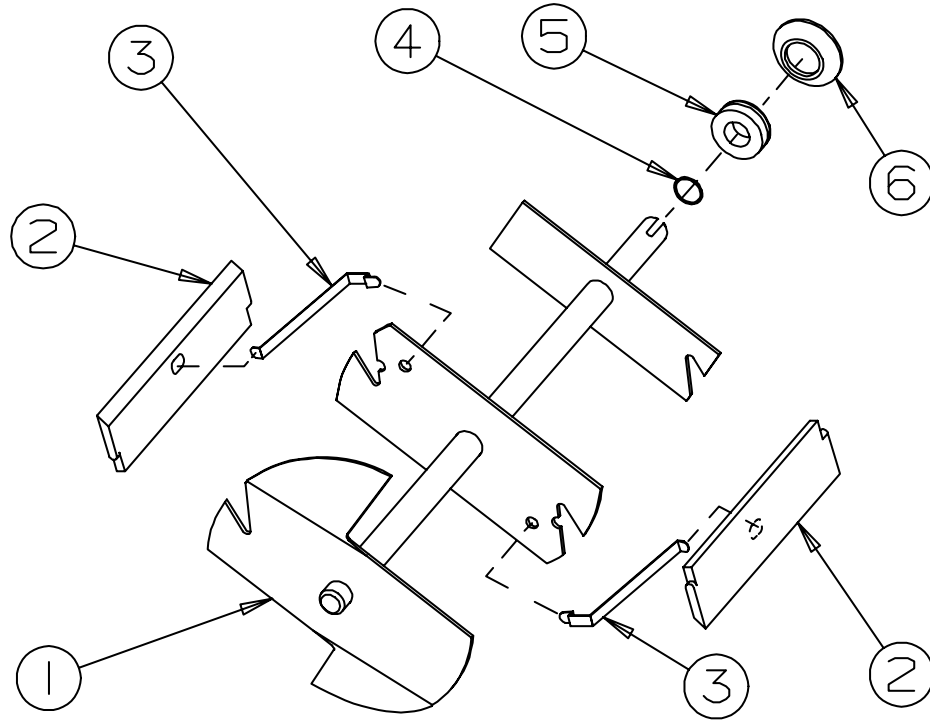


Figure 2 Head Assembly (Optional)

Item	Part No.	Description
1	114729	Door - Assy. Complete
1A	114990	Door - Assy. w/Spigot
2	162714*	Body - Spigot
3	160624*	O-Ring - Spigot
4	162715*	Plug - Spigot
5	162713*	Spring - Spigot
6	162712*	Cap - Plastic Spring
7	162711*	Handle - Spigot
8	162710*	Nut - Plastic
9	162633**	Knob - Hand
10	115416	Plug - Assy. Air Bleed
11	160561	O-Ring - Plug
12	138336	Bushing - Plastic Door
13	160606	Quad Ring
	*162709	Spigot-Slush (Includes Items 2-8)

**Not included in Part Number 114729 Door-Assembly Complete

**Figure 3 Beater Shaft Assembly**

Item	Part No.	Description
1	113072	Shaft-Beater
2	138256	Blade-Scraper
3	134649	Spring-Blade
4	160605	Quad Ring
5	138215*	Bushing-Cup Seal
6	160557*	Cup-Shaft Seal
	*116143	Seal-Assy. Shaft (Includes Items 5 & 6)

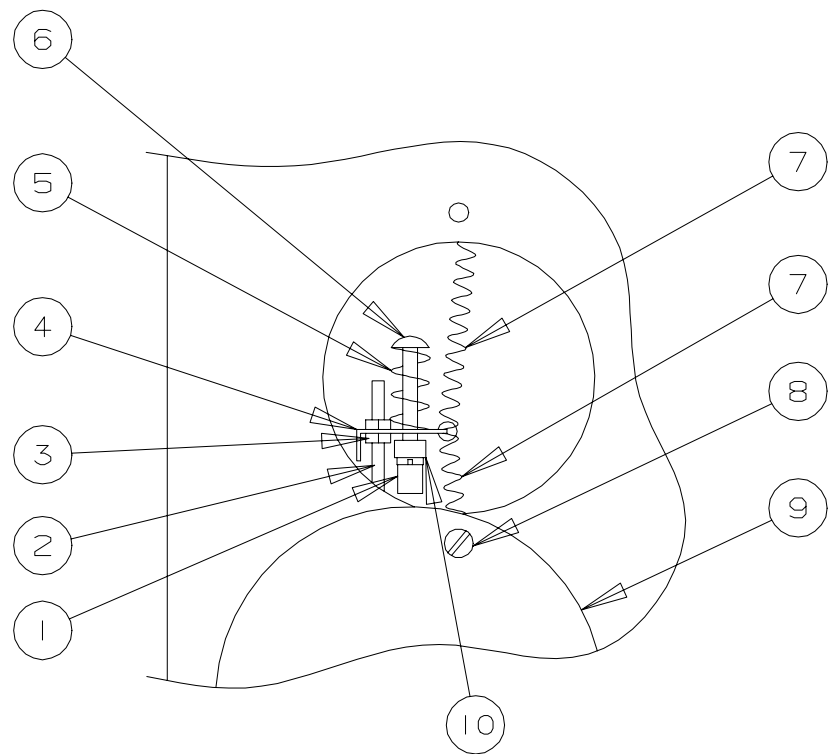
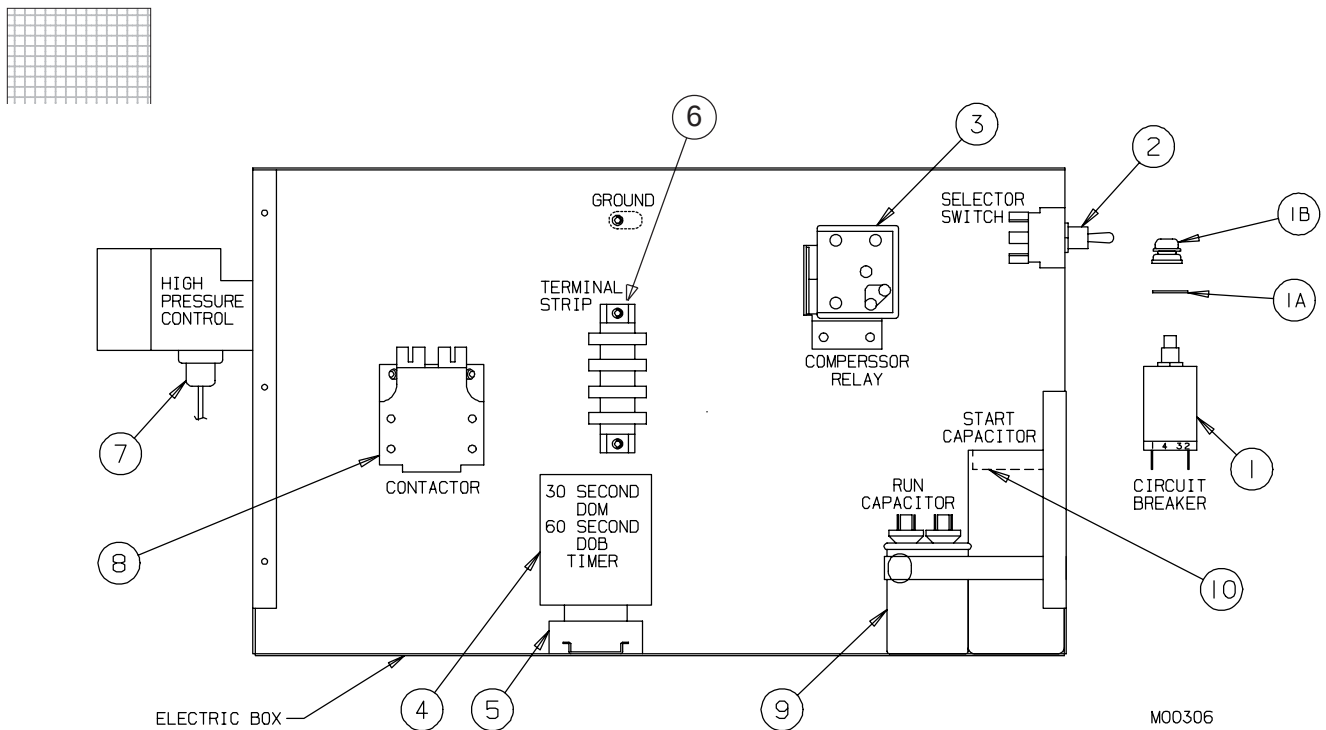


Figure 4 Consistency Control

Item	Part No.	Description
1	117492	Switch-Assy. Torque 150457 Switch-Torque Control 135003 Cover-Switch Top 135004 Cover-Switch Bottom
1A	134632	Bracket-Switch Mtg.
2	159999	Screw-RDHM #8-32 (Stop)
2A	162118	Bumper-Button (Rubber)
3	160102	Nut-HEX #8-32(Stop)
4	116414	Arm-Assy.Torque
5	162346	Spring-Adjusting Screw
5A	160138	Washer-Flat #10 (Adjusting Screw)
6	196015	Screw-Adjusting (Plastic)
7	162338	Spring-Extension Torque-Slush (Silver)
7A	162341	Spring-Extension Hi Torque-Cocktail (Red)
7B	134661	Bracket-Spring Torque Control
8	160076	Screw-TRPM (Cover-Adjustment Hole)
8A	159132	Nut-Speed
9	136959	Cover-Adjustment Hole
10	160092	Nut-Cap #10-32 Nylon

Use only original or authorized replacement parts with this freezer.



