



REPLACEMENT PARTS MANUAL

with Illustrations

GENESIS SERIES

Soft Serve Freezer

Model GES-5400

184298— 7/19

Replacement Parts Orders

You must have the serial number of your freezer when ordering parts — parts may differ with a particular serial number of the same model.

Parts are listed using terminology that best fits the function of the part. The illustrations in this section will help you to find the correct part number and description.

Place your parts order through your local authorized Electro Freeze Distributor.

Name: _____

Address: _____

Phone: _____

If you require further assistance, contact H.C. Duke & Son, Inc., Electro Freeze, as follows:

Phone: (309) 755-4553

(309) 755-4545

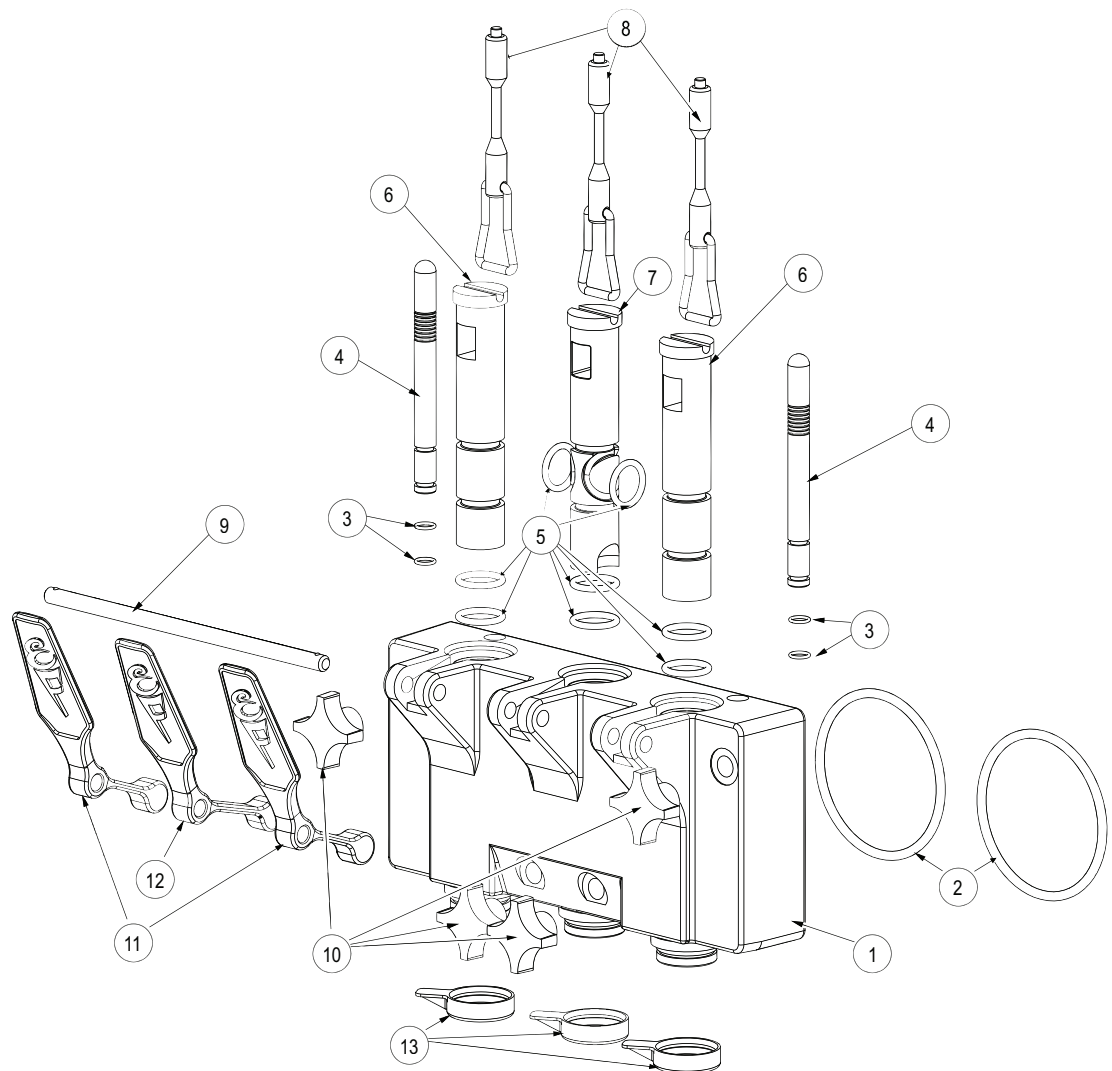
Fax: (309) 755-9858

E-mail: service@hcduke.com



Replacement Parts

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Figure 1 Head Assembly

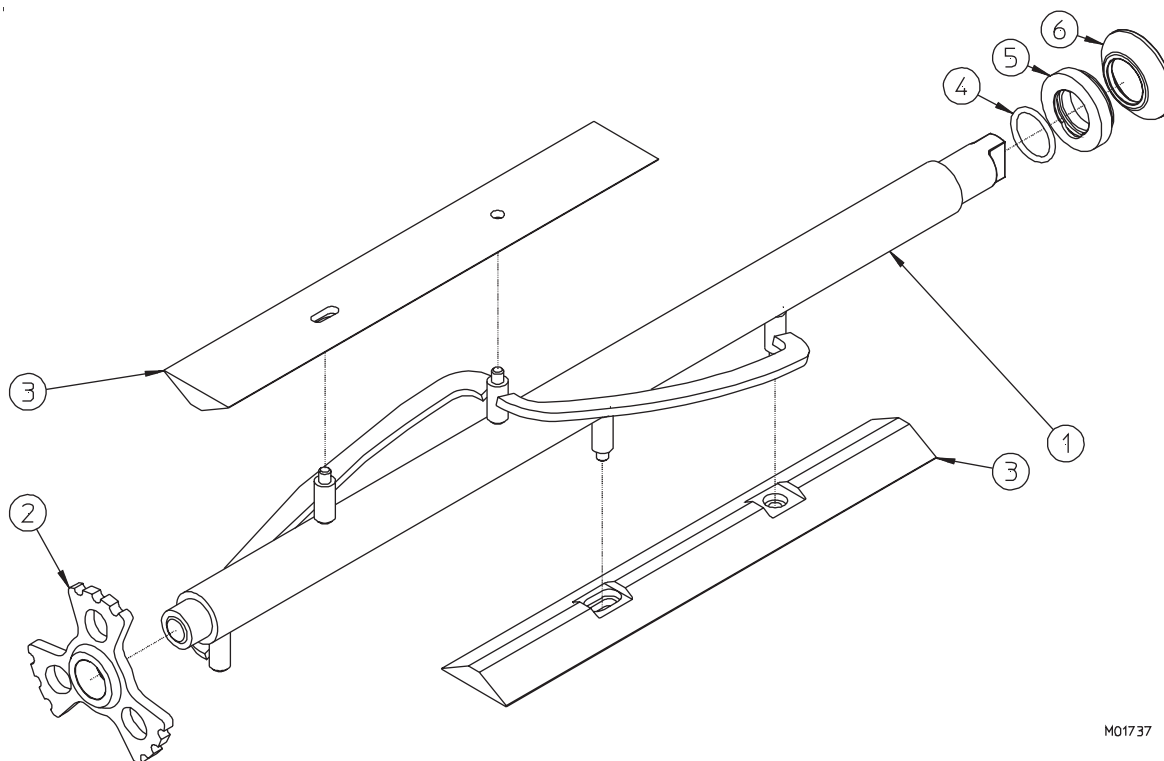
Item	Part No.	Description
*	HC120013	Head - Assy. Dispense
1	HC120012	Head - Assy. w/actuators
2	HC160583	O-Ring (Head)
3	HC160610	O-Ring (Air Plug)
4	HC138149	Plug - Air Bleed
5	HC160501	O-Ring (Plunger)
6	HC137174	Plunger - Side Self Dispense
7	HC138009	Plunger - Dispense Center
8	HC116089	Push Rod - Assy. Plunger Switch
9	HC160269	Pin - Handle
10	HC162625	Knob - Hand
11	HC191021	Handle - Dispense Flat Std
12	HC191020	Handle - Dispense Flat Cntr Std
13	HC196185	Nozzle - Serrated

* Includes all items above except 7 and 11.

