



REPLACEMENT PARTS MANUAL

with Illustrations

SOFT SERVE FREEZER
Model GEN-5400

P/N 185297-01 6/19

Replacement Parts Orders

You must have the serial number of your freezer when ordering parts — parts may differ with a particular serial number of the same model.

Parts are listed using terminology that best fits the function of the part. The illustrations in this section will help you to find the correct part number and description.

Place your parts order through your local authorized Electro Freeze Distributor.

Name: _____

Address: _____

Phone: _____

If you require further assistance, contact H.C. Duke & Son, Inc., Electro Freeze, as follows:



Phone: (309) 755-4553

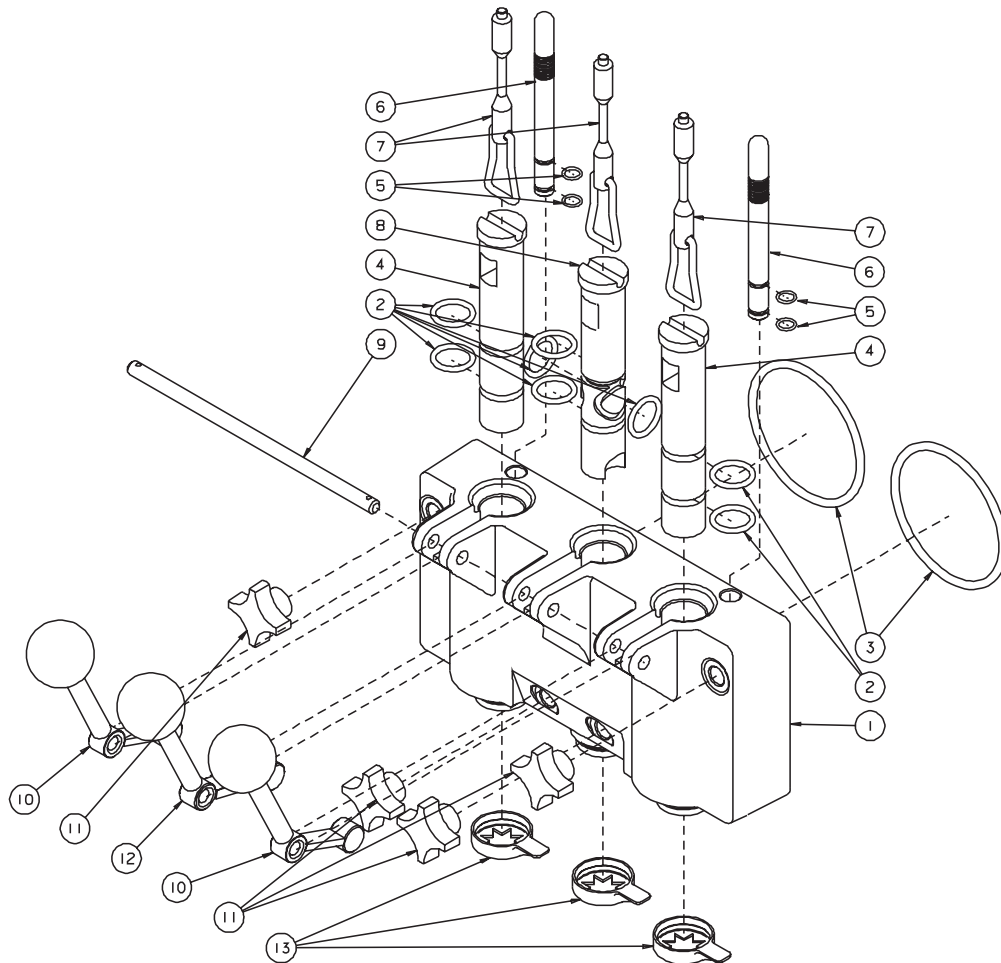
(309) 755-4545

Fax: (309) 755-9858

E-mail: service@hcduke.com

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Figure 1 Head Assembly

M01612

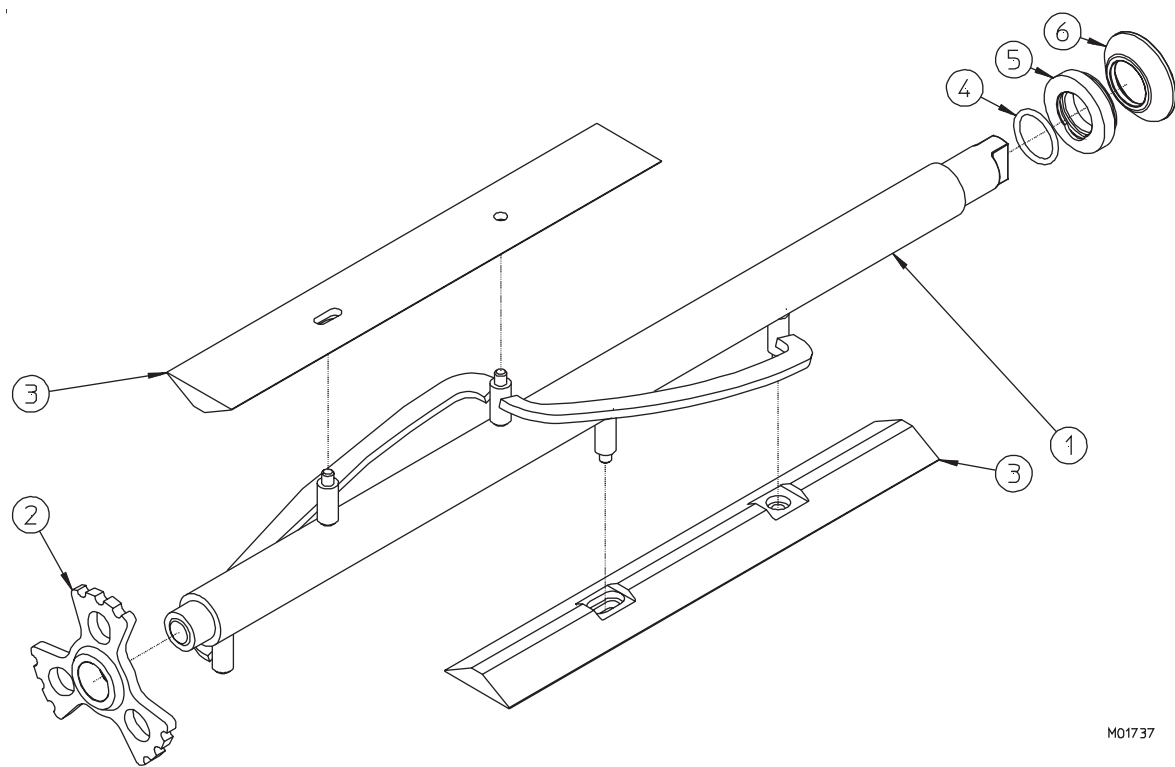
Item	Part No.	Description
*	HC120013	Head - Assy. Dispense
1.....	HC120012	Head - Assy. w/actuators
2.....	HC160501	O-Ring (Plunger)
3.....	HC160583	O-Ring (Head)
4.....	HC137174	Plunger - Side Self Dispense
5.....	HC160610	O-Ring (Air Plug)
6.....	HC138149	Plug - Air Bleed
7.....	HC116089	Push Rod - Assy. Plunger Switch
8.....	HC138009	Plunger - Dispense Center
9.....	HC160269	Pin - Handle
10.....	HC110007	Handle - Assy. Dispense (Side) includes HC162629 Knob - Ball 3/8-16 THD Black
11	HC162625	Knob - Hand
12.....	HC114808	Handle - Assy. Dispense Center includes HC162629 Knob - Ball 3/8-16 THD Black
13.....	HC196185	Nozzle-Serrated

* Includes all items above except 7 and 11.

HC114341-05 Stud - Assy. Cylinder 3-15/16 (not shown)