M00306

Figure 5 Electrical Box — Counter Model

Item	Part No.	Description
1	150452	Breaker-Circuit 4.5 Amp
1A	160160	Washer
1B	150440	Seal-Reset Button
2	150465	Switch-Toggle (Selector) (876B, 876C)
	150463	Switch-Toggle (Selector) (876BRH, 876CRH)
2A	165023	Nameplate-CLEAN/OFF/FREEZE (Not Shown)
3	151427-01	Relay-Compressor
4	150263	Timer-DOM DOB
5	150119	Socket-Octal Terminal
5A	150120	Clip-Retainer (Not Shown)
6	150795	Strip-Terminal
7	155425	Cut-Out-High Pressure
8	150339	Contactor
9	151421	Capacitor-Run
10	151426-01	Capacitor-Start
	150376	Relay-Flange (876BRH, 876CRH)(Not shown)
	161202	Thermostat-5° (876BRH, 876CRH)(Not shown)

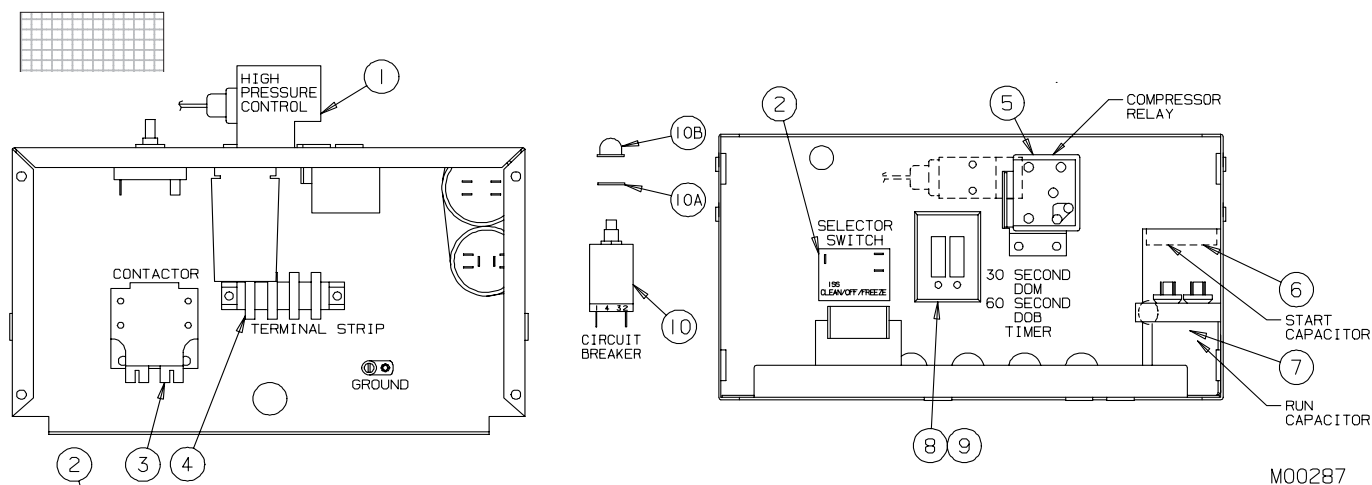


Figure 6 Electrical Box — Floor Models

Item	Part No.	Description
1	155425	Cut Out-High Pressure
2	115816	Switch Kit (w/o Optional Night Switch)
2A	150462	Knob-Rotary Switch (Not shown)
2B	165022	Nameplate-CLEAN/OFF/FREEZE (Not shown)
2C	150786	Bushing-Snap (Not shown)
2D	134653	Extension-Switch (Shaft)(Not shown)
2E	150460	Coupler-Switch to Shaft Extension (Not shown)
	150465	Switch-Toggle (Clean/Off/Freeze - Units w/Night Switch)
	165023	Nameplate-CLEAN/OFF/FREEZE (Units w/Night Switch)(Not shown)
3	150339	Contactor
4	150795	Strip-Terminal
5	151427-01	Relay
6	151426-01	Capacitor-Start
7	151421	Capacitor-Run
8	150263	Timer
9	150119	Socket-Octal Terminal
9A	150120	Clip-Retainer (Not shown)
10	150452	Breaker-Circuit - 4.5 Amp.
10A	160160	Washer
10B	150440	Seal-Reset Button

Not Shown:

161202	Thermostat-Hopper (876RH)
150384	Relay-DPDT 120v (876RH)
150461	Switch-Toggle (Day/Night - (876RH w/Night Switch & Mix Indicator)
150466	Switch-Toggle (Day/Night - (876RH w/Night Switch, Ill.Sign & Bottle Rack)
161202	Thermostat-Cylinder (Units with night switch)
150124	Control-Liquid Level (Units with night switch/mix indicator light)

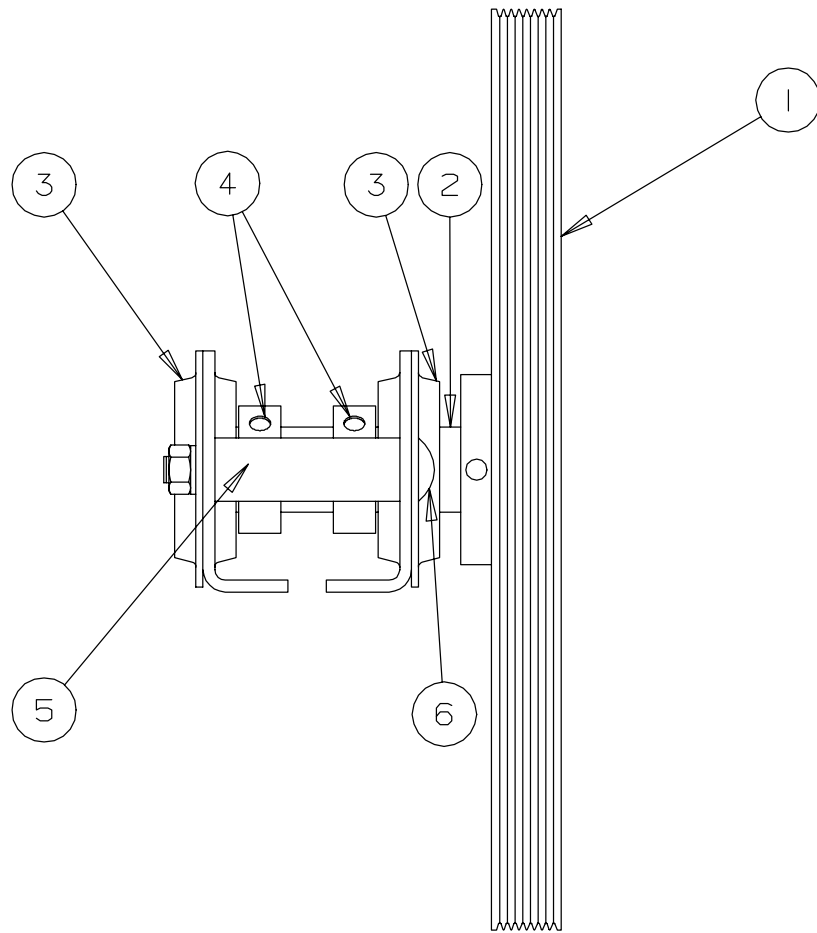


Figure 7 Drive Shaft and Bearing Assembly

Item	Part No.	Description
*	112843	Bearing-Assy. Complete Rear
*	112844	Sheave-Assy. Driven & Quill
*	112862	Bearing-Assy. Rear (includes 3, 3A, 4, 5, 6, 6A, 6B)
1	153615	Sheave-Driven
1A	160033	Screw-SK Set
2	112842	Quill-Assy. Drive
3	153127	Plate-Reactiner Bearing
3A	153128	Stamping-Bearing Base
4	153013	Bearing-Drive Quill w/Lock Ring
4A	153126	Ring-Bearing Lock (Ring Only)
5	130189	Spacer-Rear Bearing
6	160407	Bolt-Carriage 3/8-16 x 3-1/4
6A	160143	Washer-Lock 3/8
6B	160453	Nut-Hex 3/8-16
	115681	Bar-Alignment (Loaner) not shown (used to align bearings to cylinder)
	115681-01	Bar-Alignment (Purchase) not shown