HC114341-05 Stud - Assy. Cylinder 3-15/16 (not shown)

HC116410 Kit - Dispense Head Switch (not shown)

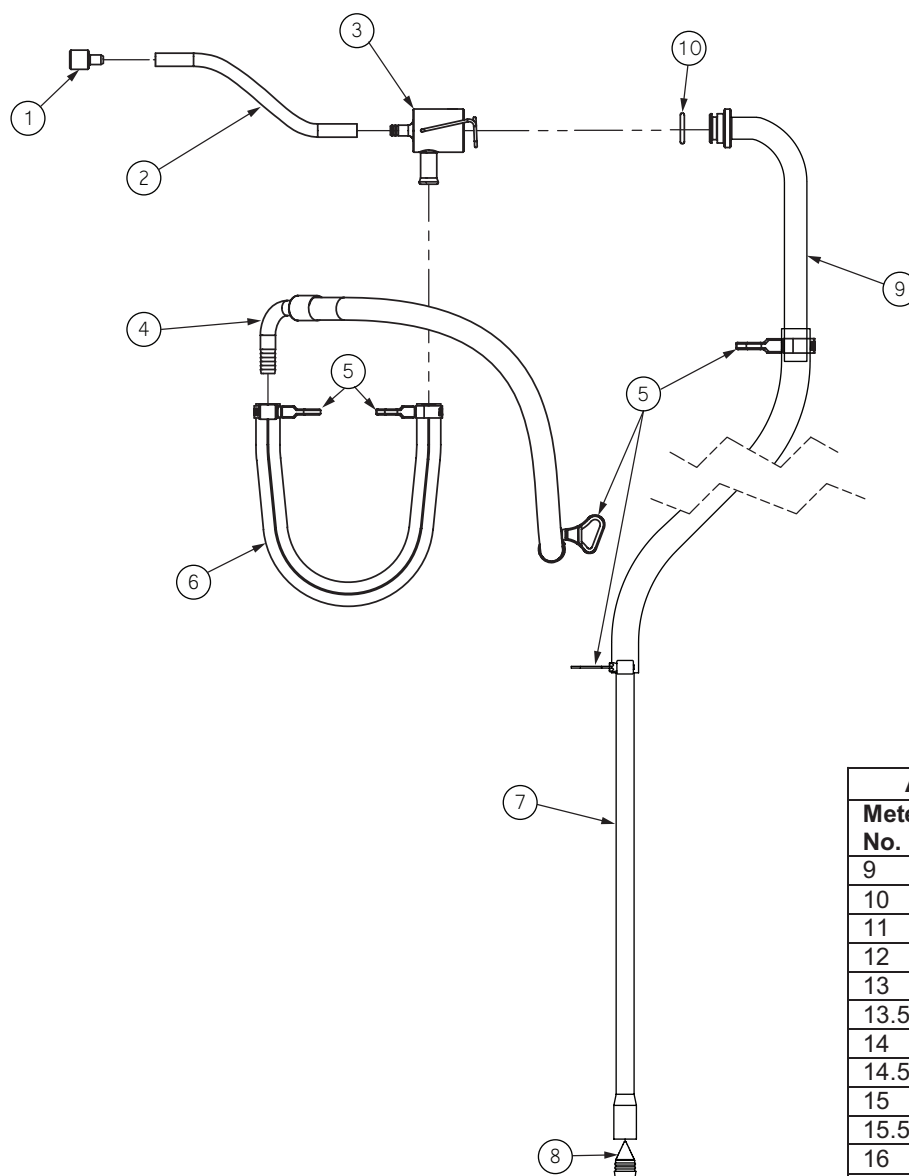
Figure 2 Beater Shaft Assembly



M01737

Item	Part No.	Description
1	HC113438	Shaft - Assy. Beater
2	HC196085	Bushing - Cylinder
3	HC137334	Blade - Scraper Long Soft Serve (Non-reversible)
4*	HC160500	O-ring (Seal)
5*	HC133098	Washer - Shaft Seal
6*	HC160557	Seal - Beater Shaft

* Items 4,5,6 can be ordered together as:
 HC111875 Seal - Assy. Shaft

Figure 3 MTS—RMT Hose Assembly

Item	Part No.	Description
1	Meter-Air	(Order by meter number)
2	HC138170-02	Tube - Air
3	HC118765	Port - Assy Inlet Mix
4	HC121638	Hose - Assy Mix Braided
5	HC116065	Clamp - Assy Soft Hose 5/8"
6	HC138836	Hose - Transfer Red
7	HC141412	Tube - Lower Pickup
8	HC199032-01	Duckbill - Inlet
9	HC121357	Tube - Assy Upper Pickup
10	HC160502	O-ring

AIR METERS	
Meter No.	Part No.
9	HC163423
10	HC163424
11	HC163425
12	HC163426
13	HC163421
13.5	HC163421-05
14	HC163427
14.5	HC163427-05
15	HC163428
15.5	HC163428-05
16	HC163429
16.5	HC163429-05
17	HC163430
17.5	HC163430-05
18	HC163431
18.5	HC163431-05
19	HC163432
19.5	HC163432-05
20	HC163433
20.5	HC163433-05
21	HC163434
21.5	HC163434-05
22	HC163435
22.5	HC163435-05
23	HC163436
24	HC163437
25	HC163438
26	HC163439
28	HC163440
30	HC163441
31	HC163442

Figure 4 Cabinet Parts

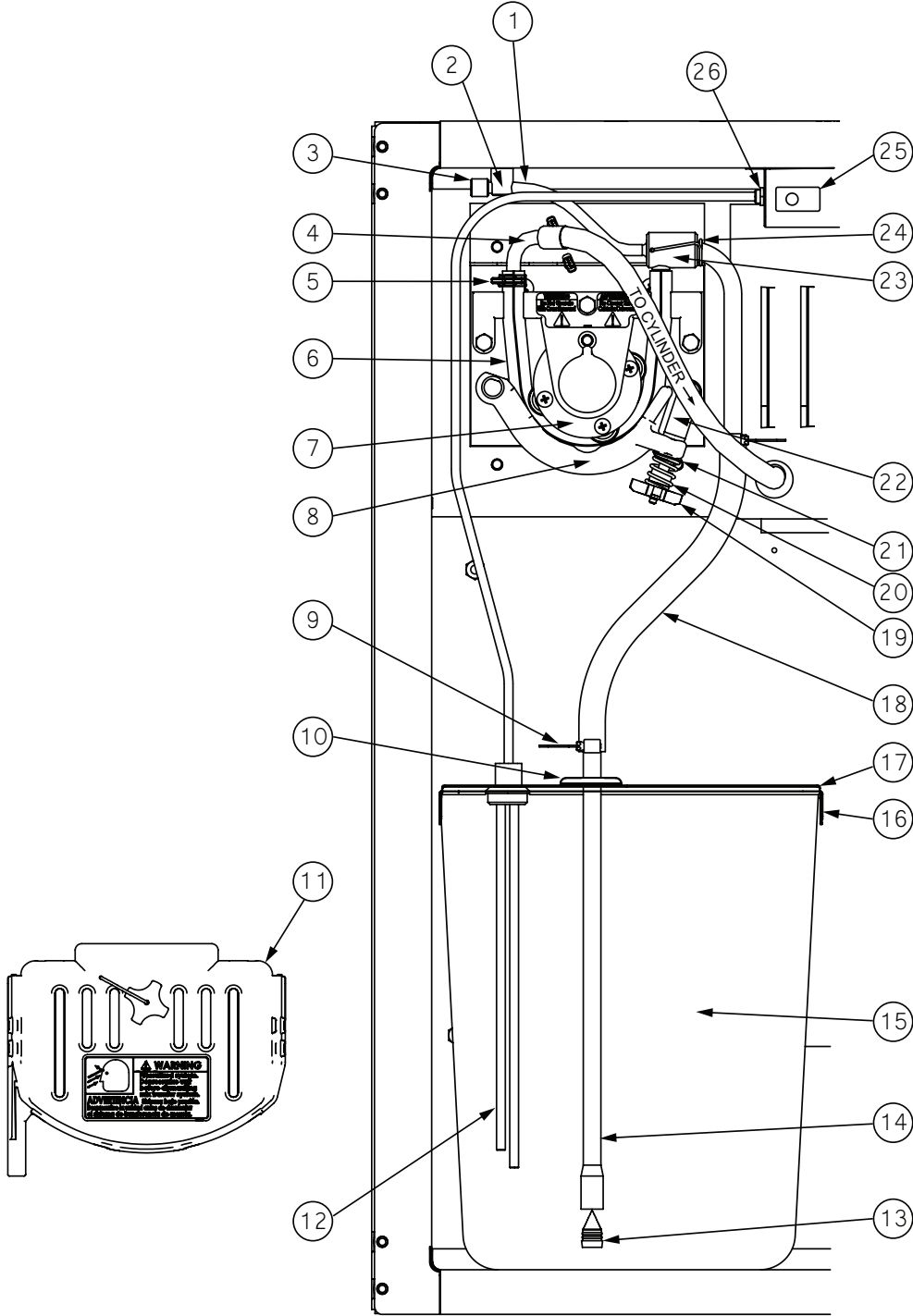


Figure 4 Cabinet Parts (continued)

Item	Part No.	Description
1	HC138170-02.....	Tube - Air
2	HC117092	Retainer - Air Line
3	Meter-Air	(Order by meter number)
4	HC121638.....	Hose - Assy Mix Braided
5	HC116065	Clamp - Assy Soft Hose 5/8"
6	HC138836.....	Hose - Transfer Red
7	HC116009	Roller - Assy Complete
8	HC139751	Shoe - Roller
9	HC116065	Clamp - Assy Soft Hose 5/8"
10	HC199016.....	Grommet - Rubber 5/8" ID
11.....	HC121798.....	Cover - Assy Mix Pump Molded
12	HC115397	Probe - Assy Mix Level 10-3/4"
13	HC199032-01	Duckbill - Inlet
14	HC141412.....	Tube - Lower Pickup
15	HC196100.....	Tank - Mix 6 Gallon
16	HC117553	Cover - Assy Mix Tank Front
17	HC140446.....	Cover - Rear Mix
18	HC141650-01.....	Tube Flex Mix Pickup
19	HC140706.....	Knob - Fluted 1/4-20 Custom
20	HC162330.....	Spring - Compression .79DIAX1.51X.088SST
21	HC140711	Washer - Spring End
22	HC120504.....	Clamp - Assy Swing 1/4 - 20
23	HC184765.....	Port - Assy Inlet Mix
24	HC162324.....	Clip - Tube Retainer
25	HC150612.....	Switch - Door Push Button
26	HC150536.....	Receptacle - Molded Level Sensor