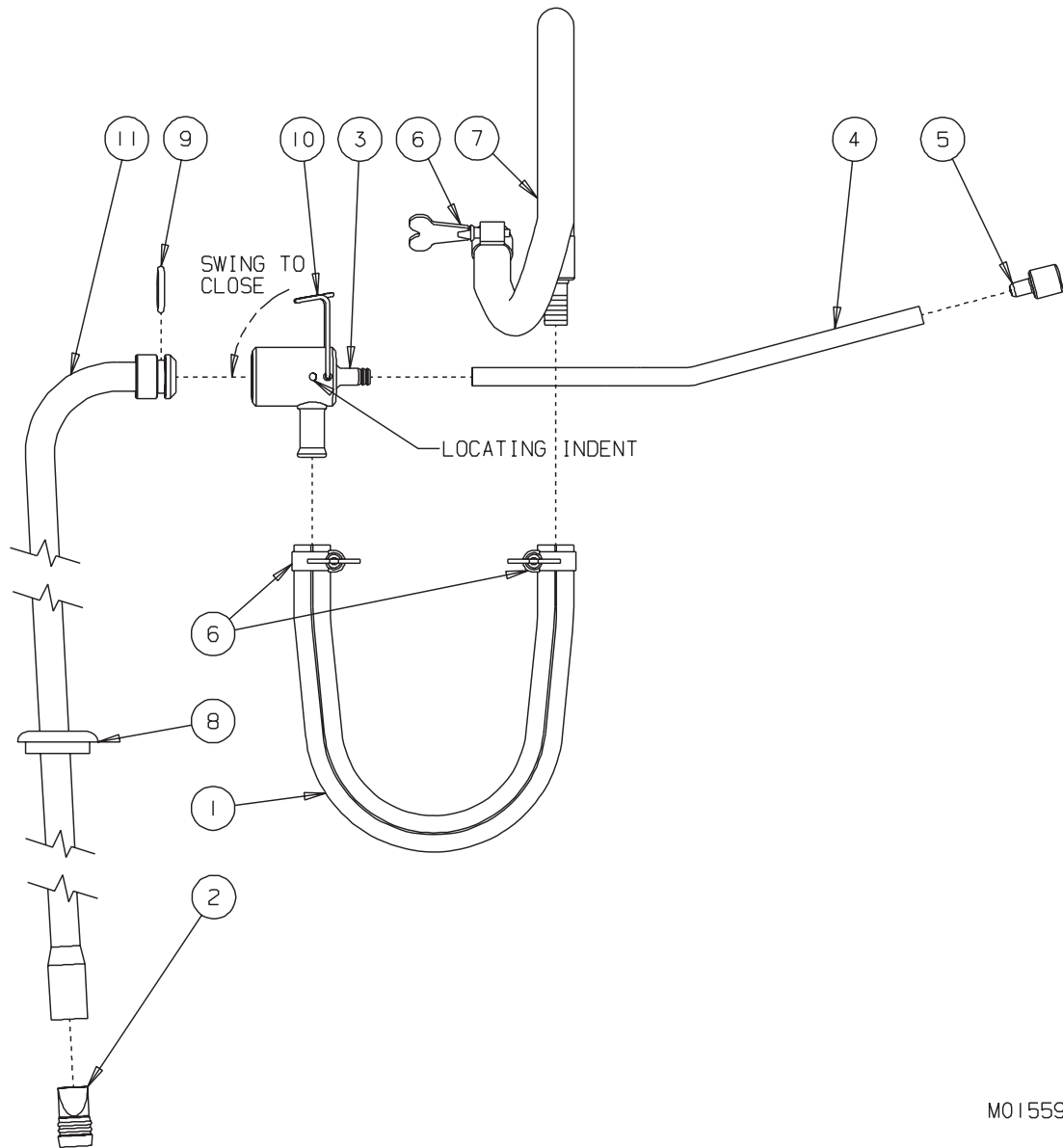
HC116410 Kit - Dispense Head Switch (not shown)

Figure 2 Beater Shaft Assembly



Item	Part No.	Description
1.....	HC113438	Shaft - Assy. Beater
2.....	HC196085	Bushing - Cylinder
3.....	HC137334	Blade - Scraper Long Soft Serve (Non-reversible)
4*.....	HC160500	O-ring (Seal)
5*.....	HC133098	Washer - Shaft Seal
6*.....	HC160557	Seal - Beater Shaft

* Items 4,5,6 can be ordered together as:
HC111875 Seal - Assy. Shaft

Figure 3 MTS—RMT Hose Assembly

M01559

Item	Part No.	Description
1	HC138836	Hose - Transfer Red Line
2	HC199032-01	Duckbill - Inlet (Valve)
3	HC118765*	Port - Assy. Inlet Mix/Air
4	HC138170-02	Tube - Air 7½ in. (Hose)
5		Meter - Air (Order by meter number)
6	HC116065.....	Clamp - Assy. Soft Hose 5/8
7	HC116094.....	Hose - Assy. Mix Braided
8	HC199033	Boot - Mix Tube (Seal)
9	HC160502*	O-ring
10.....	HC162324*	Clip - Tube Retainer
11	HC118836*	Tube - Assy. Mix Inlet

Can be ordered as an assembly:

* HC118842 Tube - Assy. Pickup

**HC121386..... Valve - Assy In Line Press. Relief (Includes 13-17, 20,21)

Figure 4 Mix Transfer System RMT (sheet 1 of 2)

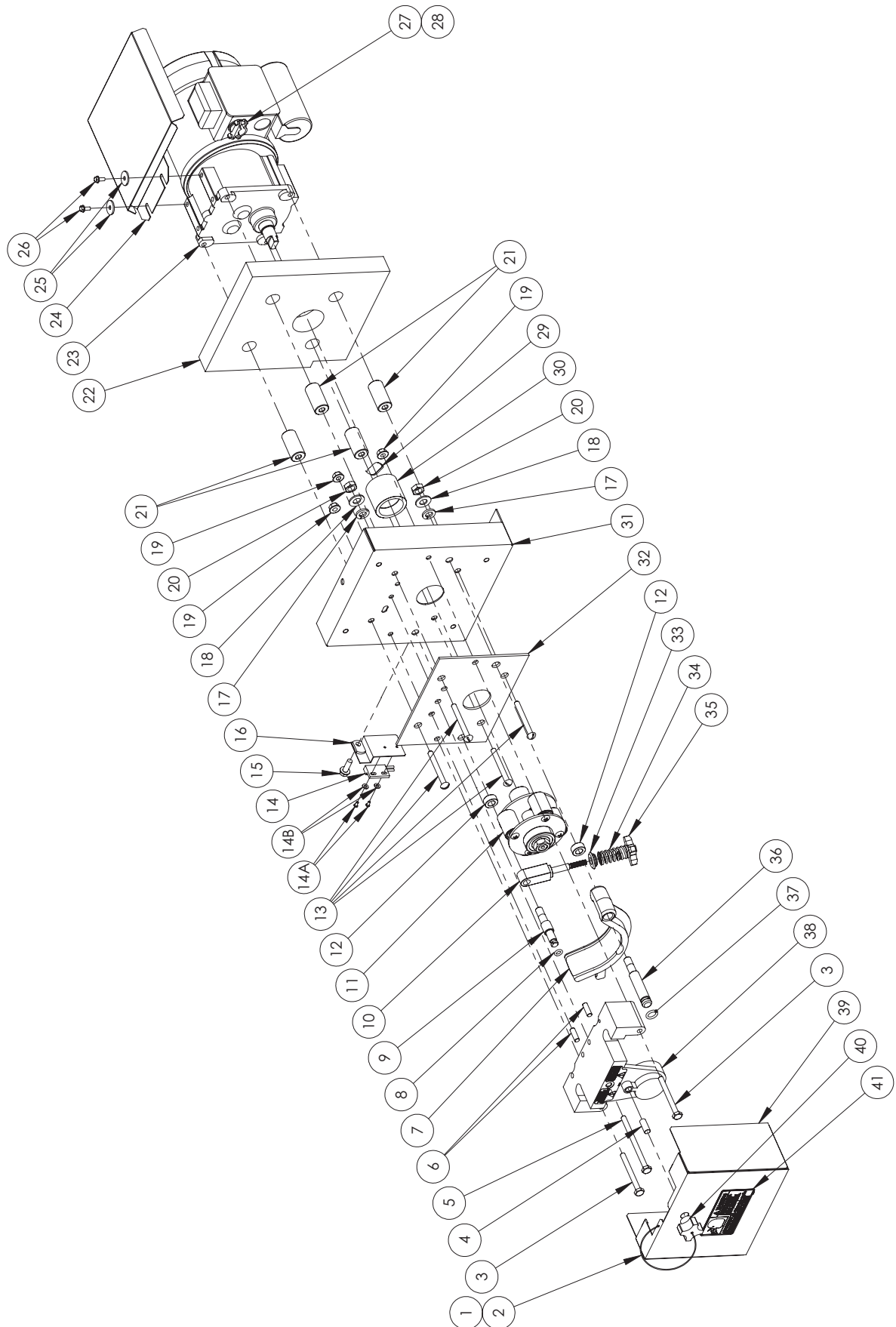
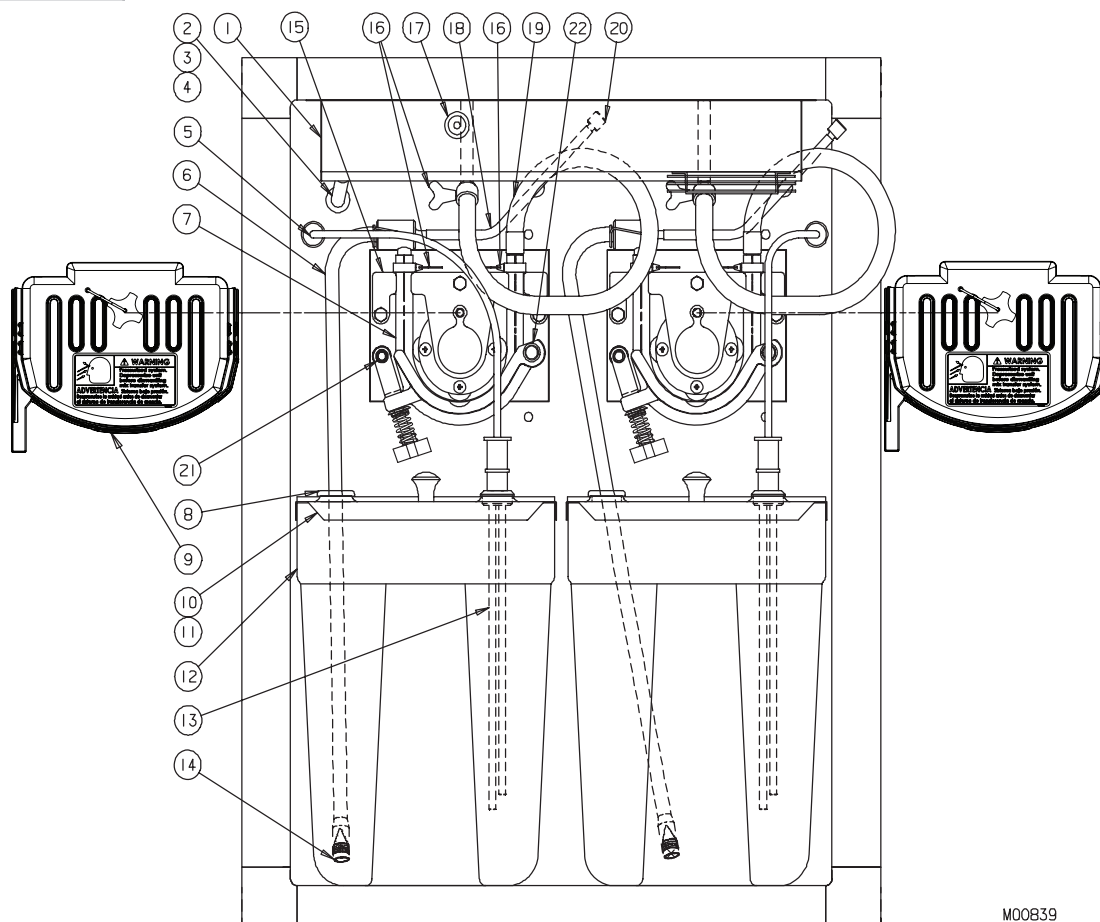


