

ELECTRO FREEZE®

Replacement Parts Manual with Illustrations

FREEDOM 360°
Series

**Combination Soft Serve and
Shake Freezer**

Model 15-78RMT

P/N 184986-01 6/06

Replacement Parts Orders

You must have the serial number of your freezer when ordering parts — parts may differ with a particular serial number of the same model.

Parts are listed using terminology that best fits the function of the part. The illustrations in this section will help you to find the correct part number and description.

Place your parts order through your local authorized Electro Freeze Distributor. Returned parts must receive authorization prior to shipment.

Name: _____

Address: _____

Phone: _____

If you require any further assistance—contact H.C. Duke & Son, Inc. Electro Freeze as follows:



Phone: (309) 755-4553
(800) 755-4545

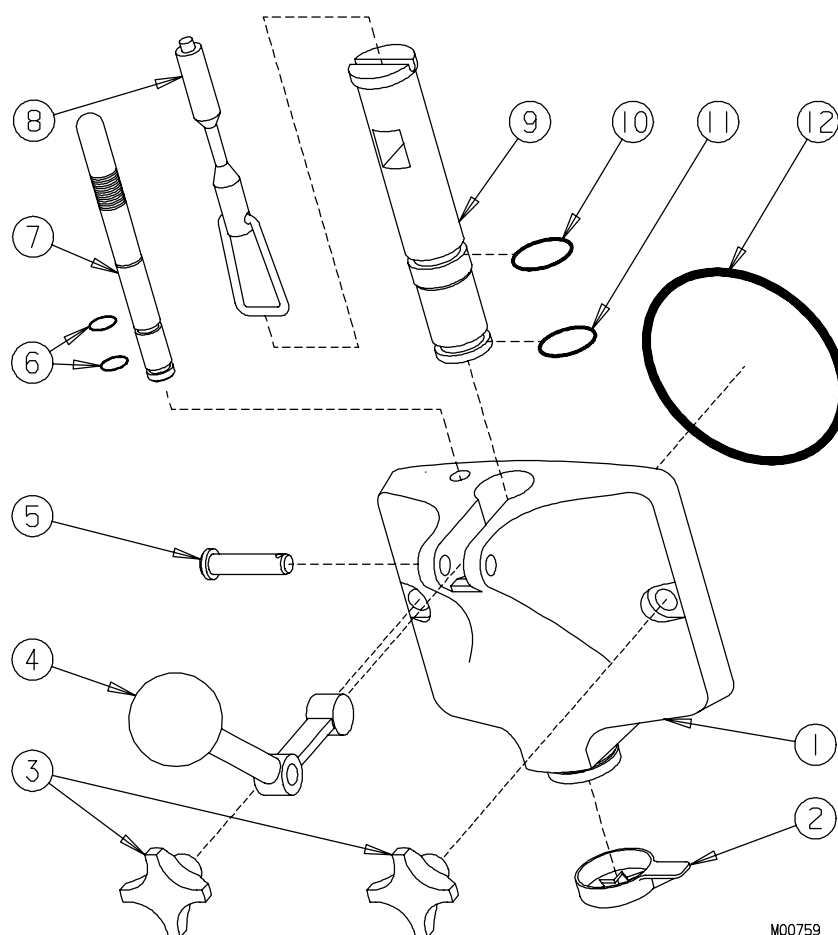
FAX: (309) 755-9858

E-Mail: Service@hcduke.com

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Figure 1 Soft Serve Head Assembly

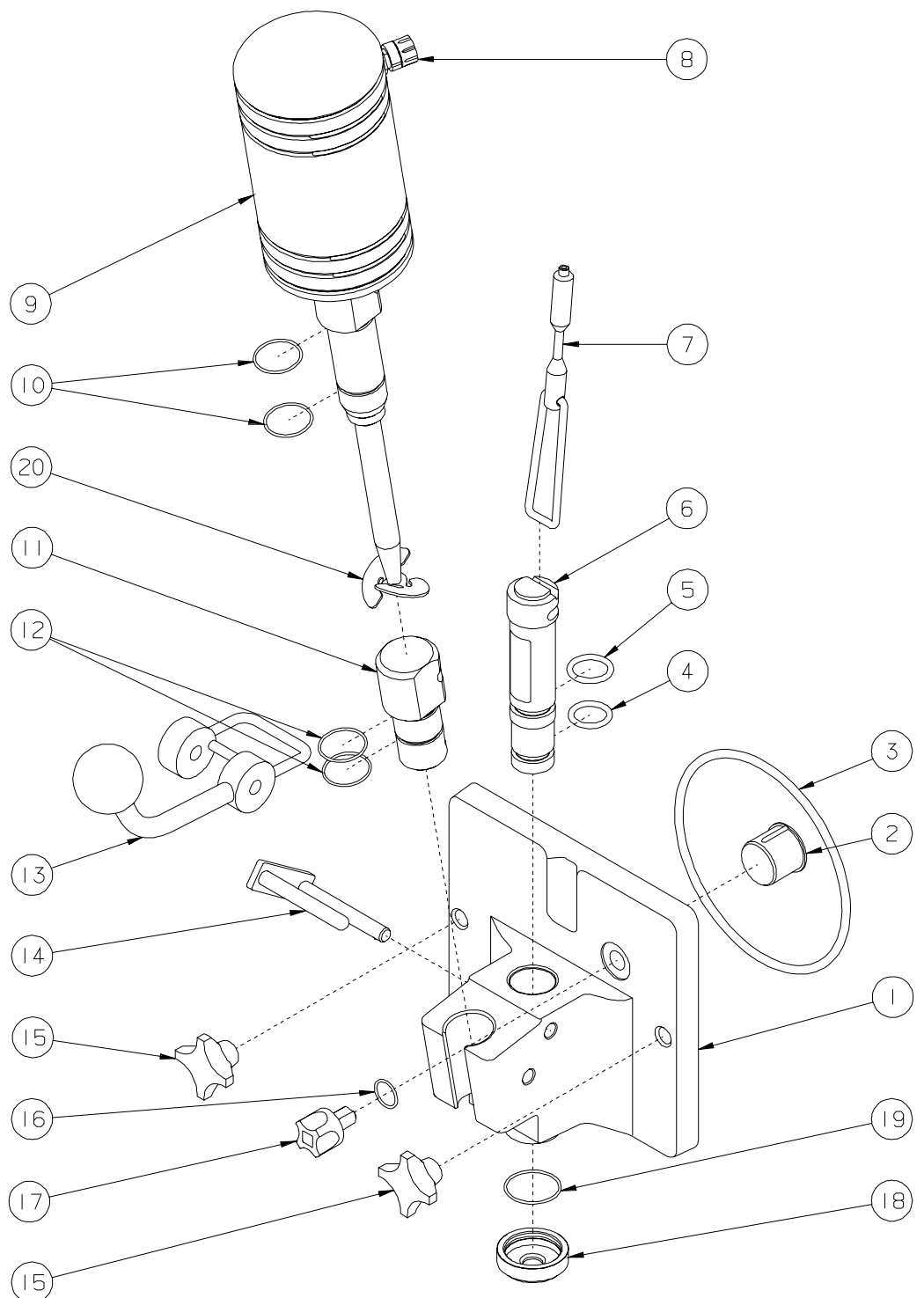
Item	Part No.	Description
*	HC118902	Head-Assy. Ported w/Actuator & Bleed (Complete)
1	HC118566	Head-Assy. (Head only)
2	HC196185	Nozzle-Serrated
3	HC136798	Knob-Hand
3A	HC114341	Stud-Assy. Cylinder 1-15/16"
4	HC110007	Handle-Assy. Dispense includes HC162629 Knob-Ball 3/8-16 TH Black
5	HC160268	Pin-Handle
6	HC160610	O-ring (Plug)
7	HC138149	Plug-Air Bleed
8	HC113426	Push Rod-Assy. Plunger Switch
9	HC139581	Plunger-Dispense Self Close
10	HC160501	O-ring (Plunger-Upper)
11	HC160582	O-ring (Plunger-Lower)
12	HC159309	O-ring (Head)

* Includes all items shown here, except 3 and 8.

Not Shown:

HC116410 Kit-Dispense Head Switch

Figure 2 Shake Head Assembly (sheet 1 of 2)



MO1672

Figure 2 Shake Head Assembly (sheet 2 of 2)

Item	Part No.	Description
*	HC118909	Head-Assy. Dispense (Complete)
1	HC118908	Head-Assy. w/Actuator (Head only)
2	HC196072	Bushing-Beater Bearing
3	HC160622	O-Ring (Head)
4	HC160582	O-Ring (Plunger-Lower)
5	HC160501	O-Ring (Plunger-Upper)
6	HC136922	Plunger-Dispensing Black
7	HC114340	Push Rod-Assy. Plunger Switch
8	HC150889	Fuse-Slo Blow 1A 1/4 x 1-1/4
9	HC119168	Spindle-Assy. 22 oz. Front Mount 30° includes
		HC150889..... Fuse-Slo Blo 1.0A
		HC151140 Motor-Spindle
		HC150891..... Set-Motor Brush(2)
or	HC119324-03 ..	Spindle-Assy. 24 oz. Front Mount 30° includes
		HC150889..... Fuse-Slo Blo 1.0A
		HC151140 Motor-Spindle
		HC150891..... Set-Motor Brush(2)
10.....	HC160555	O-Ring (Spindle)
11	HC135182	Post-Pivot (Optional)
12.....	HC160555	O-Ring (Pivot Post)
13.....	HC113123	Handle-Assy. Spindle Head
		HC162629..... Knob-Ball
14.....	HC113435	Keeper-Assy. Spindle
15.....	HC136798	Knob-Hand
15A ...	HC114341	Stud-Assy. Cylinder 1-15/16"
16.....	HC160621	O-Ring (Plug)
17.....	HC196066	Plug-Air Relief
18.....	HC139860-01 ..	Extension-Shake Spigot
19.....	HC160620	O-Ring (Shake Spigot)
20.....	HC119114	Kit-Spinner Replacement 30°

Not shown:

HC116410 Kit-Dispense Head Switch

* Includes Items 1-6, 13, 14, 16-19

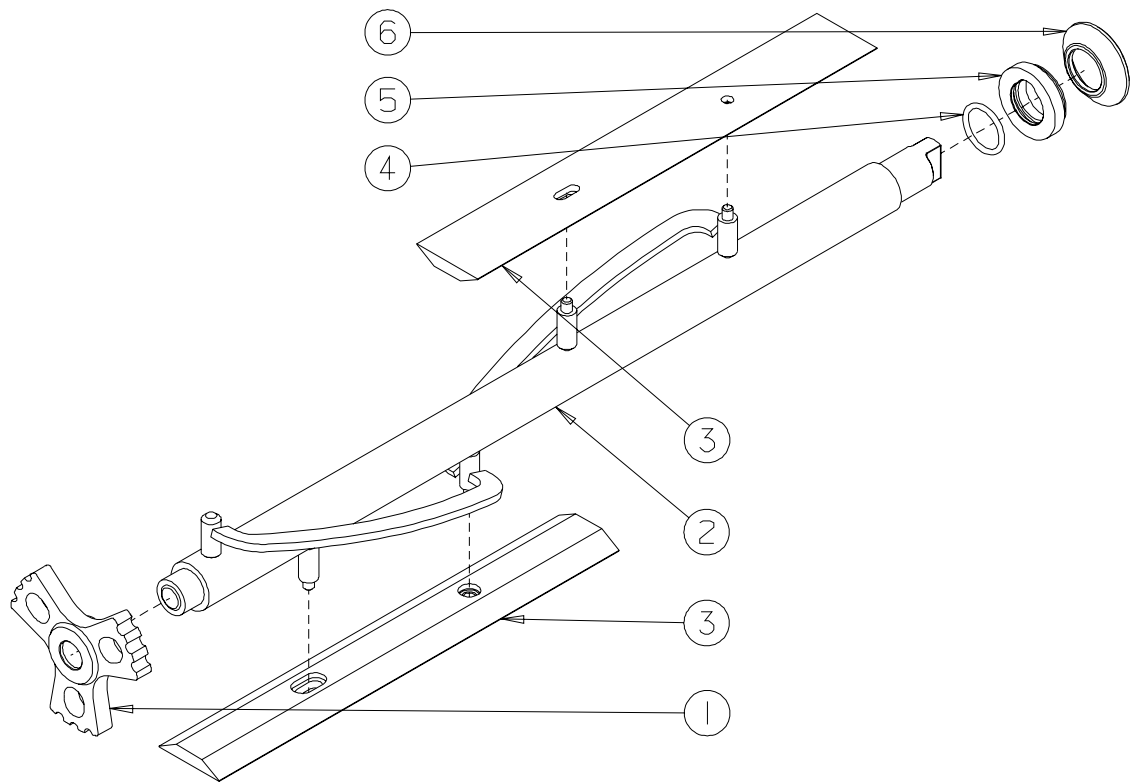
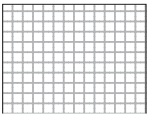


Figure 3 Soft Serve Beater Shaft Assembly

Item	Part No.	Description
1	HC196085	Bushing-Cylinder
2	HC113438	Shaft-Beater
3	HC137334	Blade-Scraper Soft Serve
4*	HC160500	O-ring (Seal)
5*	HC133098	Washer-Shaft Seal (Bushing)
6*	HC160557	Seal-Beater Shaft (Cup)

* Items 4,5,6 can be ordered together as:
HC111875 Seal-Assy. Shaft

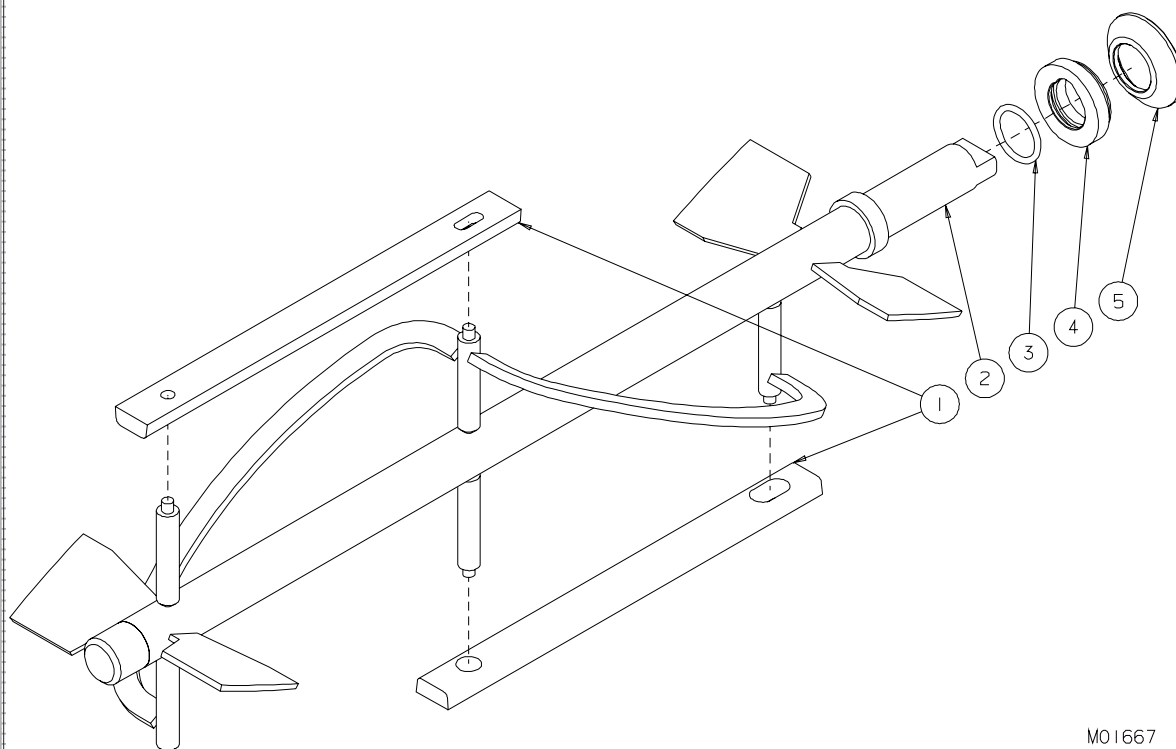
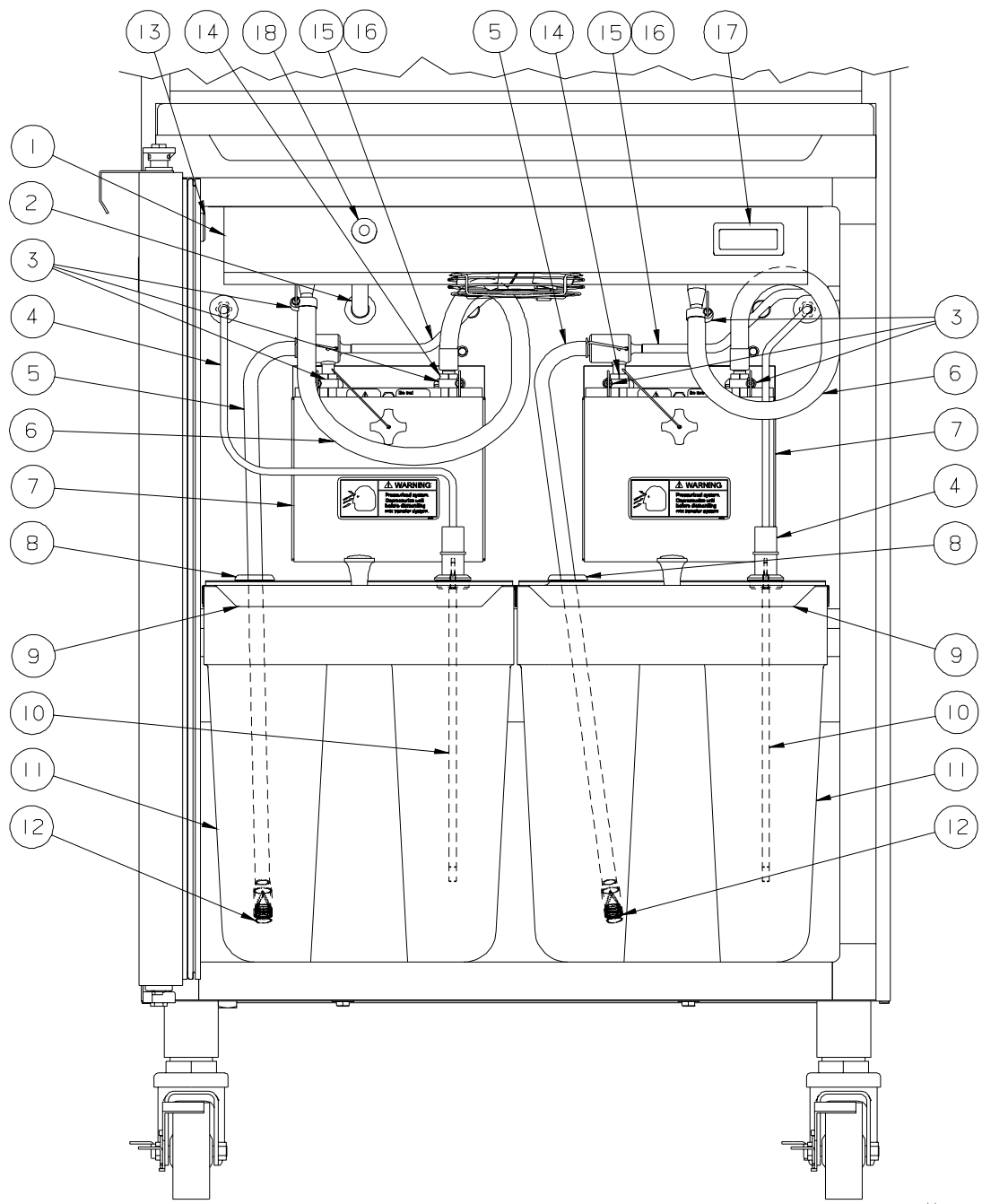