AIR METERS	
Meter No.	Part No.
9	HC163423
10	HC163424
11	HC163425
12	HC163426
13	HC163421
13.5	HC163421-05
14	HC163427
14.5	HC163427-05
15	HC163428
15.5	HC163428-05
16	HC163429
16.5	HC163429-05
17	HC163430
17.5	HC163430-05
18	HC163431
18.5	HC163431-05
19	HC163432
19.5	HC163432-05
20	HC163433
20.5	HC163433-05
21	HC163434
21.5	HC163434-05
22	HC163435
22.5	HC163435-05
23	HC163436
24	HC163437
25	HC163438
26	HC163439
28	HC163440
30	HC163441
31	HC163442

Figure 5 Mix Transfer System RMT 1Ph. (Sheet 1 of 2)

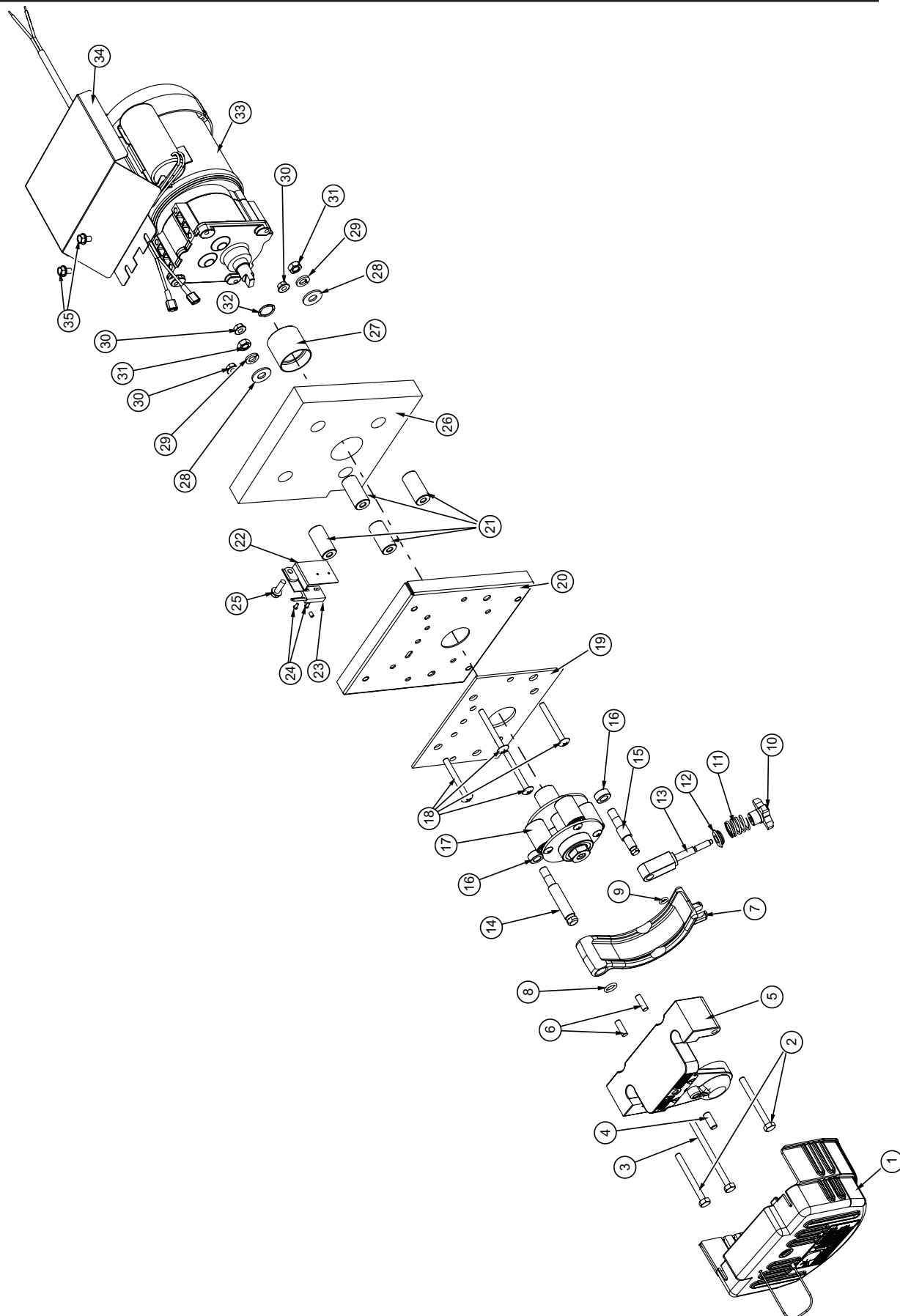


Figure 5 Mix Transfer System RMT 1Ph. (Sheet 2 of 2)

Item	Part No.	Description
*	HC121634.....	Mt - Assy Cab Red Line/Relief Bism (LEFT)
	HC121634-01....	Mt - Assy Cab Red Line/Relief Bism (RIGHT)
1	HC121798.....	Cover - Assy Mix Pump Molded
2	HC160464.....	Screw - HXHC 1/4-20X2 1/2 SST
3	HC160465.....	Screw - HXHC 1/4-20X3 1/2 SST
4	HC160386.....	Stud - 5/16-18 X 3/4 SST
5	HC138783-01....	Support - Roller Bearing
6	HC160338.....	Pin - Dowel 1/4 Dia X 3/4 Sst
7	HC139751.....	Shoe - Roller
8	HC160612.....	O Ring
9	HC160628.....	O Ring
10	HC140706.....	Knob - Fluted 1/4-20 Custom
11.....	HC162330.....	Spring - Compression .79DIAX1.51X.088SST
12	HC140711	Washer - Spring End
13	HC140709.....	Stud - Threaded Spacer 1/4-20
14	HC138797.....	Arm - Shoe Pivot
15	HC138799.....	Arm - Swing Clamp
16	HC138800.....	Spacer - Swing Arm
17	HC116009.....	Roller - Assy Complete
18	HC160093.....	Screw - TRPS 1/4-28X2-1/4 SST
19	HC191527.....	Blank - Backup MTS
20	HC121633.....	Faceplate - Assy MTS Liner Left
21	HC138793.....	Spacer - Motor
22	HC139747.....	Bracket - Switch Mounting
23	HC161302.....	Switch - Slide/Cover
24	HC160357.....	Screw - RDHM #4-40X1/4 STL
25	HC159939.....	Screw - HXSf 1/4-20X11/16 SST
26	HC165524-01....	Block - Insulation GES
27	HC139756.....	Shield - DRIP
28	HC160169.....	Washer - FLAT 3/8 SST
29	HC160170.....	Washer - LOCK 3/8 SST
30	HC159933.....	Nut - HXSf 1/4-20 SST
31	HC159927.....	Nut - HEX 3/8-16 SST
32	HC160173.....	Washer - Spring Wave SST
33	HC151147-01....	Gearmotor - 1/6 HP 115/208-230/1/60 270R
34	HC141607-01....	Cover - RMT Pump Motor
35	HC159919.....	Screw - HXSf 1/4-20 X 3/8 ZN

Figure 6 Mix Transfer System RMT 3Ph (sheet 1 of 2)

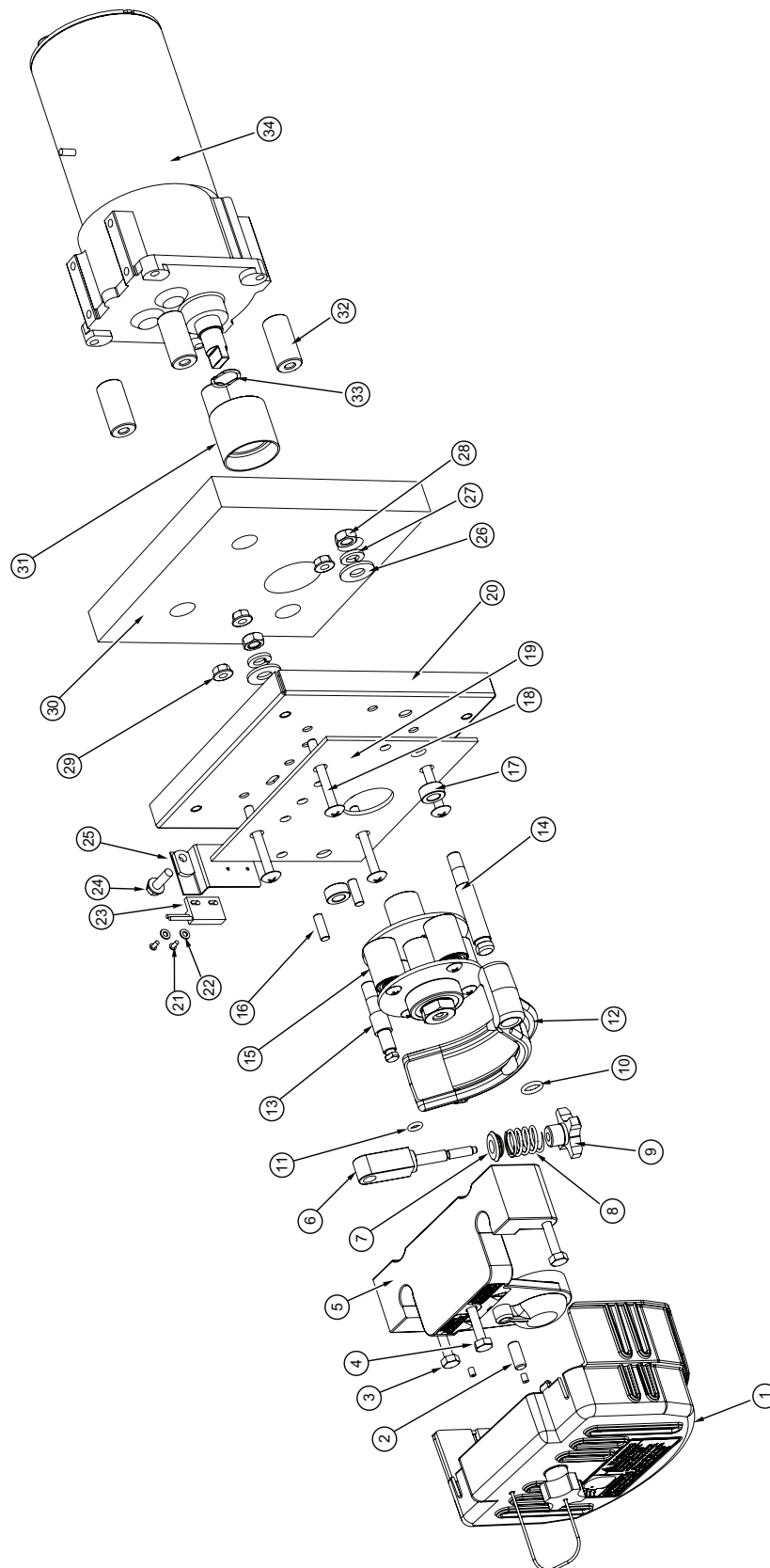


Figure 6 Mix Transfer System RMT (Sheet 2 of 2)