Figure 4 Mix Transfer System RMT (Sheet 2 of 2)

Item	Part No.	Description
*	HC118751-03.....	MT - ASSY CAB RED LINE/RELIEF BISN
1	HC138890.....	Lanyard - Wire
2	HC160508.....	Sleeve - Cable Stop 3/64
3	HC160464.....	Screw - HXHC 1/4-20X2 1/2 SST
4	HC160386.....	Stud - 5/16-18 X 3/4 SST
5	HC160465.....	Screw - HXHC 1/4-20X3 1/2 SST
6	HC160338.....	Pin - Dowel 1/4 Dia X 3/4 SST
7	HC139751.....	Shoe - Roller
8	HC160628.....	O Ring
9	HC138799.....	Arm - Swing Clamp
10	HC120504.....	Clamp - Assy Swing 1/4-20
11	HC116009.....	Roller - Assy Complete
12	HC138800.....	Spacer - Swing Arm
13	HC160093.....	Screw - TRPS 1/4-28X2-1/4 SST
14	HC161302.....	Switch - Slide/Cover
14A.....	HC160357.....	Screw - RDHM #4-40X1/4 Stl
14B.....	HC160393.....	Washer - Flat #6 Brass
15	HC159939.....	Screw - HXSF 1/4-20X11/16 SST
16	HC118763.....	Bracket - Assy Switch Mntg
17	HC160170.....	Washer - Lock 3/8 SST
18	HC160169.....	Washer - Flat 3/8 SST
19	HC159933.....	Nut - HXSF 1/4-20 SST
20	HC159927.....	Nut - Hex 3/8-16 SST
21	HC138793.....	Spacer - Motor
22	HC165524.....	Block - Insulation RMT
23	HC121027.....	Kit - Gearmotor 1/6Hp Replacement Model RMT Includes:
		HC139046-01....Gauge - Shaft Alignment RMT
		HC139839.....Strap - Mt Motor Rear
		HC160173.....Washer - Spring Wave SST
24	HC141607.....	Cover - RMT Pump Motor
25	HC160137.....	Washer - Flat #10 X 3/4 ZN
26	HC160420.....	Screw - HXWF #8-32 X 3/8 ZN
27	HC150706.....	Connector - 3/8 Straight
28	HC118833.....	Cord - Assy Motor
29	HC160173.....	Washer - Spring Wave SST
30	HC139756.....	Shield - Drip
31	HC118764.....	Faceplate - Assy MTS
32	HC191527.....	Blank - Backup MTS
33	HC140711.....	Washer - Spring End
34	HC162327.....	Spring - Compression
35	HC140706.....	Knob - Fluted 1/4-20 Custom
36	HC138797.....	Arm - Shoe Pivot
37	HC160612.....	O Ring
38	HC138783-01.....	Support - Roller Bearing
39	HC118767.....	Cover - Assy RMT
		HC165246.....Decal - Warning Pressurized
		HC138889.....Knob - Cover RMT
		HC138890.....Lanyard - Wire
		HC160508.....Sleeve - Cable Stop 3/64
40	HC138889.....	Knob - Cover RMT
41	HC165246.....	Decal - Warning Pressurized

* Includes all items above.

Figure 5 Cabinet Parts**AIR METERS**

Meter No.	Part No.
9	HC163423
10	HC163424
11	HC163425
12	HC163426
13	HC163421
13.5	HC163421-05
14	HC163427
14.5	HC163427-05
15	HC163428
15.5	HC163428-05
16	HC163429
16.5	HC163429-05
17	HC163430
17.5	HC163430-05
18	HC163431
18.5	HC163431-05
19	HC163432
19.5	HC163432-05
20	HC163433
20.5	HC163433-05
21	HC163434
21.5	HC163434-05
22	HC163435
22.5	HC163435-05
23	HC163436
24	HC163437
25	HC163438
26	HC163439
28	HC163440
30	HC163441
31	HC163442

M00839

Item Part No. Description

- 1.....HC117129-03 ...Shroud - Assy. Evaporator includes
 HC150821 ... Disconnect - Female
 HC151105 ... Fan - Intake (Cabinet)
 HC151076 ... Guard - Fan Open
 HC150612 ... Switch - Door Push Button
 HC161004 ... Thermometer - Barrel
 1A..... HC155111 ...Coil - Evaporator
 1BHC150533 ...Cord - Assy. Female Plug
 2.....HC160738 ...Clamp - Hose 1/2 ID Delrin (Drain)
 3.....HC196068 ...Tubing -.375 ID x .500 OD PVC
 4.....HC138919 ...Tube - Drain Support
 5.....HC150537 ...Cordset - Mix Level Probe
 5A.....HC150536 ...Receptacle - Molded Level Sensor
 6.....HC118842 ...Tube - Assy. Pickup includes
 HC118765 ... Port - Assy. Inlet Mix/Air
 HC118836 ... Tube - Assy. Mix Inlet
 HC162324 ... Clip - Tube Retainer
 HC160502 ... O-ring
 7.....HC138836 ...Hose - Transfer Red Line
 8.....HC199033 ...Boot - Mix Tube

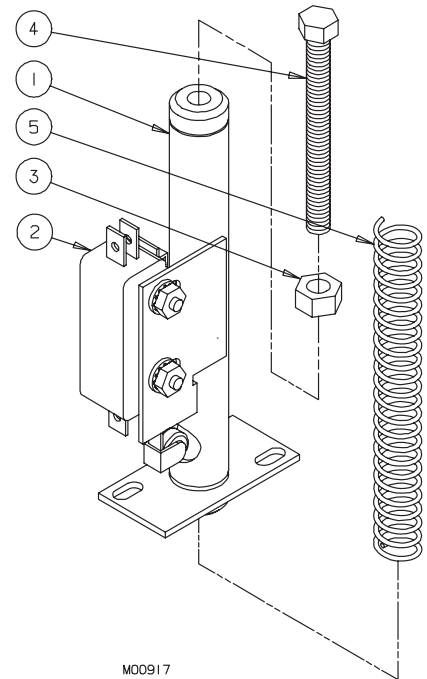
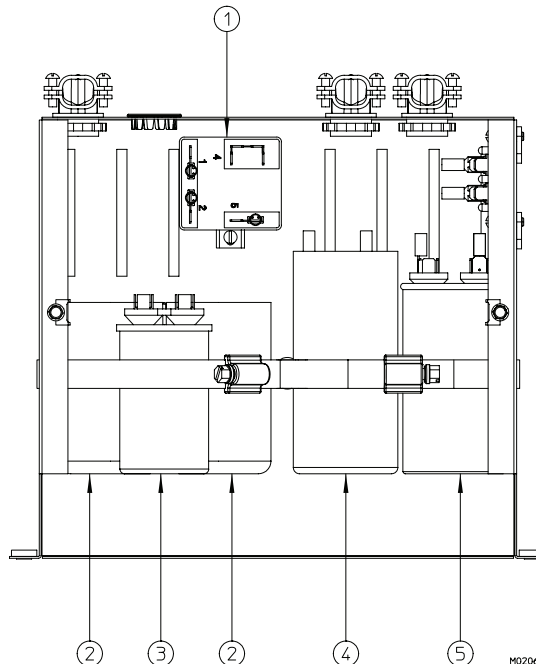
Item Part No. Description