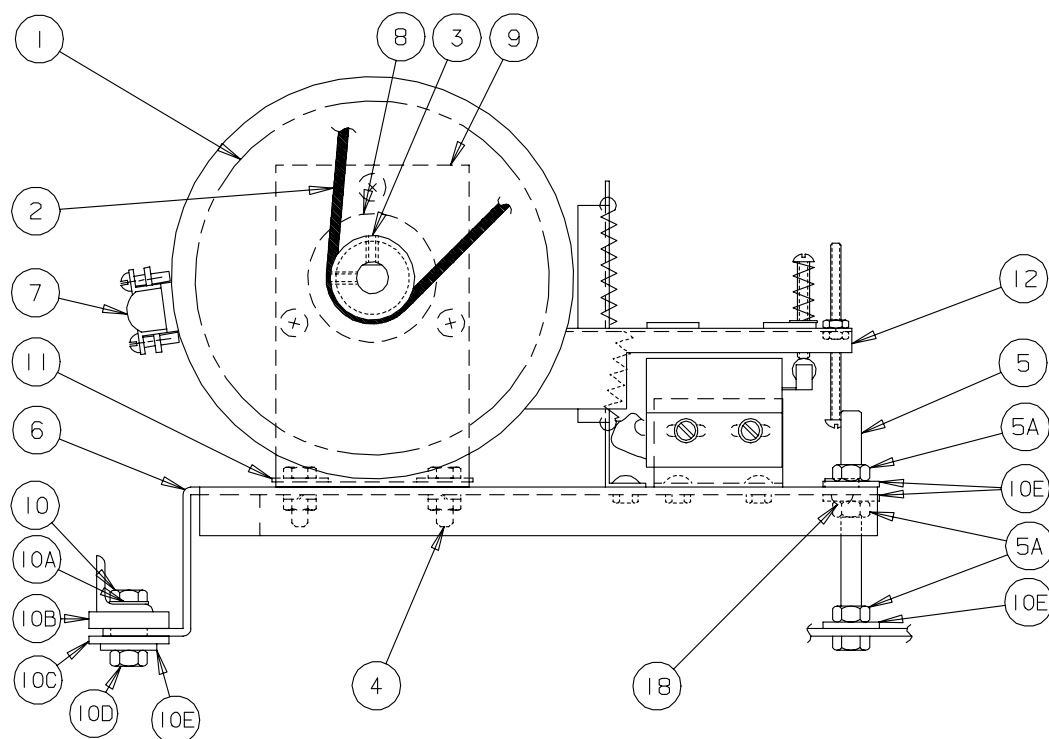


Figure 8 Motor and Bearing Assembly

Item	Part No.	Description	Item	Part No.	Description
1	116585	Kit-FE Slush Motor Replacement (876B, 876C, 876BRH, 876CRH)	10A	160130	Washer-Flat 1/4 ZN
	116584	Kit-FE Slush Motor Replacement (876, 876RH)	10B	199012	Washer-Rubber
2	153139	Belt-460J4 (Counter)	10C	162562	Spacer-Rubber
	153125	Belt-430J4 (Floor)	10D	159220	Nut-Lock 5/16-18 ZN
3	153610	Flywheel-Driver Sheave	10E	160131	Washer-Flat 5/16 ZN
3A	160495	Screw-SK Set	11	160130	Washer-Flat 1/4 ZN
4	160021	Screw-HXHC 1/4-20 x 3/4 ZN	12	116414	Arm-Assy. Torque
4A	160141	Washer-Lock 1/4 ZN		115923	Tube-Assy. Drain (not shown)
4B	160104	Nut-Hex 1/4-20 ZN			
5	163416	Stud-5/6-18x5 (Belt Adjustment) (Counter)			
	160036	Screw-(HXHC 5/16-18x3-1/2 Belt Adjustment) (Floor)			
5A	160105	Nut-Motor Assembly 5/16-18 ZN			
6	138717	Plate-Motor			
7	150705	Connector-3/8 x 90°			
7A	150665	Conduit-1/2 Thinwall Extraflex			
8	153027	Bearing-Motor Mount			
9	115790	Bearing-Assy. Retainer (Front)			
9A	115791	Bearing-Assy. Retainer (Rear)			
10	160009	Screw-HXHC 5/16-18 x 1 ZN			

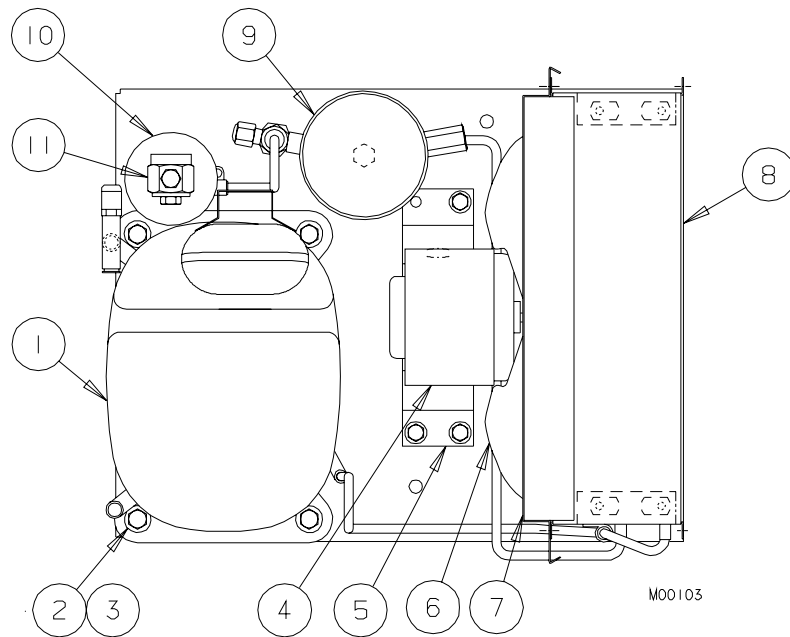
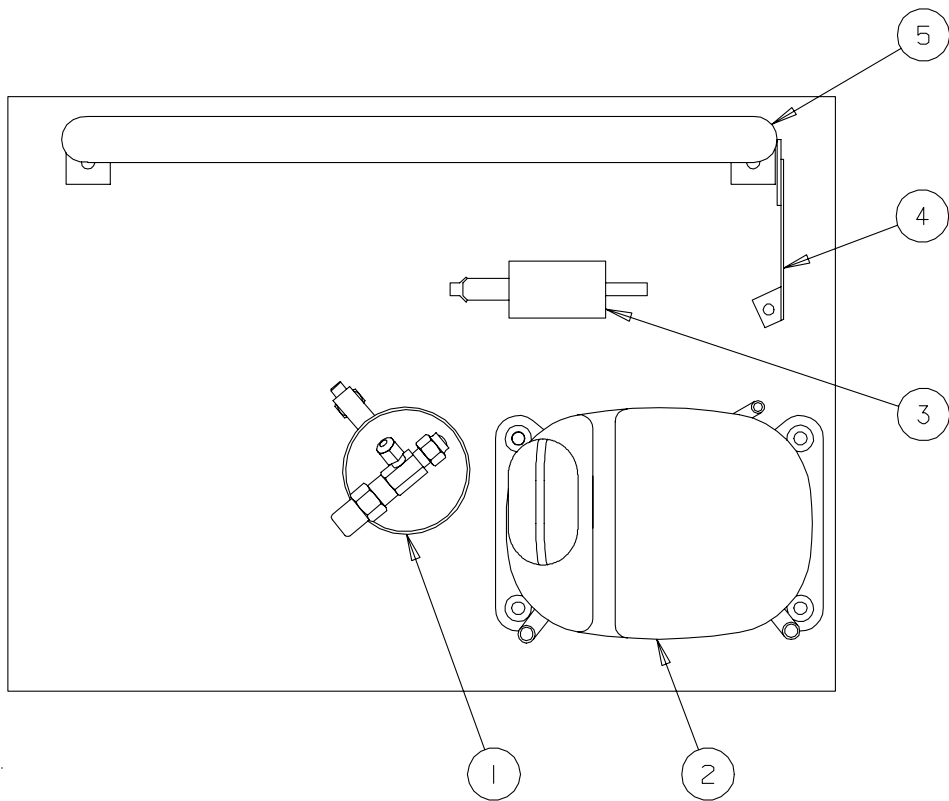