Item	Part No.	Description
*	HC121634-02	MTS - Assy Cab Red Line/Relief Bism (3 Ph) LH
*	HC121634-03	MTS - Assy Cab Red Line/Relief Bism (3 Ph) RH
1	HC121798	Cover - Assy RMT
	HC165246	Decal - Warning Pressurized
	HC138889	Knob - Cover RMT
	HC138890	Lanyard - Wire
	HC160508	Sleeve - Cable Stop 3/64
2	HC160386	Stud - 5/16 - 18 X 3/4 SST
3	HC160464	Screw - HXHC 1/4 - 20X2 1/2 SST
4	HC160465	Screw - HXHC 1/4 - 20X3 1/2 SST
5	HC120633	Support - Assy
6	HC120504	Clamp - Assy Swing 1/4 - 20
7	HC140711	Washer - Spring End
8	HC162330	Spring - Compression .79Diax1.51x.088SST
9	HC140706	Knob - Fluted 1/4 - 20 Custom
10	HC160612	O Ring
11	HC160628	O-Ring
12	HC139751	Shoe - Roller
13	HC138799	Arm - Swing Clamp
14	HC138797	Arm - Shoe Pivot
15	HC116009	Roller - Assy Bearing
16	HC160338	Pin - Dowel 1/4 Dia X 3/4 SST
17	HC138800	Spacer - Swing Arm
18	HC160093	Screw - Trps 1/4 - 28X2 - 1/4 SST
19	HC191527	Blank - Backup MTS
20	HC121633	Faceplate - Assy MTS Liner LH
or	HC121633-01	Faceplate - Assy MTS Liner RH
21	HC160357	Screw - Rdhm #4 - 40X1/4 STL
22	HC160393	Washer - Flat #6 Brass
23	HC161302	Switch - Slide/Cover
24	HC159939	Screw - Hxsf 1/4 - 20X11/16 SST
25	HC118763	Bracket - Assy Switch Mntg
26	HC160169	Washer - Flat 3/8 SST
27	HC160170	Washer - Lock 3/8 SST
28	HC159927	Nut - Hex 3/8 - 16 SST
29	HC159933	Nut - Hxsf 1/4 - 20 SST
30	HC165524-01	Block - Insulation GES
31	HC139756	Shield - Drip
32	HC138793	Spacer - Motor
33	HC160173	Washer - Spring Wave SST
34	HC151161	Gearmotor - 1/8 Hp 208 - 230/3/60 270 RPM

* Includes all items above.

Figure 7 Switch Assembly

Item	Part No.	Description
*	HC114176-01	Switch - Assy. Self Closing Plunger (Sides)
1	HC114174	 Guide - Assy. Push Rod
2	HC150477	 Switch - Roller Actuator SPDT
3	HC160104	 Nut - HEX 1/4-20 ZN
4	HC159965	 Screw - HXHM 1/4-20 x 2-1/2" ZN
5	HC162323	 Spring - Compression MWZN

*Includes all items above.

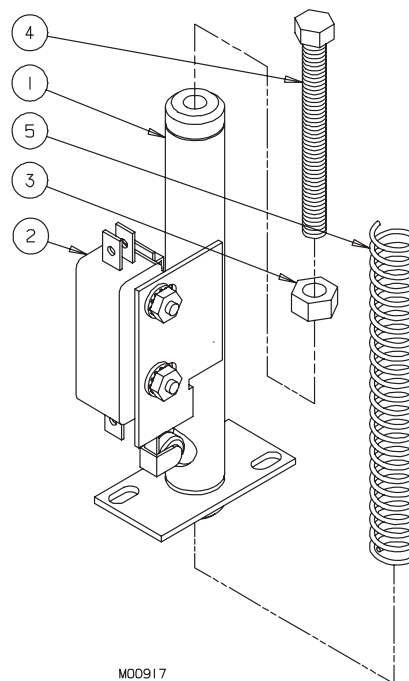
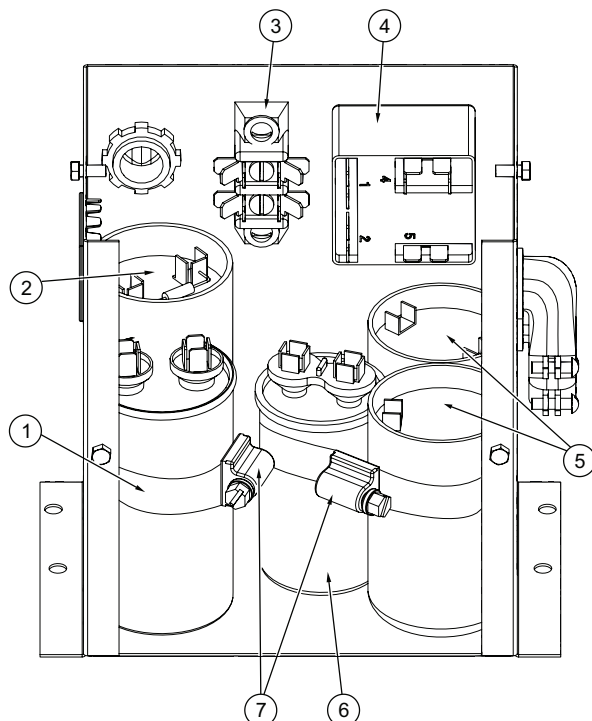
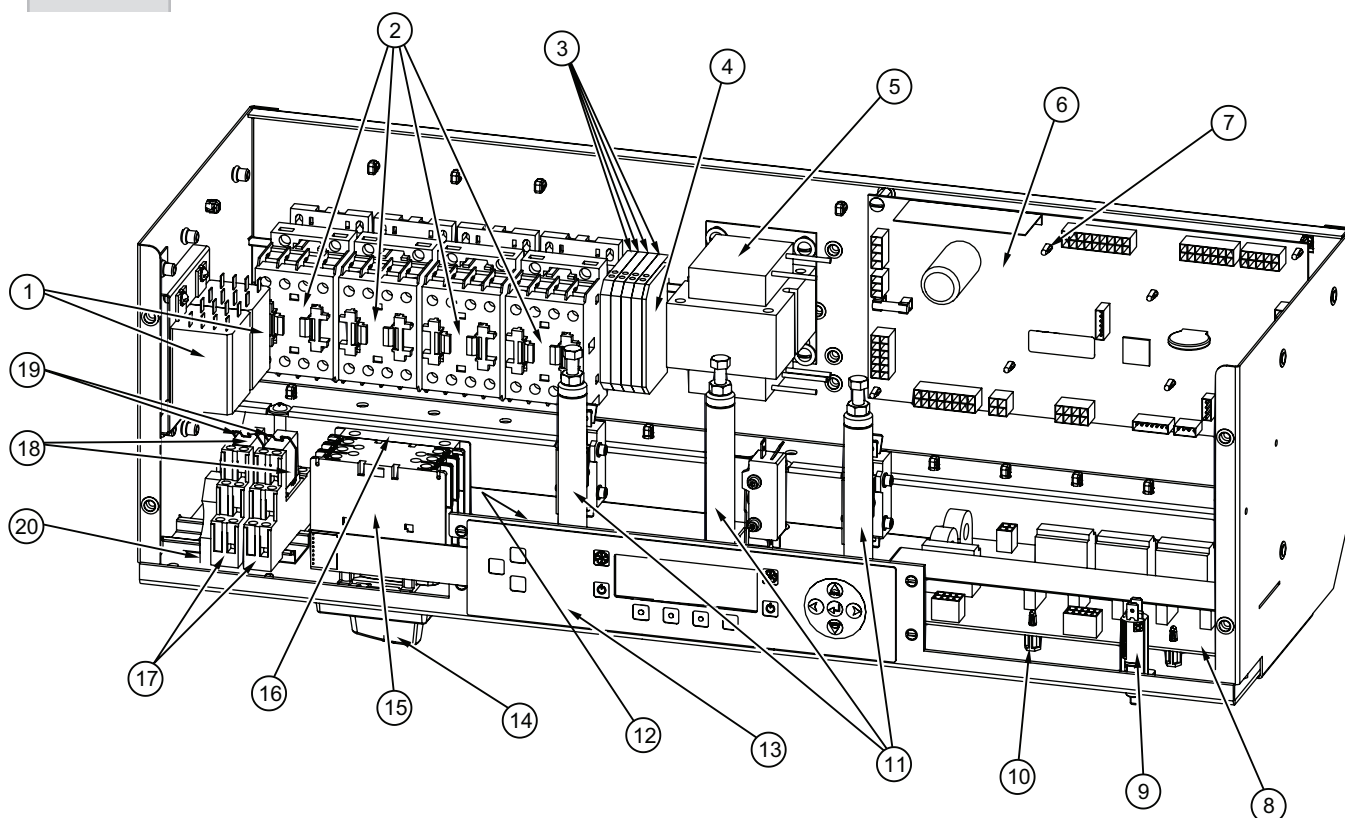