- 9.... HC121798 Cover - Assy Mix Pump Molded
 10.....HC113997 Cover - Assy. Mix Tank Front
 11 HC38165-01 Cover - Rear Mix
 12 HC196222 Tank - Mix 7 Gallon
 13 HC115397..... Probe - Assy. Mix Level 10-3/4"
 14 HC199032-01 .. Duckbill - Inlet RM MTS
 15 HC118751-03 .. MT - Assy CAB Redline
 (See Explode View-Fig. 5)
 16 HC116065..... Clamp - Assy. Soft Hose 5/8
 17 HC150612 Switch - Door Push Button
 17A... HC118597..... Actuator - Assy. Door Switch
 18 HC138170-02 .. Tube - Air 7-1/2 in.
 19 HC116094..... Hose - Assy. Mix Braided
 20 Meter - Air (Order by meter number)
 21 HC160628 O-ring (Swing Clamp)
 22 HC160612 O-ring (Roller Shoe)

Figure 6 Switch Assembly

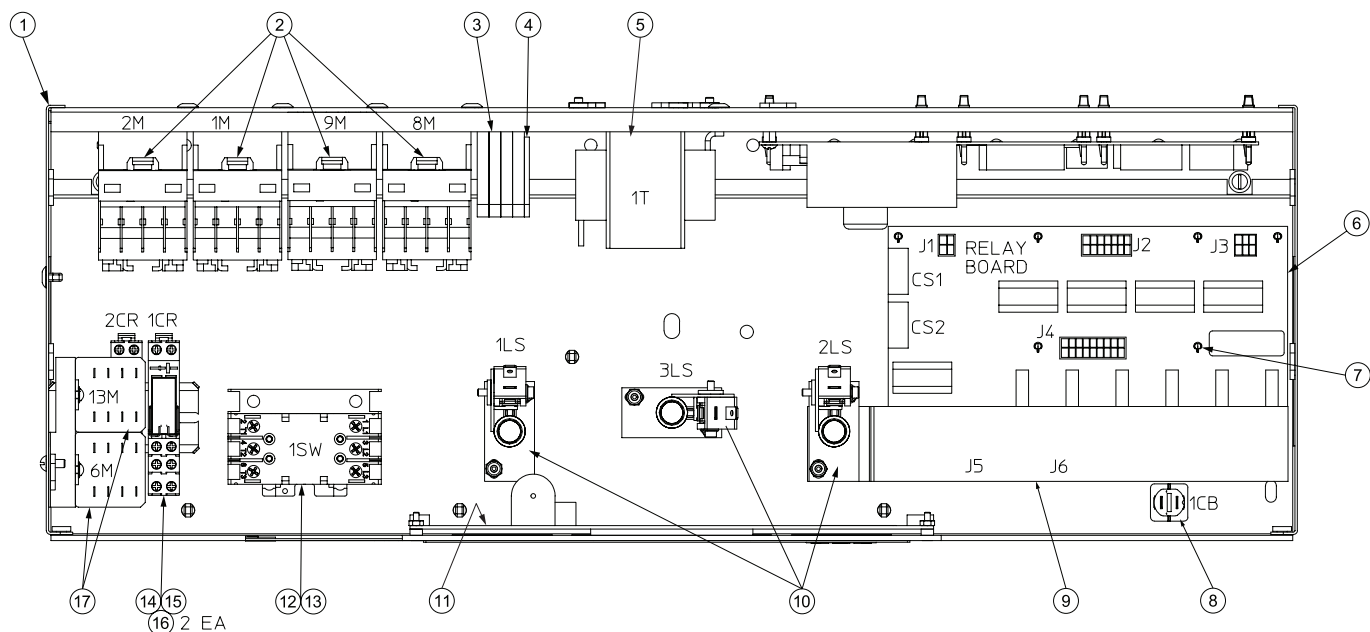
Item	Part No.	Description
*	HC114176-01	Switch - Assy. Self Closing Plunger (Sides)
1	HC114174	Guide - Assy. Push Rod
2	HC150477	Switch - Roller Actuator SPDT
3	HC160104	Nut - HEX 1/4-20 ZN
4	HC159965	Screw - HXHM 1/4-20 x 2-1/2" ZN
5	HC162323	Spring - Compression MWZN

*Includes all items above.

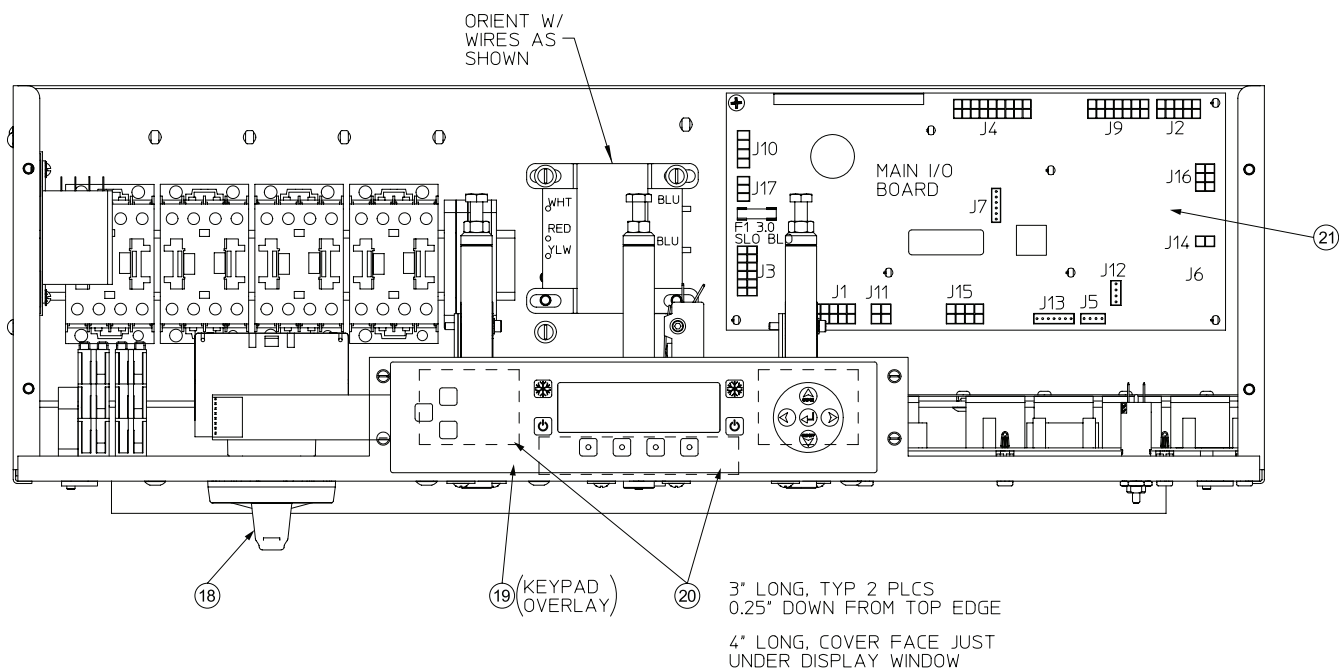
**Figure 7 Capacitor & Relay Box**

Item	Part No.	Description
1	HC150029	Relay - Compressor
2	HC160739	Clamp - Hose 3-9/16 -4-1/2 Screw
3	HC150294	Capacitor - Start (Bluffton Motor)
4	HC150244	Capacitor - Run (Bluffton Motor)
5	HC150403	Capacitor - Run (Copeland Compressor)
6	HC151445	Capacitor - Start (Copeland Compressor)

Figure 8 Switch Box (sheet 1 of 2)