Figure 9 Condensing Unit Assembly-Air Cooled

Item	Part No.	Description
—	116869	Condensing Unit-Assy. 3/4hp - Complete
1	116824	Compressor-Assy. 115-1-60 (includes items 1A, 1B, 1C, 10)
1A	151427-01	Relay-Start/Run
1B	151426-01	Capacitor-Start
1C	151421	Capacitor-Run
1D	155419	Valve-Access
2	151431	Grommet-Comp. Mtg.
3	151432	Sleeve-Comp. Mtg.
4	151074-01	Motor-Fan 35w 115v
5	137632	Bracket-Fan Condenser
6	159020	Blade-Fan 11 in. 26°
7	138668	Shroud-Condenser
8	155126-C	Condenser-Air
9	155060	Receiver-2 lb.-1/4 Sweat
10	155063	Drier
11	155459	Glass-Sight

Refrigeration Components — AIR or WATER (not shown)

Part No.	Description
115916-C	Cylinder-Assy. Evaporator
116332-C	Cylinder-Assy. Evaporator (876RH w/night switch)
112870	Exchanger-Assy. Heat (Floor Models)
113087	Exchanger-Assy. Heat (Counter Models)
155453	Valve-Expansion-Auto-Cylinder
155452	Valve-Expansion-Auto-Hopper (RH Models Only)
155435	Valve-Solenoid (RH Models Only)
155410	Valve-Water



**Figure 10 Condensing Unit Assembly -
Water Cooled**

Item	Part No.	Description
1	155060	Receiver-2 lb-Sweat
2	116824	Compressor-Assy. 115-1-60
	151421	Capacitor-Run
	151426-01	Capcitor-Start
	151427	Relay
	155063	Drier-Filter
3	155410	Valve-Water
3A	155444	Kit-Water Valve Repair
4	134440	Bracket-Condenser Support
5	155038	Condenser-Water

Use only original or authorized replacement parts with this freezer.

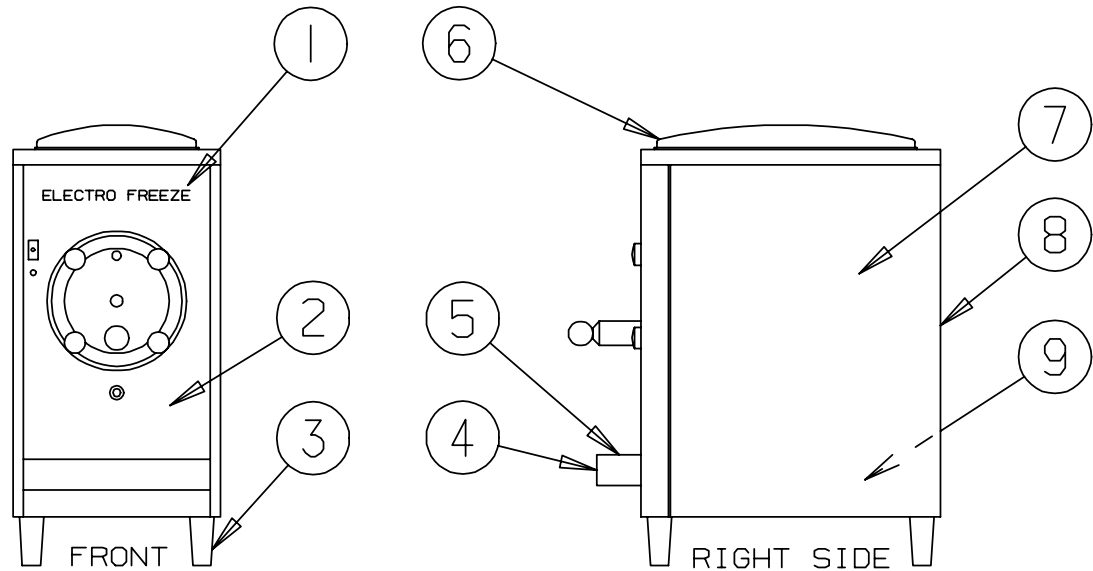
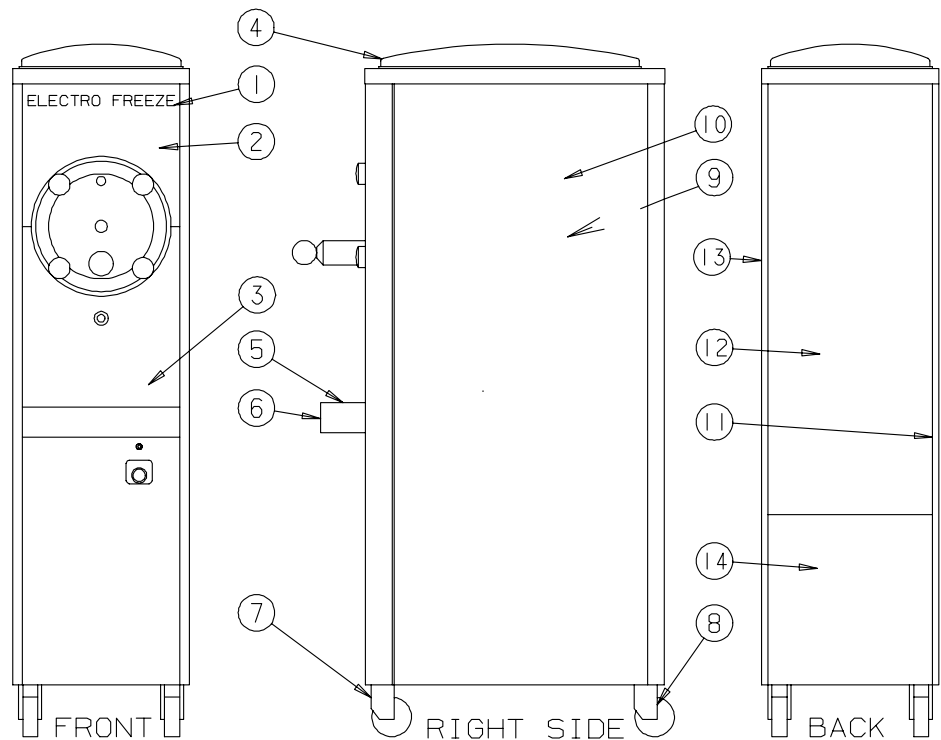


Figure 11 Panels — Counter Models

Item	Part No.	Description
1	165181	Nameplate-Electro Freeze
2	116928-C	Panel-Assy. Front
2A	159064	Grommet-Drain Tube
3	162114	Leg-Four Inch Adjustable
4	135802	Tray-Drip
	116088	Tray-Assy. Drip & Flavor (876C - 4 Bottle, w/Self Serve Decal and w/o Bottles & Insert)
	117529	Tray-Assy. Drip & Flavor (876C - 4 Bottle, w/Tray and w/o Decal, Bottles & Insert)
5	135803	Insert-Tray Pan
	138174	Insert-Tray Pan (876C - 4 Bottle)
6	196121	Cover-Hopper
6A	116067-C	Panel Assembly-Hopper and Top (876B, 876C)
6B	115913-C	Panel Assembly-Hopper and Top (876BRH, 876CRH)
7	138664-C	Panel-Side RH*
8	138736	Panel-Rear W/C
8A	138749	Panel-Rear A/C
9	136966-C	Panel-Side LH*
	165065	Decal-Cleaning Instructions (Not shown)

* Left or right hand is determined as you face the front of the freezer.

Hardware for 876 Counter Model Panels			
Panel	Screw	Nut-Speed	Spacer
Front	160048	--	163103
Rear	160048	--	--
Sides	160048	--	--
Drip Tray	160049	--	163103
Nameplate	--	160291	--



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Figure 12 Panels — Floor Models