Figure 4 Shake Beater Shaft Assembly

Item	Part No.	Description
1	HC139840	Blade-Shake Scraper
2	HC118892	Beater-Assy. Shake Long
3*	HC160500	O-ring (Seal)
4*	HC133098	Washer-Shaft Seal (Bushing)
5*	HC160557	Seal-Beater Shaft (Cup)

*Items 3,4,5 can be ordered together as Seal Shaft-Complete Part No. HC111875

Figure 5 Cabinet Parts (Sheet 1 of 2)



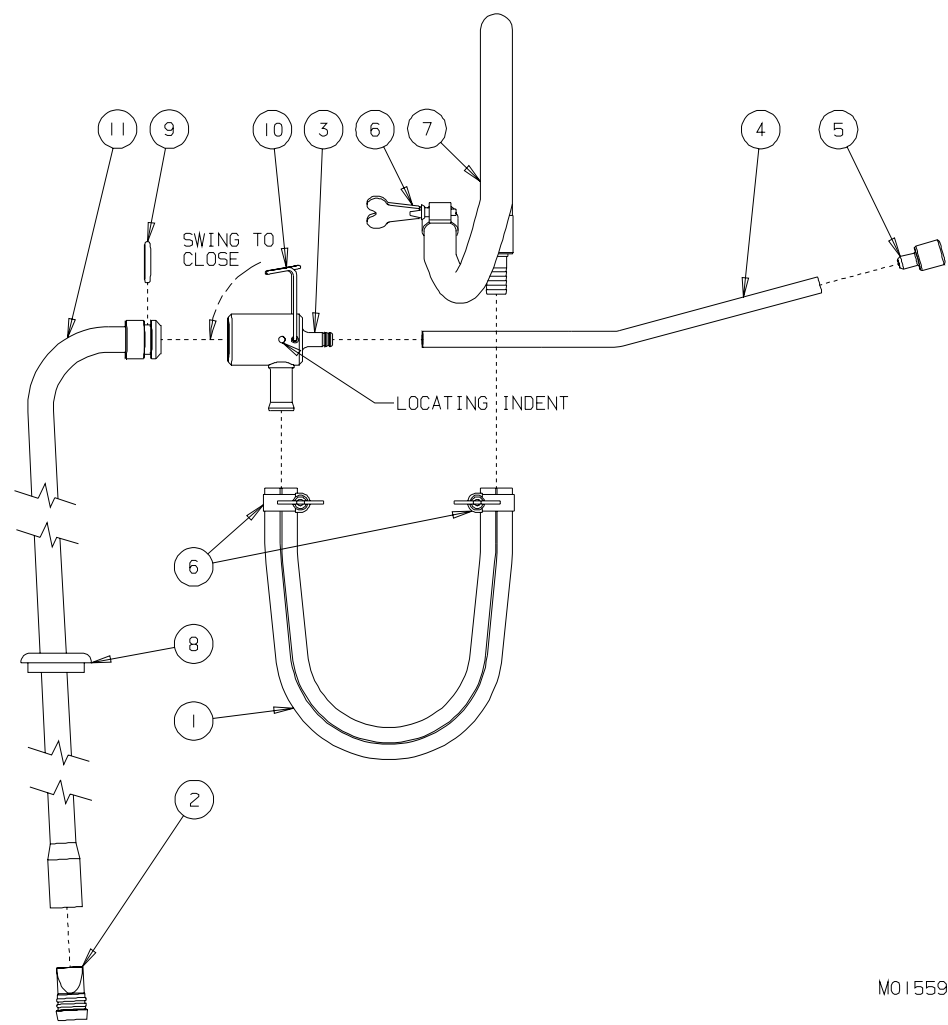
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Figure 5 Cabinet Parts (Sheet 2 of 2)

Item	Part No.	Description
1	HC117129-01	Shroud-Assy. Evaporator
		HC150532 Cord-Assy. Male Plug
		HC151105 Fan-Intake (Cabinet)
		HC151076 Guard-Fan Open
		HC150509 Switch-Door PushButton
		HC161004 Thermometer-Barrel
1A ..	HC155111	Coil-Evaporator
1B ..	HC150533	Cord-Assy. Female Plug
2	HC196068	Tubing-3/8 ID x 1/2 OD
2A ..	HC138919	Tube-Drain Support
2B ..	HC160738	Clamp-Hose 1/2 ID Delrin (Drain)
3	HC116065	Clamp-Assy. Soft Hose 5/8
4	HC150537	Cordset-Mix Level Probe
4A ..	HC150536	Receptacle-Molded Level Sensor
5	HC118842	Tube-Assy. Pickup
		HC162324 Clip-Tube Retainer
		HC118765 Port-Assy. Inlet Mix/Air
		HC118836 Tube-Assy. Mix Inlet
		HC160502 O-ring
6	HC116094	Hose-Assy. Mix Braided
7	HC118751	MT-Assy CAB Redline (See Explode View-Figure 7)
8	HC199033	Boot-Mix Tube
9	HC113997	Cover-Assy. Front Mix Tank
9A ..	HC138165-01	Cover-Rear Mix RMT
10	HC115397	Probe-Assy. Mix Level
		10-3/4" (7 Gal.)
11	HC196222	Tank-Mix 7 Gal. 13-1/2"
12	HC199032-01	Duckbill-Inlet RM MTS
13	HC118597	Actuator-Assy. Door Switch
14	HC138836	Hose-Transfer Red Line
15	HC138170-02	Tube-Air 7-1/2 in.
16		Meter-Air (Order by meter number)
17	HC161004	Thermometer-Barrel (Cabinet)
18	HC150509	Switch-Door Push Button

AIR METERS	
Meter No.	Part No.
9	HC163423
10	HC163424
11	HC163425
12	HC163426
13	HC163421
13.5	HC163421-05
14	HC163427
14.5	HC163427-05
15	HC163428
15.5	HC163428-05
16	HC163429
16.5	HC163429-05
17	HC163430
17.5	HC163430-05
18	HC163431
18.5	HC163431-05
19	HC163432
19.5	HC163432-05
20	HC163433
20.5	HC163433-05
21	HC163434
21.5	HC163434-05
22	HC163435
22.5	HC163435-05
23	HC163436
24	HC163437
25	HC163438
26	HC163439
28	HC163440
30	HC163441
31	HC163442

Figure 6 MTS—RMT Hose Assembly (Sheet 1 of 2)



M01559

Figure 6 MTS—RMT Hose Assembly (Sheet 2 of 2)

Item	Part No.	Description
1	HC138836	Hose-Transfer Red Line
2	HC199032-01	Duckbill-Inlet RM MTS (Valve)
3	HC118765*	Port-Assy. Inlet Mix/Air
4	HC138170-02	Tube-Air 7-1/2 in. (Hose)
5	-----	Meter-Air (Order by meter number or see Chart Page 7)
6	HC116065	Clamp-Assy. Soft Hose 5/8
7	HC116094	Hose-Assy. Mix Braided
8	HC199033	Boot-Mix Tube (Seal)
9	HC160502*	O-ring
10	HC162324*	Clip-Tube Retainer
11	HC118836*	Tube-Assy. Mix Inlet

* Can be ordered as an assembly:

HC118842 Tube-Assy. Pickup

Figure 7 Mix Transfer System — RMT (sheet 1 of 2)

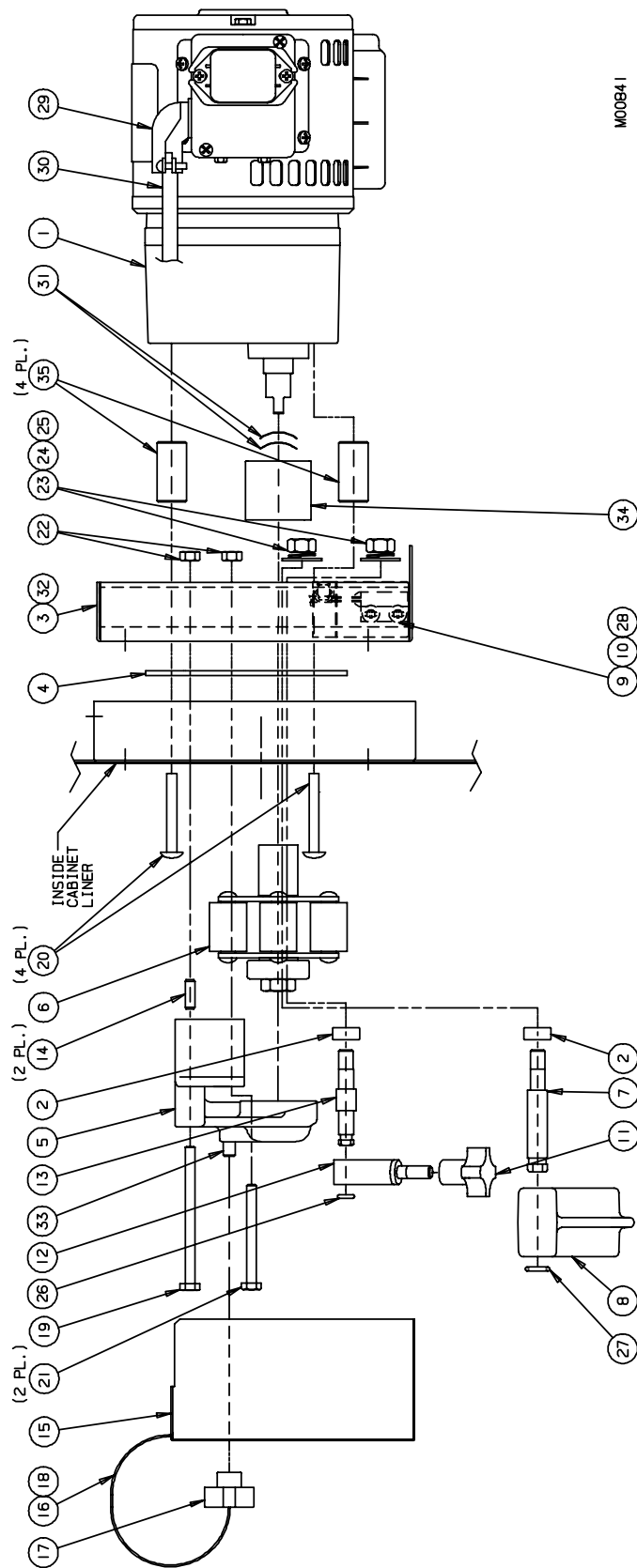


Figure 7 Mix Transfer System — RMT (Sheet 2 of 2)

Item	Part No.	Description
*	HC118751	MT-Assy. CAB Red Line
1	HC119918	Kit-Gearmotor Replacement Model RMT
	HC150512	Capacitor-Start w/Bleed
	HC139046-01	Gauge-Shaft Alignment RMT
	HC162513	Sealant-Alum Silastic
	HC150893	Switch-Start Solid State (Relay)
	HC160173	Washer-Spring Wave SST
2	HC138800	Spacer-Swing Arm
3	HC118764	Faceplate-Assy. MTS
4	HC139746	Plate-Backup MTS
5	HC138783-01	Support-Roller Bearing
6	HC116009-01	Kit-Roller (Complete)
7	HC138797	Arm-Shoe Pivot
8	HC139751	Shoe-Roller
9	HC118763	Bracket-Assy. Switch Mtg.
10	HC118894	Kit-Cover Switch RMT Freezer includes
	HC160357	Screw-RDHM #4-40 x 1/4 STL
	HC160393	Washer-Flat #6 Brass
11	HC162622	Knob-Hand
12	HC138798	Clamp-Shoe Swing
13	HC138799	Arm-Swing Clamp
14	HC160338	Pin-Dowel 1/4 DIA x 3/4 SST
15	HC119023	Cover-Assy. RMT Cab includes
	HC165246	Decal-Warning Pressurized
	HC138889	Knob-Cover RMT
	HC138890	Lanyard-Wire
16	HC138890	Lanyard-Wire
17	HC138889	Knob-Cover RMT
18	HC160508	Sleeve-Cable Stop 3/64
19	HC160465	Screw-HXHC 1/4-20 x 3-1/2 SST
20	HC160093	Screw-TRPS 1/4-28 x 2-1/4 SST
21	HC160464	Screw-HXHC 1/4-20 x 2-1/2 SST
22	HC159933	Nut-HXSF 1/4-20 SST
23	HC160169	Washer-Lock 3/8 SST
24	HC159927	Nut-HEX 3/8-16 SST
25	HC160170	Washer-Flat 3/8 SST
26	HC160628	O-ring (Swing Clamp)
27	HC160612	O-ring (Roller Shoe)
28	HC159939	Screw-HXSF 1/4-20 x 11/16 SST
29	HC150705	Connector-3/8 x 90°
30	HC118833	Cord-Assy. Motor
31	HC160173	Washer-Spring Wave SST
32	HC165524	Block-Insulation RMT
33	HC160386	Stud-5/16-18 x 3/4 SST
34	HC139756	Shield-Drip
35	HC138793	Spacer-Motor