Figure 8 Capacitor & Relay Box (1Ph. Only)

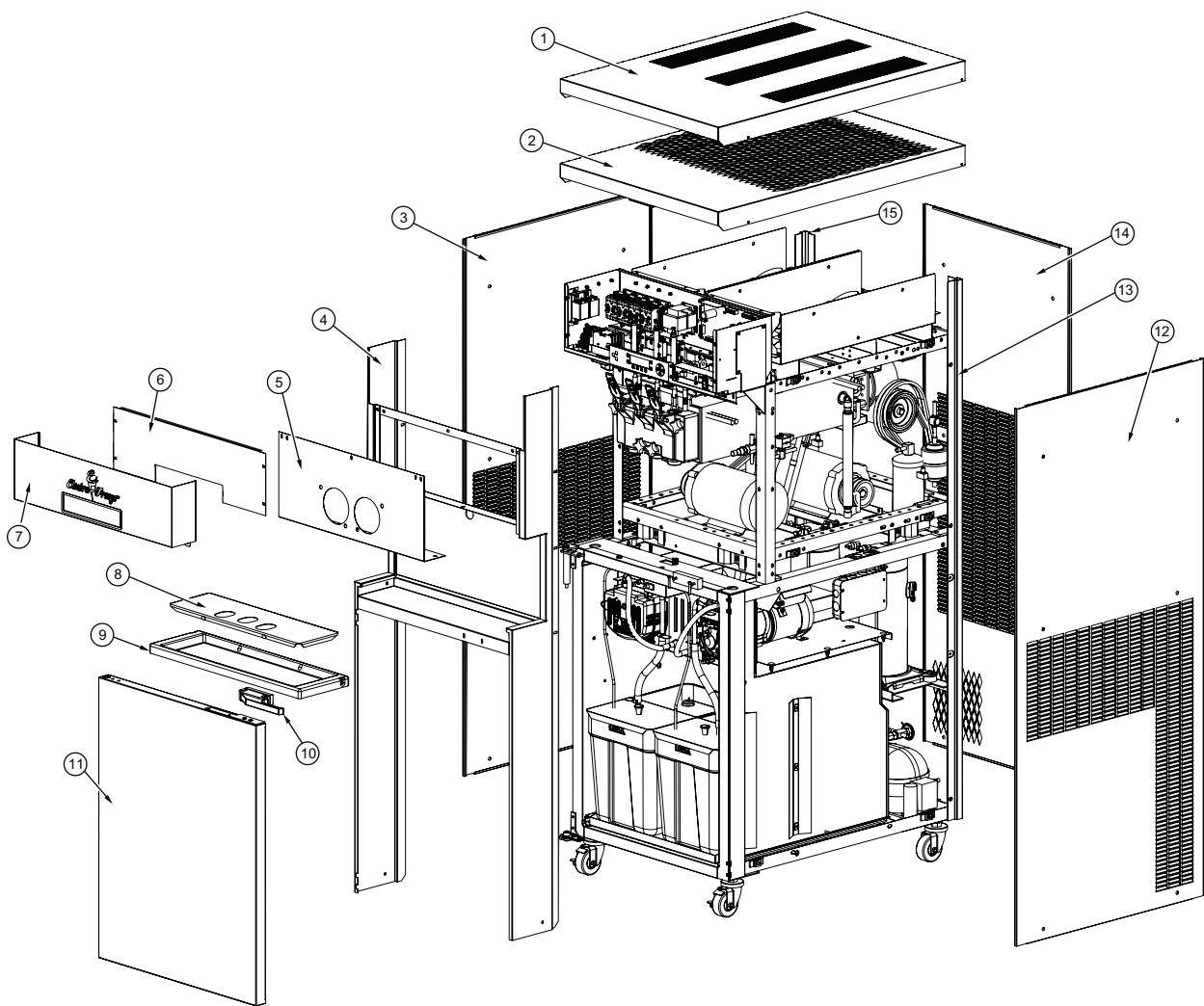


Item	Part No.	Description
1	HC150403	Capacitor - Run
2	HC151445	Capacitor - Start W/Bleed
3	HC150798	Strip - Terminal
4	HC150029	Relay - Compressor COPZS
5	HC150294	Capacitor - Start
6	HC150244	Capacitor - Run
7	HC160739	Clamp - Hose 3 9/16-4 1/2,Screw

Figure 9 Switch Box (sheet 1 of 2)

Item	Part No.	Description
1	HC150343-01	Relay - Control Flange DPDT 12VDC
2	HC150076	Contactor - 3P 25A 24V COIL BF25
3	HC150591-01	Block - Terminal Screw
4	HC150591-02	Stop - Terminal Block End Screw
5	HC150181-02	Transformer - CL2 208/240PRI/24SEC
6	HC151698	Board - PC Main WIFI
7	HC150927	Support - 5/8 Circuit Board
8	HC151702	Board - PC Relay
9	HC150182-01	Breaker - Circuit 4A Threaded
10	HC150038	Support - 1/2 Circuit Board
11	HC114176-01	Switch - Assy Self Closing Plngr
12	HC150994	Board - PCB UI
13	HC150033	Membrane - CAB
14	HC151709	Knob - Rotary Disconnect
15	HC151708	Switch - Disconnect
16	HC151708-01	Switch - Disconnect 4Th Pole Add On
17	HC150098	Socket - Miniature Relay DPDT
18	HC150044	Relay - Miniature DPDT 230V AU Contact
19	HC150166	Clip - Miniature Relay Retaining
20	HC150999	Anchor - Din Rail

Figure 10 Panel Breakdown (Breakdown)



Hardware for Panels				
Panel	Screw	Nut-Speed	Spacer	Nut-Speed on Frame
Channel-Rear	HC160048	HC160117	n/a	n/a
Dispense	HC160076	HC159132	HC138456	n/a
Front	HC160076	HC159132	n/a	HC159067
Rear	HC160048	HC160114	HC138456	n/a
Side	HC159219	HC160114	HC138456	n/a
Top	HC160305	n/a	n/a	n/a
Trimstrip	HC160076	n/a	n/a	n/a
n/a – Not Applicable				

Figure 10 Panel Breakdown (Parts)

Item	Part No.	Description
1	HC121650	Panel - Assy Top (Water Cooled)
2	HC121303	Panel - Assy Top (Air Cooled)
3	HC141727	Panel - Side LH
4	HC121609	Panel Assy - Front
5	HC137297-01	Panel - Dispense
6	HC141323	Cover - Electric Box
7	HC121388	Trimstrip - Assy W/EF Decal
8	HC115132	Insert - Drip Tray
9	HC196108-03	Tray - Drip 26 Inch Black
10	HC162071	Latch - Door (Optional)
11	HC121649	Door - Assy Complete GES
12	HC141726	Panel Side RH
13	HC141729	Channel - Rear RH
14	HC141728	Panel - Rear
15	HC141729	Channel - Rear LH

AC = Air Cooled

WC = Water Cooled

ACR = Air Cooled Remote

LH = Left hand side of freezer when facing front.

RH = Right hand side of freezer when facing front.

LH or RH — Left or right hand is determined as you face the front of freezer.

AC = Air cooled

WC = Water Cooled

ACR = Air Cooled Remote

Panel Decals & Labels	
Part No.	Description
HC165119	6" Air Flow
HC165025-03	Beater Warning Twist
HC164452	Cleaning Instructions
HC165093	Clear Overlay
HC165013	CMT Patent
HC164447	Nameplate SN
HC164239	MTS Connect Red Line
HC165124	Top Air Discharge
HC165126	Panel Removal
HC165124	Top Air Discharge
HC164081	Trimstrip
HC164081	Electro Freeze Label
HC165246	Warning - Pressurized

Figure 11 Air Cooled Side/Back View (Breakdown)