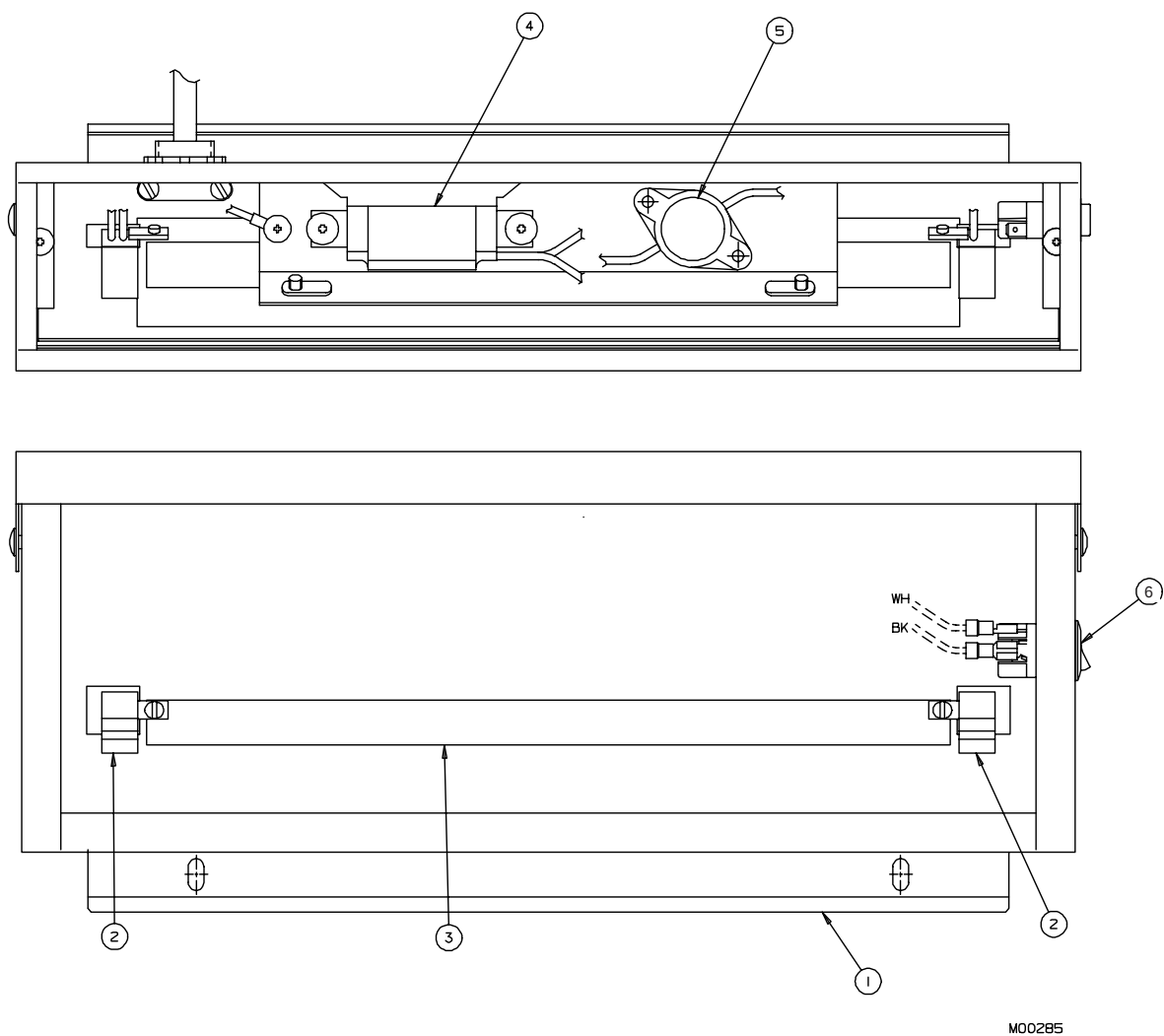
Item	Part No.	Description
1	165181	Nameplate-Electro Freeze
2	113836-C	Panel-Front-Upper
	116925	Panel-Assy. Upper Front (876RH w/Mix Indicator & Night Switch)
	116926	Panel-Assy. Upper Front (876RH w/Night Switch, Ill.Sign & Bottle Rack)
3	113835-C	Panel-Assy. Lower Front
3A	159064	Grommet-Drain Tube
4	196121	Cover-Hopper
4A	116066-C	Panel-Assy. Hopper and Top (876)
4B	116075-C	Panel-Assy.Hopper and Top (876RH)
5	136064	Insert-Drip Tray
	138174	Insert-Drip Tray (876RH w/Night Switch, Ill.Sign & Bottle Rack)
6	136065	Tray-Drip
	117529	Tray-Assy. Drip (876RH w/Night Switch, Ill.Sign & Bottle Rack)
7	162105	Caster-with Brake
8	162106	Caster-w/o Brake
8A	112978	Leg-Assy. 6-inch
9	136963-C	Panel-Side LH*
10	136964-C	Panel-Side RH*
11	136960-C	Post-Rear Corner LH*
12	136962-C	Panel-Rear
13	136961-C	Post-Rear Corner RH*
14	139398	Panel-Lower Rear (Water Cooled)
	150546	Light-Indicator 125V (Units with night switch/mix indicator light)(Not shown)
	165065	Decal-Cleaning Instructions (Not shown)

Hardware for 876 Floor Model Panels			
Panel	Screw	Nut-Speed	Spacer
Front	160048	160117	163103
Rear/Corners	160048	160117	--
Sides	160028	160387	138455
Drip Tray	160049	--	163103
Nameplate	--	160291	--

* Left or right hand is determined as you face the front of the freezer.

Accessories

Part Number	Description
199504	Bottles-Flavor Plastic
169122	Cap-Slush Bottle
162105	Caster-w/o Brake (Floor Models)
162106	Caster-w/Brake (Floor Models)
113073	Container-15 Gallon (w/lid and spigot)
163300	Container-15 Gallon (only)
150604	Cord-Power
196121	Cover-Hopper
165241	Decal-Six Flavor Slush
169212	Dispenser-Cup-EL20 6-12 oz.
169213	Dispenser-Cup-EL30 16-24 oz.
155634	Fitting & Gaskets-3/4" 15 Gallon Container
138174	Insert-Drip Tray (876C - 4 Bottle)
136064	Insert-Drip Tray (876, 876RH)
135803	Insert-Drip Tray (876B, 876C, 876BRH, 876CRH - 6 Bottle)
116110	Kit-Slush Poster
162114	Leg-Four Inch Adjustable (Counter Models)
112978	Leg-Assy. Six Inch (Floor Models)
158054A	Lubricant-Lubri Film 4 oz. Tube
158000A	Lubricant-Petrol Gel 4 oz. Tube
169124	Pumps-Slush Flavor Plastic
169302	Pump (only)-Submersible
115006	Rack-Assy. Flavor 5 Bottle (Floor Models)
115007	Rack-Assy. Flavor 6 Bottle (Counter Models)
115008	Rack (only)-5 Bottle (Floor Models)
115009	Rack (only)-6 Bottle (Counter Models)
113851	Rack (only)-Flavor-Wire- 5 Bottle
158043	Rod-Stir (Stainless)
158013	Sanitizer-Stera Sheen Sample
158014	Sanitizer-Stera Sheen Case/4
150014A	Sanitizer-Stera Sheen 4 lb. Jar
113324	Spigot Assembly (w/Fitting & Gasket) 15 Gallon Container
162703	Spigot (only) 15 Gallon Container
116088	Tray-Assy. Drip & Flavor (for 4 Bottle style of Models 876RH w/night switch and 876C, w/Tray & Self Serve Decals, and w/o Bottles & Insert)
117529	Tray-Assy. Drip & Flavor (for 4 Bottle style of Models 876RH w/night switch and 876C, w/Tray and w/o Decals, Bottles and Inserts)
136065	Tray-Drip (876, 876RH)
196058	Tubing 1/2" I.D. x 5/8 O.D.



**Figure 13 Accessory - Merchandiser
 (Optional - Floor Models Only)**

Item	Part No.	Description
1	117677	Sign-Assy. Illuminated
2	150574	Socket-Bulb
3	150578	Bulb-Fluorescent
4	150577	Ballast-Fluorescent
5	150576	Starter-Fluorescent
6	150485	Switch-Rocker SPST
	165053	Sign-Illuminated Cocktail Insert
	165054	Sign-Illuminated Smoothie Insert
	165055	Sign-Illuminated Lemonade Insert
	165056	Sign-Illuminated Slush Insert

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115/1/60 .

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Arm - Assy. Torque (NLA)	112897	1	670 – 295
Arm - Assy. Torque	116414	1	295 –
Bar - Alignment (Loaner)	115681	1	----
Bar - Alignment (Purchase)	115681-01	1	----
Bearing - Assy. Complete Rear	112843	1	1261 –
Bearing - Assy. Rear	112862	1	1261 –
Bearing - Assy. Retainer (Front) Motor	115790	1	670 –
Bearing - Assy. Retainer (Rear) Motor	115791	1	670 –
Bearing - Drive Quill	153013	2	1261 –
Bearing - Motor Mount	153027	2	670 –
Bearing w/lock ring - Drive Shaft Assy.	153013	2	670 –
Beater - Assy. Complete	113072	1	1261 –
Belt - 460J4 (Counter Model)	153139	1	1261 –
Belt - 460J4 (Floor Model)	153139	1	1261 – 670
Belt - 430J4 (Floor Model)	153125	1	670 –
Blade - Fan 10 in. (Air Cooled)	162610	1	670 – 196
Blade - Fan 11 in. (Air Cooled)	159020	1	196 –
Blade - Scraper (Front)	196042	1	1261 – 670
Blade - Scraper (Front & Rear) (NLA use 138256)	196023	2	670 – 1193
Blade - Scraper (Front & Rear)	138256	2	1193 –
Blade - Scraper (Rear)	134747	1	1261 – 670
Bolt - Carriage - 3/8 -16 x 3 -1/4	160407	2	1261 –
Bracket - Assy. Relay	115807	2	1230 –
Bracket - Condenser Support (Water Cooled)	134440	1	193 –
Bracket - Fan Condenser	137632	2	1296 –
Bracket - Fan Motor (Air Cooled)	162611	1	670 – 1295
Bracket - Fan Motor (Water Cooled)	138116	1	670 – 1295
* As Required ** Items Included In O-Ring Kit No. 116276 *** Left or right hand is determined from the front of freezer. **** SS – Stainless Steel NLA No longer available ¹ Order by refrigerant type and electrical voltage.			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115/1/60 .