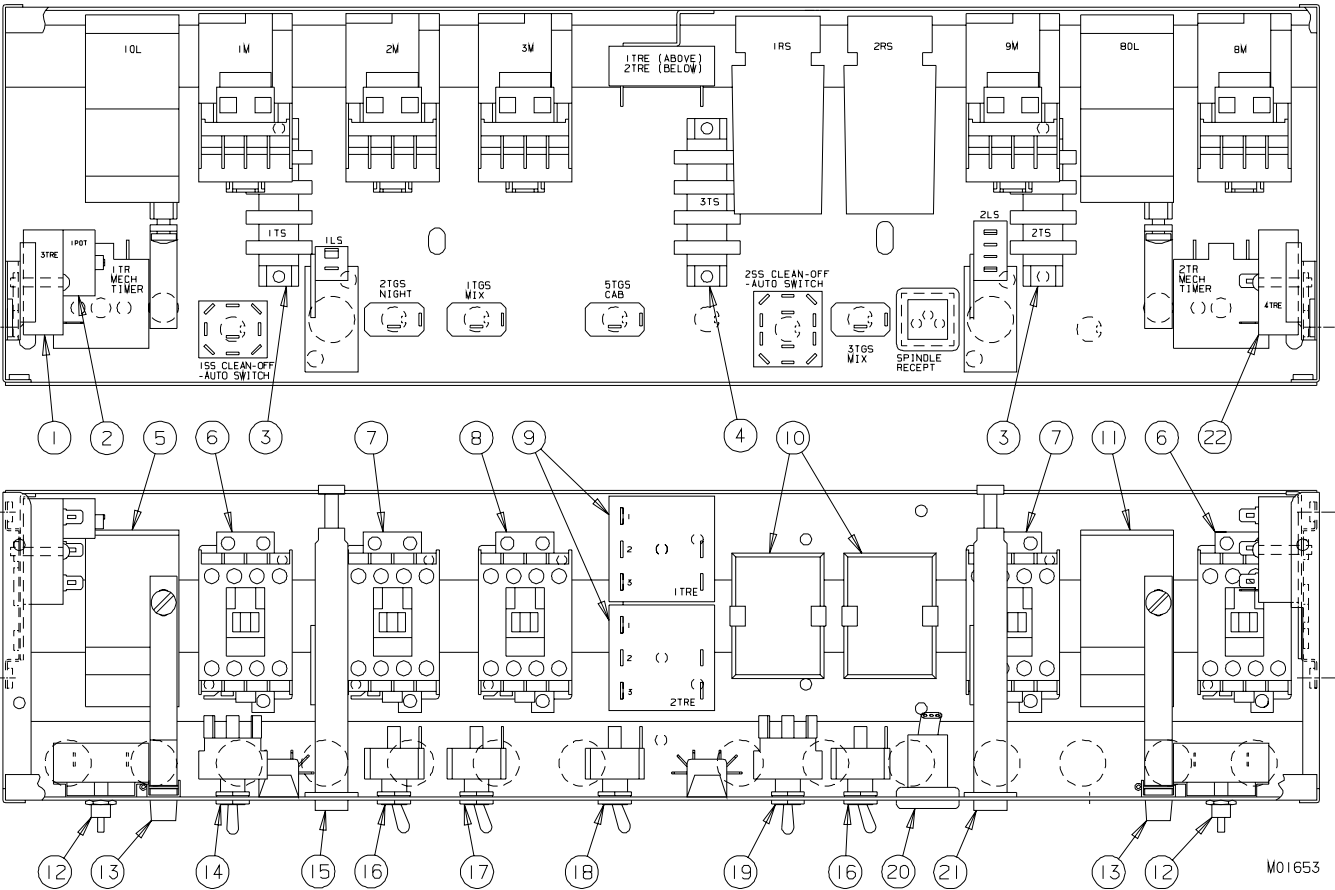
Not Shown:

HC165048 Decal-Warning Rotating Parts

*Includes all items shown in drawing in Figure 7.

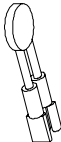
Figure 8 Switch Box (Sheet 1 of 2)

TOP VIEW

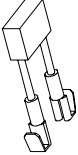


FRONT VIEW

Detailed Drawings of Filter and MOV Assemblies



Item #3A
MOV-Assy.
HC116188

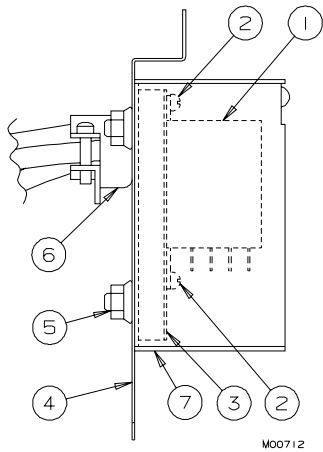


Item #4A & 14A
Filter-Assy.
HC116125

Figure 8 Switch Box (Sheet 2 of 2)

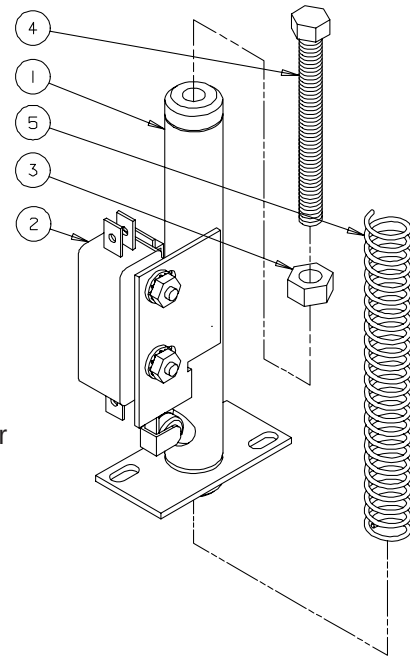
Item	Part No.	Description
1	HC150252-01 ..	Timer-.5-60 Delay on Break
2	HC150253	Module-Plug on Vari Time
3	HC150795	Strip-Terminal
3A	HC116188	MOV-Assy. (See Detailed Drawing Page 12)
4	HC150795	Strip-Terminal
4A	HC116125	Filter-Assy. (See Detailed Drawing Page 12)
5	HC118359	Relay-Assy. Overload 1 Phase 5-15A (Soft Serve) includes HC150140
		Relay-SS Overload 1 Ph. 5-15A
		HC150145
		Adaptor-Overload
		HC150150
		Button-OL Reset
or	HC118361	Relay-Assy. Overload 3 Phase 3.7-12A (Soft Serve) includes HC150142
		Relay-SS Overload 3 Ph. 3.7-12A
		HC150145
		Adaptor-Overload
		HC150150
		Button-OL Reset
6	HC150155	Contactor-IEC 23A 208-230v C (Beater Motor)
6A	HC150156	Coil-A/B 208-230v (Replacement Coil Only)
7	HC150155	Contactor-IEC 23A 208-230v C (Compressor)
7A	HC150156	Coil-A/B 208-230v (Replacement Coil Only)
8	HC150155	Contactor-IEC 23A 208-230v C (Cabinet)
8A	HC150156	Coil-A/B 208-230v (Replacement Coil Only)
9	HC150208	Timer-12 Sec. Delay on Break
10	HC150202	Indicator-Mix Level
10A	HC150119	Socket-Octal
10B	HC150120	Clip-Retainer
10C	HC150540	Light-Indictor 230v (Mix Level)(See Figure 12)
11	HC118359	Relay-Assy. Overload 1 Phase 5-15A (Shake) HC150140
		Relay-SS Overload 1 Ph. 5-15A
		HC150145
		Adaptor-Overload
		HC150150
		Button-OL Reset
or	HC118361	Relay-Assy. Overload 3 Phase 3.7-12A (Shake) HC150142
		Relay-SS Overload 3 Ph.3.7-12A
		HC150145
		Adaptor-Overload Din Rail
		HC150150
		Button-OL Reset
12	HC150218	Timer-5 min. Mechanical
12A	HC162604	Knob-Timer
13	HC118390	Lever-Reset & Button HC159036
		Button-Reset
14	HC150465	Switch-Toggle 3PDT Center Off (Selector-Soft Serve)
14A	HC116125	Filter-Assy. (See Detailed Drawing Page 12)
15	HC114176-01 ..	Switch-Assy. Self Closing Plunger (Soft Serve) (See Figure 10) HC150477
		Switch-Roller Actuator SPDT
		HC162323
		Spring-Compression
16	HC159235	Switch-Toggle SPST (Day/Night)
17	HC159235	Switch-Toggle SPST (Mix Transfer)
18	HC159235	Switch-Toggle SPST (Cabinet)
19	HC150436	Switch-Toggle 4PDT Center Off (Selector-Shake)
20	HC150501	Harness-Receptacle Wiring (Spindle Motor)
21	HC115688	Switch-Assy. Plunger Shake Press. (See Figure 11) HC150478
		Switch-Roller Actuator DPDT
		HC159374
		Spring-Plunger SW
22	HC150186	Timer-Recycle Adj 32S ON/31M OFF 230v 1A
Not Shown:		
	HC150438	Switch-Momentary Push SPST (See Figure 12)

Figure 9 Relay Box



Item	Part No.	Description
1	HC150381	Relay-Flange Base w/Cover
2	HC160308	Screw-RDHM #6-32 x 5/16 ZN
2A	HC160116	Nut-Speed #6-32 BKOX
3	HC138159	Bracket-Flange Relay Mtg.
4	HC139805	Support-MTS
5	HC159950	Screw-HXSf 1/4-20 x 1/2 ZN
5A	HC159951	Nut-HXSf 1/4-20 ZN
6	HC150828	Connector-1/2
7	HC150744	Box-Ele 4 x 4 x 2-1/8

Figure 10 Switch Assembly - Soft Serve



Item	Part No.	Description
*	HC114176-01 ..	Switch-Assy. Self Closing Plunger
1	HC114174	Guide-Assy. Push Rod
2	HC150477	Switch-Roller Actuator SPDT
3	HC160104	Nut-HEX 1/4-20 ZN
4	HC159965	Screw-HXHM 1/4-20 x 2-1/2 ZN
5	HC162323	Spring-Compression MW ZN

* Includes items 1-5

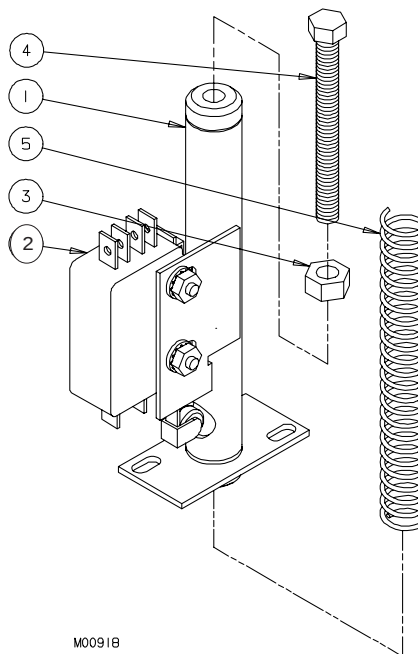
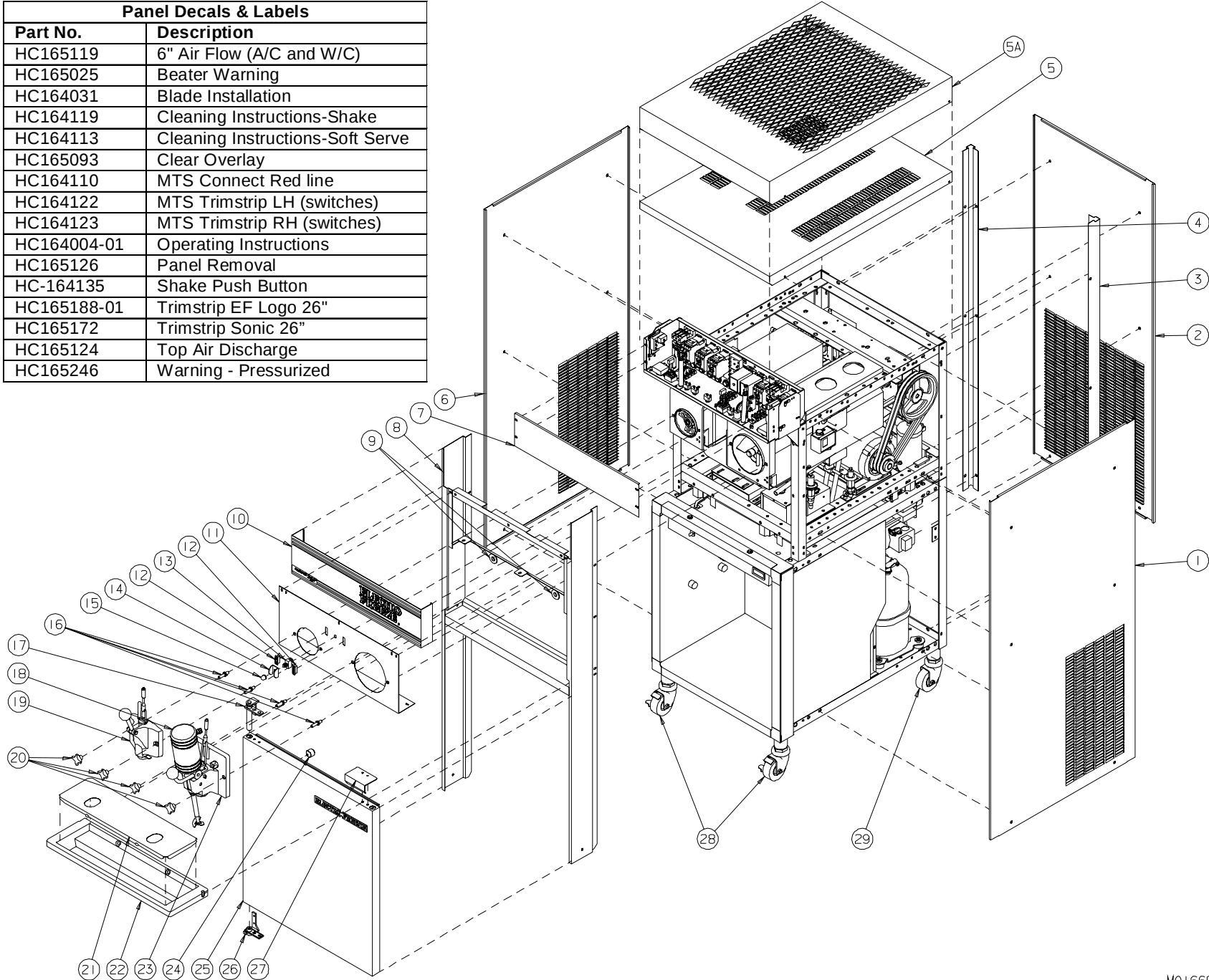


Figure 11 Switch Assembly - Shake

Item	Part No.	Description
*	HC115688	Switch-Assy. Plunger Shake Press.
1	HC114270	Guide-Assy. Push Rod
2	HC150478	Switch-Roller Actuator DPDT
3	HC160104	Nut-Hex 1/4x20 ZN (Adjusting Bolt)
4	HC159993	Screw-HXHM 1/4-20x2-3/4 ZN
5	HC159374	Spring-Plunger Switch

Figure 12 Panels (Sheet 1 of 2)

Panel Decals & Labels	
Part No.	Description
HC165119	6" Air Flow (A/C and W/C)
HC165025	Beater Warning
HC164031	Blade Installation
HC164119	Cleaning Instructions-Shake
HC164113	Cleaning Instructions-Soft Serve
HC165093	Clear Overlay
HC164110	MTS Connect Red line
HC164122	MTS Trimstrip LH (switches)
HC164123	MTS Trimstrip RH (switches)
HC164004-01	Operating Instructions
HC165126	Panel Removal
HC-164135	Shake Push Button
HC165188-01	Trimstrip EF Logo 26"
HC165172	Trimstrip Sonic 26"
HC165124	Top Air Discharge
HC165246	Warning - Pressurized



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Figure 12 Panels (Sheet 2 of 2)

Item	Part No.	Description
15	HC150506	Seal-Push Button
16	HC114341	Stud-Assy. Cylinder 1-15/16 in.
17	HC162045	Hinge-Pivot 1-3/8 Top LH
17A	HC162052	Spring-Pivot Hinge LH
18	HC119168	Spindle-Assy. 22 oz. Front Mount 30° (See Figure 2)
or.....	HC119324-03 ..	Spindle-Assy. 24 oz. Front Mount 30°
19	HC118902	Head-Assy Ported w/Act & Bleed (See Figure 1)
20	HC136798	Knob-Hand
21	HC114608	Insert-Assy. Tray Drip 26-inch HC199030 Bumper-Rubber (Insert)
22	HC196108	Tray-Drip 26-inch Black
23	HC118909	Head-Assy Dipsense (See Figure 2)
24	HC118597	Actuator-Assy.Door Switch (on inside of cabinet door)
25	HC114260-C	Door-Assy. Complete 26-inch w/o hinges includes HC136199 Pull-Door (Handle) HC160563 Gasket-Magnetic
26	HC162046	Hinge-Pivot 1-3/8 Bottom LH
27	HC136199	Pull-Door (Handle)
28	HC162105	Caster-1-1/4 ST PT w/Brake
28A	HC150736	Nut-Lock Conduit 1-1/4
29	HC162106	Caster-1-1/4 ST PT w/o Brake
29A	HC150736	Nut-Lock Conduit 1-1/4

Item	Part No.	Description
1	HC136216-C	Panel-Side RH (WC & ACR)
1A	HC119992	Panel-Assy. Side RH (AC)
1B	HC155134	Filter-Air Side (AC)
2	HC136313-C	Panel-Rear WC
2A	HC138982	Panel-Upper Rear ACR
2B	HC138983	Panel-Lower Rear ACR
2C	HC119993	Panel-Assy Rear (AC)
2D	HC155135	Filter-Air Rear (AC)
3	HC130021	Channel-Rear RH (Corner)
4	HC135254	Channel-Rear LH (Corner)
5	HC116492-C	Panel-Assy. Top AC
5A	HC114157-C	Panel-Assy. Top (WC & ACR)
6	HC136289-C	Panel-Side LH (WC & ACR)
6A	HC119991-C	Panel-Assy. Side LH (AC)
6B	HC155134	Filter-Air Side (AC)
7	HC116355	Cover-Assy. Electric Box
8	HC113983-C	Panel-Assy. Front includes HC159175 Catch-Bullet .268 OD x .43 ST HC160289 Nut-Push Round .265
9	HC199016	Grommet-Rubber 5/8 ID
10	HC115292-03 ..	Trimstrip-Assy. EF Decal 26-inch
10A	HC117901	Trimstrip-Assy. Sonic Decal 26-inch
11	HC139222-01 ..	Panel-Dispense
12	HC150540	Light-Indicator 230v (Mix Level)
12A	HC159401	Clip-Retainer Indicator Light
13A	HC150438	Switch-Momentary Push SPST (Spindle Motor)
14	HC137896	Shield-Switch

SS side (A Side or LH) = Soft Serve side

SH side (B Side or RH) = Shake side

LH or RH = Left or right hand is determined as you face the front of freezer.