TOP VIEW

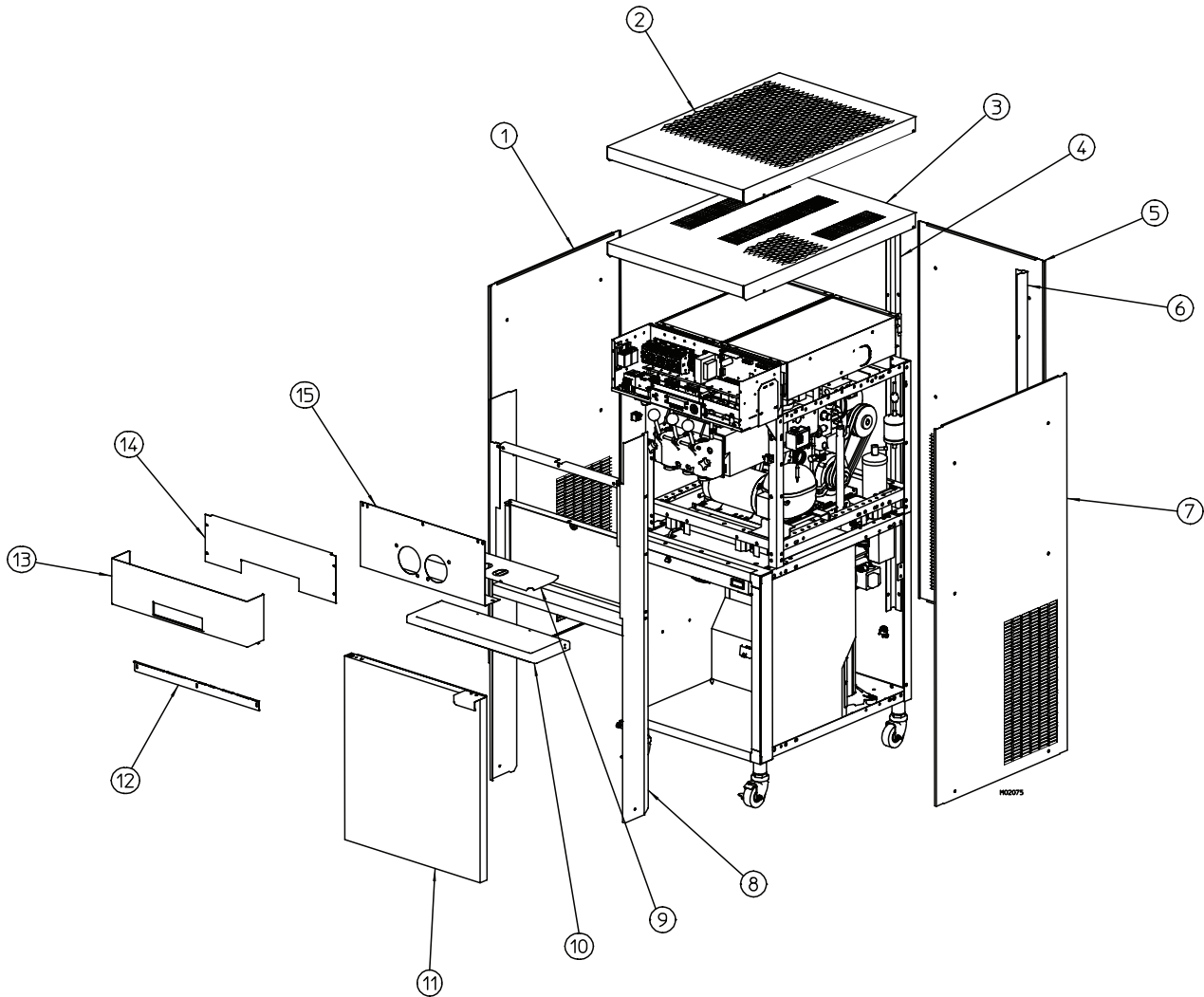


FRONT VIEW

Figure 8 Switch Box (sheet 2 of 2)

Item	Part No.	Description
1	HC121406	Box - Assy Electric 208-230/3/60 (Includes 2-21)
2	HC150076	Contactor - 3P 25A 24V Coil BF25
3	HC150591-01	Block - Terminal
4	HC150591-02	Stop - Terminal Block End
5	HC150181-01	Transformer - C12 208/230PRI/24SEC 100VA
6	HC151702	Board - PC Relay
7	HC150038	Support - 1/2 Circuit Board
8	HC150182-01	Breaker - Circuit 4A Threaded
9	HC141350	Insulator - Relay Board
10	HC114176-01	Switch - Assy Spigot
11	HC150994-(*)	Board - PCB UI (Check build version before ordering)
12	HC151708	Switch - Disconnect
13	HC151708-01	Switch - Disconnect 4Th Pole Add On
14	HC150098	Socket - Miniature Relay DPDT
15	HC150166	Clip - Miniature Relay Retaining
16	HC150044	Relay - Miniature DPDT 230V AU Contact
17	HC150343-01	Relay - Control Flange DPDT 12VDC
18	HC151709	Knob - Rotary Disconnect
19	HC150033	Membrane - Cab
20	HC162527	Tape - Cambric 1 1/2
21	HC151698	Board - PC Main B.4865

Figure 9 Panel Breakdown (Breakdown)



Hardware for Panels				
Panel	Screw	Nut-Speed	Spacer	Nut-Speed on Frame
Channel-Rear	HC160048	HC160117	n/a	n/a
Dispense	HC160076	HC159132	HC138456	n/a
Front	HC160076	HC159132	n/a	HC159067
Rear	HC160048	HC160114	HC138456	n/a
Side	HC159219	HC160114	HC138456	n/a
Top	HC160305	n/a	n/a	n/a
Trimstrip	HC160076	n/a	n/a	n/a
n/a – Not Applicable				

Figure 9 Panel Breakdown (Parts)

Item	Part No.	Description
1	HC136289.....	Panel - Side LH
2	HC121303.....	Panel - Assy Top (Air Cooled)
3	HC121140.....	Panel - Assy Top (Water Cooled)
4	HC135254.....	Channel - Rear LH
5	HC136313.....	Panel - Rear
6	HC130021.....	Channel - Rear RH
7	HC136216.....	Panel Side RH
8	HC113985.....	Panel Assy - Front
9	HC115132.....	Insert - Drip Tray
10	HC196108.....	Tray - Drip 26 Inch Black
11.....	HC114262	Shell - Assy Door 26 In
12	HC141353.....	Trimstrip - Lower 26In
13	HC121388.....	Trimstrip - Assy W/EF Decal
14	HC141323.....	Cover - Electric Box
15	HC137297-01.....	Panel - Dispense

AC = Air Cooled
 WC = Water Cooled
 ACR = Air Cooled Remote
 LH = Left hand side of freezer when facing front.
 RH = Right hand side of freezer when facing front.

LH or RH — Left or right hand is determined as you face the front of freezer.

AC = Air cooled
 WC = Water Cooled
 ACR = Air Cooled Remote

Panel Decals & Labels	
Part No.	Description
HC165119	6" Air Flow
HC165025-03	Beater Warning Twist
HC164452	Cleaning Instructions
HC165093	Clear Overlay
HC165013	CMT Patent
HC164447	Nameplate SN
HC164239	MTS Connect Red Line
HC165124	Top Air Discharge
HC165126	Panel Removal
HC165124	Top Air Discharge
HC164081	Trimstrip
HC164081	Electro Freeze Label
HC165246	Warning - Pressurized

Figure 10 Air Cooled Side/Back View (Breakdown)

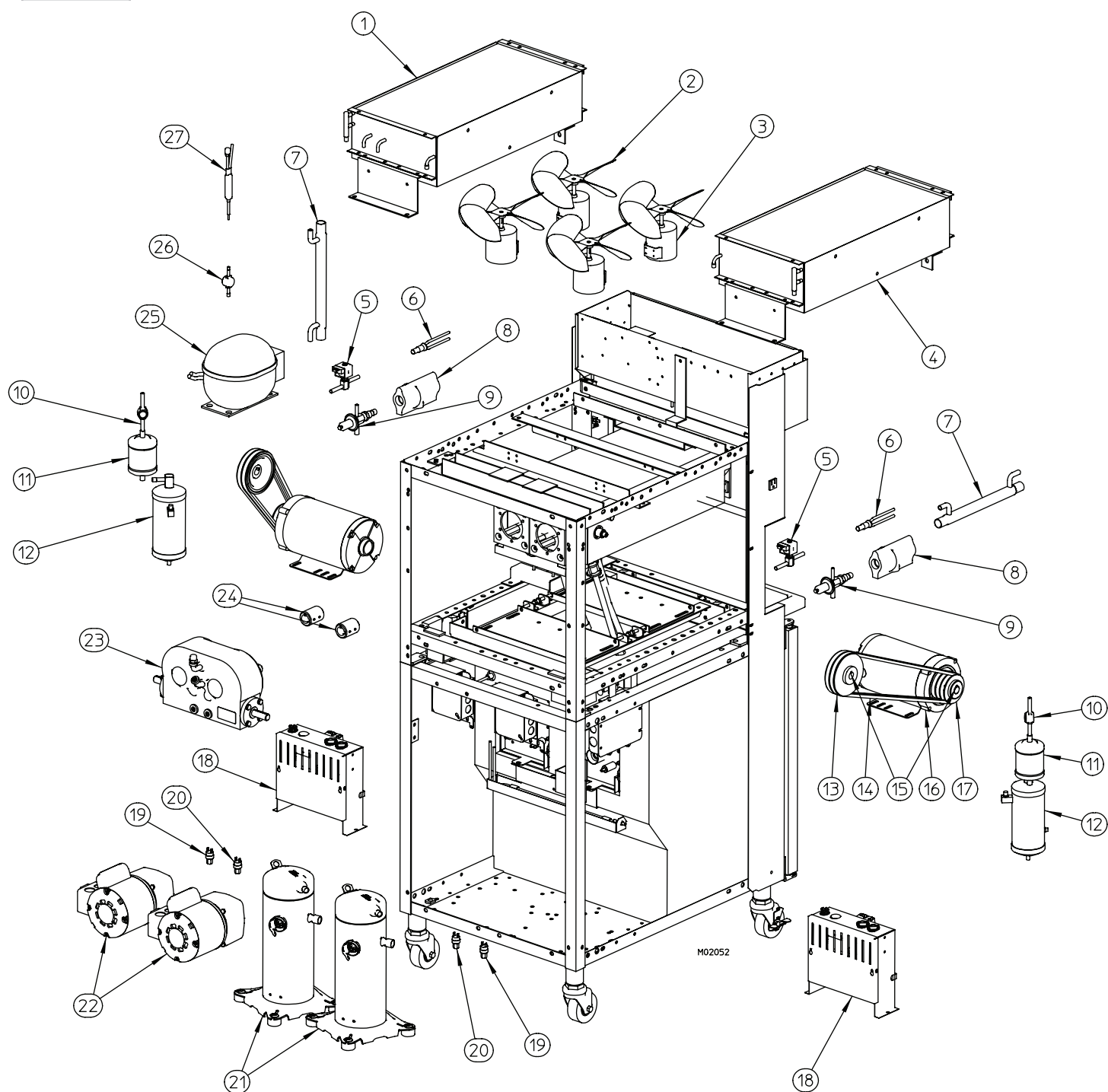


Figure 10 Air Cooled Side/Back View (Parts)