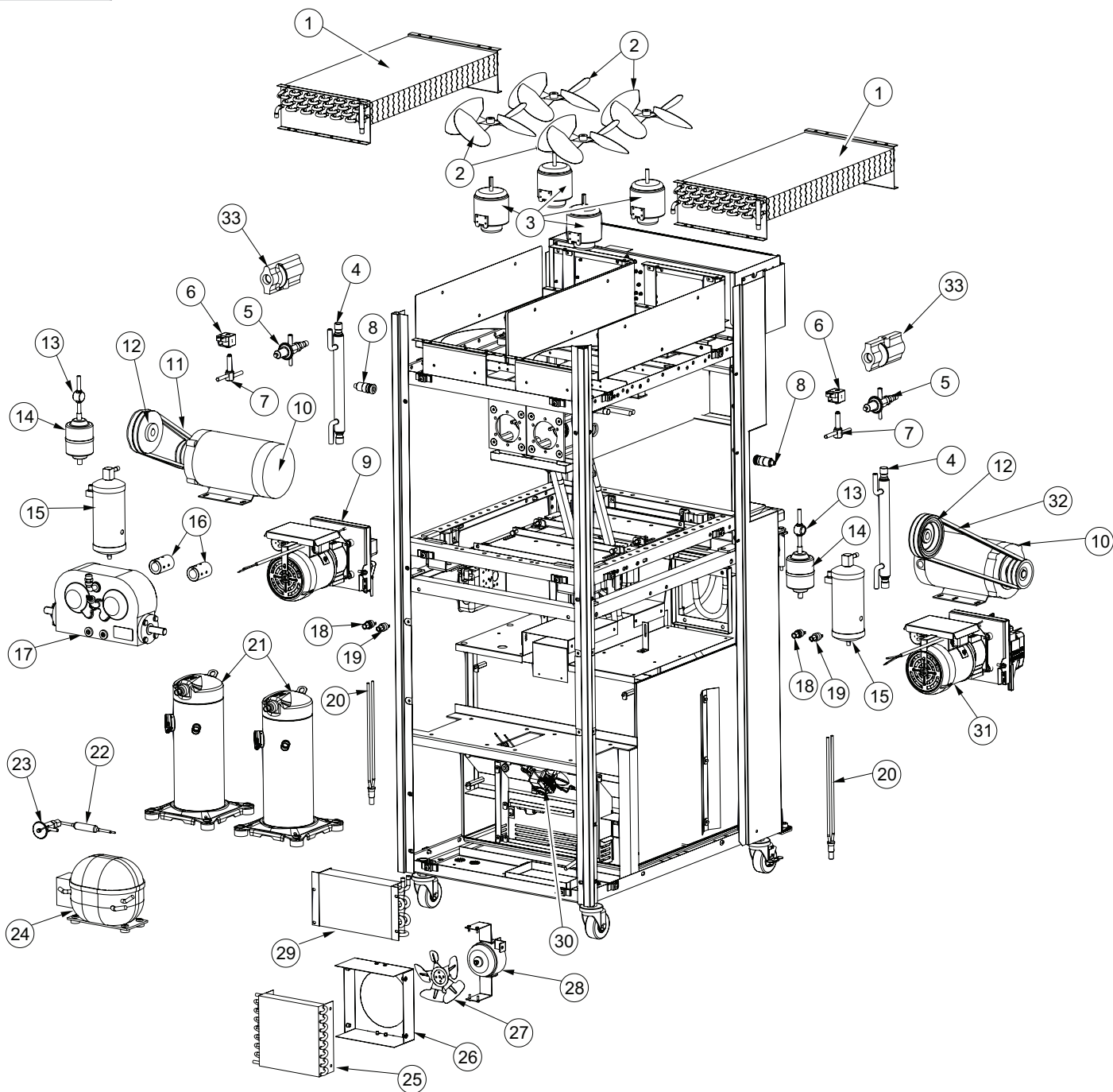


Figure 11 Air Cooled Side/Back View (Parts)

Item	Part No.	Description
1	HC155101	Condenser - Air Rifled
2	HC159023	Blade - Fan 11 In 36 Deg
3	HC151077-02	Motor - Fan 50W 230V 50/60Hz W/Plug
4	HC155495	Heat Exchanger
5	HC155493	Valve - Automatic Expansion
6	HC151477	Coil - Solenoid 208-240V MKC-1TS
7	HC155395	Valve - Solenoid Body 3/8 ODM
8	HC150037	Transducer - Pressure W/Temp Sensor
9	HC121634-03	MT- Assy W/Relief Right
10	HC151052-01	MOTOR - 2HP 208/230/460-3-60
		or
	HC121424	Kit - Motor - 2HP 208/230-1-60
		Includes:
		HC151062-02 Motor - 2HP 208/230-1-60
		HC150244 Capacitor - Run
11	HC153161	Belt - V
12	HC153625	Sheave - 3/4 Bore 4.75 OD 4.50PD
13	HC155059	Glass - Sight
14	HC155054	Drier - Filter 16 Cu In
15	HC155071	Receiver - 3Lb 3/8 Id Sweat W/O Valve
16	HC111964	Coupling - Assy 1 In Drive
17	HC153341	Reducer - Gear 4CB Wintwin
18	HC155405	Cut Out - High Pressure
19	HC155701	Cut Out - Low Pressure
20	HC155494	Distributor - Refrigerant
21	HC121507	Kit - Compressor - Scroll ZS19KAE-PFV
		Includes:
		HC154947-01 . Comp - ZS19KAE-PFV-818
		HC150403 Capacitor - Run
		HC151445 Capacitor - Start
		HC150029 Relay - Comp COPZS
		HC155054 Drier - Filter 16cu. in.
22	HC155498	Drier - Filter W/Access
23	HC155399	Valve - Thermostatic Expansion (134a)
24	HC120299	Kit - Cabinet Compressor W/Relay & Cap
25	HC155139	Condenser - Air 8 X 8
26	HC120151	Shroud - Assy Condenser
27	HC159032	Blade - Fan 6 In 20 Deg
28	HC151017-01	Motor - Fan 5 Watt 230V W/Plug
29	HC155111	Coil - Evaporator
30	HC151102	Fan - Exhaust 230V 105CFM
31	HC121634-02	MT- Assy W/Relief Left
32	HC153171	Belt - V
33	HC165531	Insulator - Expansion Valve

Not Shown:

HC116410Kit - Dispense Head Switch
 HC161216Sensor - 10K Thermistor
 HC120482-01Switch - Assy Voltage Setting

LH = Left hand side of freezer when facing front.

RH = Right hand side of freezer when facing front.

Figure 12 Water Cooled Side/Back View (Breakdown)

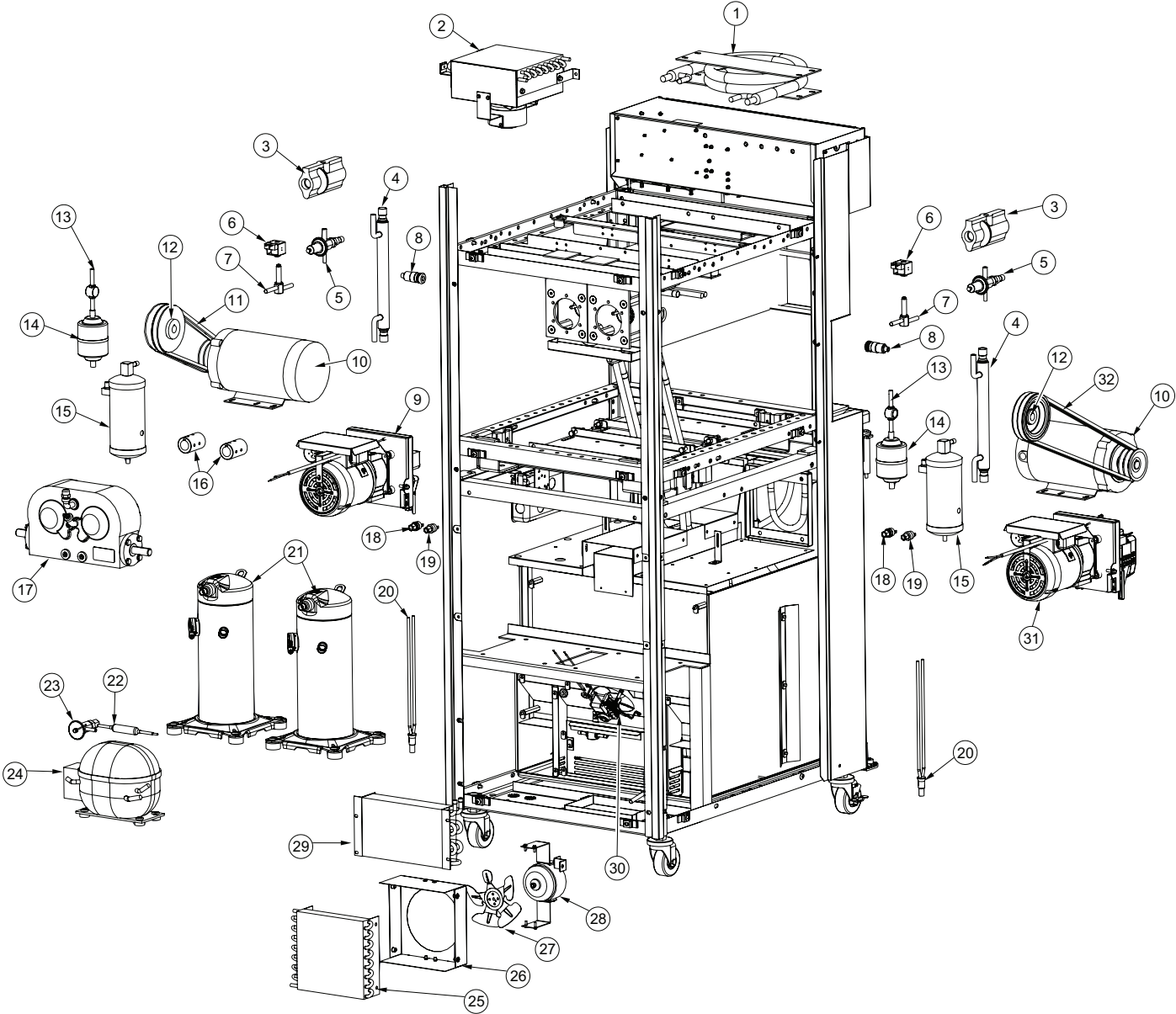


Figure 12 Water Cooled Side/Back View (Parts)