WC = Water Cooled

AC = Air Cooled

ACR = Air Cooled Remote

Figure 13 Assembly - Rear View (Sheet 1 of 4)

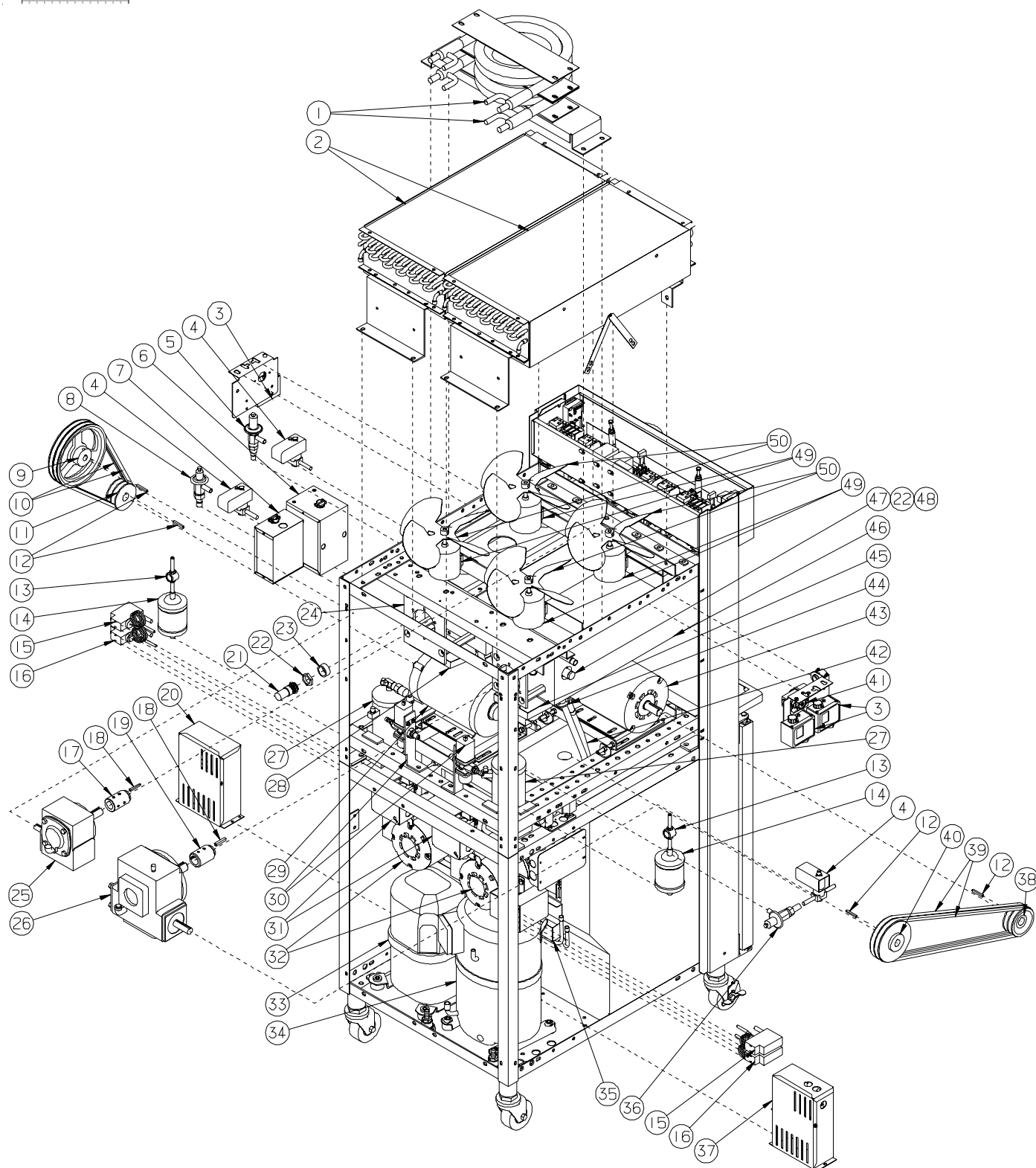


Figure 13 Assembly - Rear View (Sheet 2 of 4)

Item	Part No.	Description
1	HC155029	Condenser-Water
2	HC155120*	Condenser-Air
3	HC119989	Kit-Thermostat and Retainer (Cylinder)
4	HC155421	Valve-Solenoid 208-240v
4A	HC155434	Kit-Solenoid Valve Repair
5	HC155479	Valve-Automatic Expansion (SH Side)
5A	HC165531	Insulator-Expansion Valve
6	-----	Box-Capacitor & Components (Also see item #43) (SS Side Leeson Motor 1 phase) HC150318 Capacitor-Run HC150319 Capacitor-Start
7	-----	Box-Capacitor & Components (Also see item #29) (SH Side Franklin Motor 1 phase) HC150236 Capacitor-Run HC150235 Capacitor-Start
8	HC155449	Valve-Automatic Expansion (Cabinet)
8A	HC165531	Insulator-Expansion Valve
9	HC153602	Sheave-5/8 Bore 7.25 OD 7.00PD (Driven - SH Side)
9A	HC160033	Screw-SK Set 5/16-18x3/8
10	HC153114	Belt-V (SH Side)
11	HC153620	Sheave-7/8 Bore 3.05 OD 2.80 PD (Driver - SH Side)
11A	HC160033	Screw-SK Set 5/16-18x3/8
12	HC153322	Key-Drive 3/16 SQ x 1-1/2
13	HC155059	Glass-Sight
14	HC155054	Drier-Filter 16 cu in
15	HC155425	Cut Out-High Pressure
16	HC155403*	Cut Out-Low Pressure (AC & WC)
17	HC111780	Coupling-Assy. 7/8 In. Drive
18	HC153322	Key-Drive 3/16 SQ x 1-1/2
19	HC111964	Coupling-Assy. 1 In. Drive
20	-----	Box-Capacitor and Relay (SH Side)(Tecumseh Compressor)(1 phase) (Also see item #33) HC151363 Box-Capacitor & Relay HC151403 Capacitor-Run HC150398 Capacitor-Start HC151406 Relay-Comp. Start
21	HC117159	Kit-Shake Press.Switch O-ring (includes items 22 and 23)
22	HC116105	Nut-Assy. Pressure Switch
23	HC138128-01 ...	Washer-Pressure Switch
24	HC118876	Cylinder -Assy. Complete LH (SH Side)
25	HC153354	Reducer-Gear RH 5/1(See Figure 15) (SH Side)
26	HC153355	Reducer-Gear LH 10/1(See Figure 14)(SS Side)
27	HC155057*	Receiver-3 lb 3/8 ID Sweat
28	HC118883	Tube-Assy. Drain (SH Side)
29	HC151088	Motor 1-1/2 hp 3 phase (Franklin) (SH Side)
or	HC118142	Kit- Motor & Capacitor 1-1/2hp 1 phase (Franklin)(SH Side) HC150236 Capacitor-Run HC150235 Capacitor-Start
30	HC155410	Valve-Water
30A	HC155444	Kit-Water Valve Repair
31	-----	Box-Assy. Relay (See Figure 9)

***ACR Components see Figure 17**

-continued

SS side (A Side or LH) = Soft Serve side SH side (B Side or RH) = Shake side
 LH or RH = Left or right hand is determined as you face the front of freezer.
 WC = Water Cooled AC = Air Cooled ACR = Air Cooled Remote

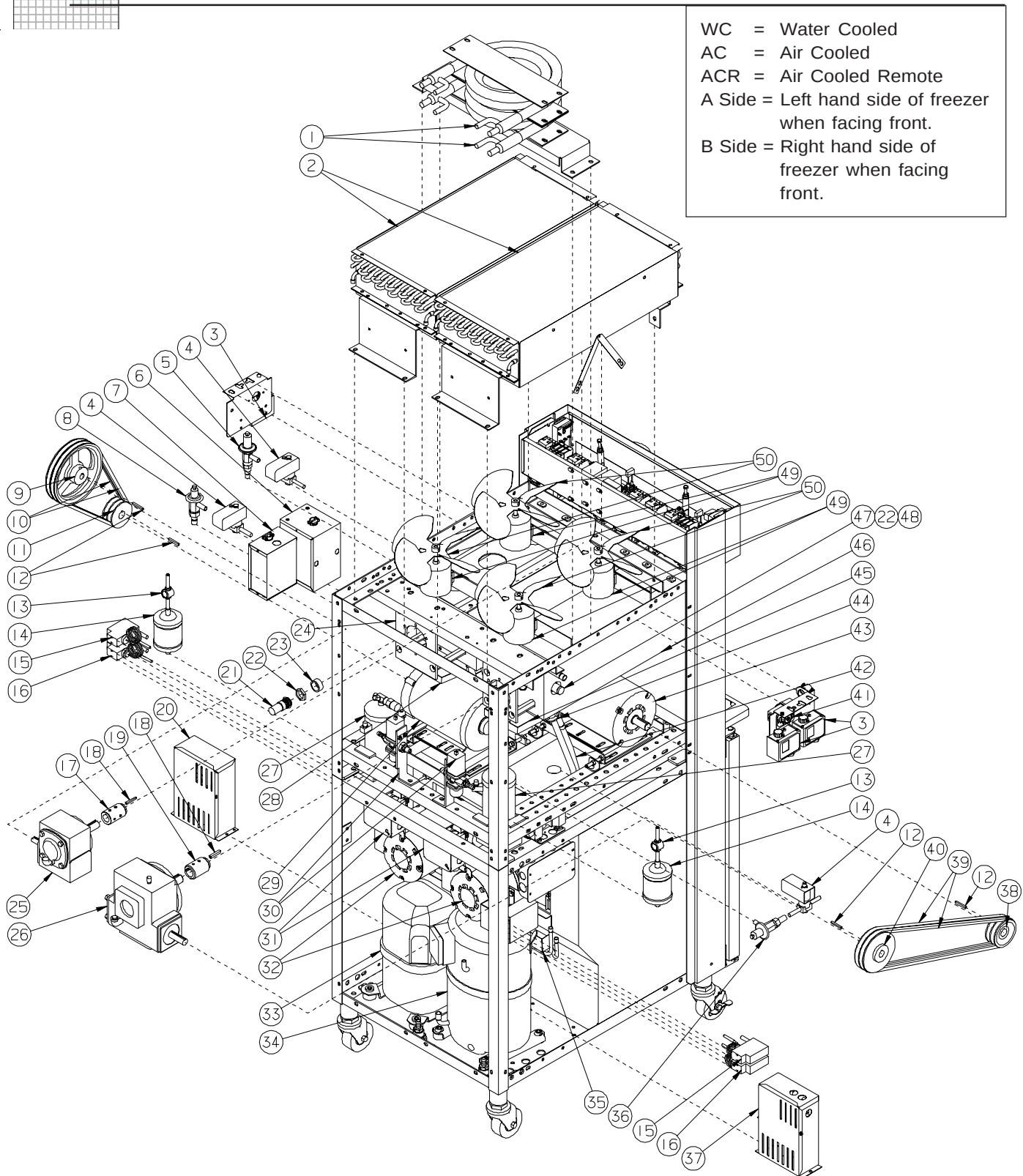
Figure 13 Assembly - Rear View (Sheet 3 of 4)

Figure 13 Assembly - Rear View (Sheet 4 of 4)

Item	Part No.	Description
32	HC119918	Kit-Gearmotor Replacement Model RMT (MTS) (See Figure 7)
33	HC118236	Compressor-Assy. 1 phase (Tecumseh) (SH Side) includes compressor and
	HC151363	Box-Assy. Cap & Relay
	HC150403	Capacitor-Run
	HC150398	Capacitor-Start
	HC150406	Relay-Start/Run
	HC155054	Drier-Filter
	HC155419	Valve-Access
or	HC118237	Compressor-Assy. 3 phase (Tecumseh) (SH Side) includes compressor and
	HC155054	Drier-Filter
	HC155419	Valve-Access
34	HC119540	Compressor-Assy. 1 phase (Bristol) (SS Side) includes compressor and
	HC155574	Cap-Access Valve
	HC155054	Drier-Filter
	HC151463	Capacitor-Run
	HC151462	Relay-Comp. Start
	HC155419	Valve-Access
or	HC119541	Compressor-Assy. 3 phase (Bristol) (SS Side) includes compressor and
	HC155054	Drier-Filter
	HC155419	Valve-Access
35	HC117133	Pan-Assy. Condensate
36	HC155490	Valve-Automatic Expansion (SS Side)
36A	HC165531	Insulator-Expansion Valve
37	-----	Box-Cap. & Relay (Bristol Compressor 1 phase)(SS Side)(Also see item #34)
	HC151463	Capacitor-Run
	HC151436	Capacitor-Start
	HC151462	Relay-Comp. Start
38	HC153626	Sheave-7/8 Bore (Driver - SS Side)
38A	HC160495	Screw-SK Set 1/4-20 x 1/4
39	HC153168	Belt-SS Side (SS Side)
40	HC153625	Sheave-3/4 Bore 4.75 OD 4.50 OD (Driven - SS Side)
40A	HC160495	Screw-SK Set 1/4-20 x 1/4
41	HC155483	Thermostat-Evap. 41° Fixed w/OFF (Cabinet)
42	HC118594	Tube-Assy. Lower Heat (SS Side)
43	HC151052	Motor-2hp 3 phase (Franklin) (SS Side)
or	HC118254	Kit-Motor & Capacitors 2hp (1 phase)(Leeson) (SS Side) includes motor and
	HC150318	Capacitor-Run
	HC150319	Capacitor-Start
44	-----	Mix Feed Seal Assembly (See Figure 16)
45	HC114374	Tube-Assy. Drain (SS Side)
46	HC118821	Cylinder-Assy.Complete LH (SS Side)
47	HC118712	Kit-Press Switch 30PSI (SS Side)
48	HC138827-01 ..	Spacer-Curved Pressure Switch
49	HC151077-01 ...	Motor-Fan 50w 230v (Air Cooled)
50	HC159023	Blade-Fan 11" 36° (Air Cooled)

Not Shown:

HC161216

HC119156

*ACR Components see Figure 17

SS side (A Side or LH) = Soft Serve side

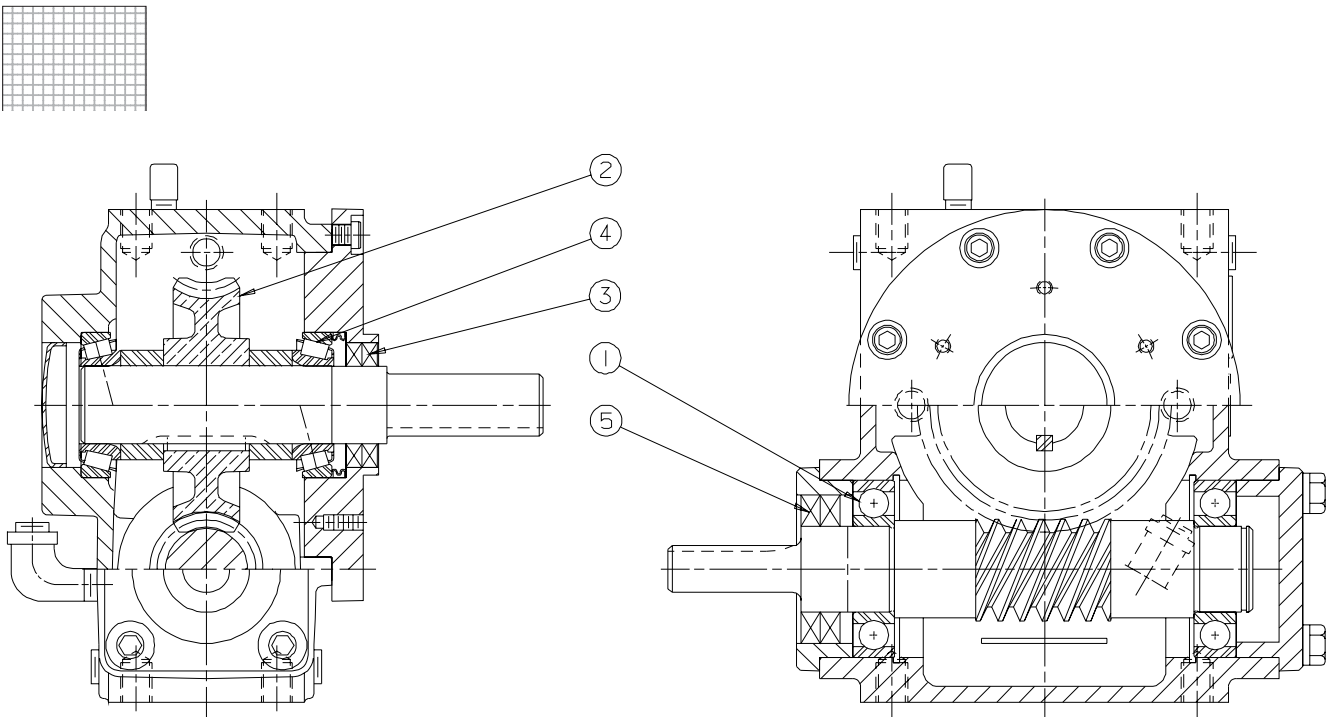
SH side (B Side or RH) = Shake side

LH or RH = Left or right hand is determined as you face the front of freezer.