Item	Part No.	Description
1.....	HC155102.....	Condenser - Air Rifled
2.....	HC159023.....	Blade - Fan 11 In 36 Deg
3.....	HC151077-02	Motor - Fan 50W 230V 50/60Hz W/Plug
4.....	HC155101.....	Condenser - Air Rifled
5.....	HC155395.....	Valve - Solenoid Body 3/8 Odm
5A.....	HC151477.....	Coil - Solenoid 208-240V MKC-1TS
6.....	HC155494.....	Distributor - Refrigerant
7.....	HC155495.....	Heat Exchanger
8.....	HC165531.....	Insulator - Expansion Valve
9.....	HC155493.....	Valve - Automatic Expansion
10.....	HC155059.....	Glass - Sight
11.....	HC155054.....	Drier - Filter 16 Cu In
12.....	HC155071.....	Receiver - 3Lb 3/8 Id Sweat W/O Valve
13.....	HC153625.....	Sheave - 3/4 Bore 4.75 Od 4.50Pd
14.....	HC153161.....	Belt-V RH
14A.....	HC153171.....	Belt-V LH
15.....	HC153322.....	Key - Drive 3/16 Sq X 1 1/2
16.....	HC151052-01	MOTOR - 2HP 208/230/460-3-60
	or	
	HC121424.....	Kit - Motor - 2HP 208/230-1-60
		Includes: HC151062-02... Motor - 2HP 208/230-1-60
		HC150244..... Capacitor - Run
		HC150294..... Capacitor - Start
17.....	HC153626.....	Sheave - 7/8 Bore 3.25 Od 3.00Pd
18.....	HC120810-04	Box - Assy Caps 2Hp Bf/2Hp Copzs
19.....	HC155405.....	Cut Out - High Pressure
20.....	HC155701.....	Cut Out - Low Pressure
21.....	HC121507.....	Kit - Compressor - Scroll ZS19KAE-PFV
		Includes: HC154947-01... Comp - ZS19KAE-PFV-818
		HC150403..... Capacitor - Run
		HC151445..... Capacitor - Start
		HC150029..... Relay - Comp COPZS
		HC155054..... Drier - Filter 16cu. in.
22.....	HC151147	Gearmotor - 1/6 Hp 115/208-230/1/60 270Rpm
23.....	HC153341.....	Reducer - Gear 4Cb Wintwin
24.....	HC111964	Coupling - Assy 1 In Drive
24A.....	HC153323.....	Key - Drive 1/4 Sq X 1 1/2
25.....	HC121872.....	Kit - Cabinet Compressor w/Relay & Cap
26.....	HC155459.....	Glass - Sight
27.....	HC155498.....	Drier - Filter W/Access
Not Shown:		
	HC116410.....	Kit - Dispense Head Switch
	HC161216.....	Sensor - 10K Thermistor
	HC155399.....	Valve - Thermostatic Expansion (134a)
	HC120482-01	Switch - Assy Voltage Setting

LH = Left hand side of freezer when facing front.

RH = Right hand side of freezer when facing front.

Figure 11 Water Cooled Side/Back View (Breakdown)

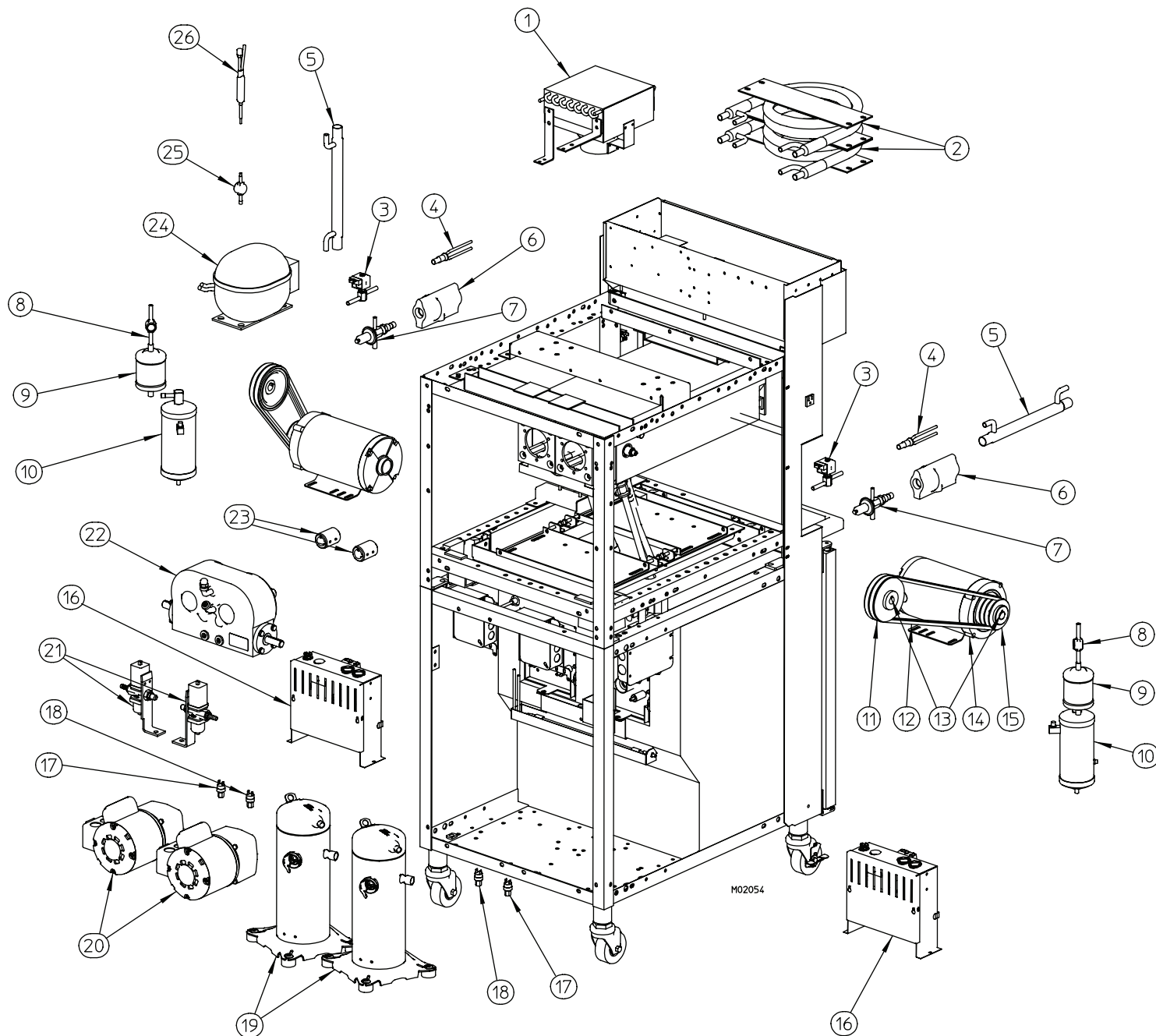


Figure 11 Water Cooled Side/Back View (Parts)

Item	Part No.	Description
1.....	HC120189-01	Condenser - Assy Cab Comp
2.....	HC155029.....	Condenser - Water
3.....	HC155395.....	Valve - Solenoid Body 3/8 ODM
3A.....	HC151477.....	Coil - Solenoid 208-240V MKC-1TS
4.....	HC155494.....	Distributor - Refrigerant
5.....	HC155495.....	Heat Exchanger
6.....	HC165531.....	Insulator - Expansion Valve
7.....	HC155493.....	Valve - Automatic Expansion
8.....	HC155059.....	Glass - Sight
9.....	HC155054.....	Drier - Filter 16 Cu In
10.....	HC155071.....	Receiver - 3LB 3/8 ID Sweat W/O Valve
11.....	HC153625.....	Sheave - 3/4 Bore 4.75 OD 4.50PD
12.....	HC153161.....	Belt-V RH
12A.....	HC153171.....	Belt-V LH
13.....	HC153322.....	Key - Drive 3/16 Sq X 1 1/2
14.....	HC151052-01	Motor - 2HP 208/230/460-3-60
	or	
	HC121424.....	Kit - Motor - 2HP 208/230-1-60
		Includes: HC151062-02... Motor - 2HP 208/230-1-60
		HC150244..... Capacitor - Run
		HC150294..... Capacitor - Start
15.....	HC153626.....	Sheave - 7/8 Bore 3.25 OD 3.00PD
16.....	HC120810-04	Box - Assy Caps 2Hp BF/2Hp COPZS
17.....	HC155702.....	Cut Out - High Pressure
18.....	HC155701.....	Cut Out - Low Pressure
19.....	HC121507	Kit - Compressor - Scroll ZS19KAE-PFV
		Includes: HC154947-01... Comp - ZS19KAE-PFV-818
		HC150403..... Capacitor - Run
		HC151445..... Capacitor - Start
		HC150029..... Relay - Comp COPZS
		HC155054..... Drier - Filter 16cu. in.
20.....	HC151147	Gearmotor - 1/6 Hp 115/208-230/1/60 270Rpm
21.....	HC112080	Valve - Assy Water
22.....	HC153341	Reducer - Gear 4CB Wintwin
23.....	HC111964	Coupling - Assy 1 In Drive
23A.....	HC153323.....	Key - Drive 1/4 Sq X 1 1/2
24.....	HC121872	Kit - Cabinet Compressor w/Relay & Cap
25.....	HC155459.....	Glass - Sight
26.....	HC155498.....	Drier - Filter W/Access