Item	Part No.	Description
1	HC155029	Condenser - Water
2	HC121619	Condenser - Assy Cab Comp
3	HC165531	Insulator - Expansion Valve
4	HC155495	Heat Exchanger
5	HC155493	Valve - Automatic Expansion
6	HC151477	Coil - Solenoid 208-240V MKC-1TS
7	HC155395	Valve - Solenoid Body 3/8 ODM
8	HC150037	Transducer - Pressure W/Temp Sensor
9	HC121634-03	MT- Assy W/Relief Right
10	HC151052-01	MOTOR - 2HP 208/230/460-3-60
	or	
	HC121424	Kit - Motor - 2HP 208/230-1-60
		Includes:
		HC151062-02 Motor - 2HP 208/230-1-60
		HC150244 Capacitor - Run
11	HC153161	Belt - V
12	HC153625	Sheave - 3/4 Bore 4.75 OD 4.50PD
13	HC155059	Glass - Sight
14	HC155054	Drier - Filter 16 Cu In
15	HC155071	Receiver - 3Lb 3/8 Id Sweat W/O Valve
16	HC111964	Coupling - Assy 1 In Drive
17	HC153341	Reducer - Gear 4CB Wintwin
18	HC155405	Cut Out - High Pressure
19	HC155701	Cut Out - Low Pressure
20	HC155494	Distributor - Refrigerant
21	HC121507	Kit - Compressor - Scroll ZS19KAE-PFV
		Includes:
		HC154947-01 . Comp - ZS19KAE-PFV-818
		HC150403 Capacitor - Run
		HC151445 Capacitor - Start
		HC150029 Relay - Comp COPZS
		HC155054 Drier - Filter 16cu. in.
22	HC155498	Drier - Filter W/Access
23	HC155399	Valve - Thermostatic Expansion (134a)
24	HC120299	Kit - Cabinet Compressor W/Relay & Cap
25	HC155139	Condenser - Air 8 X 8
26	HC120151	Shroud - Assy Condenser
27	HC159032	Blade - Fan 6 In 20 Deg
28	HC151017-01	Motor - Fan 5 Watt 230V W/Plug
29	HC155111	Coil - Evaporator
30	HC151102	Fan - Exhaust 230V 105CFM
31	HC121634-02	MT- Assy W/Relief Left
32	HC153171	Belt - V

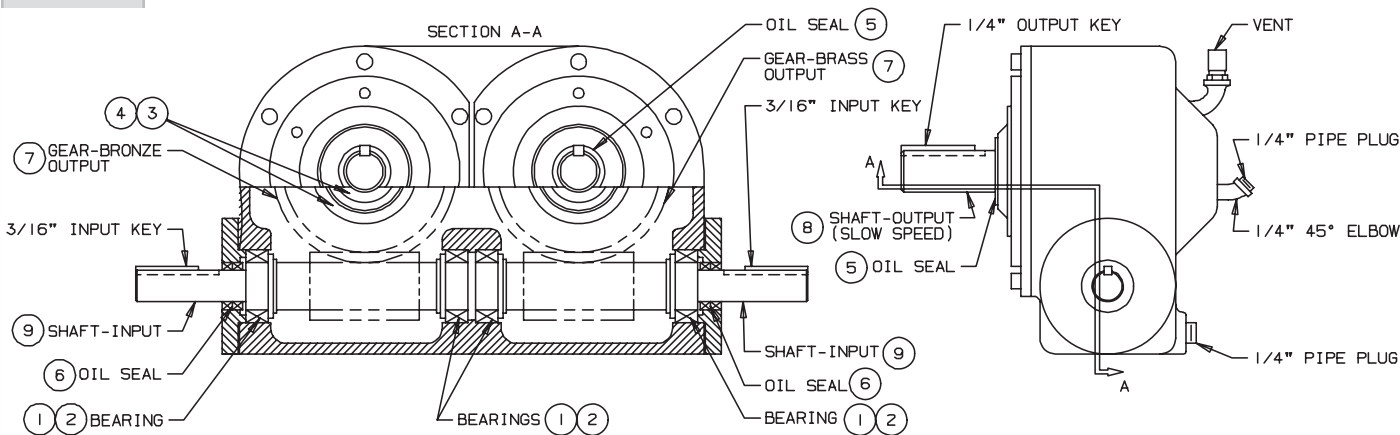
Not Shown:

HC116410	Kit - Dispense Head Switch
HC161216	Sensor - 10K Thermistor
HC120482-01	Switch - Assy Voltage Setting

LH = Left hand side of freezer when facing front.

RH = Right hand side of freezer when facing front.

Figure 13 Gear Reducers



M00057

(Order by freezer serial number)

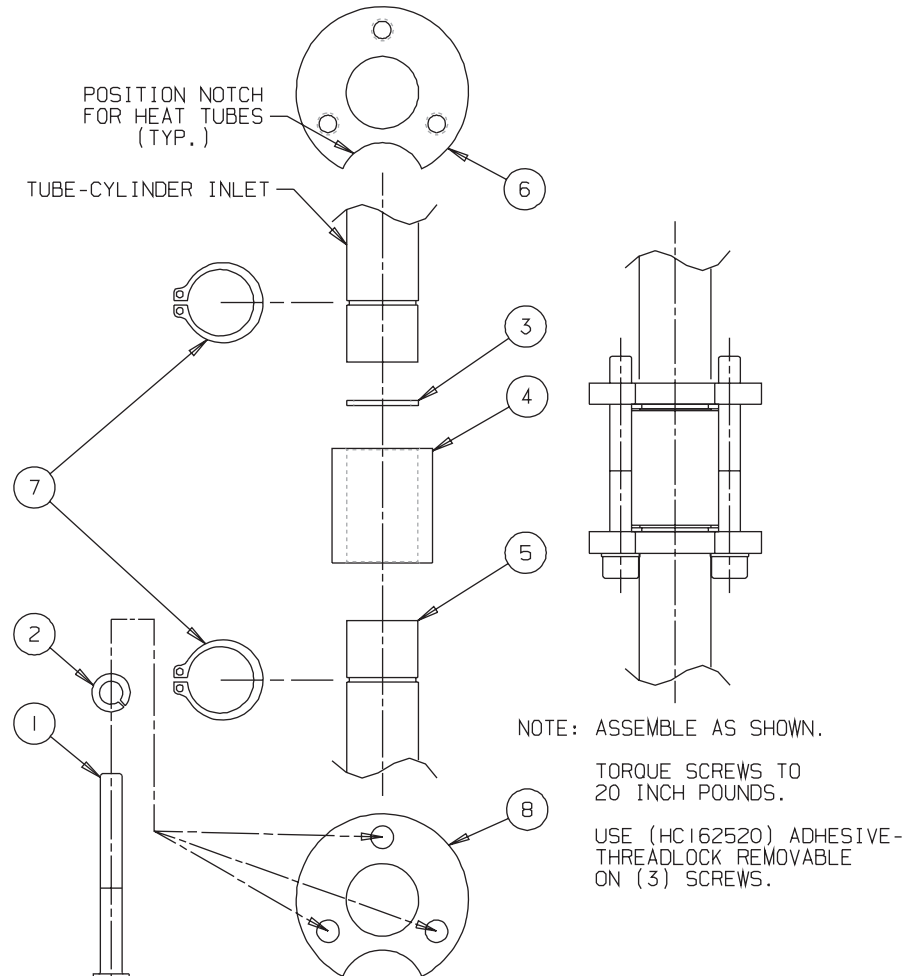
Model - Wintwin

153341 Wintwin 10:1 Ratio A and B Side

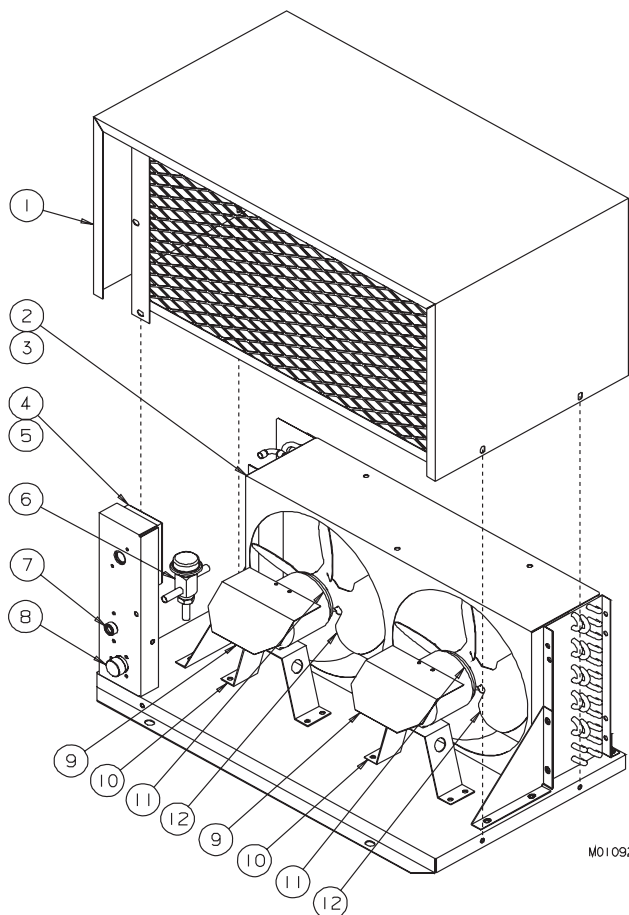
Item	Part No.	Description	Quantity Required
1	HC153014	Bearing - High Speed Cup 3/4"	2 ea. req. per side
2	HC153015	Bearing - High Speed Cone 3/4" ..	2 ea. req. per side
3	HC153011	Bearing - Slow Speed Cup 1"	2 ea. req. per side
4	HC153012	Bearing - Slow Speed Cone 1"	2 ea. req. per side
5	HC153051	Seal - Oil 63 x 291 (Slow Speed) .	2 ea. req. per side
6	HC153053	Seal - Oil 63 x 141 (High Speed)..	2 ea. req. per side
7	HC153349	Gear - Bronze	1 ea. req. per side
8	HC153350	Shaft - Slow Speed	1 ea. req. per side
	HC153000	Gear - Assy. Output (Slow Speed)	
9	HC153348	Shaft - Input (High Speed)	1 ea. req. per side
10	HC114874	Kit - Reducer Gasket	1 ea. req. per side
11	HC111964	Coupling - Assy. 1 inch Drive	
	HC158055	Oil - Special Gear Lube (Per Quart)	
	HC153322	Key - 3/16" x 1-1/2" High (in)	
	HC153323	Key - 1/4" x 1-1/2" Slow (out)	

**Oil-Gear Reducer (per quart)

**Note: To order oil always verify type of oil from the tag located on the gear reducer. Improper oil usage will cause the gear reducer to fail.