W/C = Water Cooled

A/C = Air Cooled

ACR = Air Cooled Remote



HC153355 REDUCER-GEAR LH 10/1

Figure 14 Gear Reducer — Soft Serve

Model HCD926
HC153355 10:1 Ratio

Item	Part No.	Description	Quantity Required
1	HC153065	Bearing-Ball 1.378 ID x 2.835 OD	2 ea.
2	HC153071	Seal-Slow Speed	2 ea.
3	HC153068	Bearing-Slow Speed Cone 1.25"	2 ea.
3A	HC153069	Bearing-Slow Speed Cup 2.328"	2 ea.
4	HC153067	Seal-High Speed	2 ea.
5	HC153301	Gear-Slow Speed	1 ea.
	HC153073	Kit-Gasket Gear Reducer	
	HC158055	Oil-Special Gear Lube	
	HC111964	Coupling-Assy. 1 in. Drive	

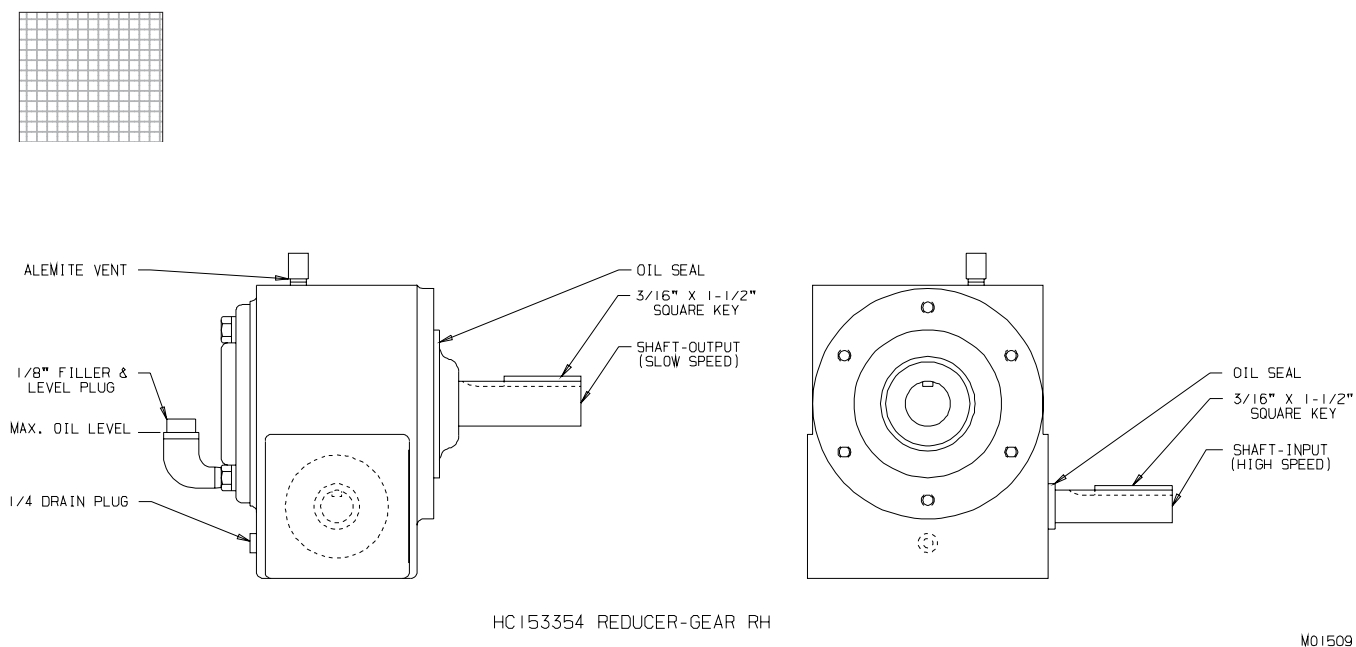


Figure 15 Gear Reducers - Shake

Model — HCD920

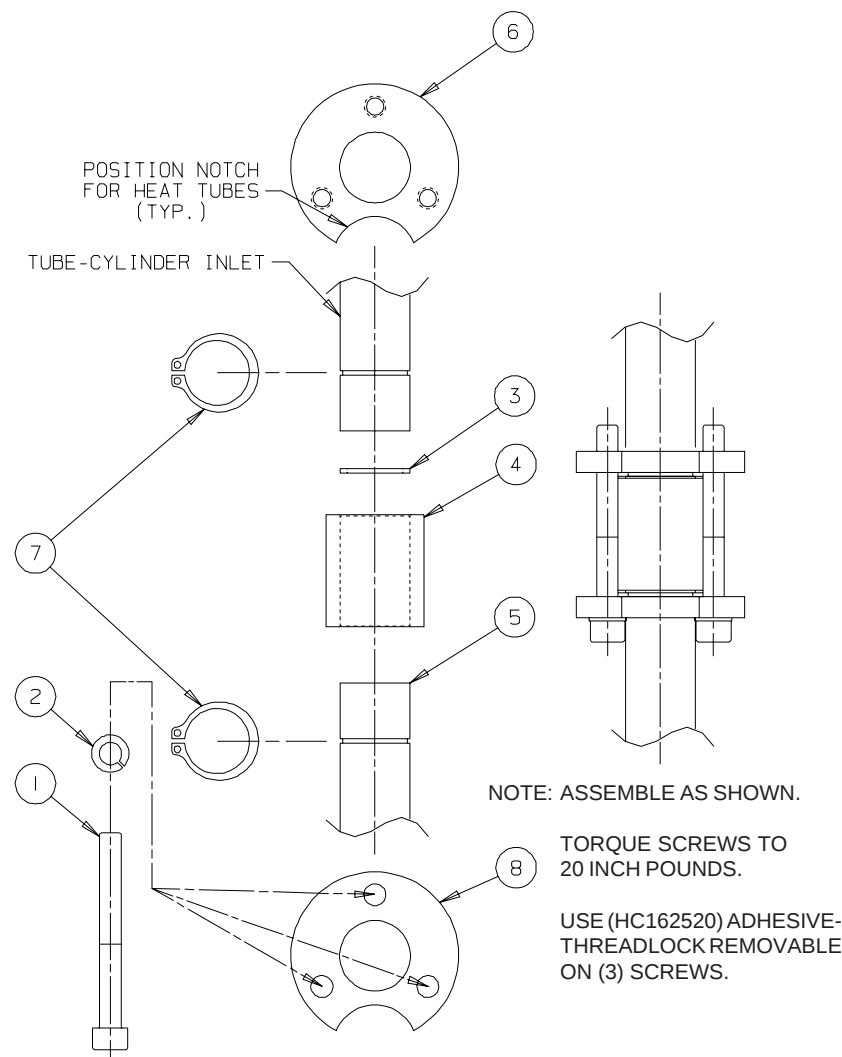
HC153354 5 - 1 Ratio

HC116537 Kit-Reducer Shaft Seals 1 ea. req.
 HC153072 Kit-Gasket Gear Reducer 5/1 1 ea. req.

HC158055 Oil-Special Gear Lube (per quart)
 HC111780 Coupling-Assy. 7/8" Drive

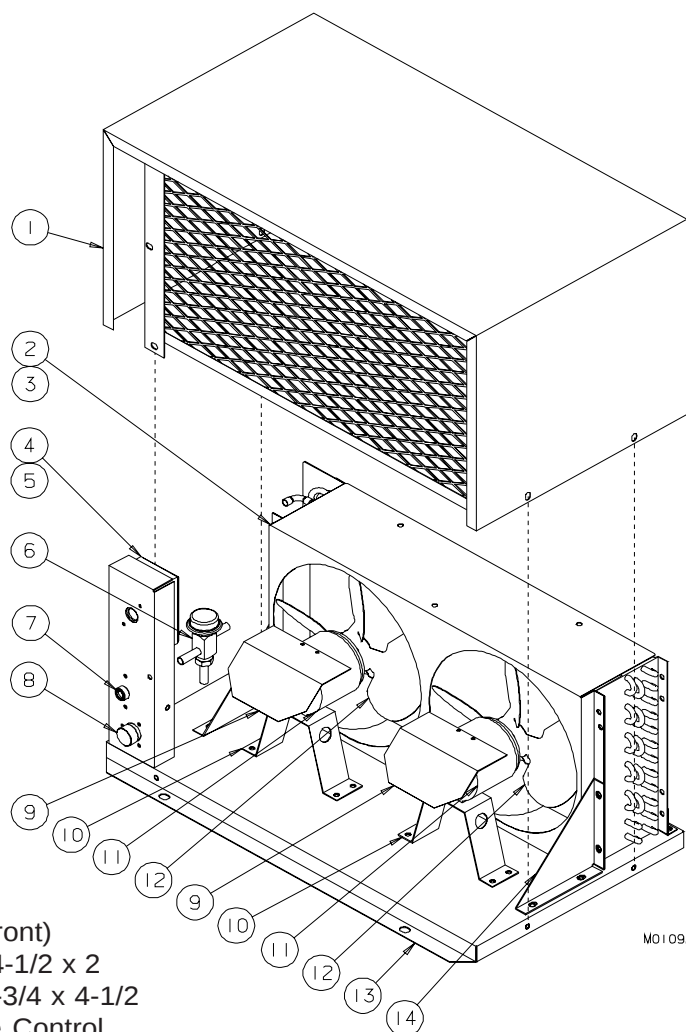
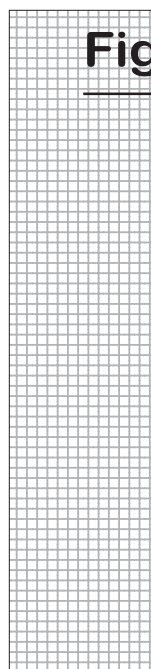
NOTE: Model HCD920 is not a rebuildable gear reducer.

Figure 16 Mix Feed Seal Assembly



Item	Part No.	Description
1	HC160320	Screw-SKHC #10-24 x 1-3/4 SST
2	HC160166	Washer-Lock #10 SST
3	HC160556	Gasket-Mix Joint
4	HC139351	Collar-Alignment
5	HC139349	Tube-Mix Feed Clamp
6	HC139352	Clamp-Ring Threaded
7	HC160312	Ring-Retaining 5/8 Ext. SST
8	HC139353	Clamp-Ring

Figure 17 Air Cooled Remote Condenser



M01092

REF. PART No. DESCRIPTION

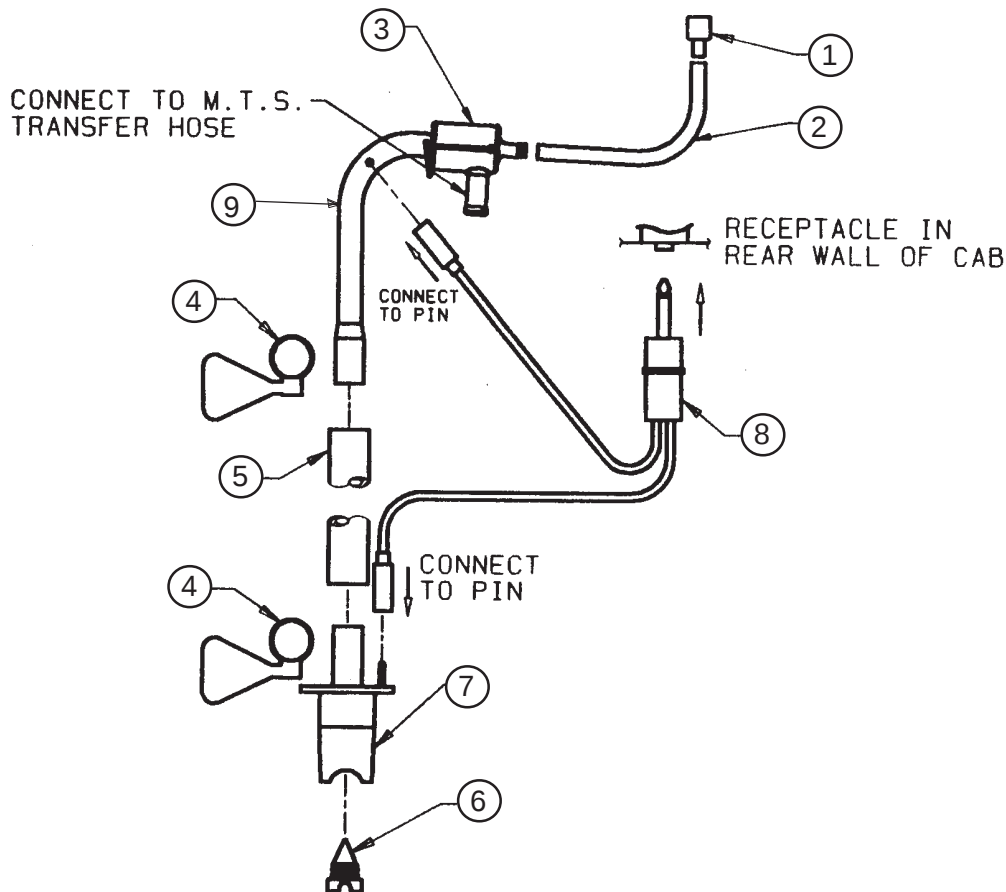
*	HC116781-01	Condenser-Assy. 2 Hp Remote (Complete)
1	HC117207	Cover-Assy. Condenser
2	HC155120-C...	Condenser-Air
3	HC138465	Shroud-Fan
3A	HC137628	Brace-Condenser (Front)
4	HC150732	Box-Electric 2-3/4 x 4-1/2 x 2
5	HC150737	Cover-Electric Box 2-3/4 x 4-1/2
6	HC155454	Valve-Head Pressure Control
7	HC153420	Coupling-Refr. 3/8 MQC 3/8 SW
8	HC153418	Coupling-Refr. 1/2MQC 1/2 SW
8A	HC153502	Flange-Refr. Coupling Mount
8B	HC153503	Cap-Dust Refr. Coupling
9	HC139017	Shield-Motor Rain
10	HC137632	Bracket-Fan Condenser
11	HC151072	Motor-Fan 50W 230V 60Hz
12	HC159029	Blade-Fan 11" Dia 36°
13	HC117206	Base-Assy. Condenser
14	HC137629	Support-Condenser

* Includes all items above.