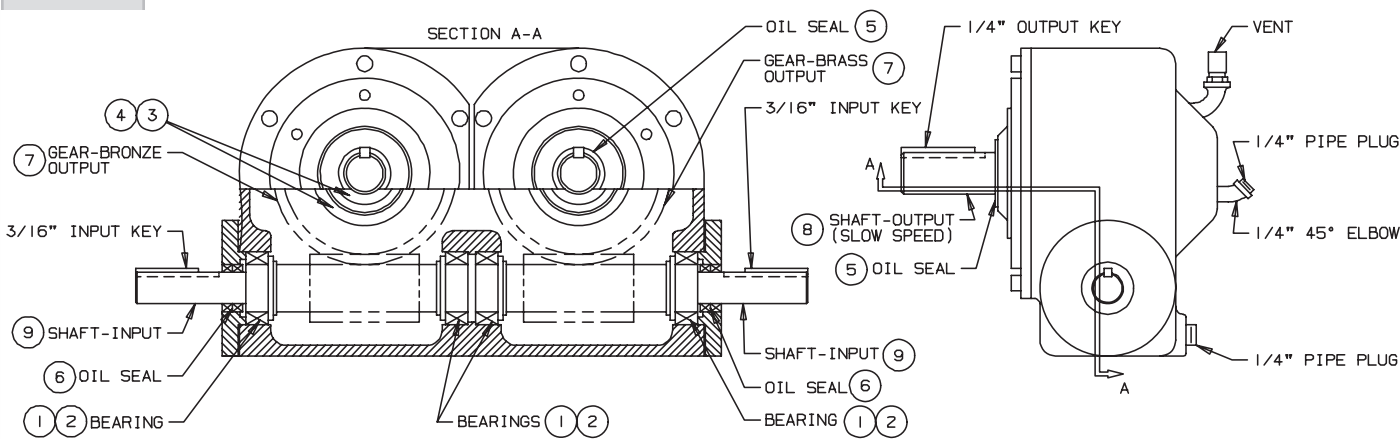
Not Shown:

HC116410	Kit - Dispense Head Switch
HC161216.....	Sensor - 10K Thermistor
HC155399.....	Valve - Thermostatic Expansion (134a)
HC120482-01	Switch - Assy Voltage Setting

LH = Left hand side of freezer when facing front.

RH = Right hand side of freezer when facing front.

Figure 12 Gear Reducers



M00057

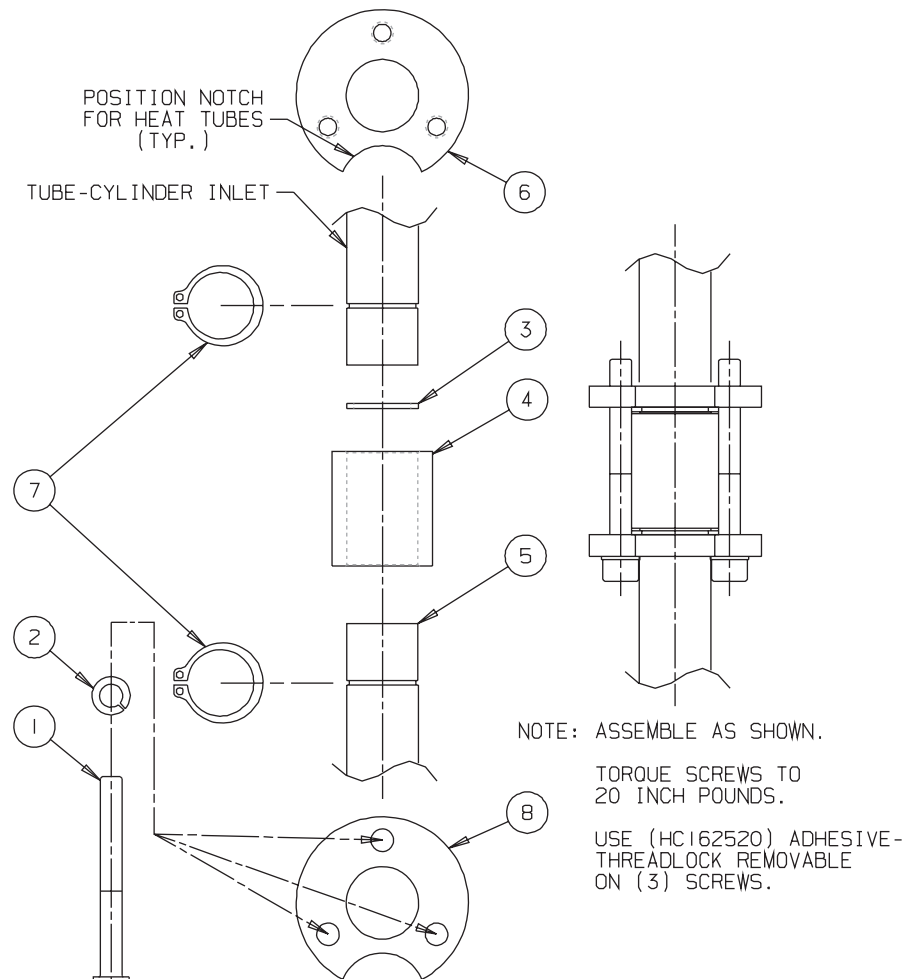
(Order by freezer serial number)
Model - Wintwin

153341 Wintwin 10:1 Ratio A and B Side

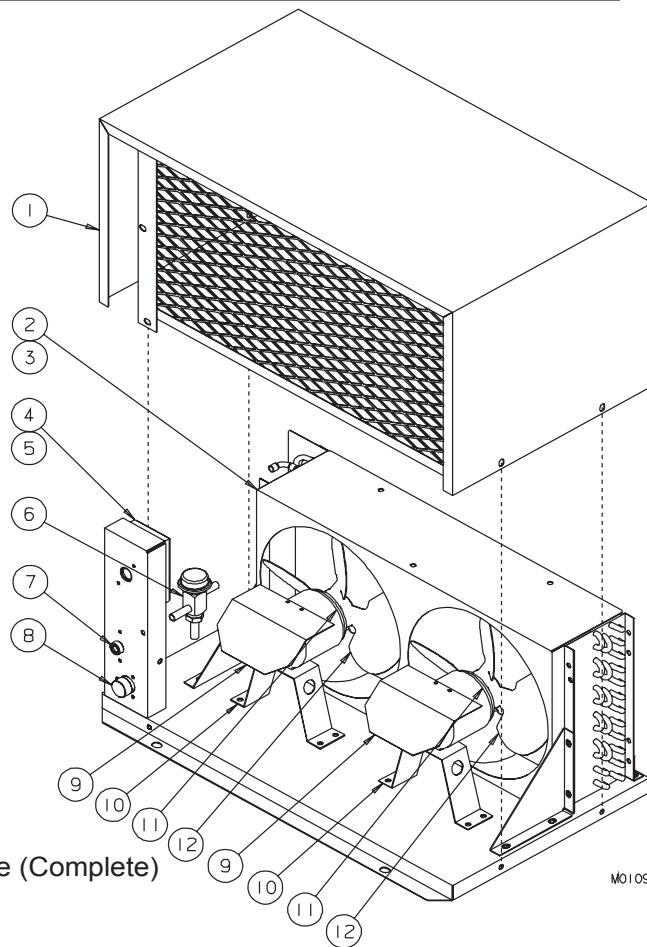
Item	Part No.	Description	Quantity Required
1	HC153014.....	Bearing - High Speed Cup 3/4"	2 ea. req. per side
2	HC153015.....	Bearing - High Speed Cone 3/4" ..	2 ea. req. per side
3	HC153011.....	Bearing - Slow Speed Cup 1".....	2 ea. req. per side
4	HC153012	Bearing - Slow Speed Cone 1".....	2 ea. req. per side
5	HC153051.....	Seal - Oil 63 x 291 (Slow Speed) ..	2 ea. req. per side
6	HC153053.....	Seal - Oil 63 x 141 (High Speed)..	2 ea. req. per side
7	HC153349.....	Gear - Bronze	1 ea. req. per side
8	HC153350.....	Shaft - Slow Speed.....	1 ea. req. per side
	HC153000.....	Gear - Assy. Output (Slow Speed)	
9	HC153348.....	Shaft - Input (High Speed).....	1 ea. req. per side
10	HC114874.....	Kit - Reducer Gasket	1 ea. req. per side
11.....	HC111964	Coupling - Assy. 1 inch Drive	
	HC158055	Oil - Special Gear Lube (Per Quart)	
	HC153322	Key - 3/16" x 1-1/2" High (in)	
	HC153323	Key - 1/4" x 1-1/2" Slow (out)	

**Oil-Gear Reducer (per quart)

**Note: To order oil always verify type of oil from the tag located on the gear reducer. Improper oil usage will cause the gear reducer to fail.