Figure 14 Mix Feed Seal Assembly

Item	Part No.	Description
1	HC160320	Screw - SKHC #10-24 x 1-3/4 SST
2	HC160166	Washer - Lock #10 SST
3	HC160556	Gasket - Mix Joint
4	HC139351	Collar - Alignment
5	HC139349	Tube - Mix Feed Clamp
6	HC139352	Clamp - Ring Threaded
7	HC160312	Ring - Retaining 5/8 Ext. SST
8	HC139353	Clamp - Ring

Figure 15 Air Cooled Remote Condenser

Item	Part No.	Description
*	HC116781-02	Condenser - Assy. 2 Hp Remote (Complete)
1	HC117207	Cover - Assy. Condenser
2	HC155101	Condenser - Air Rifled
3	HC138465	Shroud - Fan
4	HC150732	Box - Electric 2-3/4 x 4-1/2 x 2
5	HC150737	Cover - Electric Box 2-3/4 x 4-1/2
6	HC155454	Valve - Head Pressure Control
7	HC153420	Coupling - Refr. 3/8 MQC 3/8 SW
8	HC153418	Coupling - Refr. 1/2MQC 1/2 SW
8A	HC153502	Flange - Refr. Coupling Mount
8B	HC153503	Cap - Dust Refr. Coupling
9	HC139017	Shield - Motor Rain
10	HC137632	Bracket - Fan Condenser
11	HC151072	Motor - Fan 50W 230V 60Hz
12	HC159029	Blade - Fan 11" Dia 36°
* Includes all items above.		

Not Shown:

HC155058 Receiver - 12 lb. Horizontal Mount
 HC155425 Cut Out - High Pressure
 HC155465 Cut Out - Low Pressure
 HC155466 Control - Pressure Fan
 HC155487 Valve - Check 5/8 ODF Sweat
 HC119124 Kit - 25 Foot Line Sets 404a
 HC119125 Kit - 50 Foot Line Sets 404a

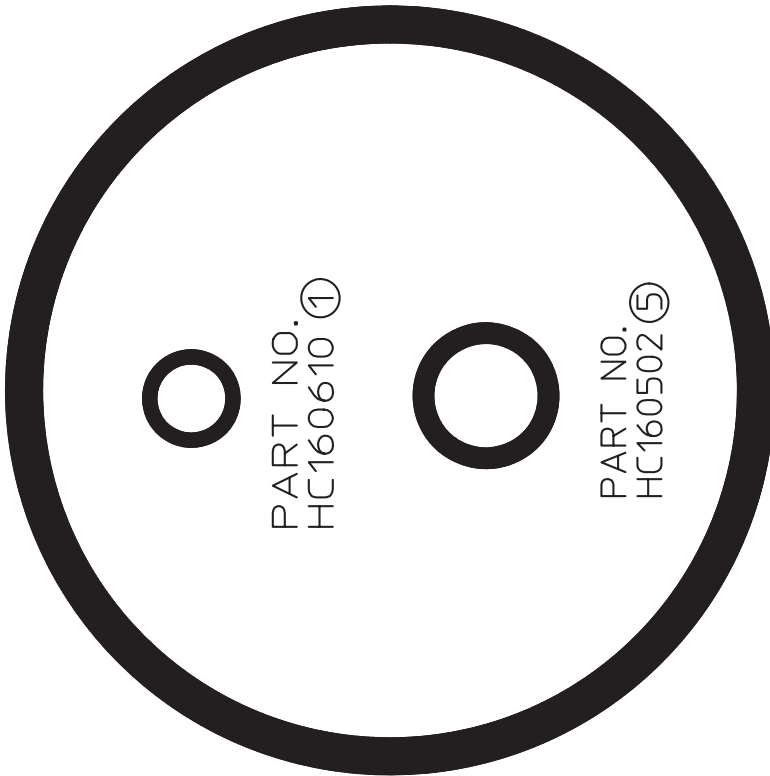
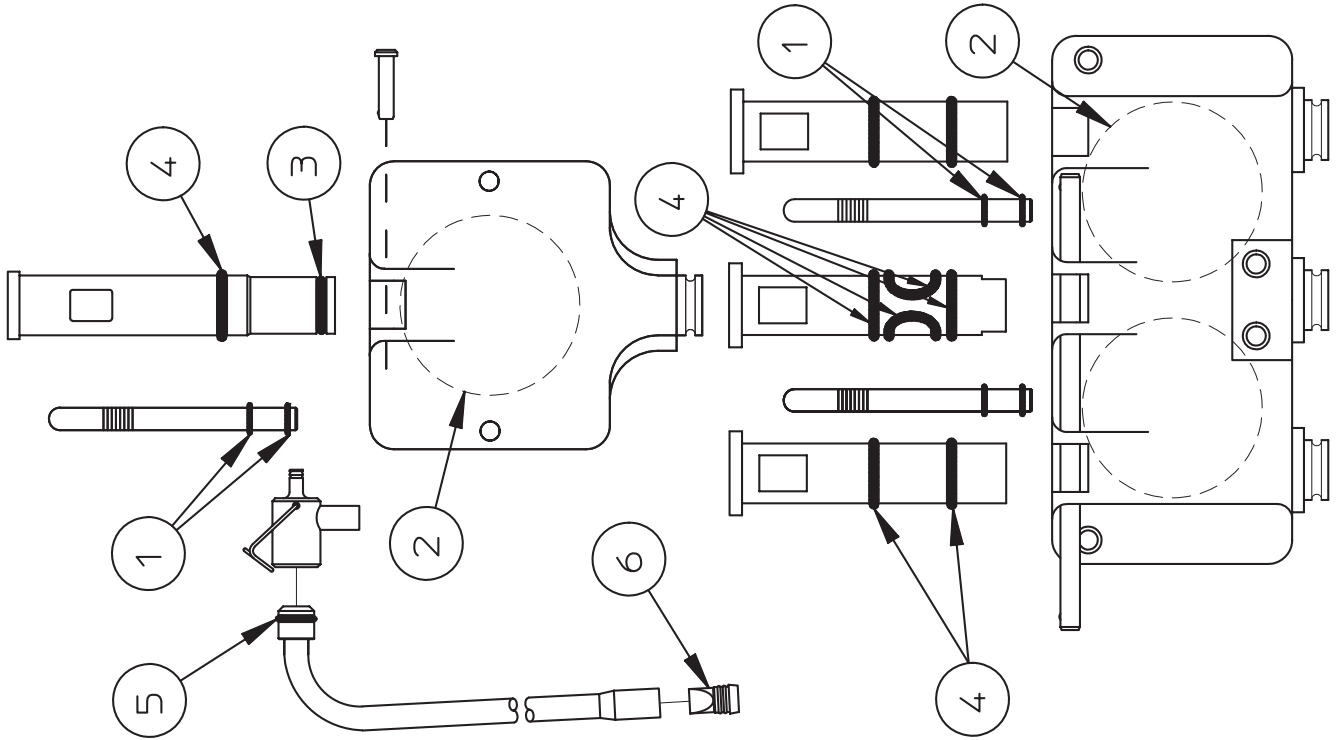
Accessories

Part No.	Description
HC196103	Bottle - Wash 500 ml
HC158004	Brush - 4" w/36" handle
HC158009	Brush - 4" dia w/o handle
HC158018	Brush - 7/16" Dia x 12" Overall Length
HC158019	Brush - 9/16" Dia x 30" Overall Length
HC158026	Brush - 1" Dia 12" Long
HC162105	Caster - 1-1/4" ST w/Brake
HC162106	Caster - 1-1/4" ST w/o Brake
HC119851.....	Kit - O-ring (need 2)
HC158054A.....	Lubricant - Lubri-Film Plus 4 oz. Tube
HC150736	Nut - Lock Conduit 1-1/4" (Casters)
HC158013	Sanitizer - Stera Sheen (sample)
HC158014	Sanitizer - Stera Sheen (case/4 jars)
HC158014A.....	Sanitizer - Stera Sheen (4 lb. jar)
HC158049	Scale - Overrun
HC169374	Tool - O-ring Removal
HC184881-01	DVD - Training RMT SS EF
HC184244	Chart - O-ring (Laminated)

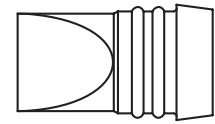
O-Ring Chart

REV 02

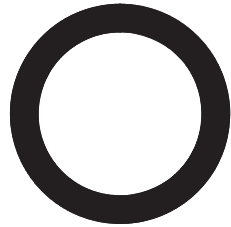
SOFT SERVE DISPENSING HEADS



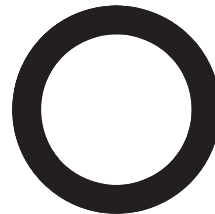
PART NO.
HC160583 ②



PART NO.
HC199032-01 ⑥



PART NO.
HC160501 ④



PART NO.
HC160582 ③

O-RING CHART

PH.NO. 309-755-4553

H.C.DUKE & SON, INC.