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Bracket - Motor Mount	137904	1	670 –
Bracket - Motor Mount - Front	134659	1	670 –
Bracket - Thermostat (Water Cooled)	155446	1	670 – 1295
Bracket - Spring Torque Control	134661	1	670 –
Bracket - Switch Mtg.	134632	1	670 –
Breaker - Circuit 2.5 Amp 230v (876, 876B, 876C)	150472	1	196 –
Breaker - Circuit 4.5 Amp (876, 876B, 876C, 876BRH, 876CRH)	150452	1	885 – 591
Breaker - Circuit 4.5 Amp	150452	1	295 –
Breaker - Circuit 5.0 Amp	150451	1	591 – 295
Breaker - Circuit 6.0 Amp (NLA)	150443	1	-----
Bulb - Fluorescent (Ill. Sign)(Floor Model)	150578	1	698 –
Bumper - Rubber - Stop (NLA)	199034	1	1293 – 1294
Bumper - Button - Stop	162118	1	195 –
Bushing - Shaft Seal (NLA use 116143)	196014	1	1261 – 593
Bushing - Shaft Seal	138215	**1	693 –
Bushing - Plastic Door (NLA use 138336)	196017	1	1261 – 49
Bushing - Plastic Door	138336	1	494 –
Bushing - Snap - Switch Plate	150786	1	1261 –
Capacitor-Run (See Compressor-Assy.)			
Capacitor-Start (See Compressor-Assy.)			
Caster - 1/2-13 w/o Brake 125 lb	162120	2	670 – 587
Caster - 1/2-13 w/Brake 125 lb	162121	2	670 – 587
Caster - Plain Axle w/o Brake (Heavy Duty)	162126	2	587 – 893
* As Required ** Items Included In O-Ring Kit No. 116276 *** Left or right hand is determined from the front of freezer. **** SS – Stainless Steel NLA No longer available ¹ Order by refrigerant type and electrical voltage.			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115/1/60 .

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Caster - 1-1/4"ST PT w/Brake	162105	2	893 –
Caster - 1-1/4" ST PT w/o Brake	162106	2	893 –
Caster - Plain Axle w/Brake (Heavy Duty)	162127	2	587 – 893
Clip - Retainer	150127	1	696-17183 –
Clip - Retainer	150120	1	----
Compressor - R12, 230v, W/C ¹			
KWK2-0100-CAB-215 (NLA)	155003	1	670 –1295
Capacitor - Run (NLA)	151305	1	670 –1295
Capacitor - Start	151301	1	670 –1295
Relay - Start (NLA)	151310	1	670 –1295
Compressor - Assy. R502, 115v, A/C ¹			
RS45-0050-IAA-201 (NLA)	155086	1	692 –1295
Capacitor - Start (NLA)	151438	1	692 –1295
Relay - Current (NLA)	151437	1	692 –1295
Compressor - Assy. R404A, 230v, A/C, W/C ¹			
AJA7455ZXD AJ57OET-205-A4,			
also includes	117077	1	196 –
Capacitor - Run	151421	1	196 –
Capacitor - Start	151414	1	196 –
Drier - Filter	155063	1	196 –
Relay - Compressor	151417	1	196 –
Compressor - Assy. A/C, W/C, 115v, R404a			
AJA7455ZXAAJ570AT-205-A4			
also includes	116824	1	995 –
Capacitor - Run	151421	1	995 –
Capacitor - Start	151426-01	1	995 –
Drier - Filter	155063	1	995 –
Relay - Start/Run	151427-01	1	995 –
Compressor - Part of Condensing Unit 155078	155083	1	670 –1295
* As Required ** Items Included In O-Ring Kit No. 116276 *** Left or right hand is determined from the front of freezer. **** SS – Stainless Steel NLA No longer available ¹ Order by refrigerant type and electrical voltage.			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115/1/60 .

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Condensing Unit - R12, 115v, A/C ¹ includes condenser, compressor, fan, receiver, & service valve (NLA)	155078	1	670 – 1295
Condensing Unit - Assy. R404A, 115v, A/C ¹ includes condenser, compressor, fan, filter, sight glass, receiver, & service valve	116869	1	995 –
Condenser - Water	155038	1	193 –
Conduit - 3/8 x 90° (Motor & Bearing Assy.)	150665	3.25 ft.	670 –
Connector - 1/2 Thinwall Extraflex (Motor & Bearing Assy.)	150705	1	670 –
Contact - Compressor (Magnetic)(NLA use 150339)	150338	1	1261 – 670
Contact - Compressor	150339	1	670 –
Control - Liquid Level	150124	1	-----
Cord - Power (NLA use 150604)	150603	1	1261 – 992
Cord - Power (115v)(see Operator's Section - page 3 for illustration)	150604	1	992 –
Cord - Power (230v)(see Operator's Section - page 3 for illustration)	150605	1	992 –
Cotter Pin (NLA)	160326	1	670 – 693
Coupler - Switch (to Shaft)	150460	1	670 –
Cover - Adjustment Hole - Stainless Steel	136959	1	681 –
Cover - Switch Bottom	135004	1	681 –
Cover - Switch Top	135003	1	681 –
Cover - Hopper	196121	1	670 –
Cut-out - High Pressure (Air Cooled)	155402	1	681 – 1295
Cut-out - High Pressure (Water Cooled)	155425	1	1261 – 1295
Cut-out - High Pressure (Water & Air)	155425	1	195 –
* As Required ** Items Included In O-Ring Kit No. 116276 *** Left or right hand is determined from the front of freezer. **** SS – Stainless Steel NLA No longer available ¹ Order by refrigerant type and electrical voltage.			

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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115/1/60 .

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Cylinder - Assy. Evaporator (Counter Model) (NLA use 115916-C)	113531	1	180 – 892
Cylinder - Assy. Evaporator (Floor Model) (NLA use 115916-C)	113441	1	878 – 892
Cylinder - Assy. Evaporator (Floor or Counter Model)	115916-C	1	992 –
Cylinder - Assy. Evaporator (876RH w/night switch)	116332	1	193 –
Decal - Cleaning Instructions	165065	1	700 –
Drier (Flare) (NLA use 155063)	155463	1	1261 – 1295
Drier - (Flare) 3 cu. in. (NLA use 155063)	155053	1	196 – 896
Drier - Filter 3 cu. in. (Sweat)	155063	1	896 –
Exchanger - Assy. Heat (Floor Model)	112870	1	193 –
Exchanger - Assy. Heat (Counter Model)	113087	1	193 –
Extension - Switch	134653	1	670 –
Flywheel - Driver Sheave	153610	1	670 –
Glass - Sight (NLA use 155459)	155460	1	1261 –
Glass - Sight - Sweat fitting	155459	1	896 –
Grommet - Drain Tube	159064	1	
Grommet and Sleeve - Kit 3/4 hp Comp. Mtg.	151435	4	670 – 1295
Grommet - Compressor Mtg.	151431	4	896 –
* As Required ** Items Included In O-Ring Kit No. 116276 *** Left or right hand is determined from the front of freezer. **** SS – Stainless Steel NLA No longer available ¹ Order by refrigerant type and electrical voltage.			

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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115/1/60 .

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Head Assy. - Complete Door (Pull Valve Style)	114700	1	688 –
Bushing - Plastic Door	138336	1	1261 –
Head w/Valve Body and Air Relief Hole	114989	1	688 –
Knob - Ball	162629	1	688 –
Outlet - Valve (Nozzle)	136249-01	1	688 –
Nut - Jam (NLA use P/N 139274)	160452	1	688 – 798
Nut - Piston Rod	139274	1	798 –
O-Ring - Nozzle	160582	1	688 –
O-Ring - Plug Air Relief	160561	1	688 –
O-Ring - Piston (Plunger)	160582	1	688 –
O-Ring - Rod	160610	2	688 –
Plug - Air Relief	115416	1	688 –
Piston - Valve (Plunger)	136253	1	688 –
Rod - Assy. Piston (Plunger)	113999	1	688 –
Spring - Pull Valve (Plunger)	162319	1	688 –
Head Assy. - Complete Door (Turn Spigot Style)	114729	1	688 –
Head - Assy. w/Spigot	114990	1	688 –
Plug-Assy. Air Bleed Plug	115416	1	688 –
Bushing - Head	138336	1	688 –
O-Ring	160571	2	688 –
Insert - Drip Tray (Counter Model)	135803	1	681 –
Insert - Drip Tray (Floor Model)	136064	1	681 –
Insert - Drip Tray (876RH w/Night Switch, III. Sign & Bottle Rack and 876C - w/4 Bottle Rack)	138174	1	----
Kit - FE Slush Motor Repl. (876B, 876C, 876BRH, 876CRH)	116585	1	295 –
Kit - FE Slush Motor Repl. (876, 876RH)	116584	1	295 –
Kit - Motor Conversion Slush	113699	1	1261 – 670
* As Required ** Items Included In O-Ring Kit No. 116276 *** Left or right hand is determined from the front of freezer. **** SS – Stainless Steel NLA No longer available ¹ Order by refrigerant type and electrical voltage.			