Figure 13 Mix Feed Seal Assembly

Item	Part No.	Description
1	HC160320	Screw - SKHC #10-24 x 1-3/4 SST
2	HC160166	Washer - Lock #10 SST
3	HC160556	Gasket - Mix Joint
4	HC139351	Collar - Alignment
5	HC141757	Tube-Mix Feed Clamp LT
	HC141758	Tube-Mix Feed Clamp RT
6	HC139352	Clamp - Ring Threaded
7	HC160312	Ring - Retaining 5/8 Ext. SST
8	HC139353	Clamp - Ring

Figure 14 Air Cooled Remote Condenser

Item	Part No.	Description
*	HC116781-03	Condenser - Assy. 2 Hp Remote (Complete)
1	HC117207	Cover - Assy. Condenser
2	HC155101	Condenser - Air Rifled
3	HC138465	Shroud - Fan
4	HC150732	Box - Electric 2-3/4 x 4-1/2 x 2
5	HC150737	Cover - Electric Box 2-3/4 x 4-1/2
6	HC155454-01	Valve - Head Pressure Control 210 PSIG
7	HC153420	Coupling - Refr. 3/8 MQC 3/8 SW
7A	HC191538	Plate - Coupling Mtg.
8	HC153418	Coupling - Refr. 1/2 MQC 1/2 SW
8A	HC153502	Flange - Refr. Coupling Mount
8B	HC153503	Cap - Dust Refr. Coupling
9	HC139017	Shield - Motor Rain
10	HC137632	Bracket - Fan Condenser
11	HC151072	Motor - Fan 50W 230V 60Hz
12	HC159029	Blade - Fan 11" Dia 36°
* Includes items 2-12 above		

Not Shown:

HC155058	Receiver - 12 lb. Horizontal Mount
HC155450	Cut Out - High Pressure 450 PSI
HC155705	Cut Out - Low Pressure 2IN HG
HC155466	Control - Pressure Fan
HC155487	Valve - Check 5/8 ODF Sweat
HC119124	Kit - 25 Foot Line Sets 404a
HC119125	Kit - 50 Foot Line Sets 404a

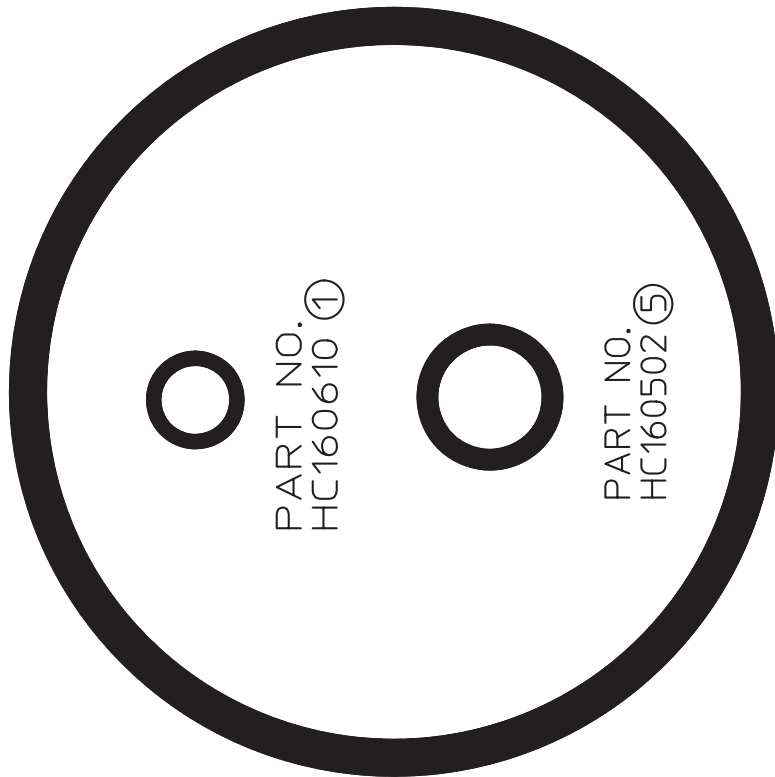
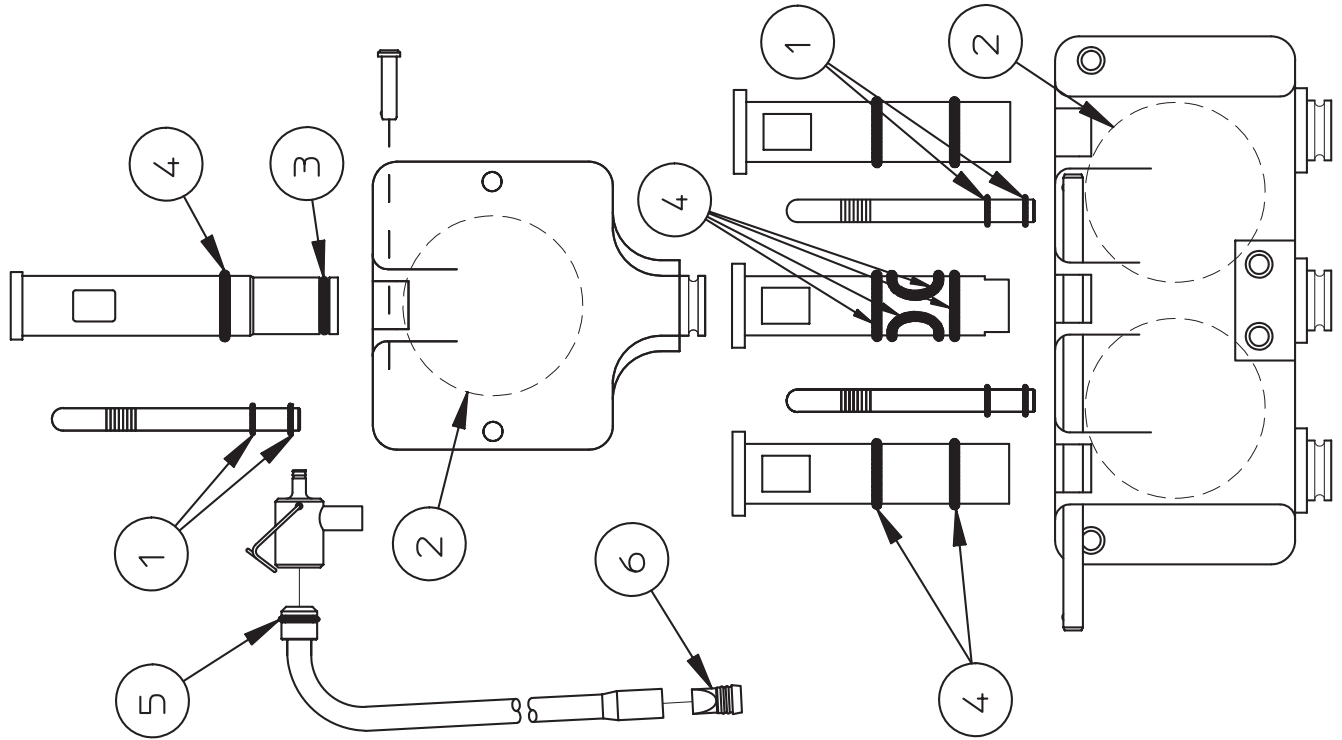
Accessories

Part No.	Description
HC196103	Bottle - Wash 500 ml
HC158004	Brush - 4" w/36" handle
HC158009	Brush - 4" dia w/o handle
HC158018	Brush - 7/16" Dia x 12" Overall Length
HC158019	Brush - 9/16" Dia x 30" Overall Length
HC158026	Brush - 1" Dia 12" Long
HC162105	Caster - 1-1/4" ST w/Brake
HC162106	Caster - 1-1/4" ST w/o Brake
HC119851.....	Kit - O-ring (need 2)
HC158054A.....	Lubricant - Lubri-Film Plus 4 oz. Tube
HC150736	Nut - Lock Conduit 1-1/4" (Casters)
HC158013	Sanitizer - Stera Sheen (sample)
HC158014	Sanitizer - Stera Sheen (case/4 jars)
HC158014A.....	Sanitizer - Stera Sheen (4 lb. jar)
HC158049	Scale - Overrun
HC169374	Tool - O-ring Removal
HC184881-01	DVD - Training RMT SS EF
HC184244	Chart - O-ring (Laminated)

O-Ring Chart

REV 02

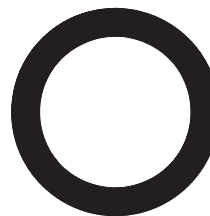
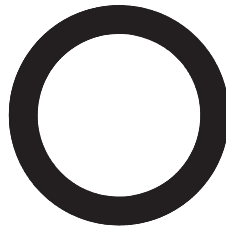
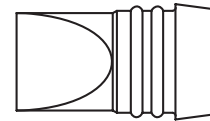
SOFT SERVE DISPENSING HEADS



PART NO.
HC160610 ①

PART NO.
HC160502 ⑤

PART NO.
HC160583 ②



PART NO. HC160582 ③
PART NO. HC160501 ④
PART NO. HC199032-01 ⑥

O-RING CHART

PH.NO. 309-755-4553

H.C.DUKE & SON, INC.