Not Shown:

HC155058	Receiver-12 lb. Sweat Horiz.
HC155465	Cut Out-Low Pressure
HC155466	Control-Pressure Fan
HC155487	Check-Valve 5/8 ODF Sweat
HC119124	Kit-25 Foot Line Sets 404a
HC119125	Kit-50 Foot Line Sets 404a



Figure 18 Single Bag-In-Box (Optional)

Item	Qty.	Part No.	Description
*	1	HC119112	Sensor-Assy. Bag-In-Box Single RMT
1	1	**	Meter-Air
2	1	HC138170	Tube-Air 11 in.
3	1	HC118765	Port-Assy. Inlet Mix/Air
3A	1	HC162324	Clip-Tube Retainer (not shown)
4	2	HC114572	Clamp-Assy. Hose
5	1	HC138891	Tubing-Inlet Bag in Box
6	1	HC199032	Duckbill-Inlet
7	1	HC117021	Connector-Assy. Bag-In-Box (Stainless Steel)
8	1	HC150551	Cordset-Mix Level Split
9	1	HC118996	Tube-Assy Mix Inlet
9A	1	HC160502	O-ring (not shown)

Not Shown:

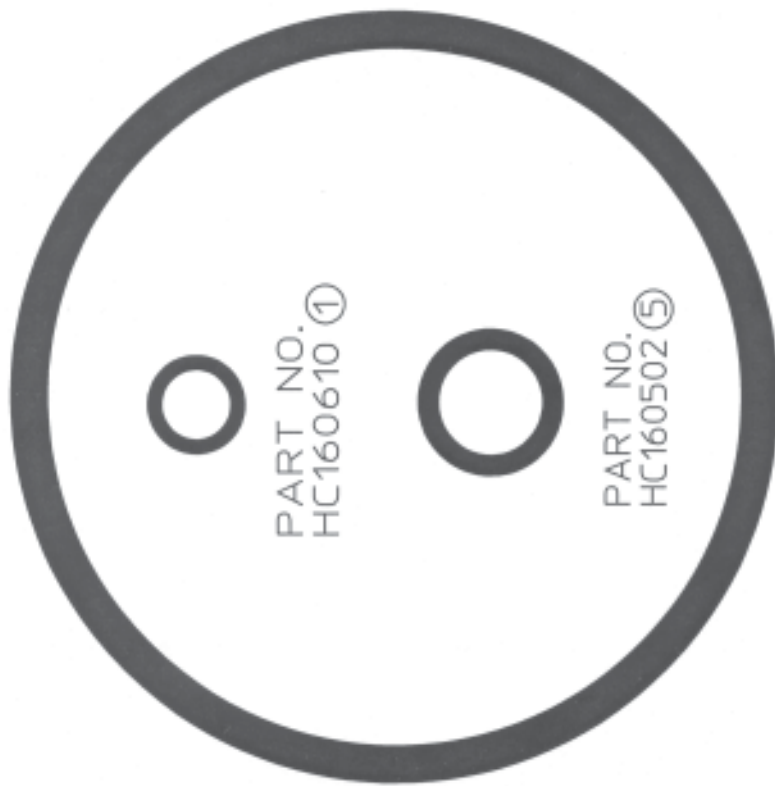
2 HC116065 Clamp-Assy. Soft Hose 5/8

* Includes all parts above except item #1, #3, #3A, and #9A.

** Order by meter number.

Accessories

PART No.	DESCRIPTION
HC196109	Beaker-150ml (Syrup Calibration)
HC196103	Bottle-Wash 500ml (Plunger and MTS)
HC158004	Brush-4-inch w/36-inch Handle (Cylinder)
HC158009	Brush-4-inch w/o Handle (Cylinder)
HC158005	Brush-6-inch w/36-inch Handle (Cylinder)
HC158010	Brush-6-inch w/o Handle (Cylinder)
HC158018	Brush-7/16-inch dia. 12-inches Overall Length
HC158019	Brush-9/16-inch dia. 30-inches Overall Length
HC158026	Brush-1-inch dia. 12-inches Long
HC158037	Brush-1/4-inch dia. 18-1/2-inches Overall Length
HC162105	Caster-1-1/4 ST PT w/Brake
HC162106	Caster-1-1/4 ST PT w/o Brake
HC184257	Chart-O-Ring Shake RMT (Laminated)
HC184256	Chart-O-Ring Soft Serve (Laminated)
HC118747	Kit-RMT EF Redline
HC112978	Leg-6-inch
HC158000A	Lubricant-Petrol Gel (4 oz. tube)
HC150736	Nut-Lock Conduit 1-1/4 (Casters)
HC158014	Sanitizer-Stera Sheen (Case of 4 jars)
HC158014A	Sanitizer-Stera Sheen (4 lb. jar)
HC158049	Scale-Overrun
HC169374	Tool-O-Ring Removal

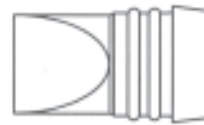


PART NO.
HC160610 ①



PART NO.
HC160502 ⑤

PART NO.
HC159309 ②



PART NO.
HC199032-01 ⑥

PART NO.
HC160501 ④

PART NO.
HC160582 ③

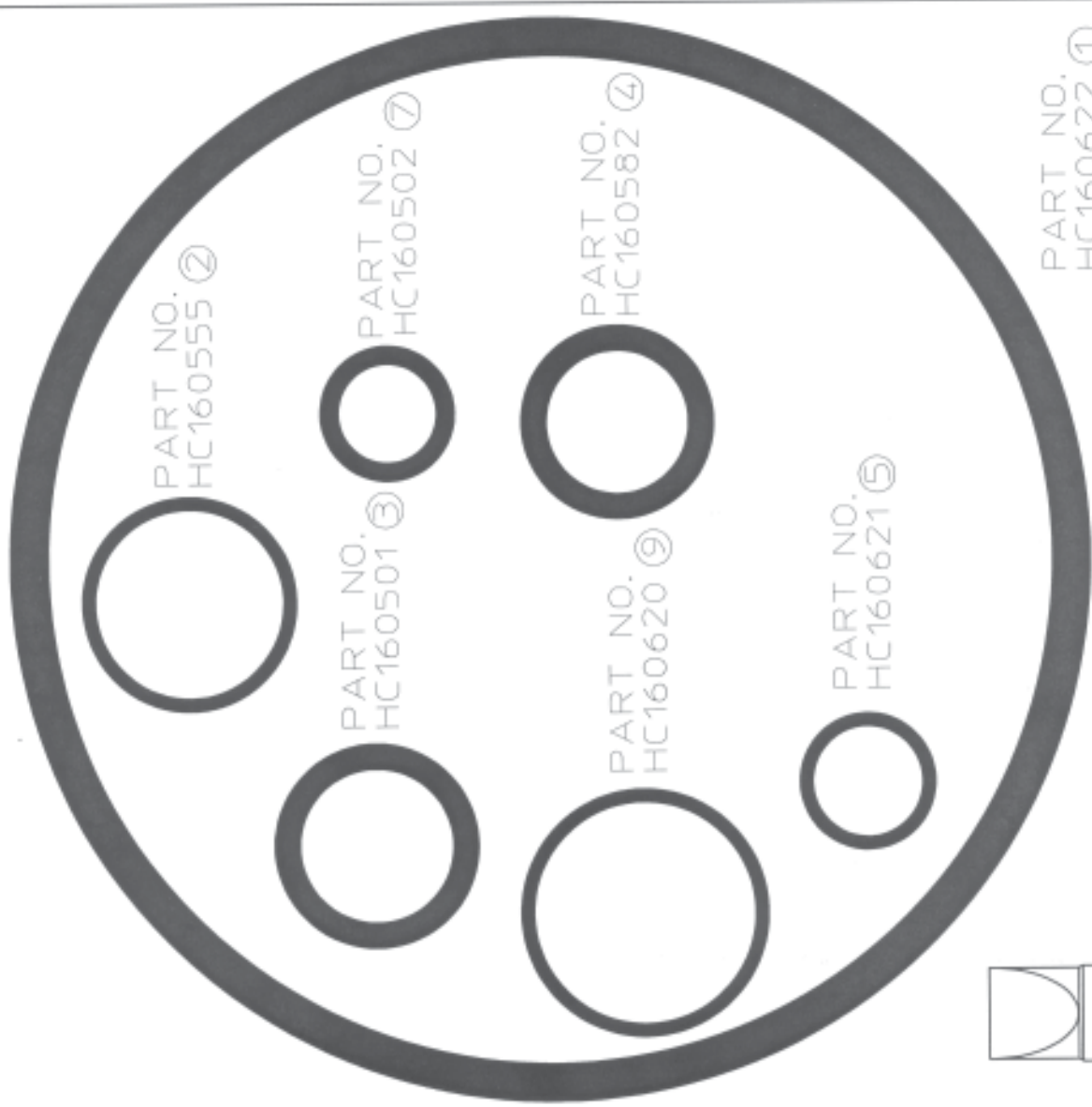
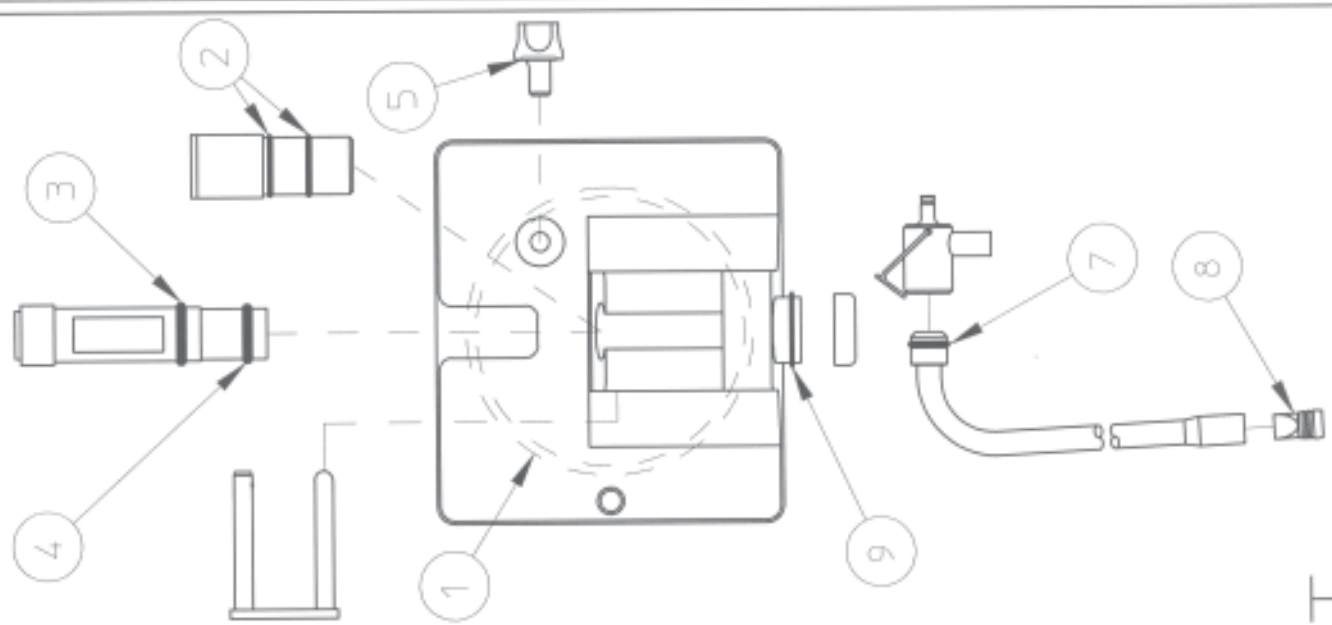


O-RING CHART

PH.NO. 309-755-4553

H.C.DUKE & SON, INC.

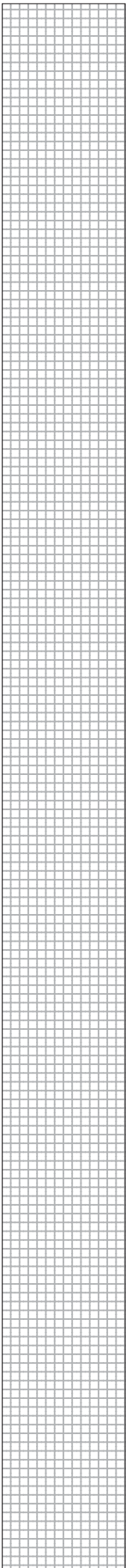
SHAKE DISPENSING HEAD



PART NO.
HC160622 ①

PART NO.
HC199032-01 ⑧





NOTES:

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Alphabetized Parts List

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ. If power specifications are different, refer to last page of this section — Electrical Modification.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Actuator-Assy.Door Switch (Cabinet Door)	HC118597	1	 F2L-2075 —
Adaptor-Overload Din Rail	HC150145	2	 F2L-2075 —
Arm-Shoe Pivot (MTS)	HC138797	2	 F2L-2075 —
Arm-Swing Clamp (MTS)	HC138799	2	 F2L-2075 —
Base-Assy. Condenser (ACR)	HC117206	2	 F2L-2075 —
Base-Probe Mtg.	HC137120	2	 F2L-2075 —
Beaker-150ml (Syrup Calibration)	HC196109	1	 F2L-2075 —
Bearing-Ball 1.378 ID x 2.835 OD (Gear Reducer-SS)	HC153065	2	 F2L-2075 —
Bearing-Slow Speed Cone 1.25" (Gear Reducer-SS)	HC153068	2	 F2L-2075 —
Bearing-Slow Speed Cup 2.328" (Gear Reducer-SS)	HC153069	2	 F2L-2075 —
Beater-Assy. Shake Long (SH Beater Shaft Assy)	HC118892	1	 F2L-2075 —
Beater Shaft (SS Beater Shaft Assy)	HC113438	1	 F2L-2075 —
Belt-V (SH Side)	HC153114	2	 F2L-2075 —
Belt-V (SS Side)	HC153186	2	 F2L-2075 —
Blade-Fan 11" 36° (Air Cooled)	HC159023	4	 F2L-2075 —
Blade-Fan 11" Dia 36° (ACR)	HC159029	4	 F2L-2075 —
Blade-Shake Scraper (SH Beater Shaft Assy)	HC139840	2	 F2L-2075 —
Blade-Scraper Soft Serve (SS Beater Shaft Assy)	HC137334	2	 F2L-2075 —
Block-Insulation RMT (MTS)	HC165524	2	 F2L-2075 —
Boot-Mix Tube (Seal)	HC199033	2	 F2L-2075 —
Bottle-Wash Plunger and MTS	HC196103	1	 F2L-2075 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA = No Longer Required A Side = Soft Serve Side B Side = Shake Side AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203–230V/3PH/60HZ. If power specifications are different, refer to last page of this section — Electrical Modification.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Box-Electric 2-3/4 x 4-1/2 x 2 (ACR)	HC150732	2	F2L-2075 —
Brace-Condenser (Front) (ACR)	HC137628	4	F2L-2075 —
Bracket-Assy. Switch Mtg. (MTS)	HC118763	2	F2L-2075 —
Bracket-Fan Condenser (ACR)	HC137632	4	F2L-2075 —
Bracket-Flange Relay Mtg. (Relay Box)	HC138159	4	F2L-2075 —
Brush-1/4-inch dia. 18-1/2-inches Overall Length	HC158037	1	F2L-2075 —
Brush-1-inch dia. 12-inches Long	HC158026	1	F2L-2075 —
Brush-4-inch w/36-inch Handle (Cylinder)	HC158004	1	F2L-2075 —
Brush-4-inch w/o Handle (Cylinder)	HC158009	1	F2L-2075 —
Brush-6-inch w/36-inch Handle (Cylinder)	HC158005	1	F2L-2075 —
Brush-6-inch w/o Handle (Cylinder)	HC158010	1	F2L-2075 —
Brush-7/16-inch dia. 12-inches Overall Length	HC158018	1	F2L-2075 —
Brush-9/16-inch dia. 30-inches Overall Length	HC158019	1	F2L-2075 —
Bumper-Rubber (Insert)	HC199030	4	F2L-2075 —
Bushing-Beater Bearing (SS & SH Head Assy)	HC196072	1	F2L-2075 —
Button-OL Reset	HC150150	2	F2L-2075 —
Button-Reset Lever	HC159036	2	F2L-2075 —
Capacitor-Run (Compressor LH Side)	HC151463	1	F2L-2075 —
Capacitor-Run (Compressor RH Side)	HC151403	1	F2L-2075 —
Capacitor-Run (Leeson Motor LH Side)	HC150318	1	F2L-2075 —
Capacitor-Run (Franklin Motor RH Side)	HC150236	1	F2L-2075 —
Capacitor-Start (Compressor LH Side)	HC151436	1	F2L-2075 —
Capacitor-Start (Compressor RH Side)	HC151398	1	F2L-2075 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA = No Longer Required A Side = Soft Serve Side B Side = Shake Side AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ. If power specifications are different, refer to last page of this section — Electrical Modification.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Capacitor-Start (Leeson Motor LH Side)	HC150319	2	F2L-2075 —
Capacitor-Start (Franklin Motor RH Side)	HC150235	1	F2L-2075 —
Capacitor-Start w/Bleed (RMT Gearmotor) ...	HC150512	1	F2L-2075 —
Cap-Dust Refr. Coupling (ACR)	HC153503	2	F2L-2075 —
Caster-1-1/4 ST PT w/Brake	HC162105	2	F2L-2075 —
Caster-1-1/4 ST PT w/o Brake	HC162106	2	F2L-2075 —
Catch-Bullet.268 OD x .343 ST	HC159175	2	F2L-2075 —
Channel-Rear LH (Corner)	HC135254	1	F2L-2075 —
Channel-Rear RH (Corner)	HC130021	1	F2L-2075 —
Chart-O-ring Shake RMT (Laminated)	HC184257	1	F2L-2075 —
Chart-O-ring Soft Serve (Laminated)	HC184256	1	F2L-2075 —
Check-Valve 5/8 ODF Sweat (ACR)	HC155487	2	F2L-2075 —
Clamp-Assy. Hose (Bag-In-Box Assy.)	HC114572	4	F2L-2075 —
Clamp-Assy. Soft Hose 5/8	HC116065	6	F2L-2075 —
Clamp-Hose 1/2 Delrin (Drain)	HC160738	1	F2L-2075 —
Clamp-Ring (Mix Feed Seal Assembly)	HC139353	2	F2L-2075 —
Clamp-Ring Threaded (Mix Feed Seal Assembly)	HC139352	2	F2L-2075 —
Clamp-Shoe Swing (MTS)	HC138798	2	F2L-2075 —
Clip-Retainer (Set of 2)	HC150120	2	F2L-2075 —
Clip-Retainer Indicator Light	HC159401	2	F2L-2075 —
Clip-Tube Retainer Air (Pickup Tube Assy.) ..	HC162324	2	F2L-2075 —
Coil-A/B 208-230v (Contactor Replacement Coil Only)	HC150156	5	F2L-2075 —
Coil-Evaporator	HC155111	1	F2L-2075 —
Collar-Alignment (Mix Feed Seal Assembly) .	HC139351	2	F2L-2075 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA = No Longer Required A Side = Soft Serve Side B Side = Shake Side AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203–230V/3PH/60HZ. If power specifications are different, refer to last page of this section — Electrical Modification.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Compressor-Assy. 1 phase (Bristol)	HC119540	 1	 F2L-2075 —
(SS Side) includes compressor and			
Cap-Access Valve	HC155574	 1	
Capacitor-Run	HC151463	 1	
Capacitor-Start	HC151436	 1	
Drier-Filter	HC155054	 1	
Relay-Comp. Start	HC151462	 1	
Valve Access	HC155419	 1	
Compressor-Assy. 1 phase (Tecumseh)	HC118236	 1	 F2L-2075 —
(B side) includes compressor and			
Box-Assy.Capacitor & Relay	HC151363	 1	
Capacitor-Run	HC150403	 1	
Capacitor-Start	HC150398	 1	
Relay-Comp. Start	HC151406	 1	
Drier-Filter	HC155054	 1	
Valve-Access	HC155419	 1	
Compressor-Assy. 3 phase (Bristol)	HC119541	 1	 F2L-2075 —
(SS Side) includes compressor and			
Drier-Filter	HC155054	 1	
Valve-Access	HC155419	 1	
Compressor-Assy. 3 phase (Tecumseh)	HC118237	 1	 F2L-2075 —
(B side) includes compressor and			
Drier-Filter	HC155054	 1	
Valve-Access	HC155419	 1	
Condenser-Air (AC or ACR)	HC155120	 2	 F2L-2075 —
Condenser-Assy. 2 Hp Remote			
(Complete Unit) (ACR)	HC116781-01	.. 2	 F2L-2075 —
Condenser-Water	HC155029	 1	 F2L-2075 —
Connector-1/2 (Relay Box)	HC150828	 4	 F2L-2075 —
Connector-3/8 x 90° (MTS)	HC150705	 2	 F2L-2075 —
Connector-Assy. Bag-In-Box (Stainless Steel)	HC117021	 2	 F2L-2075 —
Contacto-IEC 23A 208-230v C (Beater Motor)	HC150155	 2	 F2L-2075 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA = No Longer Required A Side = Soft Serve Side B Side = Shake Side AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