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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115/1/60 .

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Kit - Rotary Switch Replacement	115816	1	1261 –
Kit - Water Valve Repair	155444	1	193 –
Knob - Hand	162633	4	1261 –
Knob - Ball (nozzle)	162629	1	688 –
Knob - Rotary Switch	150462	1	670 –
Label - Trimstrip (876RH w/Night Switch)	165151	1	-----
Leg - Adjustable 4-inch (Counter Model)	162114	4	670 – 994
Leg - Adjustable 4-inch SST (Counter Model)	162114	4	994 –
Leg - Adjustable 6-inch (Floor Model) (NLA use 112978)	162103	4	670 – 893
Leg - Assy. 6-inch (Floor Model)	112978	4	893 –
Light - Indicator	150546	1	-----
Light - Indicator (230v Only)	150540	1	-----
Lock Ring (only) - Bearing	153126	2	1261 –
Motor - Fan 9w (Air cooled)	151002	1	670 –
Motor - Fan 35w (Air cooled)	151074-01	1	196 –
Motor & Bearing - Assy. Kit	113699	1	1261 – 670
Motor & Bearing - Assy. 115v	112850	1	670 – 885
Motor & Bearing - Assy . 115v (NLA use P/N 116585 or 116584)	114595	1	885 – 295
Motor & Bearing - Assy. 115v (Counter Model)	114273	1	670 – 885
Motor & Bearing - Assy. Kit 115v (876B, 876C, 876BRH, 876CRH)	116585	1	295 –
Motor & Bearing - Assy. Kit 115v (876, 876RH)	116584	1	295 –
Motor & Bearing - Assy. Kit GE MTR RPL 220v (876 w/Circuit Breaker-3 wire)	118635	1	196 –
* As Required ** Items Included In O-Ring Kit No. 116276 *** Left or right hand is determined from the front of freezer. **** SS – Stainless Steel NLA No longer available ¹ Order by refrigerant type and electrical voltage.			

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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115/1/60 .

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Motor & Bearing - Assy. 230v (876, 876B, 876C w/o Circuit Breaker-4 wire)	114123-01	1	1261 – 1295
Nameplate - Electro Freeze	165181	1	681 –
Nameplate - CLEAN/OFF/FREEZE (Rotary Switch)	165022	1	670 –
Nameplate - CLEAN/OFF/FREEZE (Toggle Switch)	165023	1	1261 –
Nozzle (Outlet-Valve)	136249-01	1	688 –
Nut - Cap #10-32 (Screw - Product Adjusting)	160092	1	696 –
Nut - Cap #10 - 32 Nylon	160092	1	885 –
Nut - HEX #8 - 32 (Stop Pin)	160102	2	681 –
Nut - HEX 1/4 - 20 (Motor Mtg.)	160104	4	885 –
Nut - HEX 3/8 - 16 (Bearing Assy.)	160453	4	885 –
Nut - HEX 5/16 - 18 (Motor Assy.)	160105	4	885 –
Nut - Lock 5/16-18 (Motor Plate)	159220	2	885 –
Nut - Jam (NLA use P/N 139274)	160452	1	688 – 798
Nut - Piston Rod (Jam)	139274	1	798 –
Nut - Speed (Adjustment Hole)	159132	2	681 –
Nut - Speed 1/4-20 (Rear/Corners) (Floor Model)	160117	6	681 –
Nut - Speed 1.2-20 (Side Panels) (Floor Model)	160387	4	681 –
Nut - Face Chamf 15/32-32 (Switch -Toggle)	160459	1	1261 –
O-Ring - Outlet Valve (Nozzle)	160582	**1	688 –
O-Ring - Plug Air Relief	160561	**1	688 –
O-Ring - Piston (Plunger)	160582	**1	688 –
O-Ring - Rod	160610	**2	688 –
O-Ring - Spigot	160624	1	688 –
Outlet - Valve (Nozzle)	136249-01	1	688 –
* As Required ** Items Included In O-Ring Kit No. 116276 *** Left or right hand is determined from the front of freezer. **** SS – Stainless Steel NLA No longer available ¹ Order by refrigerant type and electrical voltage.			

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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115/1/60 .

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Quad Ring - (Beater Shaft Assembly)	160605	1	1261 –
Quad Ring - (Head Assembly)	160606	1	1261 –
Quill - Assy. Drive	112842	1	1261 –
Pan - Reservoir - Removable (NLA must replace both 115916-C Cylinder and 110108 Pan)	112845	1	1261 – 681
Pan - Assy. Reservoir - Removable	110108	1	681 – 193
Panel - Assy. Front (Counter Model) SS****	116928-C	1	681 –
Panel - Assy. Front Lower (Floor Model) SS****	113835-C	1	681 –
Panel - Assy. Front Upper (Floor Model) SS****	113836-C	1	681 –
Panel - Assy. Front Upper (876RH w/Mix Indicator & Night Switch) SS****	116925	1	681 –
Panel - Assy. Front Upper (876RH w/Night Switch, Ill. Sign & Bottle Rack) SS****	116926	1	681 –
Panel - Assy. Hopper & Top (876B, 876C)	116067-C	1	293 –
Panel - Assy. Hopper & Top (876BRH, 876CRH)	115913-C	1	293 –
Panel - Assy. Hopper & Top (876)	116066-C	1	293 –
Panel - Assy. Hopper & Top (876RH)	116075-C	1	295 –
Panel - Rear (Counter Model) SS****	136965	1	681 – 1195
Panel - Rear (Counter Model A/C) SS****	138749	1	1195 –
Panel - Rear (Counter Model W/C) SS****	138736	1	1195 –
Panel - Rear (Floor Model) SS****	136962-C	1	681 –
Panel - Side Left (Counter Model) SS****	136966-C	1	681 –
Panel - Side Left (Floor Model) SS****	136963-C	1	681 –
Panel - Side Right (Counter Model) SS****	136967-C	1	681 – 695
Panel - Side Right (Counter Model) SS****	138664-C	1	695 –
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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115/1/60 .

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Panel - Side Right (Floor Model) SS****	136964-C	1	681 –
Panel - Top - Removable Hopper C/M only (NLA)	135806	1	670 – 293
Pin - Motor Plate Hanger	134650	2	670 –
Pin - Quill	163412	1	1261 – 286
Piston - Valve (Plunger)	136253	1	688 –
Plate - Bearing Retainer	153127	2	670 –
Plate - Motor	138717	1	295 –
Plate - Motor	134662	1	670 – 195
Plug - Assy. Air Bleed (Relief)	115416	1	688 –
Plug - Air Vent (Relief Screw) (was 196016)	138699	1	
Plunger (Piston-Valve)	136253	1	688 –
Post - Rear Corner LH SS****	136960-C	1	681 –
Post - Rear Corner RH SS****	136961-C	1	681 –
Pulley - Driven (Sheave)	153615	1	670 –
Pulley - Driver (Flywheel)	153610	1	670 –
Quad Ring - Beater/Screw Bleeder	160605	1	1261 –
Quad Ring - Head	160606	1	1261 –
Quill - Assy. Drive	112842	1	1261 –
Receiver - 2lb (NLA use 155060)	155041	1	995 – 996
Receiver - (NLA)	151396	1	1261 – 196
Receiver - 2lb (Sweat fitting)	155060	1	896 –
Relay - Compressor (See Compressor-Assy.)			
Relay - Delay Tube (NLA use 114240)	150218	1	1261 – 688
Relay - DPDT 120v Coil (876RH)	150384	1	193 –
Relay - Flange Base 115v (876BRH, 876CRH)	150376	1	193 –
* As Required ** Items Included In O-Ring Kit No. 116276 *** Left or right hand is determined from the front of freezer. **** SS – Stainless Steel NLA No longer available ¹ Order by refrigerant type and electrical voltage.			

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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115/1/60 .