Use only original or authorized replacement parts with this freezer.

Alphabetized Parts List

Important: All parts shown are for standard models designed for 230V/1PH/60HZ or 203-230V/3PH/60HZ. If power specifications are different, refer to last page of this section — Electrical Modification.

PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Contactor-IEC 23A 208-230v C (Cabinet)	HC150155	1	F2L-2075 —
Contactor-IEC 23A 208-230v C (Compressor) ..	HC150155	2	F2L-2075 —
Control-Pressure Fan (ACR)	HC155466	2	F2L-2075 —
Cord-Assy. Female Plug	HC150533	1	F2L-2075 —
Cord-Assy. Male Plug	HC150532	1	F2L-2075 —
Cord-Assy. Motor (MTS)	HC118833	2	F2L-2075 —
Cordset-Mix Level Probe	HC150537	2	F2L-2075 —
Cordset-Mix Level Split (Bag-In-Box Assy.) ...	HC150551	2	F2L-2075 —
Coupling-Assy. 7/8 In. Drive (SH Side)	HC111780	1	F2L-2075 —
Coupling-Assy. 1 In. Drive (SS Side)	HC111964	1	F2L-2075 —
Coupling-Refr. 3/8 MQC 3/8 SW (ACR)	HC153420	2	F2L-2075 —
Coupling-Refr. 1/2 MQC 1/2 SW (ACR)	HC153418	2	F2L-2075 —
Cover-Assy. Condenser (ACR)	HC117207	2	F2L-2075 —
Cover-Assy. Electric Box	HC116355	1	F2L-2075 —
Cover-Assy. Mix Tank Front	HC113997	2	F2L-2075 —
Cover-Assy. RMT CAB (MTS)	HC119023	2	F2L-2075 —
Cover-Electric Box 2-3/4 x 4-1/2	HC150737	1	F2L-2075 —
Cover-Rear Mix RMT	HC138165-01	2	F2L-2075 —
Cut out-High Pressure	HC155425	2	F2L-2075 —
Cut out-Low Pressure (AC & WC)	HC155403*	2	F2L-2075 —
Cut-out Low Pressure (ACR)	HC155465	2	F2L-2075 —
Cylinder-Assy. Complete LH	HC118821	1	F2L-2075 —
Cylinder-Assy. Complete RH	HC118876	1	F2L-2075 —
Decal-6" Air Flow (A/C and WC)	HC165119	1	F2L-2075 —
Decal-Beater Warning	HC165025	1	F2L-2075 —
Decal-Blade Installation	HC164031	1	F2L-2075 —

* As Required

** Items Included In O-Ring Kit No. 116100

*** LH or RH — Left or right hand is determined as you face the front of freezer.

NLA = No Longer Required

A Side = Soft Serve Side B Side = Shake Side

AC = Air Cooled

WC = Water Cooled

ACR = Air Cooled Remote

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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Decal-Cleaning Instructions-Shake	HC164119	 1	F2L-2075 —
Decal-Cleaning Instructions-Soft Serve	HC164113	 1	F2L-2075 —
Decal-Clear Overlay	HC165093	 1	F2L-2075 —
Decal-MTS Connect Red line	HC164110	 1	F2L-2075 —
Decal-Operating Instructions	HC164004-01	.. 1	F2L-2075 —
Decal-Panel Removal	HC165126	 3	F2L-2075 —
Decal-Shake Push Button	HC-164135	 1	F2L-2075 —
Decal-Top Air Discharge	HC165124	 1	F2L-2075 —
Decal-Trimstrip EF Logo 26"	HC165188-01	.. 1	F2L-2075 —
Decal-Trimstrip Sonic 26-inch	HC165172	 1	F2L-2075 —
Decal-Warning Pressurized	HC165246	 3	F2L-2075 —
Decal-Warning Rotating Parts	HC165048	 2	F2L-2075 —
Door-Assy. Complete 26-inch includes	HC114260-C	 1	F2L-2075 —
Gasket-Magnetic	HC160563	 1	
Pull-Door (Handle)	HC136199	 1	
Drier-Filter 16 cu in	HC155054	 2	F2L-2075 —
Duckbill-Inlet (Bag-In-Box Assy.)	HC199032	 2	F2L-2075 —
Duckbill-Inlet RM MTS (Valve)	HC199032-01	.. 2	F2L-2075 —
Faceplate-Assy. MTS	HC118764	 2	F2L-2075 —
Fan-Intake 230v 105CFM (Cabinet)	HC151105	 1	F2L-2075 —
Filter-Air Rear (AC Sonic)	HC155135	 1	F2L-2075 —
Filter-Air Side (AC Sonic)	HC155134	 2	F2L-2075 —
Filter-Assy. (Switch Box)	HC116125	 2	F2L-2075 —
Flange-Refr. Coupling Mount (ACR)	HC153502	 2	F2L-2075 —
Fuse-Slo Blow 1.0A 1/4 x 1-1/4	HC150889	 2	F2L-2075 —
Fuseholder-Panel 1/4 x 1-1/4	HC150802	 1	F2L-2075 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA = No Longer Required A Side = Soft Serve Side B Side = Shake Side AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Gasket-Gear Reducer Kit (SS Side)	HC153073	1	 F2L-2075 —
Gasket-Gear Reducer 5/1 Kit (SH Side)	HC153072	1	 F2L-2075 —
Gasket-Magnetic	HC160563	1	 F2L-2075 —
Gasket-Mix Joint	HC160556	2	 F2L-2075 —
Gauge-Shaft Alignment RMT	HC139046-01	..1	 F2L-2075 —
Gearmotor-1/8hp CSIR (MTS)	See "Kit-Gearmotor Replacement RMT"		
Gear-Slow Speed (Gear Reducer-SS)	HC153301	1	 F2L-2075 —
Glass-Sight	HC155059	2	 F2L-2075 —
Grommet-Rubber 5/8 ID	HC199016	2	 F2L-2075 —
Guard-Fan Open	HC151076	1	 F2L-2075 —
Guide-Assy. Push Rod (SH Plunger Switch)	HC114270	1	 F2L-2075 —
Guide-Assy. Push Rod (SS Plunger Switch)	HC114174	1	 F2L-2075 —
Handle-Assy. Dispense (SS Head Assy)	HC110007	1	 F2L-2075 —
Handle-Assy. Spindle Head (SH Head Assy)	HC113123	1	 F2L-2075 —
Hanger-Drain Tube	HC136843	2	 F2L-2075 —
Harness-Receptacle Wiring (Spindle Motor)	HC150501	1	 F2L-2075 —
Head-Assy. Dispense (SH Head Assy)	HC118909	1	 F2L-2075 —
includes			
Bushing-Beater Bearing	HC196072	1	
Extension-Shake Spigot	HC139860-01	..1	
Handle-Assy Spindle Head	HC113123	1	
Head-Assy. w/Actuator	HC118908	1	
Keeper-Assy. Spindle	HC113435	1	
O-ring (Head)	HC160622	1	
O-ring (Plunger-Lower)	HC160582	1	
O-ring (Air Relief Plug)	HC160621	1	
O-ring (Plunger-Upper)	HC160501	1	
O-ring (Spigot Extension)	HC160620	1	
Plug-Air Relief	HC196066	1	
Plunger-Dispensing BK	HC136922	1	

* As Required

** Items Included In O-Ring Kit No. 116100

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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Head-Assy. Ported w/Actuator & Bleed (SS Head Assy) includes	HC118902	1	F2L-2075 —
Handle-Assy. Dispense	HC110007	1	
Head-Assy.	HC118566	1	
Nozzle-Serrated	HC196185	1	
O-ring (Head)	HC159309	1	
O-ring (Plug)	HC160610	2	
O-ring (Plunger-Lower)	HC160582	1	
O-ring (Plunger-Upper)	HC160501	1	
Pin-Handle	HC160268	1	
Plug-Air Bleed	HC138149	1	
Plunger-Dispense Self Close	HC139581	1	
Hinge-Pivot 1-3/8 Bottom LH	HC162046	1	F2L-2075 —
Hinge-Pivot 1-3/8 Top LH	HC162045	1	F2L-2075 —
Hose-Assy. Mix Braided	HC116094	2	F2L-2075 —
Hose-Transfer Red Line	HC138836	2	F2L-2075 —
Indicator-Mix Level	HC150202	2	F2L-2075 —
Insert-Assy. Tray Drip 26-inch	HC114608	1	F2L-2075 —
Insulator-Expansion Valve	HC165531	2	F2L-2075 —
Keeper-Assy. Spindle (SH Head Assy)	HC113435	1	F2L-2075 —
Key-Drive 3/16 SQ x 1-1/2	HC153322	6	F2L-2075 —
Kit-25 Foot Line Sets 404a (ACR)	HC119124	2	F2L-2075 —
Kit-50 Foot Line Sets 404a (ACR)	HC119125	2	F2L-2075 —
Kit-Cover Switch RMT Freezer (MTS)	HC118894	2	F2L-2075 —
Kit-Dispense Head Switch (SS & SH Head Assy)	HC116410	2	F2L-2075 —
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA = No Longer Required A Side = Soft Serve Side B Side = Shake Side AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Kit-Gearmotor Replacement RMT	HC119918	2	F2L-2075 —
Capacitor-Start s/Bleed	HC150512	1	
Gauge-Shaft Alignment RMT	HC139046-01	..1	
Sealant-Alum Silastic	HC162513	1	
Switch-Start Solid State (Relay)	HC150893	1	
Washer-Spring Wave SST	HC160173	1	
Kit-Motor (Franklin) & Capacitor 1-1/2hp			
1 phase (SH Side) includes motor and	HC118142	1	F2L-2075 —
Capacitor-Run	HC150236	1	
Capacitor-Start	HC150235	1	
Kit-Motor (Leeson) & Capacitors 2hp			
1 phase (SS Side) includes motor and	HC118254	1	F2L-2075 —
Capacitor-Run	HC150318	1	
Capacitor-Start	HC150319	1	
Kit-Gasket Gear Reducer (SS Side)	HC153073	1	F2L-2075 —
Kit-Gasket Gear Reducer 5/1 (SH Side)	HC153072	1	F2L-2075 —
Kit-Press Switch 30PSI (SS Side)	HC118712	1	F2L-2075 —
Kit-Reducer Shaft Seals (SH Side)	HC116537	1	F2L-2075 —
Kit-RMT Redline	HC118147	2	F2L-2075 —
Kit-Roller (Complete) (MTS)	HC116009-01	..2	F2L-2075 —
Kit-Shake Press.Switch O-ring	HC117159	1	F2L-2075 —
Kit-Solenoid Valve Repair	HC155434	3	F2L-2075 —
Kit-Spinner Replacement 30°(SH Head Assy)	HC119375	1	F2L-2075 —
Kit-Thermostat and Retainer (Cylinder)	HC119989	3	F2L-2075 —
Kit-Water Valve Repair	HC155444	2	F2L-2075 —
Knob-Ball 3/8-16 TH Black (Dispense Handle) (SS & SH Head Assy)	HC162629	1	F2L-2075 —
Knob-Cover RMT (MTS)	HC138889	2	F2L-2075 —
Knob-Hand (MTS)	HC162622	2	F2L-2075 —
Knob-Hand (SH & SS Head Assy)	HC136798	4	F2L-2075 —

* As Required

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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Knob-Timer	HC162604	2	F2L-2075 —
Label-MTS Trimstrip LH (switches)	HC164122	1	F2L-2075 —
Label-MTS Trimstrip RH (switches)	HC164123	1	F2L-2075 —
Lanyard-Wire (MTS)	HC138890	2	F2L-2075 —
Leg-6-inch	HC112978	4	F2L-2075 —
Lever-Reset & Button	HC118390	2	F2L-2075 —
Light-Indicator 230v (mix Level)	HC150540	2	F2L-2075 —
Lubricant-Petrol Gel (per 4 oz. tube)	HC158000A	1	F2L-2075 —
Meter-Air	**	2	F2L-2075 —
Module-Plug on Vari Time	HC150253	2	F2L-2075 —
Motor (Franklin) 1-1/2 hp 3 phase (B Side)...	HC151088	1	F2L-2075 —
Motor (Franklin) 2hp 3 phase (SS Side)	HC151052	1	F2L-2075 —
Motor-1 Phase	See "Kit-Motor"		
Motor-Fan 50W 230V (Air Cooled)	HC151077-01	..4	F2L-2075 —
Motor-Fan 50W 230V 60Hz (ACR)	HC151072	4	F2L-2075 —
MOV-Assy.	HC116188	2	F2L-2075 —
MT-Assy. CAB Red Line (MTS)	HC118751	2	F2L-2075 —
Nozzle-Serrated (SS Head Assy)	HC196185	1	F2L-2075 —
Nut-Assy. Pressure Switch	HC116105	2	F2L-2075 —
Nut-HEX 1/4x20 ZN (Adjusting Bolt) (Plunger Switch Assy)	HC160104	2	F2L-2075 —
Nut-HEX 3/8-16 SST (MTS)	HC159927	4	F2L-2075 —
Nut-HXSF 1/4-20 SST (MTS)	HC159933	6	F2L-2075 —
Nut-HXSF 1/4-20 ZN (Relay Box)	HC159951	8	F2L-2075 —
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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Nut-Lock Conduit 1-1/4 (Casters)	HC150736	4	F2L-2075 —
Nut-Push Round .265 (Front Panel)	HC160289	2	F2L-2075 —
Nut-Speed #6-32 BKOX (Relay Box)	HC160116	8	F2L-2075 —
Nut-Speed #10-24 .025-.064 SST (Dispense & Front Panel)	HC159132	*	F2L-2075 —
Nut-Speed #10-24 .100-.125 SST (On Frame)	HC159067	*	F2L-2075 —
Nut-Speed 1/4-20 .064-.125 (Rear Channel) ..	HC160117	*	F2L-2075 —
Nut-Speed 1/4-20 BP&O (Rear & Side Panels) .	HC160114	*	F2L-2075 —
Oil-Special Gear Lube	HC158055	*	F2L-2075 —
O-ring (Bag-In-Box Assy.)	HC160502*	2	F2L-2075 —
O-ring (Head) (SH Head Assy)	HC160622	1	F2L-2075 —
O-ring (Head) (SS Head Assy)	HC159309	1	F2L-2075 —
O-ring (RMT)	HC160502	2	F2L-2075 —
O-ring (Plug) (SS Head Assy)	HC160610	2	F2L-2075 —
O-ring (Plunger-Lower) (Head Assy)	HC160582	2	F2L-2075 —
O-ring (Plunger-Upper) (Head Assy)	HC160501	2	F2L-2075 —
O-ring (Roller Shoe) (MTS)	HC160612	2	F2L-2075 —
O-ring (Seal) (Beater Shaft Assy)	HC160500	2	F2L-2075 —
O-ring (Shake Spigot Extension)	HC160620	1	F2L-2075 —
O-ring (Spindle or Pivot Post)(SH Head Assy)	HC160555	2	F2L-2075 —
O-ring (Swing Clamp) (MTS)	HC160628	2	F2L-2075 —
O-ring (Pickup Tube Assy.)	HC160502	2	F2L-2075 —
O-ring (Plug) (SH Head Assy)	HC160621	1	F2L-2075 —
Overload Relay	See "Relay-Assy."		