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Retainer - Assy. Bearing (Front) Motor	115790	1	670 –
Retainer - Assy. Bearing (Rear) Motor	115791	1	670 –
Retainer - Wire Clip - Relay	150127	1	696-17183 –
Ring (only) - Bearing Lock	153126	2	1261 –
Rod - Assy. Piston (Plunger)	113999	1	688 –
Screw - Adjusting (Consistency Control)	196015	1	1261 –
Screw - HXHC 1/4 -20 x 3/4 (Motor Mtg.)	160021	4	670 –
Screw - HXHC 3/8-16 x 1 (Motor Mtg.)	160014	4	670 –
Screw - HXHC 5/16-18 x 1 (Motor Mtg. Plate)	160009	2	
Screw - HXHC 5/16-18 x 1-1/2" (Comp. Mtg.)	160011	4	670 –
Screw - HXHC 5/16-18 x 1-3/8	160347	4	196 –
Screw - HXHC 5/16-18 x 3-1/2 (Belt Adjustment-Floor Model)	160036	1	670 –
Screw- (Stud) 5/16-18 x 5 (Belt Adjustment-Counter Model)	163416	1	670 –
Screw - RDHM#8-32 x 2 3/4 (Stop)	159999	2	1261 –
Screw - SK Set 1/4-20 x 1/4 (Driver Pulley)	160495	1	670 –
Screw - SK Set 5/16-18 x 3/8 (Driven Pulley)	160033	2	1261 –
Screw - SK Set 1/4-20 x 1/4 (Pin Hanger)	160495	2	1261 –
Screw - TRPM 1/4-20 x 1/2 (Rear Panel & Corners)	160048	10	1261 –
Screw - TRPM #8-32 x 1/2 (Drip Pan and Flavor Rack)	160049	1	1261 –
Screw - TRPM #10-24 X 1/2 (Adjustment Hole)	160076	2	1261 –
Seal - Beater Shaft (NLA use 116143 Seal-Assy.)	160604	1	1261 – 593
Seal - Beater Shaft (Cup Only)	160557	1	593 –
* As Required ** Items Included In O-Ring Kit No. 116276 *** Left or right hand is determined from the front of freezer. **** SS – Stainless Steel NLA No longer available ¹ Order by refrigerant type and electrical voltage.			

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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Seal - Assy. Shaft (Complete)	116143	**1	593 –
Bushing - Shaft Seal	138215	1	593 –
Seal - Beater Shaft	160557	1	593 –
Seal - Mix Feed Tube	199023	1	1261 – 193
Seal - Reset Button	150440	1	-----
Shaft Assy. - Drive (Quill Assy.)	112842	1	1261 –
Shaft - Beater	113072	1	1261 –
Shaft - Drive and Bearing Assy. - Complete	112843	1	1261 –
Shaft Extension - Switch	134653	1	670 –
Sheave - Assy. Driven & Quill	112844	1	1261 –
Sheave - Driver	153615	1	670 –
Sheave - Driver (Flywheel)	153610	1	670 –
Shroud - Condensor A/C	138668	1	995 –
Sign - Assy. Illuminated (Floor Model)	117677	1	698 –
Sign - Illuminated Cocktail Insert (Floor Model)	165053	1	698 –
Sign - Illuminated Smoothie Insert (Floor Model)	165054	1	698 –
Sign - Illuminated Lemonade Insert (Floor Model)	165055	1	698 –
Sign - Illuminated Slush Insert (Floor Model)	165056	1	698 –
Sleeve - Compressor Mtg.	151432	4	196 –
Socket- Bulb (Illuminated Sign)(Floor Model)	150574	1	698 –
Socket - Octal Termianl (Relay)	150119	1	193 –
Socket - Time Delay Tube (NLA)	150219	1	1261 – 688
Spacer - Drip Pan and Flavor Rack	163103	2	670 –
Spacer - Panel - Sides (NLA use 138455)	113834	4	681 – 196
Spacer - Panel - Sides	138455	4	196 –
Spacer - Rubber	162562	2	196 –
Spacer - Rear Bearing	130189	2	1261 –
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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Spring - Adjusting Screw	162346	1	1261 –
Spring - Scraper Blade	134947	2	1261 – 670
Spring - Blade (Scraper)	134649	2	670 –
Spring - Extension Hi Torque - Cocktail (Red)	162341	2	684 –
Spring - Extension Torque - Slush (Silver)	162338	2	1261 –
Spring - Pull Valve (Plunger)	162319	1	688 –
Stamping - Bearing Base	153128	2	670 –
Strip - Terminal	150795	1	1261 –
Starter - Fluorescent (Illuminated Sign) (Floor Model)	150576	1	698 –
Stud - 5/16-18 x 5 (Belt Adjustment-Counter Model)	163416	1	670 –
Stud - Cylinder (Freezer Door)	130194	1	1261 –
Switch - Push Button SPST (Ill. Sign)(Floor Model)	150422	1	698 – 399
Switch - Rocker SPST (Ill. Sign)(Floor Model)	150485	1	399 –
Switch - Selector - Rotary (Floor Model) NLA - use P/N 115816 - Kit)	150459 115816	1	670 – 991
Switch - Kit Rotary Replacement (Floor Model)	115816	1	991 –
Switch - Toggle (Day/Night) (876RH w/Night Switch & Mix Indicator)	150461	1	193 –
Switch - Toggle (Day/Night) (876RH w/Night Switch, ILL. Sign and Bottle Rack)	150466	1	193 –
Switch - Toggle (Selector)(Counter and Floor)	150436	1	1261 – 670
Switch - Toggle (Selector)(Counter Model)	150436	1	670 – 193
Switch - Toggle (Selector) (876B, 876C, and units w/Night Switches)	150465	1	193 –
Switch - Toggle (Selector) (876BRH, 876CRH)	150463	1	11/93 –
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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115/1/60 .

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Switch - Torque Control	150457	1	1261 –
Switch - Assy. Torque w/ cord and covers	114277	1	1261 – 1097
Switch - Assy. Torque (NLA use 114277)	114286	1	1097 – 198
Switch - Assy. Torque w/ cord and covers	117492	1	1297 –
Thermostat - Cylinder (Units with Night Switches)	161202	1	193 –
Thermostat - Hopper (876H, 876RH, 876BRH, 876CRH)	161202	1	193 –
Time - Delay Tube (NLA use 114240 Solid-State Timer Kit)	150218	1	1261 – 688
Timer - 30 Sec. Delay On Make	150206	1	688 – 797
Timer - 30 Sec. Delay On Make 230v	150214	1	688 – 797
Timer - 60 Sec. Delay On Break	150205	1	688 – 797
Timer - 60 Sec. Delay On Break 230v	150213	1	688 – 797
Timer - DOM DOB	150263	1	897 –
Timer - DOM DOB 230v	150262	1	897 –
Tray - Assy. Drip & Flavor (876C - 4 Bottle w/Tray & Decals and w/o Bottles)	116088	1	-----
Tray - Assy. Drip & Flavor (876C - 4 Bottle, w/Tray and w/o Decals and Bottles)	117529	1	-----
Tray - Assy. Drip & Bottles (876RH w/Night Switch, Ill. Sign & Bottle Rack	118128	1	-----
Tray - Drip (Counter Model)	135802	1	681 –
Tray - Drip (Floor Model)	136065	1	681 –
Tube - Drain (NLA)	196051	1	688 – 193
Tubing - .375 ID x .500 OD (Drain)	196068	1	688 – 193
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Alphabetized Parts List

IMPORTANT: All parts shown are for standard models designed for 115/1/60 .

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Tube - Assy. Drain w/Pan	115923	1	193 –
Valve - Access	155419	1	193 –
Valve - Auto Expansion - Cylinder (NLA use 155412)	155404	1	1261 – 195
Valve - Auto Expansion - Cylinder	155412	1	195 – 896
Valve - Auto Expansion - Cylinder (Sweat)	155453	1	896 –
Valve - Auto Expansion - Hopper (Sweat) (RH Model Only)	155452	1	896 –
Valve - Auto Expansion - Hopper (RH Model Only)	155407	1	193 – 796
Valve - 1/2 Service Rotalock (R-12 Units Only)	151394	1	670 – 1295
Valve - Solenoid (RH Model Only)	155435	1	193 –
Valve - Water (Water Cooled Only)	155410	1	193 –
Valve - Water (Repair Kit)	155444	1	193 –
Washer - Flat #10-3/8 (Adjusting Screw)	160138	1	1261 –
Washer - Flat 1/4" (Motor)	160130	4	1261 –
Washer - Flat 3/8"	160132	4	1261 –
Washer - Flat 5/16 (Belt Adjustment) Stud/Comp. Mtg.	160131	4	670 –
Washer - Lock 1/4-20 (Motor Mtg.)	160141	4	670 –
Washer - Lock 3/8 (Bearing Assy.)	160143	4	1261 –
Washer - Rubber	199012	2	196 –
Washer - Shim (Motor Mtg.)	160484	A/R	670 –
Washer - .385 x.750 x .032 (Reset Button)	160160	1	-----
* As Required ** Items Included In O-Ring Kit No. 116276 *** Left or right hand is determined from the front of freezer. **** SS – Stainless Steel NLA No longer available ¹ Order by refrigerant type and electrical voltage.			

Use only original or authorized replacement parts with this freezer.