* As Required

** Items Included In O-Ring Kit No. 116100

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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Pan-Assy. Condensate	HC117133	 1	F2L-2075 —
Panel-Assy. Front	HC113983-C	 1	F2L-2075 —
Panel-Assy. Rear (AC)(Sonic)	HC119993	 1	F2L-2075 —
Panel-Assy. Side LH (AC)(Sonic)	HC119991	 1	F2L-2075 —
Panel-Assy. Side RH (AC)(Sonic)	HC119992	 1	F2L-2075 —
Panel-Assy. Top (AC)	HC116492-C	 1	F2L-2075 —
Panel-Assy. Top (WC and ACR)	HC114157-C	 1	F2L-2075 —
Panel-Dispense	HC139222-01	.. 1	F2L-2075 —
Panel-Lower Rear ACR (not shown)	HC138983	 1	F2L-2075 —
Panel-Rear WC and AC	HC136313-C	... 1	F2L-2075 —
Panel-Side LH	HC136289-C	... 1	F2L-2075 —
Panel-Side RH	HC136216-C	... 1	F2L-2075 —
Panel-Upper Rear ACR	HC138982	 1	F2L-2075 —
Pin-Dowel 1/4 DIA x 3/4 SST (MTS)	HC160338	 4	F2L-2075 —
Pin-Handle (SS Head Assy)	HC160268	 1	F2L-2075 —
Plate-Assy. Motor	HC113978	 1	F2L-2075 —
Plate-Backup MTS	HC139746	 2	F2L-2075 —
Plate-Bearing & Cyl. Mounting	HC136842	 1	F2L-2075 —
Plug-Air Bleed(SS Head Assy)	HC138149	 1	F2L-2075 —
Plug-Air Relief (SH Head Assy)	HC196066	 1	F2L-2075 —
Plunger-Dispense Self Close(SS Head Assy)	HC139581	 1	F2L-2075 —
Plunger-Dispensing Black (SH Head Assy)	HC136922	 1	F2L-2075 —
Port-Assy. Inlet Mix/Air (Bag-In-Box)	HC118765	 2	F2L-2075 —
Port-Assy. Inlet Mix/Air (Pickup Tube Assy.)	HC118765	 2	F2L-2075 —
Post-Pivot (Optional) (SH Head Assy)	HC135182	 1	F2L-2075 —
Probe-Assy. Mix Level 10-3/4" includes	HC115397	 2	F2L-2075 —
Pull-Door (Handle)	HC136199	 1	F2L-2075 —
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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Pulley	See "Sheave"		
Push Rod-Assy. Plunger Switch (SH Head Assy)	HC114340	1	F2L-2075 —
Push Rod-Assy. Plunger Switch (SS Head Assy)	HC113426	1	F2L-2075 —
Receiver-3 lb 3/8 ID Sweat (AC & WC)	HC155057	2	F2L-2075 —
Receiver-12 lb Sweat Horiz.(ACR)	HC155058	2	F2L-2075 —
Receptacle-Molded Level Sensor	HC150536	2	F2L-2075 —
Reducer-Gear LH 10/1 (SS Side)	HC153355	1	F2L-2075 —
Reducer-Gear RH 5/1 (SH Side)	HC153354	1	F2L-2075 —
Relay-Assy. Overload 1 Phase 5-15A	HC118359	2	F2L-2075 —
includes			
Adaptor-Overload Din Rail	HC150145	2	
Button-OL Reset Adaptor	HC150150	2	
Relay-SS Overload 1 Ph. 5-15A	HC150140	2	
Relay-Assy. Overload 3 Phase 3.7-12A	HC118361	2	F2L-2075 —
includes			
Adaptor-Overload Din Rail	HC150145	2	
Button-OL Reset Adaptor	HC150150	2	
Relay-SS Overload 3 Ph.3.7-12A	HC150142	2	
Relay-Comp. Start (Compressor LH Side) ...	HC151462	1	F2L-2075 —
Relay-Comp. Start (Compressor RH Side) ...	HC151406	1	F2L-2075 —
Relay-Flange Base w/Cover (Relay Box)	HC150381	4	F2L-2075 —
Ring-Retaining 5/8 Ext. SST (Mix Feed Seal Assy.)	HC160312	4	F2L-2075 —
RMT Redline Kit	HC118147	2	F2L-2075 —
Roller Kit (Complete) (MTS)	HC116009-01	2	F2L-2075 —
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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Sanitizer-Stera Sheen (per 4 lb. jar)	HC158014A	*	F2L-2075 —
Sanitizer-Stera Sheen (per case of 4 jars)	HC158014	*	F2L-2075 —
Scale-Overrun	HC158049	1	F2L-2075 —
Screw-HXHC 1/4-20 x 2-1/2 SST (MTS)	HC160464	4	F2L-2075 —
Screw-HXHC 1/4-20 x 3-1/2 SST (MTS)	HC160465	2	F2L-2075 —
Screw-HXHM 1/4-20 x 2-1/2 ZN (SS Plunger Switch)	HC159965	1	F2L-2075 —
Screw-HXHM 1/4-20x2-3/4 ZN (SH Plunger Switch)	HC159993	1	F2L-2075 —
Screw-HXSF 1/4-20 x 1/2 ZN (Relay Box)	HC159950	8	F2L-2075 —
Screw-HXSF 1/4-20 x 11/16 SST (MTS)	HC159939	2	F2L-2075 —
Screw-RDHM #4-40 x 1/4 STL (MTS)	HC160357	4	F2L-2075 —
Screw-RDHM #6-32 x 5/16 ZN (Relay Box) ..	HC160308	8	F2L-2075 —
Screw-SK Set 1/2-20 x 1/4	HC160495	4	F2L-2075 —
Screw-SK Set 5/16-18x3/8	HC160033	1	F2L-2075 —
Screw-SKHC #10-24 x 1-3/4 SST (Mix Feed Seal Assy.)	HC160320	6	F2L-2075 —
Screw-TRPM 1/4-20 x 1/2 SST (Rear Channel)	HC160048	*	F2L-2075 —
Screw-TRPM 1/4-20 x 1 SST (Side Panel)	HC159219	*	F2L-2075 —
Screw-TRPM #10-24 x 1/2 SST (Trimstrip, Dispense & Front Panels)	HC160076	*	F2L-2075 —
Screw-TRPM #10-24 x 3/8 SST (Top Panel)	HC160305	*	F2L-2075 —
Screw-TRPS 1/4-28 x 2-1/4 SST (MTS)	HC160093	8	F2L-2075 —
Seal-Assy. Shaft (Beater Shaft Assy) includes	HC111875	2	F2L-2075 —
O-ring	HC160500	2	
Seal-Beater Shaft (Cup)	HC160557	2	
Washer-Shaft Seal (Plastic)	HC133098	2	
* As Required ** Items Included In O-Ring Kit No. 116100 *** LH or RH — Left or right hand is determined as you face the front of freezer. NLA = No Longer Required A Side = Soft Serve Side B Side = Shake Side AC = Air Cooled WC = Water Cooled ACR = Air Cooled Remote			

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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM - TO)
Seal-High Speed (Gear Reducer-SS)	HC153067	2	F2L-2075 —
Seal-Push Button	HC150506	1	F2L-2075 —
Seal-Slow Speed (Gear Reducer-SS)	HC153071	2	F2L-2075 —
Sensor-10K Thermistor	HC161216	2	F2L-2075 —
Sensor-Assy. Bag-In-Box Single RMT	HC119112	2	F2L-2075 —
Shaft-Beater-Assy. Shake Long (SH Beater Shaft Assy)	HC118892	1	F2L-2075 —
Shaft-Beater (SS Beater Shaft Assy)	HC113438	1	F2L-2075 —
Sheave-5/8 Bore 7.25OD 7.00PD (Driven - RH Side)	HC153602	1	F2L-2075 —
Sheave-7/8 Bore 3.05OD 2.80PD (Driver - RH Side)	HC139620	1	F2L-2075 —
Sheave-3/4 Bore 4.75OD 4.50OD (Driven - LH Side)	HC153625	1	F2L-2075 —
Sheave-7/8 Bore (Driver - LH Side)	HC153626	1	F2L-2075 —
Shield-Drip (MTS)	HC139756	2	F2L-2075 —
Shield-Motor Rain (ACR)	HC139017	4	F2L-2075 —
Shield-Switch	HC137896	1	F2L-2075 —
Shoe-Roller (MTS)	HC139751	2	F2L-2075 —
Shroud-Assy. Evaporator includes	HC117129-01	..1	F2L-2075 —
Cord-Assy. Male Plug	HC150532	1	
Fan-Intake 230V 105CFM	HC151105	1	
Guard-Fan Open	HC151076	1	
Switch-Door Push Button	HC150509	1	
Thermometer-Barrel	HC161004	1	
Shroud-Fan (ACR)	HC138465	2	F2L-2075 —
Sleeve-Cable Stop 3/64 (MTS)	HC160508	4	F2L-2075 —
Socket-Octal Terminal	HC150119	2	F2L-2075 —
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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Spacer-Motor (MTS)	HC138793	8	F2L-2075 —
Spacer-Panel (Rear & Side Panels)	HC138456	*	F2L-2075 —
Spacer-Swing Arm (MTS)	HC138800	4	F2L-2075 —
Spindle-Assy. 22 oz. Frt Mnt 30° (SH Head Assy)	HC119168	1	F2L-2075 —
Spindle-Assy. 24 oz. Frt Mnt 15° (SH Head Assy)	HC119324-03	1	F2L-2075 —
Spring-Compression MW ZN (Soft Serve)	HC162323	1	F2L-2075 —
Spring-Pivot Hinge LH	HC162052	1	F2L-2075 —
Spring-Plunger Switch (Shake)	HC159374	1	F2L-2075 —
Spinner Replacement 30° Kit (SH Head Assy)	HC119375	1	F2L-2075 —
Strip-Terminal (Switch Box)	HC150795	3	F2L-2075 —
Stud-5/16-18 x 3/4 SST (MTS)	HC160386	2	F2L-2075 —
Stud-Assy. Cylinder 1-15/16"	HC114341	2	F2L-2075 —
Support-Condenser (ACR)	HC137629	4	F2L-2075 —
Support-MTS (Relay Box)	HC139805	4	F2L-2075 —
Support-Roller Bearing (MTS)	HC138783-01	2	F2L-2075 —
Switch-Assy. Plunger Shake Press.	HC115688	1	F2L-2075 —
Switch-Assy. Self Closing Plunger (Soft Serve)	HC114176-01	1	F2L-2075 —
Switch-Door Push Button	HC150509	1	F2L-2075 —
Switch-Momentary Push SPST (Spindle Motor)	HC150438	1	F2L-2075 —
Switch-Press 30PSI Kit (SS)	HC118712	1	F2L-2075 —
Switch-Shake Press. O-ring Kit	HC117159	1	F2L-2075 —
Switch-Roller Actuator DPDT (Shake)	HC150478	1	F2L-2075 —
Switch-Roller Actuator SPDT (Soft Serve)	HC150477	1	F2L-2075 —
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Alphabetized Parts List

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Switch-Start Solid State (Relay) (Gearmotor-MTS)	HC150893	1	F2L-2075 —
Switch-Toggle 3PDT Center Off (Selector-Soft Serve)	HC150465	1	F2L-2075 —
Switch-Toggle 4PDT Center Off (Selector-Shake)	HC150436	1	F2L-2075 —
Switch-Toggle SPST (Mix Transfer)	HC159235	2	F2L-2075 —
Switch-Toggle SPST (Cabinet)	HC159235	1	F2L-2075 —
Switch-Toggle SPST (Day/Night)(Soft Serve) ..	HC159235	1	F2L-2075 —
Tank-Mix 7 Gallon13-1/4" High	HC196222	2	F2L-2075 —
Thermometer-Barrel (Cabinet)	HC161004	1	F2L-2075 —
Thermostat-Evap. 41° Fixed w/OFF (Cabinet) .	HC155483	1	F2L-2075 —
Thermostat and Retainer Kit (Cylinder)	HC119989	3	F2L-2075 —
Timer-.5-60 Delay on Break	HC150252-01	..2	F2L-2075 —
Timer-12 Sec. Delay on Break	HC150208	2	F2L-2075 —
Timer-5 min. Mechanical	HC150218	2	F2L-2075 —
Timer-Recycle Adj 31S ON/31M OFF 230V 1A	HC150186	1	F2L-2075 —
Tool-O-ring Removal	HC169374	1	F2L-2075 —
Tray-Drip 26-inch Black	HC196108	1	F2L-2075 —
Trimstrip-Assy. EF Decal 26-inch	HC115292-03	..1	F2L-2075 —
Trimstrip-Assy. Sonic Decal 26-inch	HC117901	1	F2L-2075 —
Tube-Air 11 in. (Bag-in-Box Assy.)	HC138170	2	F2L-2075 —
Tube-Air 7-1/2 in. (Hose)	HC138170-02	..2	F2L-2075 —
Tube-Assy Mix Inlet (Bag-In-Box Assy.)	HC118996	2	F2L-2075 —
Tube-Assy. Drain (SS Side)	HC114374	1	F2L-2075 —
Tube-Assy. Drain (B Side)	HC118883	1	F2L-2075 —

* As Required

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PART DESCRIPTION	PART NUMBER	QTY	SERIAL NUMBER (FROM – TO)
Tube-Assy. Lower Heat (SS Side)	HC118594	1	F2L-2075 —
Tube-Assy. Lower Heat (B Side)	HC118899	1	F2L-2075 —
Tube-Assy. Mix Inlet Air (Pickup Tube Assy.)	HC118836	2	F2L-2075 —
Tube-Assy. Pickup includes	HC118842	2	F2L-2075 —
Clip-Tube Retainer	HC162324	2	
O-ring	HC160502	2	
Port-Assy. Inlet Mix/Air	HC118765	2	
Tube-Assy. Mix Inlet	HC118836	2	
Tube-Mix Feed Clamp	HC139349	2	F2L-2075 —
Tubing-.375 ID x .50 OD	HC196068	*	F2L-2075 —
Tubing-Inlet Bag in Box	HC138891	2	F2L-2075 —
Valve-Access	HC155419	2	F2L-2075 —
Valve-Automatic Expansion (Cabinet)	HC155449	1	F2L-2075 —
Valve-Automatic Expansion (Cylinder) (SS Side)	HC155490	1	F2L-2075 —
Valve-Automatic Expansion (Cylinder) (B Side)	HC155479	1	F2L-2075 —
Valve-Head Pressure Control (ACR)	HC155454	2	F2L-2075 —
Valve-Solenoid 208-240v	HC155421	3	F2L-2075 —
Valve-Solenoid Repair Kit	HC155434	*	F2L-2075 —
Valve-Water	HC155410	2	F2L-2075 —
Valve-Water Repair Kit	HC`155444	*	F2L-2075 —
Washer-Flat #6 Brass (MTS)	HC160393	4	F2L-2075 —
Washer-Flat 3/8 SST (MTS)	HC160170	4	F2L-2075 —
Washer-Lock #10 SST (Mix Feed Seal Assy.)	HC160166	6	F2L-2075 —
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Washer-Lock 3/8 SST (MTS).....	HC160169	4	F2L-2075 —
Washer-Lock 5/16 ZN (Drive Assy.).....	HC160142	2	F2L-2075 —
Washer-Shaft Seal (Bushing) (Beater Shaft Assy)	HC133098	2	F2L-2075 —
Washer-Spring Wave SST (MTS).....	HC160173	2	F2L-2075 —

* As Required

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